

Hustler® Parts Manual



200 South Ridge Road

Hesston, Kansas

67062



NOTICE OF REQUIREMENT OF SPARK ARRESTER MUFFLER

This equipment may create sparks that can start fires around dry vegetation. California Public Resources Code Section 4442.6 provides that it is unlawful to use or operate an internal combustion engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester maintained in effective working order. A spark arrester is a device constructed of nonflammable materials specifically for the purpose of removing and retaining carbon and other flammable particles over 0.0232 of an inch in size from the exhaust flow of an internal combustion engine that uses hydrocarbon fuels or which is qualified and rated by the United States Forest Service. Other states or federal areas may have similar laws. The Operator Should Contact Local Fire Agencies For Laws or Regulations Relating to Fire Prevention Requirements. THIS EQUIPMENT DOES NOT HAVE A SPARK ARRESTER AND YOU SHOULD CONTACT YOUR AUTHORIZED DEALER FOR THE PURCHASE OF A SPARK ARRESTER.

Inspect spark arrester daily; replace every 500 hours or as needed.

The Engine Owner's Manual provides information regarding the U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep Engine Owner's Manual with your unit. Should the Engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered per the information found in the Product Information section of the owner's manual.

Federal law and California State law prohibit the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of maintenance, repair, replacement, of any device or element of design incorporated into any equipment for the purposes of emissions control prior to or after its sales or delivery to the ultimate purchaser or while it is in use, or
2. The use of the equipment after such device or element of design has been removed or rendered inoperative by any person.

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General Information

Note: When ordering parts, you must use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.

Note: Items sold in bulk such as seals and hoses are sold by the foot.

Using This Manual

This manual is part of a service package for the Hustler® mowers. Use of this manual in conjunction with other Hustler® mower and component manuals will provide the information necessary to service and maintain Hustler® mowers.

This Parts Manual provides a complete parts listing for the unit. Use this manual when ordering parts. Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your authorized dealer for current information and parts.

The Service Manual is a service guide for use by Service Technicians. It provides the necessary information needed to perform normal maintenance requirements on these units.

The Operator's Manual provides fundamental operational information and operational safety that is needed when operating the mower.

The component manuals are furnished by the various manufacturers to be used for the troubleshooting and servicing of their products.

Hardware Description Codes & Abbreviations

The following codes are used throughout this parts manual. Refer to this list when ordering parts.

ABBREVIATION	DESCRIPTION	ABBREVIATION	DESCRIPTION
CB	CARRIAGE BOLT	MB	MACHINE BUSHING
CE	CLEVIS PIN	MS	MACHINE SCREW
CN	CLIP NUT	NT	NUT
CP	COTTER PIN	SC	SELF TAPPING CAP SCREW
CS	CAP SCREW	SH	SOCKET HEAD
CW	CUP WASHER	SB	SHOULDER BOLT
FDRW	FENDER WASHER	SS	SET SCREW
FW	FLAT WASHER	OD	OUTSIDE DIAMETER
HX	HEX HEAD	ID	INSIDE DIAMETER
LW	LOCK WASHER	WN	WELD NUT

Standard Torques

The following chart lists the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

SIZE	FT-LBS	N•M	SIZE	FT-LBS	N•M
.250	8.2	11.1	M3	1	1.3
.312	17	23	M4	2.2	3
.375	30	40	M5	4.5	6.1
.438	48	65	M6	7.7	10.4
.500	73	99	M8	18.5	25
.562	105	143	M10	37	50
.625	145	200	M12	64	87
.750	260	350	M14	80	108.5
.875	420	565	M16	160	215
1.00	625	850	M20	320	435
			M24	555	750

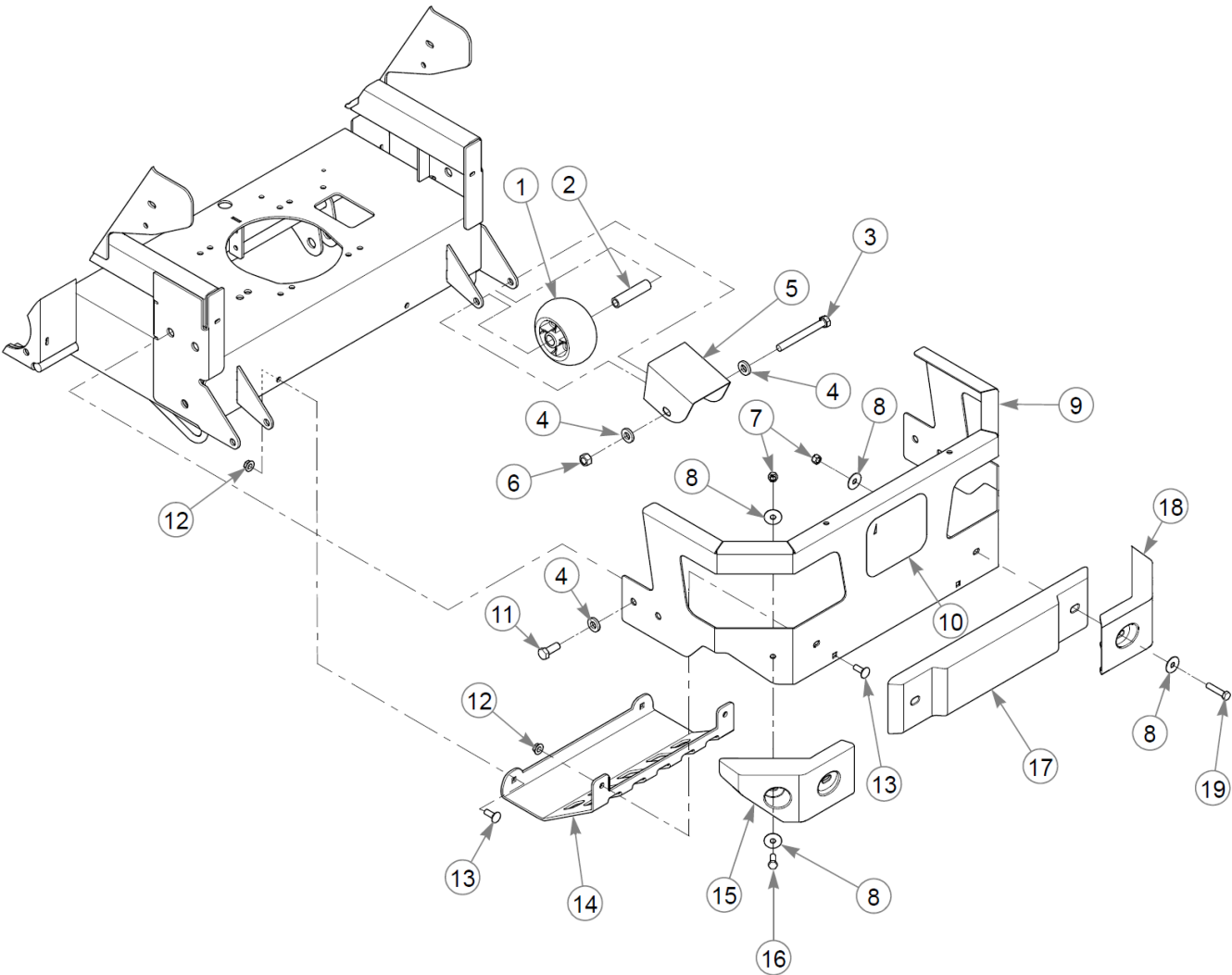
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Item	Part No.	Qty	Name
1	554266	1	SVC FRAME, CE
2	602562	1	DECAL, NO SERVICE
3	781880	4	BUMPER, .500x 1.00x .31
4	601993	1	DECAL, SAFE OPERATION
5	N/A	2	SERIAL NUMBER / SPEC DECAL
6	789776CE	1	DBA LIMIT DECAL
7	776310	1	DECAL, CE MARK
8	808493	2	RIVET NUT, 3/8-16 THREA
9	602041	2	DECAL, HOT
10	600961	4	RIVET NUT, 1/2-13 THREAD
11	602407	1	DECAL, HUSTLER ID
12	015495	4	GREASE FITTING STRAIGHT

Comments for Page: Frame

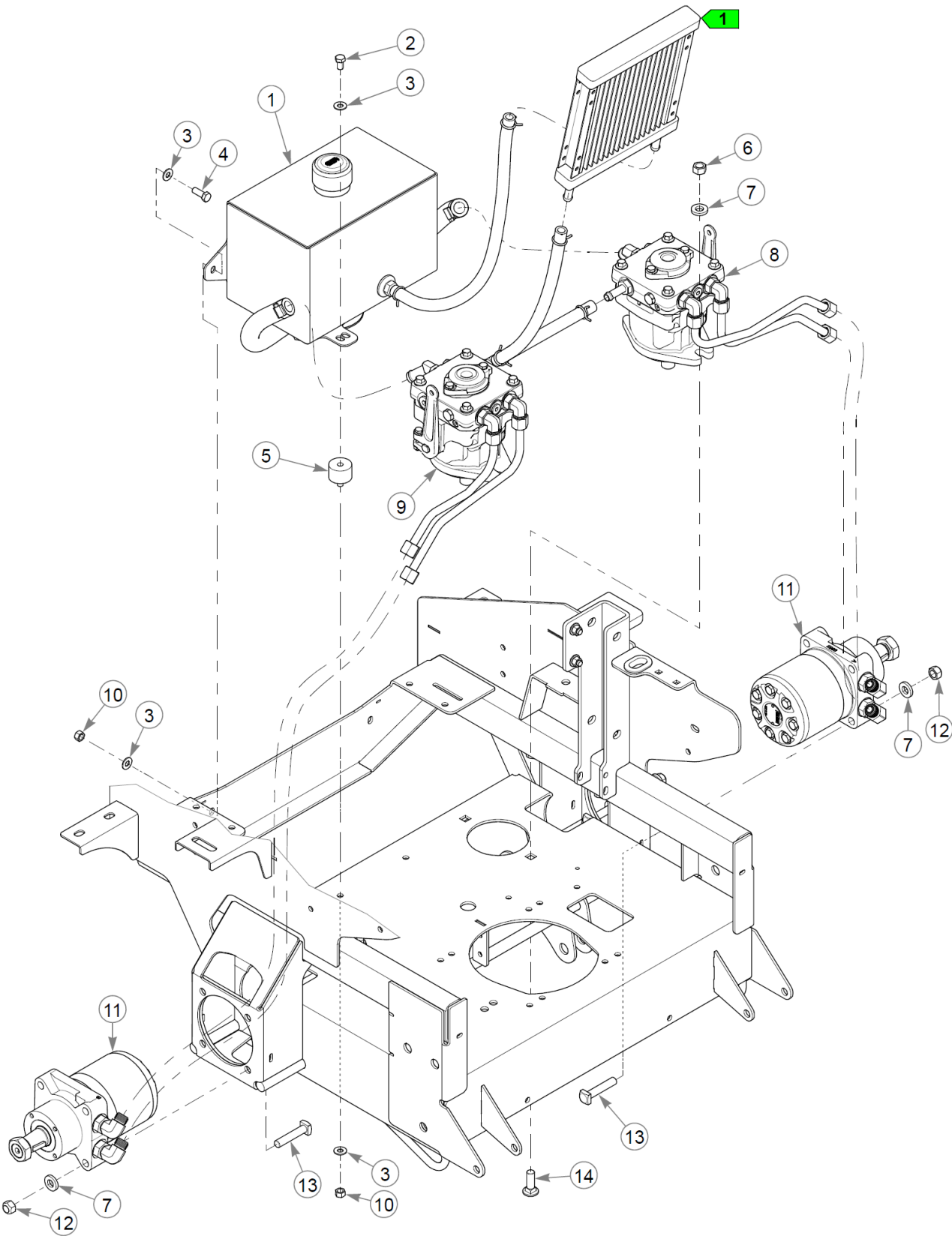
1. Serial number decal. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.
2. EPA compliance decal (does not apply to mowers with serial numbers prior to 19010000).
3. The frame includes the decals and rivet nuts.



Item	Part No.	Qty	Name
1	602263	2	WHEEL, ANTI-SCALP
2	602345	2	SPACER, ANTI-SCALP 3.22
3	068239	2	CS .500-13X4.500HXG5
4	767962	8	FW .531 x 1.063 x .175
5	377994	2	HEAT SHIELD, MMZ ROLLER
6	008193	2	NT .500-13HXG5
7	086660	4	NT .375-16NLG8
8	705137	8	FW 0.391X1.25X.06 ZN
9	554293	1	SVC, ENGINE GUARD
10	606807	1	DECAL, H LOGO
11	705954	4	CS .500-13X1.25 HX G5 ZN
12	016899	4	NT .375-16 FLKG5
13	025395	4	CB .375-16X 1.00 G5 ZN
14	124218-3	1	MUFFLER GUARD
15	606658	1	PLASTIC BUMPER, LH
16	036244	2	CS .375-16X1.00 HX G5 ZN
17	606657	1	PLASTIC BUMPER, CENTER
18	606659	1	PLASTIC BUMPER, RH
19	705178	2	CS .375-16X1.750HXG5

Comments for Page: Muffler Guard & Engine Guard

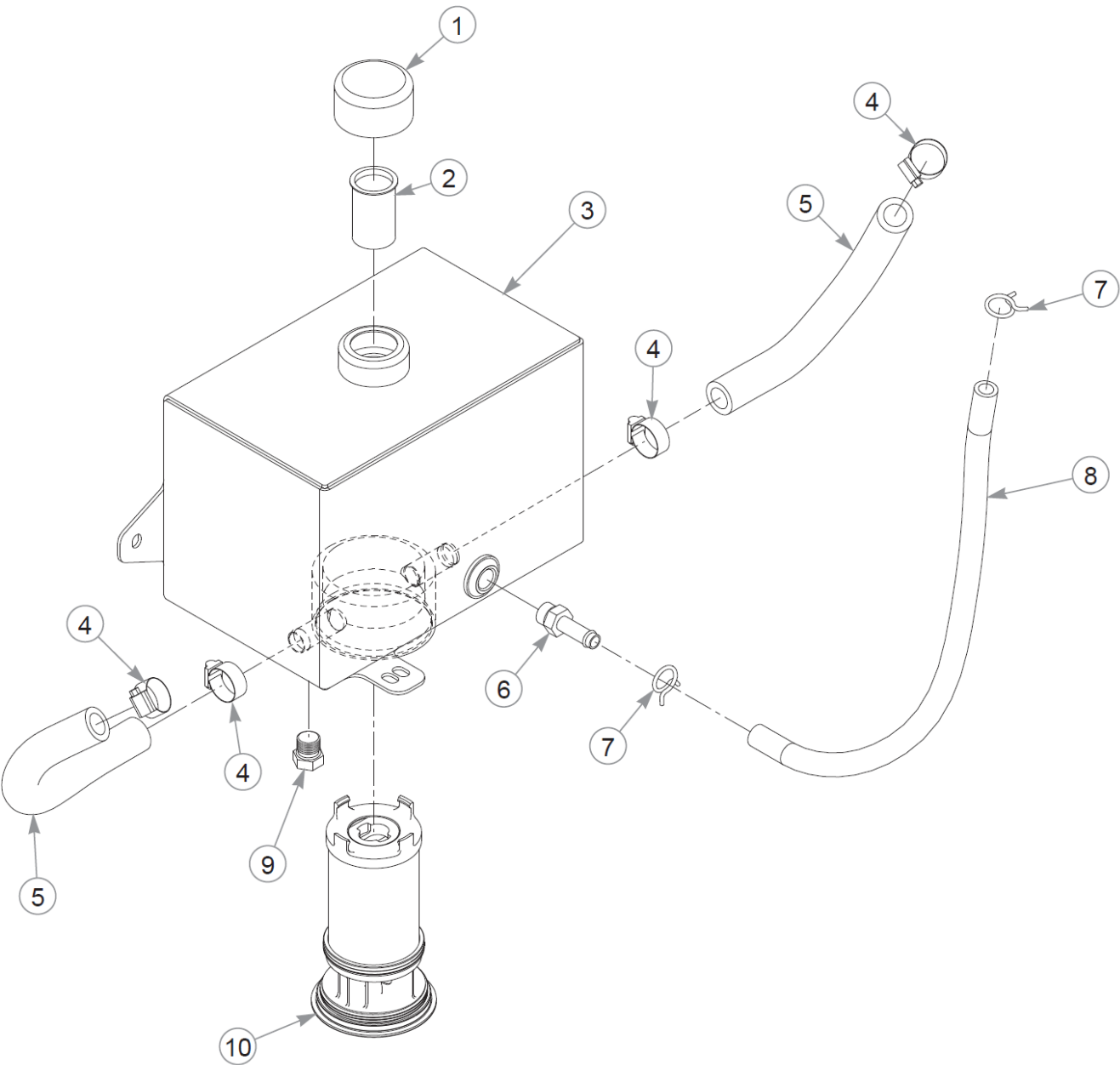
1. The engine guard includes the decal.



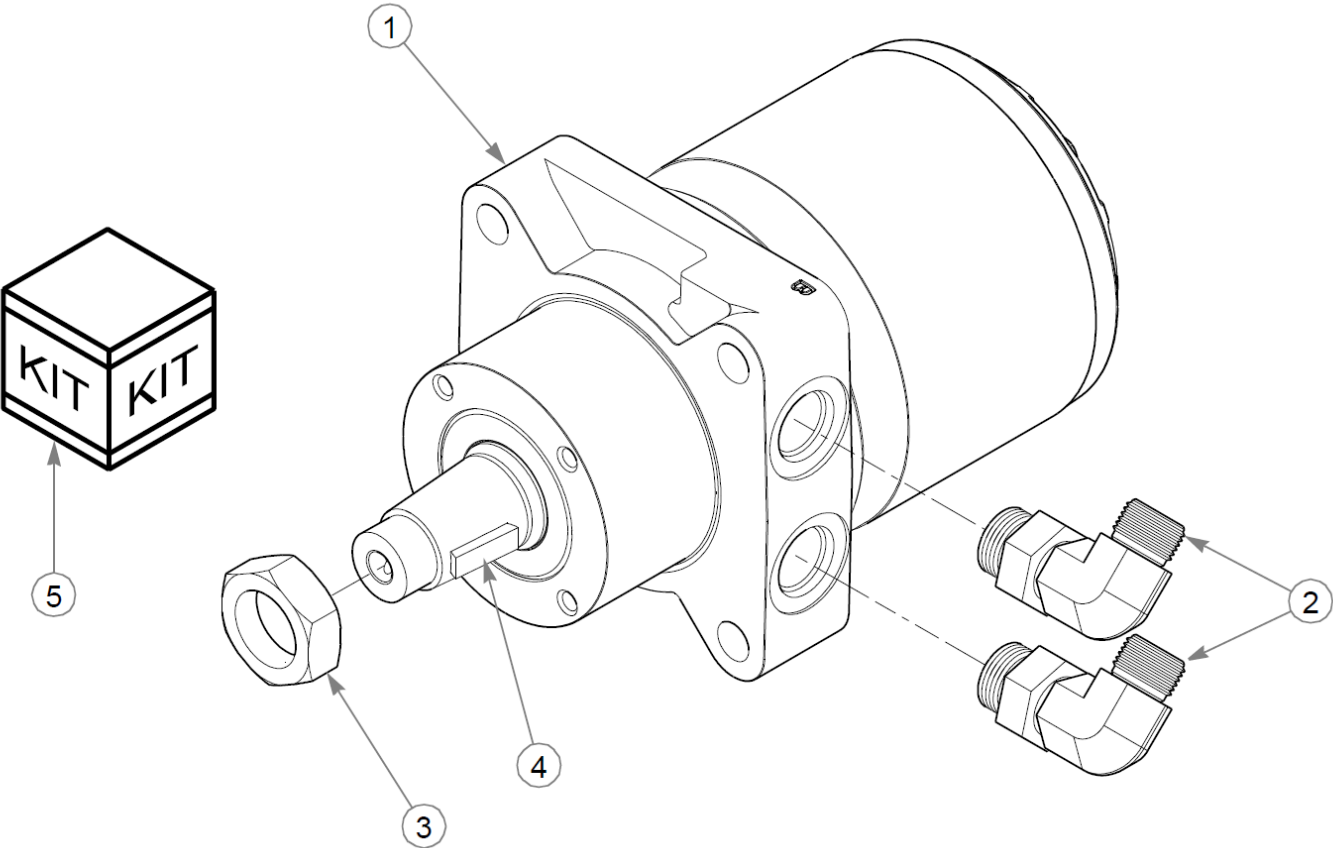
Item	Part No.	Qty	Name
1		1	REFER TO THE "HYDRAULIC RESERVOIR BREAKDOWN"
2	056069	1	CS .375-16X0.63 HX G5 ZN
3	767954	6	FW 0.379X.82X.06 HD ZN
4	036244	2	CS .375-16X1.00 HX G5 ZN
5	606890	1	VIBRATION MOUNT
6	008193	4	NT .500-13HXG5
7	767962	12	FW .531 x 1.063 x .175
8		1	REFER TO THE "RS PUMP ASSEMBLY BREAKDOWN"
9		1	REFER TO THE "LS PUMP ASSEMBLY BREAKDOWN"
10	054502	3	NT .375-16HXG5
11		2	REFER TO THE "WHEEL MOTOR ASSEMBLY BREAKDOWN"
12	023317	8	NT .500-13UNTG8
13	602256	8	CS .500-13X2.500 SQ G5
14	028274	4	CB .500-13X 1.500 FULL

Comments for Page: Hydraulic System Assembly

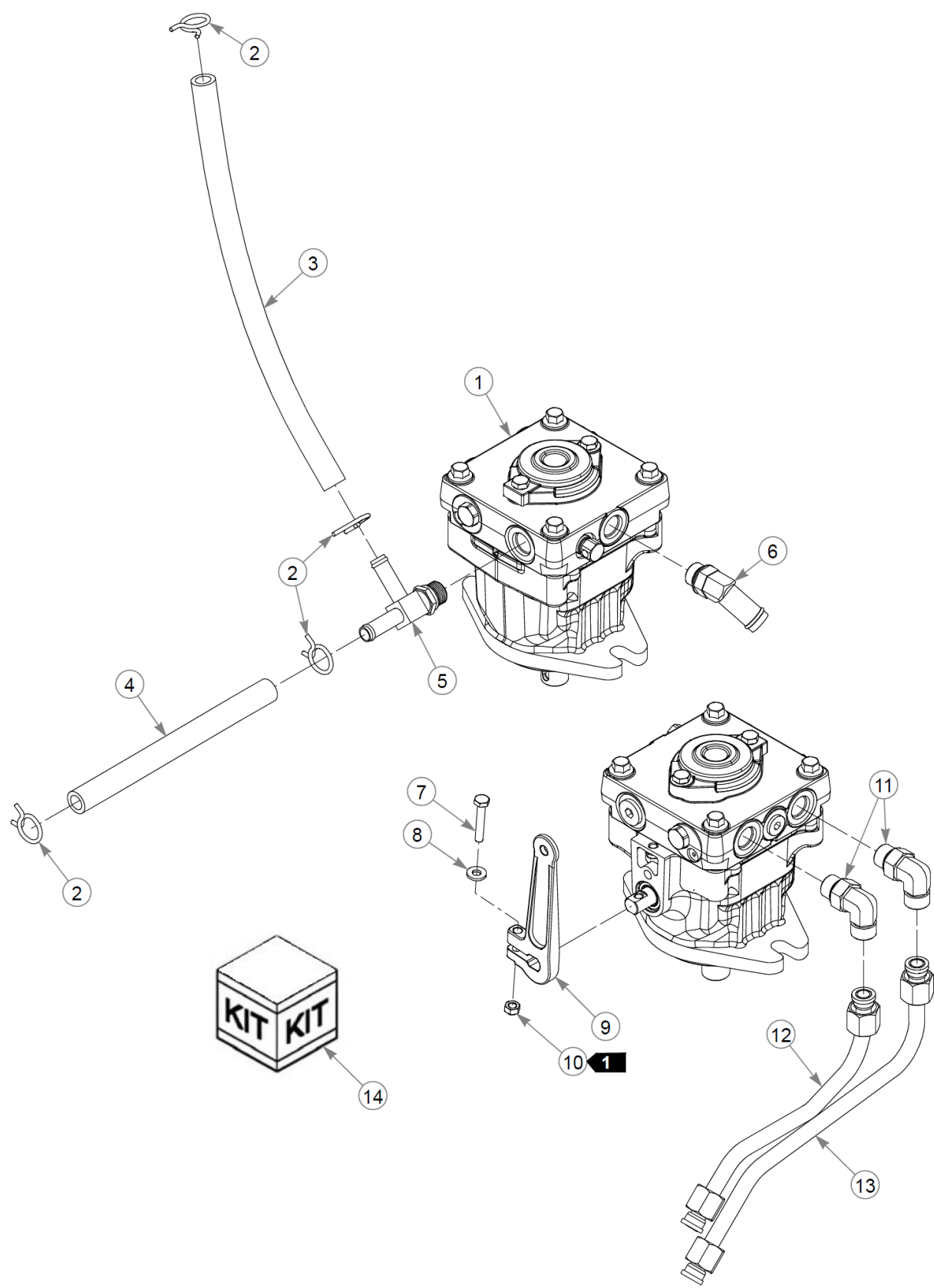
1. Part of the Oil Cooler Mount assembly.



Item	Part No.	Qty	Name
1	032763	1	CAP, BREATHER
2	032771	1	STRAINER
3	606088	1	RESERVOIR, HYDRAULIC
4	700484	4	CLAMP, HOSE (FS)
5	603045	2	HOSE, PUMP SUCTION
6	601523	1	FTG, -8MORB/-8BT STR
7	601001	2	SPRING CLAMP, .75" DIA
8	603819	1	HOSE ASSY, COOLER-TANK
9	781658	1	FTG, -8MORB/HEX PLUG
10	602768X	1	HYDRAULIC OIL FILTER



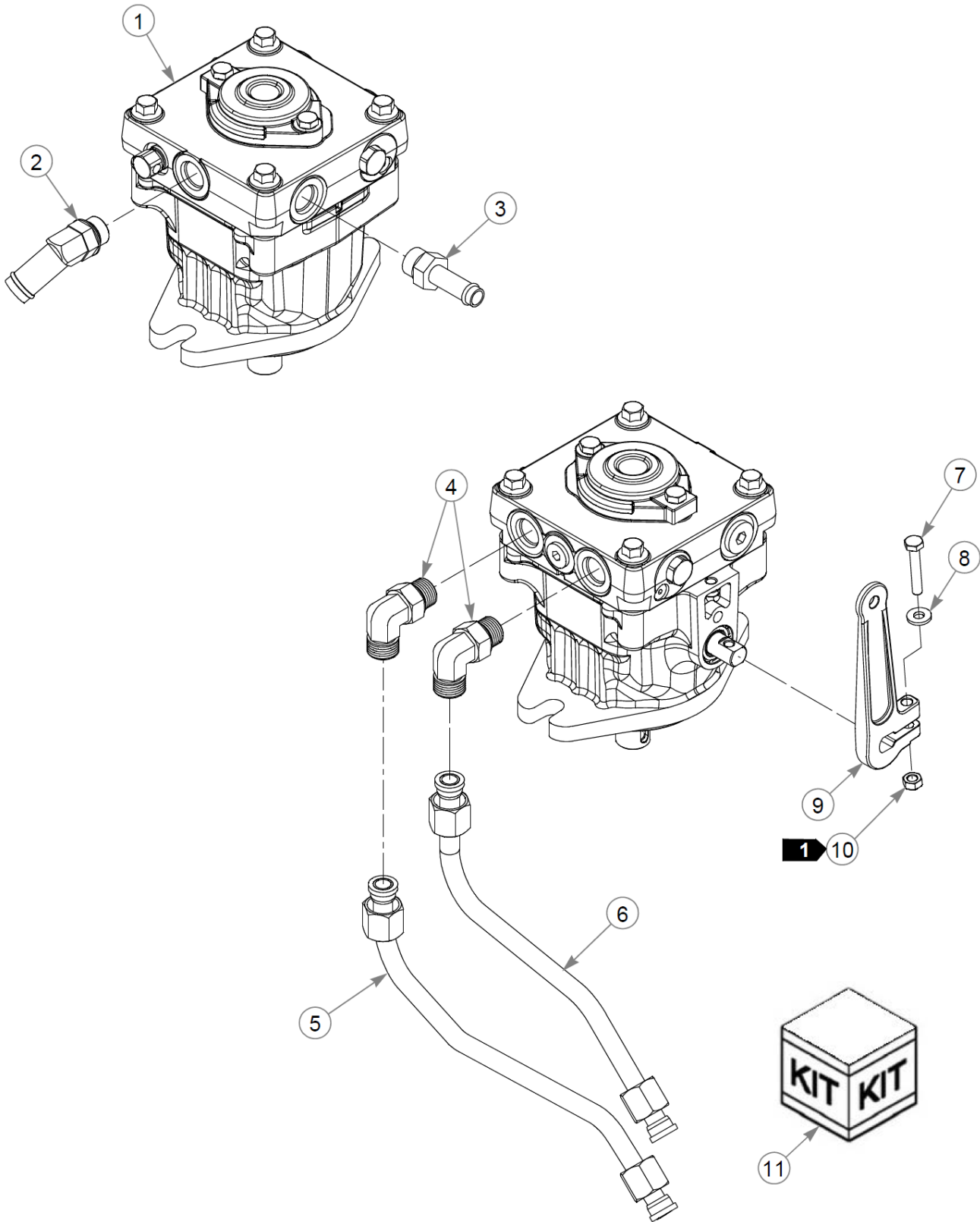
Item	Part No.	Qty	Name
1	606089	1	MOTOR, TG0310 HOS - HH
2	781526	2	FTG, 90°-10MORB/-8MORFS
3	065516	1	ROSS NUT
4	064337	1	ROSS WOODRUFF KEY
5	748806	1	ROSS VITON SEAL KIT



Item	Part No.	Qty	Name
1	605759	1	PUMP, H-G PY W/HOS-LS HH
2	601001	4	SPRING CLAMP, .75" DIA
3	606102	1	HOSE, PUMP DRAIN
4	606101	1	HOSE, PUMP DRAIN
5	606100	1	FTG, T -8 MORB/BT/BT
6	744854	1	O-RING TUBE ADAPTER 45
7	008581	1	CS .250-20X1.500HXG5
8	768515	1	FW 0.281SAE
9	604831	1	PUMP ARM, SZ
10	068551	1	NT .250-20 HXZY NL
11	781542	2	FTG, 90°-8MORB/-8MORFS
12	604334	1	TUBE, LP-TM LT LOOP
13	604335	1	TUBE, RP-BM LT LOOP
14	784983	1	SEAL KIT, PW PUMPS

Comments for Page: LS Pump Assembly

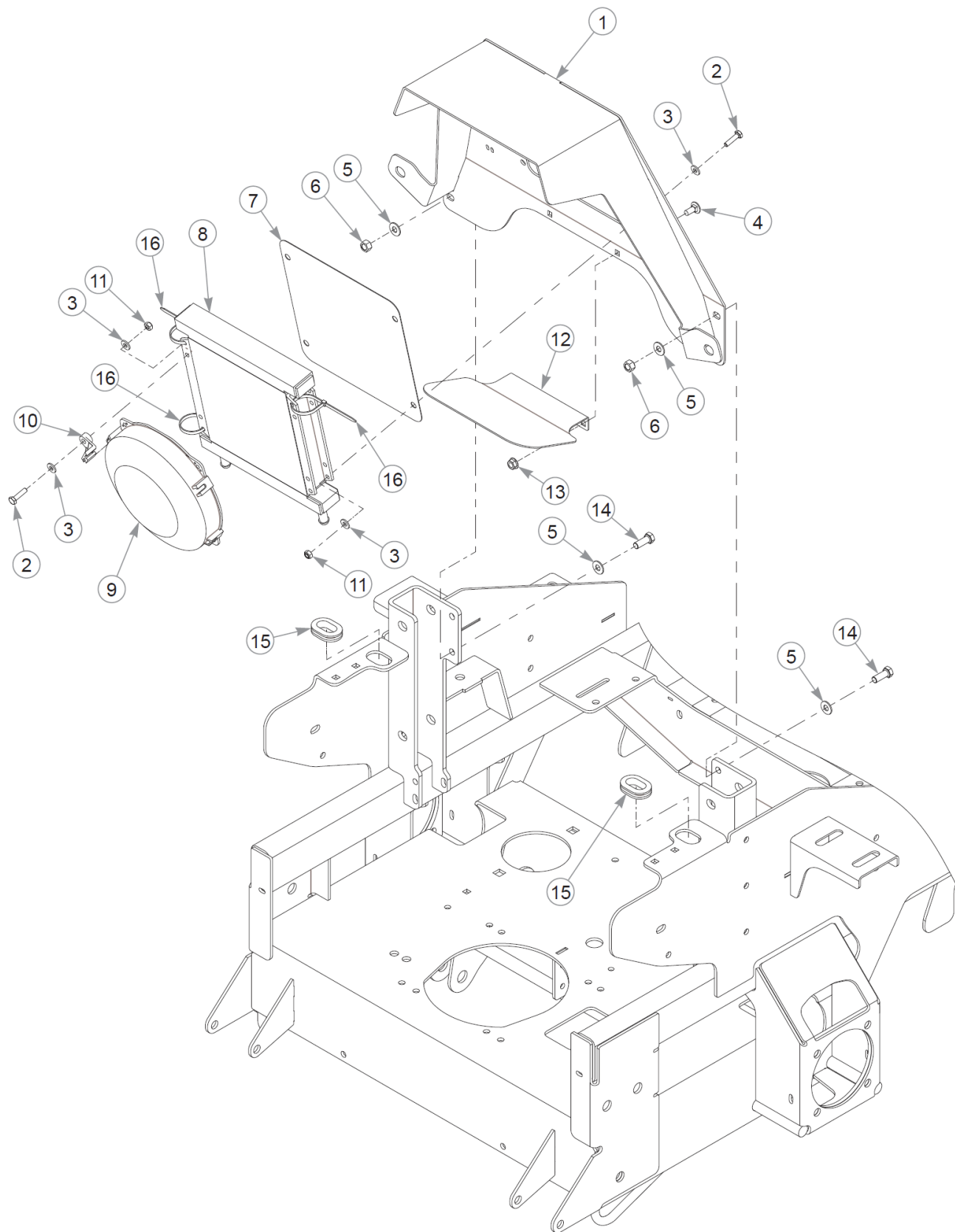
- 1. Torque to 11 N•m.



Item	Part No.	Qty	Name
1	605760	1	PUMP, H-G PY W/HOS-RS-HH
2	744854	1	O-RING TUBE ADAPTER 45
3	601523	1	FTG, -8MORB/-8BT STR
4	781542	2	FTG, 90°-8MORB/-8MORFS
5	604333	1	TUBE, LP-TM RT LOOP
6	604332	1	TUBE, RP-BM RT LOOP
7	008581	1	CS .250-20X1.500HXG5
8	768515	1	FW 0.281SAE
9	604831	1	PUMP ARM, SZ
10	068551	1	NT .250-20 HXZY NL
11	784983	1	SEAL KIT, PW PUMPS

Comments for Page: RS Pump Assembly

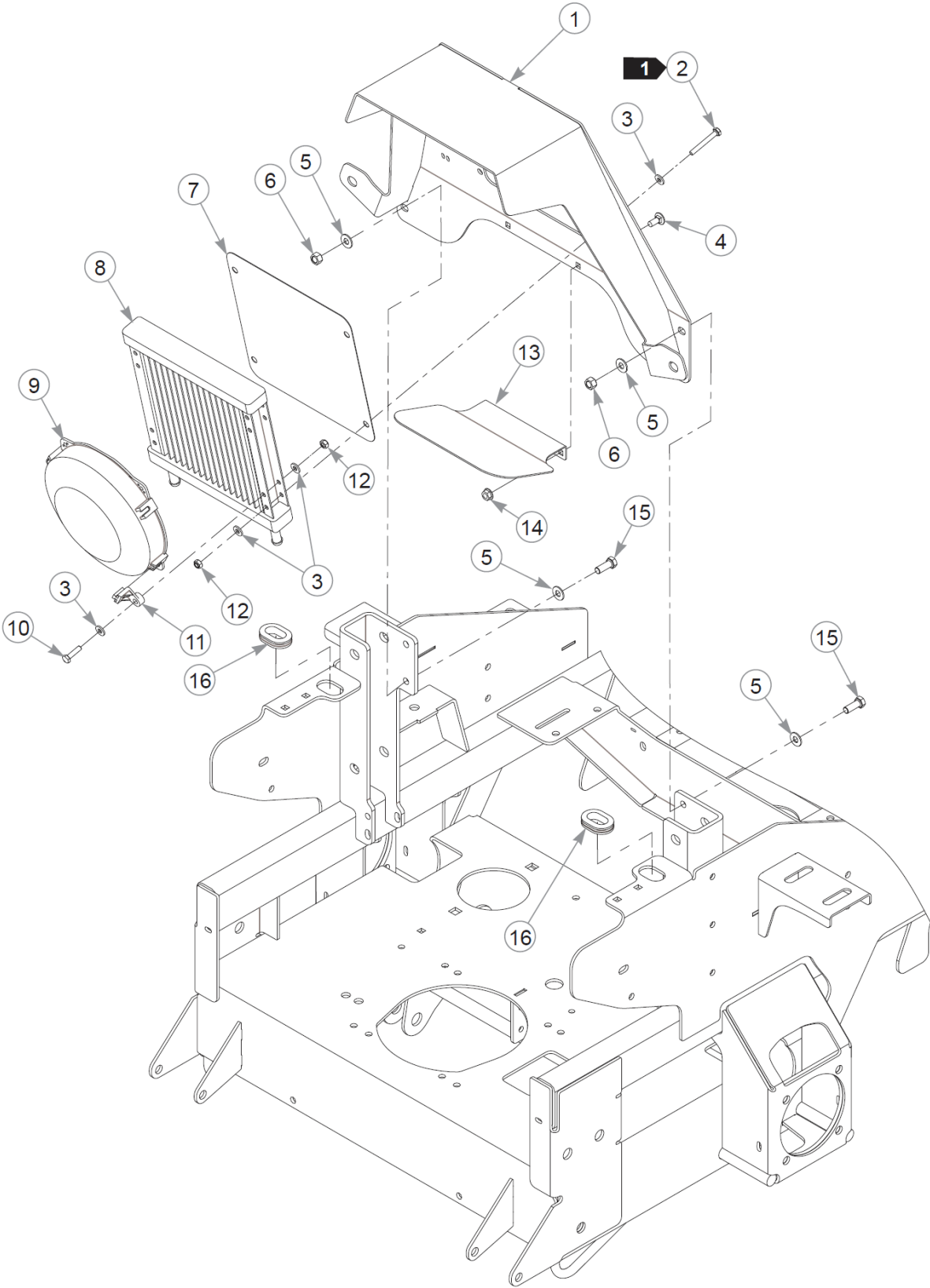
- 1. Torque to 11 N•m.



Item	Part No.	Qty	Name
1	124296-1	1	W/A, OIL COOLER MOUNT
2	056077	8	CS .250-20X1.000HXG5
3	768515	16	FW 0.281SAE
4	016253	2	CB .312-18X .750 FUL ZN
5	767954	8	FW 0.379X.82X.06 HD ZN
6	054502	4	NT .375-16HXG5
7	109401	1	SCREEN, OIL COOLER
8	608007	1	OIL COOLER
9	601357	1	FAN, ELECTRIC 8" 12VDC
10	601538	4	FOOT, ELECTRIC FAN
11	068551	8	NT .250-20 HXZY NL
12	123687-3	1	AIR DEFLECTOR
13	016832	2	NT .312-18FLKG5
14	036244	4	CS .375-16X1.00 HX G5 ZN
15	706531	2	GM 1.12X1.75X1.37X.12
16	000430	5	WIRE TIE, SMALL/LONG

Comments for Page: Oil Cooler Mount - S/N 20103450 & HIGHER

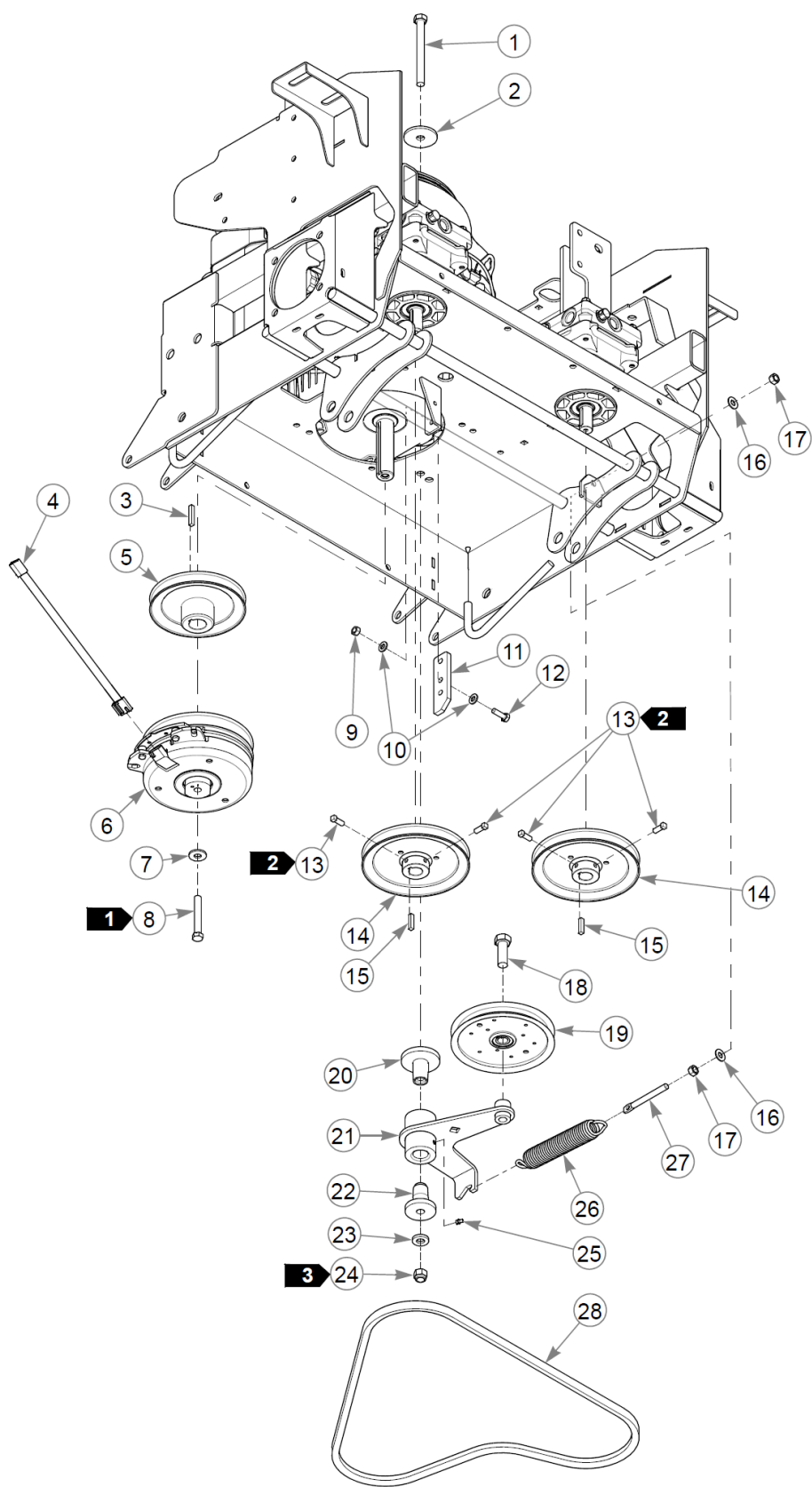
1. Torque to 7 N•m.



Item	Part No.	Qty	Name
1	124296-1	1	W/A, OIL COOLER MOUNT
2	704163	4	CS .250-20X2.000HXG5
3	768515	16	FW 0.281SAE
4	016253	2	CB .312-18X .750 FUL ZN
5	767954	8	FW 0.379X.82X.06 HD ZN
6	054502	4	NT .375-16HXG5
7	109401	1	SCREEN, OIL COOLER
8	601356	1	S/C TO 608007
	608007	1	OIL COOLER
9	601357	1	FAN, ELECTRIC 8" 12VDC
10	056077	4	CS .250-20X1.000HXG5
11	601538	4	FOOT, ELECTRIC FAN
12	068551	8	NT .250-20 HXZY NL
13	123687-3	1	AIR DEFLECTOR
14	016832	2	NT .312-18FLKG5
15	036244	4	CS .375-16X1.00 HX G5 ZN
16	706531	2	GM 1.12X1.75X1.37X.12
17	000430	5	WIRE TIE, SMALL/LONG

Comments for Page: Oil Cooler Mount - S/N PRIOR TO 20103450

- 1. Torque to 7 N•m.

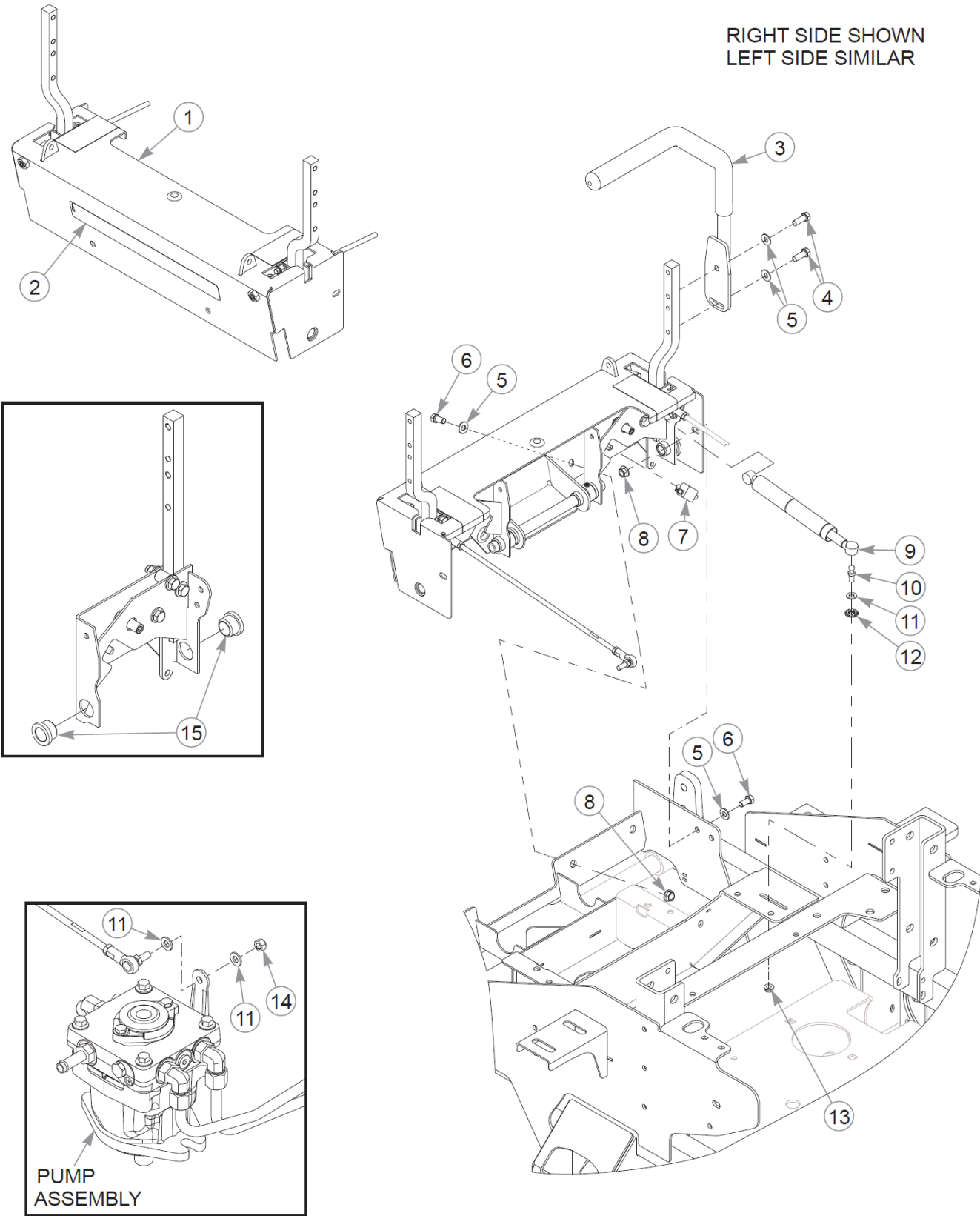


Item	Part No.	Qty	Name
1	051151	1	CS .500-13X5.000HXG5
2	344267	1	FW .510X2.15X.19 ZN
3	212076	1	KEY 1/4 SQ X 1.50 LG(FS)
4	791251	1	HARNESS, CLUTCH PIGTAIL
Comments for Part Num. 791251			
Pigtail was updated with epoxy to hold the wires steady. The wire sheath was also updated to a more flexible material.			
5	603734	1	PULLEY 6.67 OPX1.125SHFT
6	606936K	1	CLUTCH KIT, CMS250
7	602680	1	FW .453X1.12X.12 HRD ZN
8	785048	1	CS .437-20X3.00 HXG5 P85
9	034272	2	NT .312-18HXG5
10	768523	4	FW 0.343SAE
11	113347	1	CLUTCH ANCHOR
12	036236	2	CS .312-18X1.000HXG5
13	083196	4	SS .312-18X0.750SQ
14	602754	2	PULLEY 7.35 OPx0.875SHFT
15	210146	2	KEY 1/4 SQ X 1.12 LONG
16	767954	2	FW 0.379X.82X.06 HD ZN
17	054502	2	NT .375-16HXG5
18	025007	1	CS .62511X1.750HXG5
19	603783	1	PULLEY, 6" FLAT IDLER
20	602880	1	BUSHING, IDLER PIVOT
21	115536	1	S/C TO 608005
	608005	1	TENSIONER CAST
22	602879	1	BUSHING, IDLER PIVOT
23	767962	1	FW .531 x 1.063 x .175
24	781567	1	NT .500-13NLG5
25	015495	1	GREASE FITTING STRAIGHT
26	601016	1	IDLER SPRING
27	601486	1	EB, .375-16X3.00 FULTHD
28	604208	1	DRIVE BELT
Comments for Part Num. 604208			
Belt design was a COG belt but has been changed to a smooth V-belt.			

Comments for Page: Pump Drive, Drive Belt & Clutch

1. Torque to 61–65 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
2. Torque to 16–20 N•m.
3. Torque to 96–102 N•m. The tensioner should pivot freely.

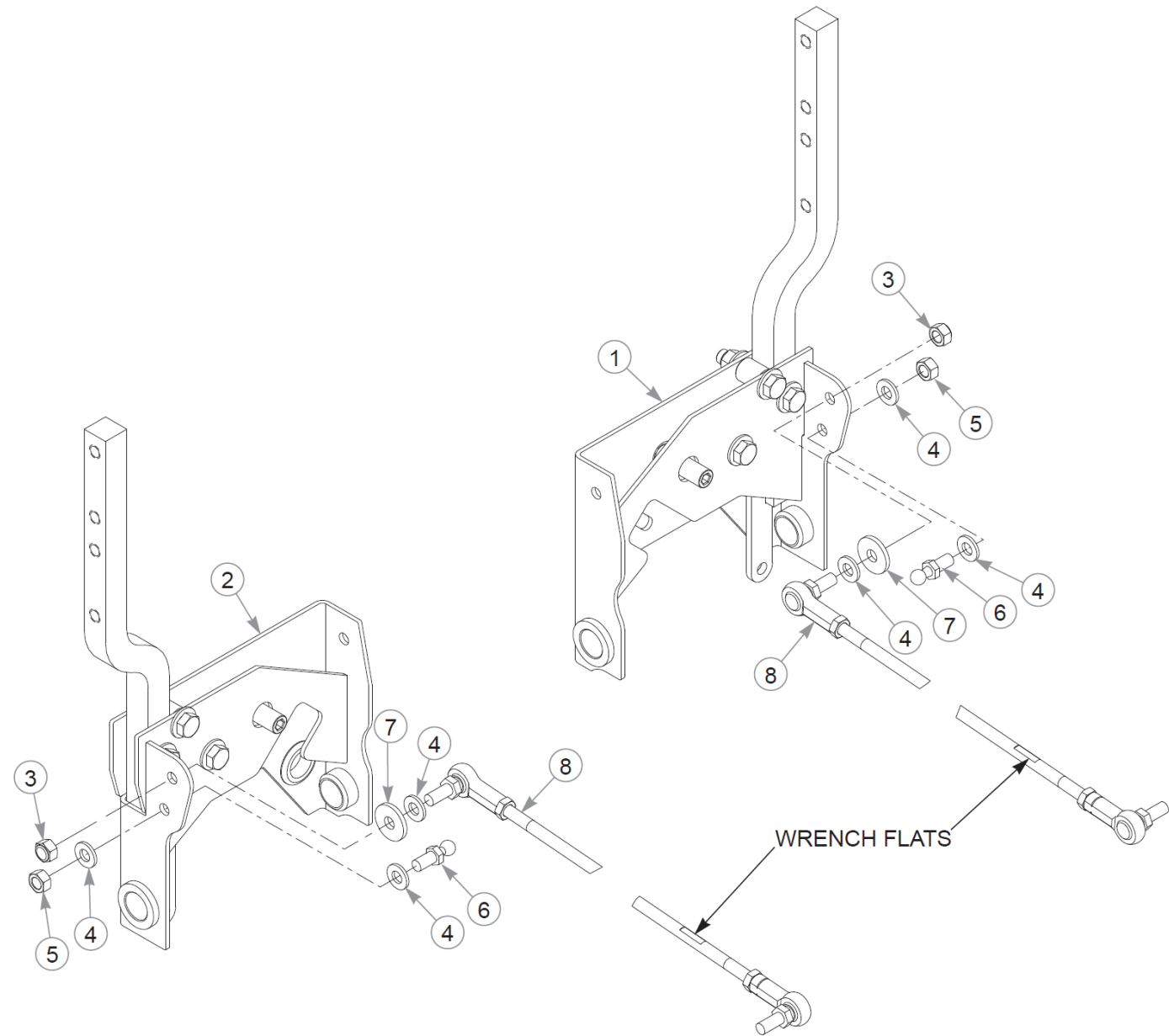
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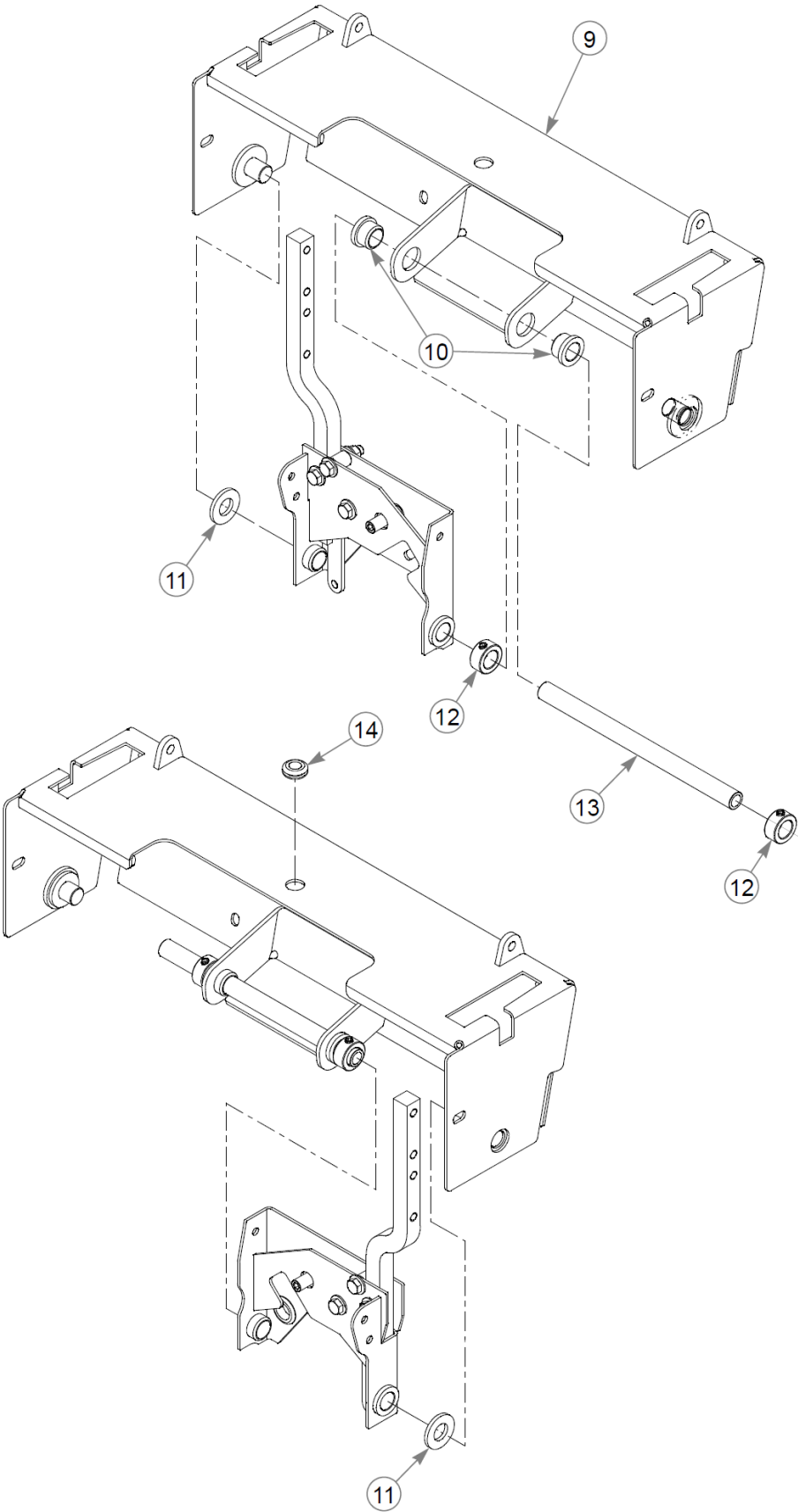
Item	Part No.	Qty	Name
1		1	REFER TO "STEERING SUB-ASSEMBLY"
2	605670	1	DECAL, SUPER Z ID
3	605924	2	STEERING BAR W/A
	781260	2	GRIP, STEERING BAR
4	036244	4	CS .375-16X1.00 HX G5 ZN
5	767954	8	FW 0.379X.82X.06 HD ZN
6	055822	4	CS .375-16X0.75 HX G5 ZN
7	601087	2	SWITCH, PLUNGER N.O.
8	016899	4	NT .375-16 FLKG5
9	795351	2	DAMPER, CENTERING
10	781922	2	BALL STUD
11	768523	6	FW 0.343SAE
12	029876	2	LW .312 INTEXT ZN
13	016832	2	NT .312-18FLKG5
14	023655	2	NT 0.312-24 NL G8
15	781153	4	BUSHING, UHMW

Comments for Page: Steering

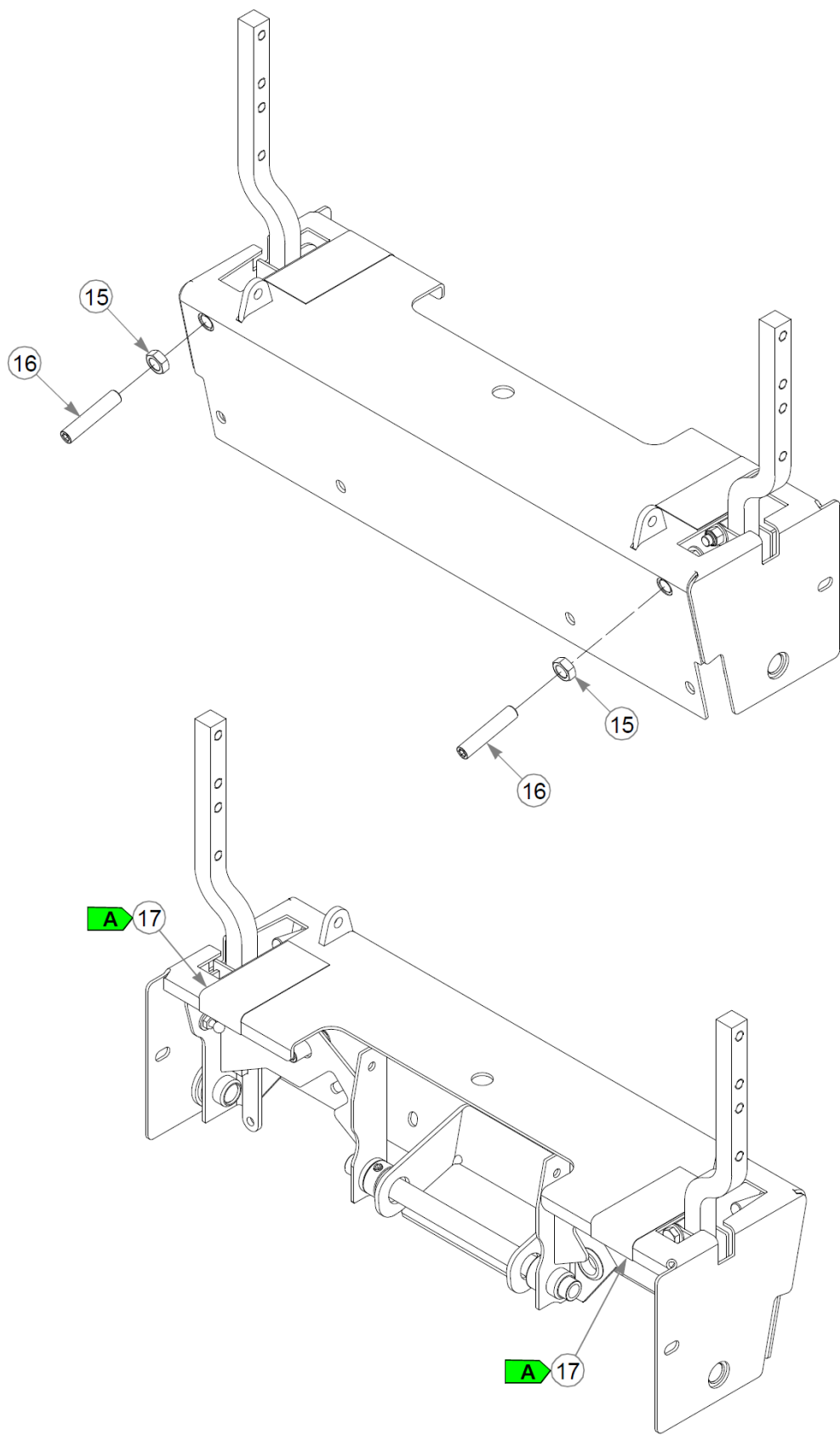
1. The handle includes the grip.



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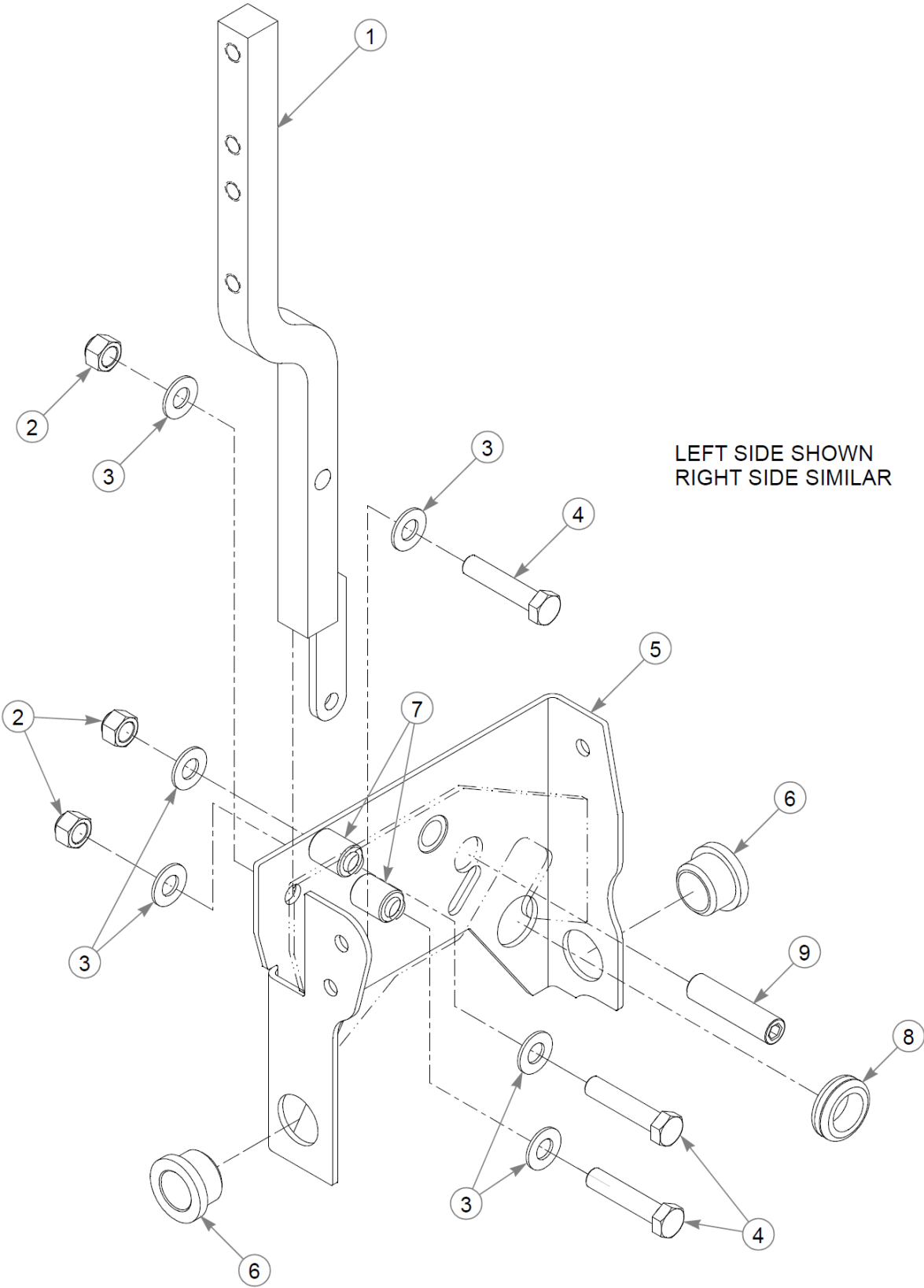
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Item	Part No.	Qty	Name
1	604297	1	STEERING BOX SUB, RH
2	604298	1	STEERING BOX SUB, LH
3	023655	2	NT 0.312-24 NL G8
4	768523	6	FW 0.343SAE
5	034272	2	NT .312-18HXG5
6	781922	2	BALL STUD
7	712927	2	FW 0.344X1.00X.12 HD ZN
8	781286	2	PUMP ROD ADJUSTER ASSY
9	550818	1	STEERING COVER, SERVICE
10	608000	2	BUSHING
11	603078	2	FW .750X1.50X.16 ZN
12	784439	2	LOCK COLLAR,0.757 ID(FS)
13	113007	1	STEER PIVOT TUBE, SZ
14	080358	1	GM .50X1.00X.75X.12
15	053199	2	NT .500-13JAMG5
16	603055	2	SS .500-13X 2.50 SH ZN
17	722199P	1	POLYURETHANE 2" FS - 1 FT

Comments for Page: Steering Cover Assembly (Multi-Page)

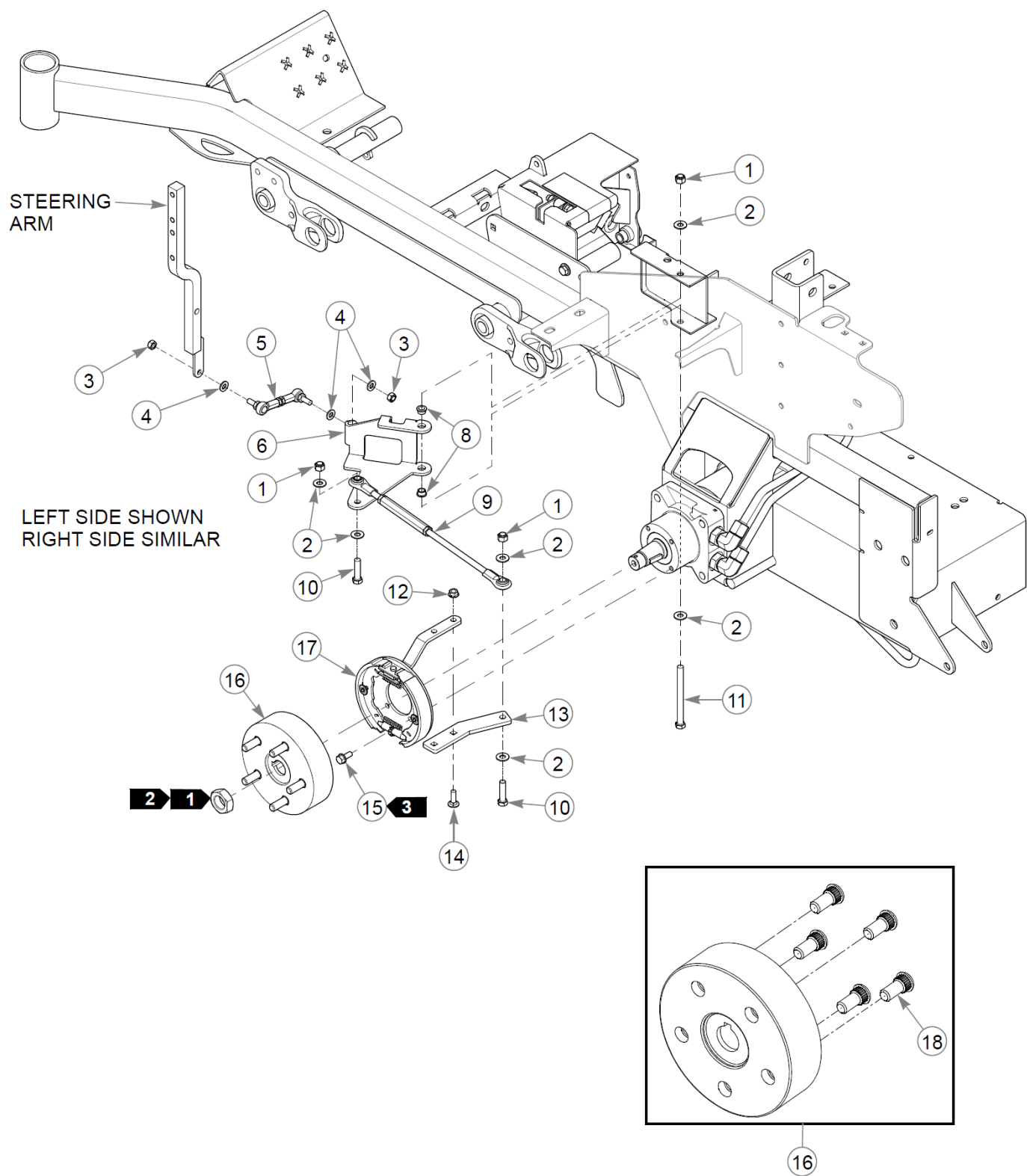
1. The steering cover includes the decal.WEAR TAPE LENGTHA: 5.5" ± 0.3"



Item	Part No.	Qty	Name
1	607151	1	STEERING ARM W/A
2	086660	3	NT .375-16NLG8
3	767954	6	FW 0.379X.82X.06 HD ZN
4	705178	3	CS .375-16X1.750HXG5
5	112899	1	STEERING BOX W/A LH
	112898	1	STEERING BOX W/A, RH
6	608000	2	BUSHING
7	348862	2	STEERLEVER BUSHING (PLA
8	047456	1	GM .750X.188X1.00X.12
9	797738	1	SS .500-13X2.000SH

Comments for Page: Steering Box Assembly

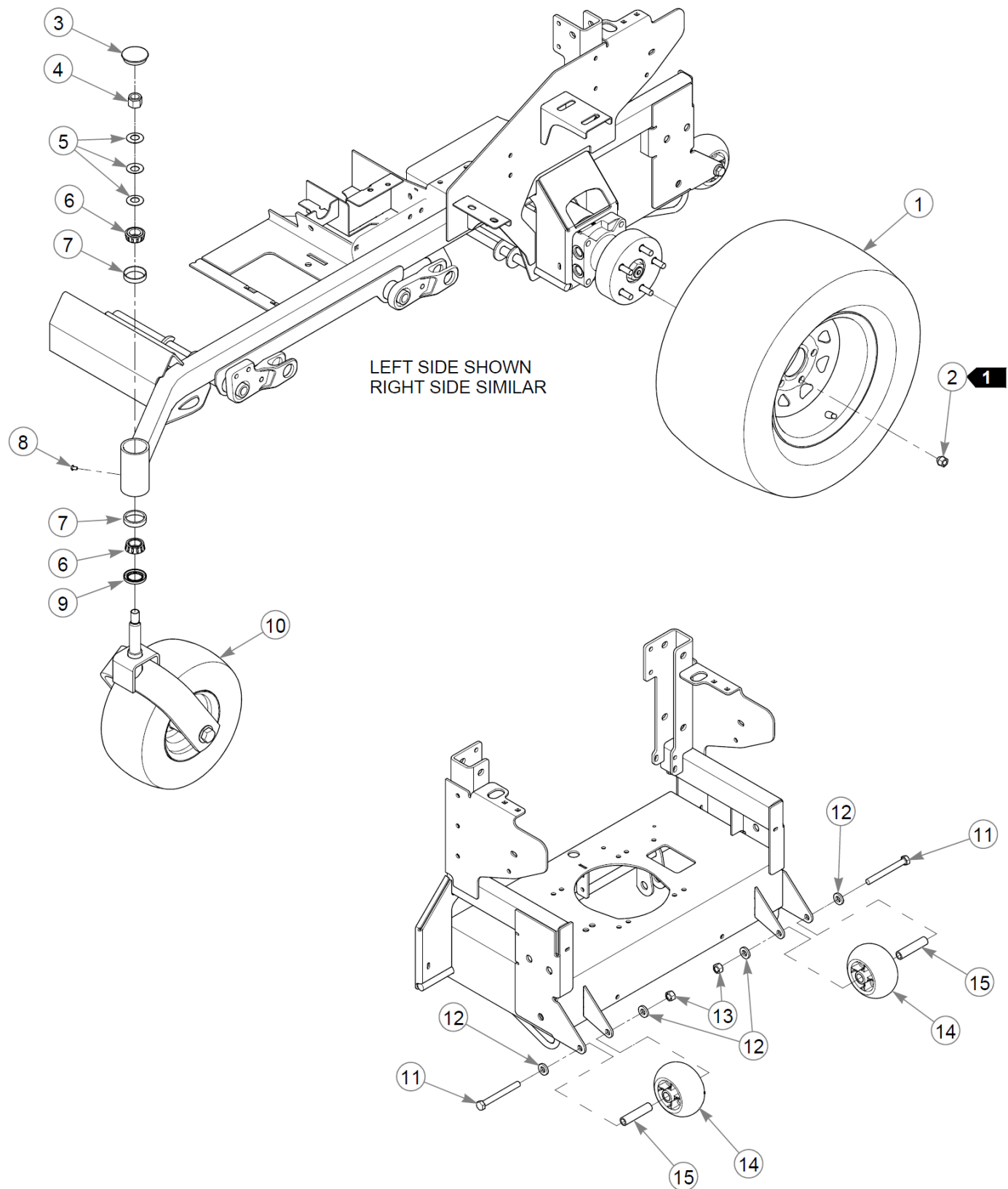
- 1. Torque all hardware to 33 ft-lbs ± 10%.



Item	Part No.	Qty	Name
1	086660	6	NT .375-16NLG8
2	767954	12	FW 0.379X.82X.06 HD ZN
3	023655	4	NT 0.312-24 NL G8
4	768523	6	FW 0.343SAE
5	781583	2	BRAKE ROD ASSEMBLY
6	112907	1	BRAKE BELLCRANK, SZ LS
7	112906	1	BRAKE BELLCRANK, SZ RS
8	765339	4	BUSHING,IGUS#0608 (FS)
9	350397	2	BRAKE LINK TURNBUCKLE A
10	080655	4	CS .375-16X1.500HXG5
11	052514	2	CS .375-16X4.500HXG5
12	016832	4	NT .312-18FLKG5
13	111309	2	BRAKE ARM,Z4
14	037887	4	CB .312-18X 1.000 FUL ZN
15	604461	8	CS .312-18X.75HXG8 FL
16	602384	2	HUB ASSY, PARKER
17	602383	2	BRAKE ASSY, PARKER
18	606124	5	STUD 1/2-20 X 1 1/2"

Comments for Page: Brake

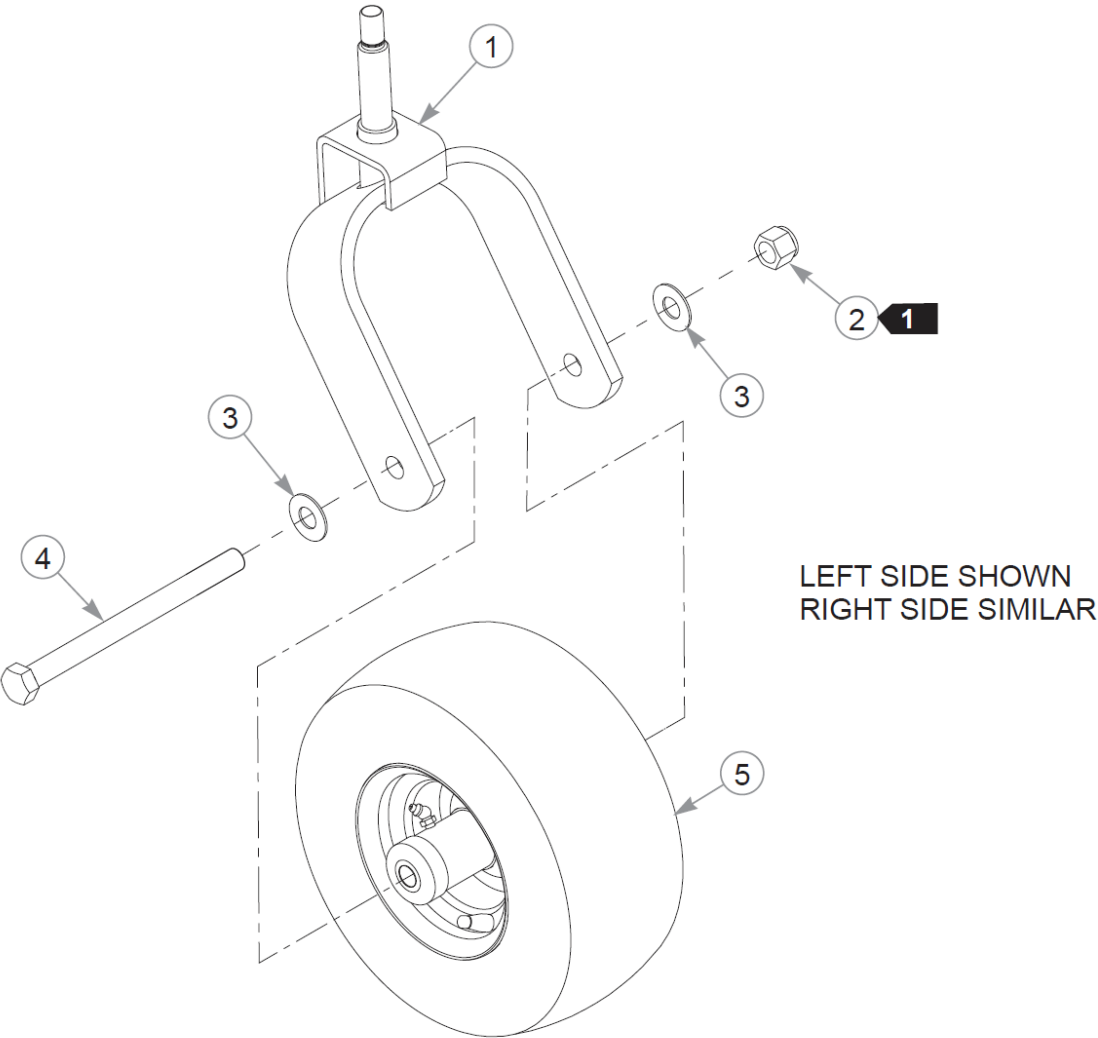
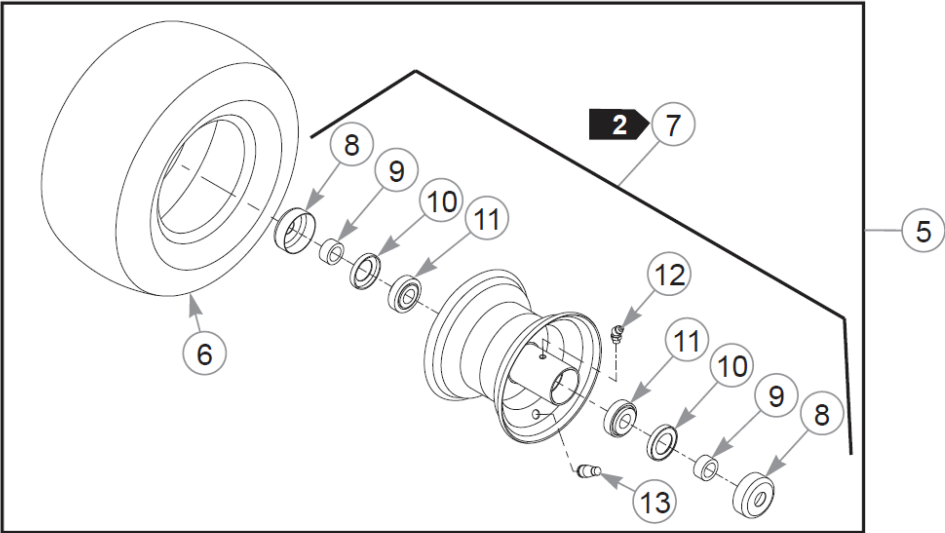
1. Included with the wheel motor.
2. Torque to 298–325 N•m.
3. Torque to 37 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
4. The hub assembly includes the studs.



Item	Part No.	Qty	Name
1	606968	1	TIR/WHL 24X12.00-12 SLV
2	061077	10	WHEEL NUT
3	606711	2	DUST CAP
4	061101	2	NT .750-10 HX ZN NL GR B
5	606715	6	CW 0.766 X 1.50 X .093
6	606712	4	BEARING, TAPERED ROLLER
7	606713	4	RACE, TAPERED ROLLER
8	606817	2	GREASE PLUG
9	606714	2	SEAL, 1.25 X 1.98
10		1	REFER TO THE "FRONT WHEEL ASSEMBLY BREAKDOWN"
11	068239	2	CS .500-13X4.500HXG5
12	767962	4	FW .531 x 1.063 x .175
13	008193	2	NT .500-13HXG5
14	602263	2	WHEEL, ANTI-SCALP
15	602345	2	SPACER, ANTI-SCALP 3.22

Comments for Page: Wheels & Tires

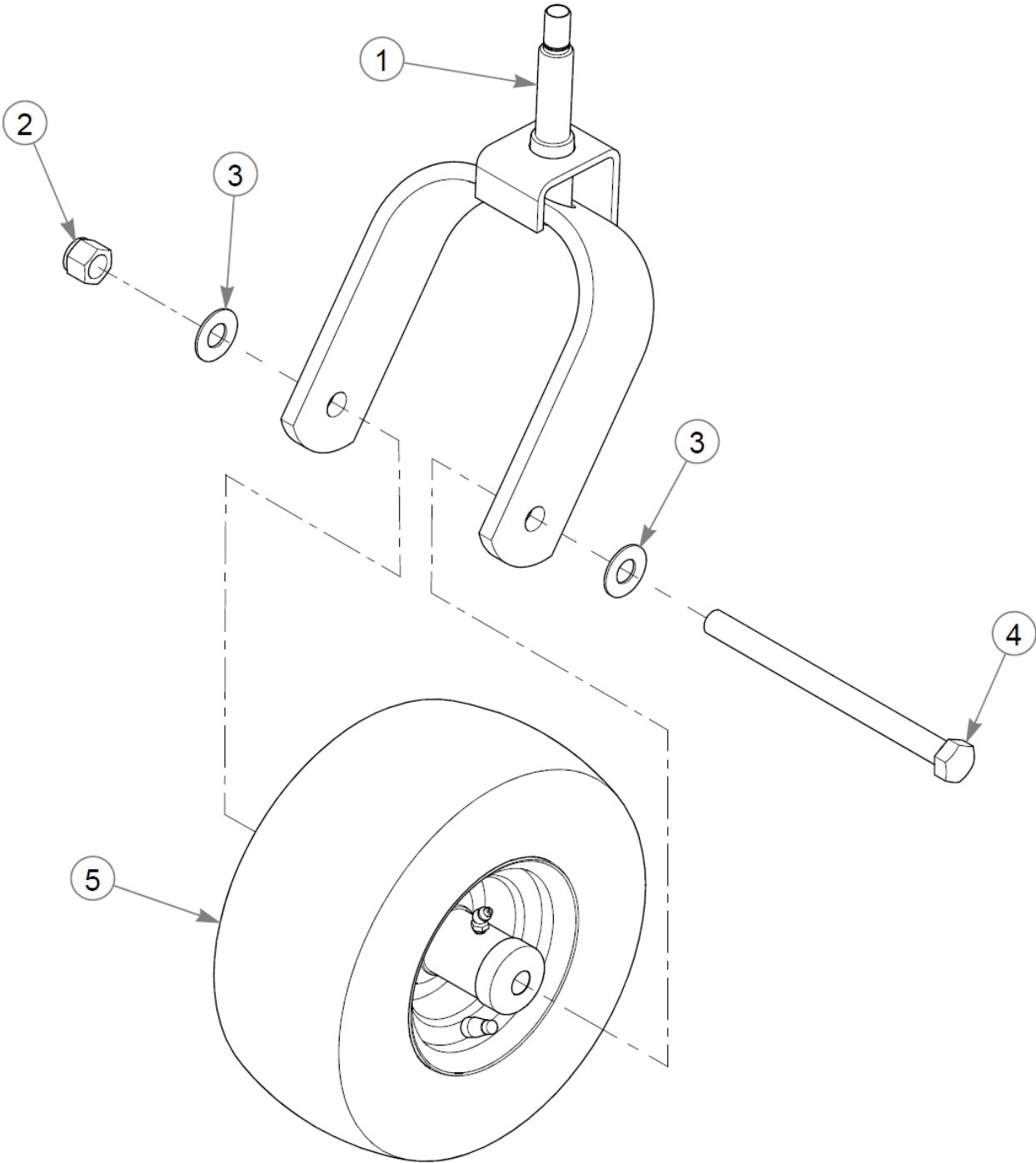
1. Torque to 65–75 ft-lbs.
2. Torque to 40 ft-lbs, then back off ¼ turn. Reference the General Service Manual for bearing maintenance procedures.
3. 606968 is used on mowers S/N 17116345 & higher. 601238 is used on mowers prior to S/N 17116345.



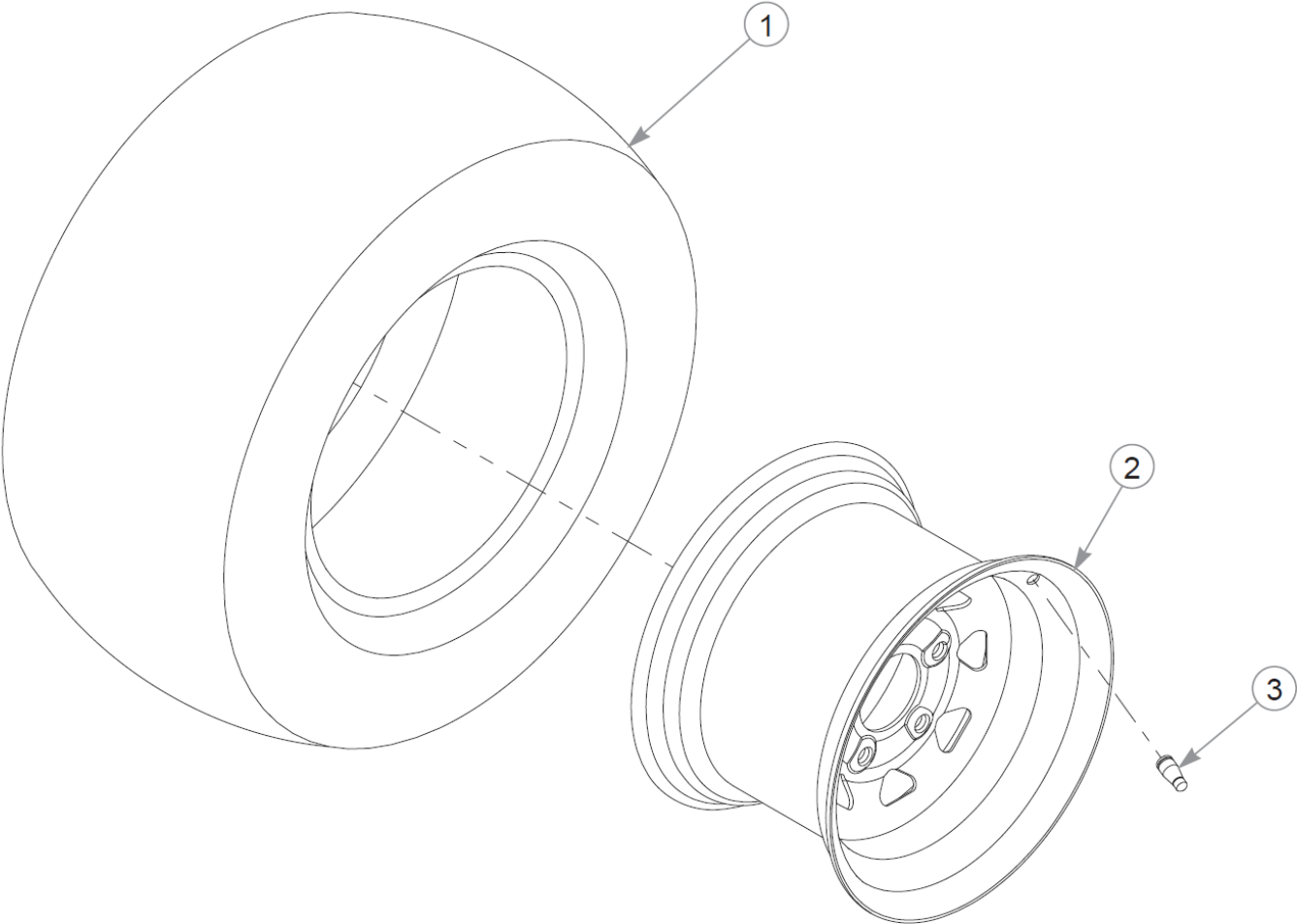
Item	Part No.	Qty	Name
1	123644-1	1	W/A, CASTER FORK
2	061101	1	NT .750-10 HX ZN NL GR B
3	025296	2	FW .760X1.63X0.08 ZN
4	041475	1	CS .750-10X9.50 HX G5 ZN
5	606744	1	TIR/WHL 13X6.50-6 SLV
6	604843	1	TIR 13X6.50-6 B4R SMTH
7	606751	1	WHL 6X4.50 SLV
8	606815	2	DUST CAP, 0.752 ID
9	606778	2	SPACER, 0.531
10	606780	2	SEAL
11	606753	2	BEARING, TAPERED ROLLER
12	606126	1	GREASE FITTING, M8X1.0
13	019521	1	TIRE VALVE TR-412 GOODY

Comments for Page: Front Wheel Assembly Breakdown

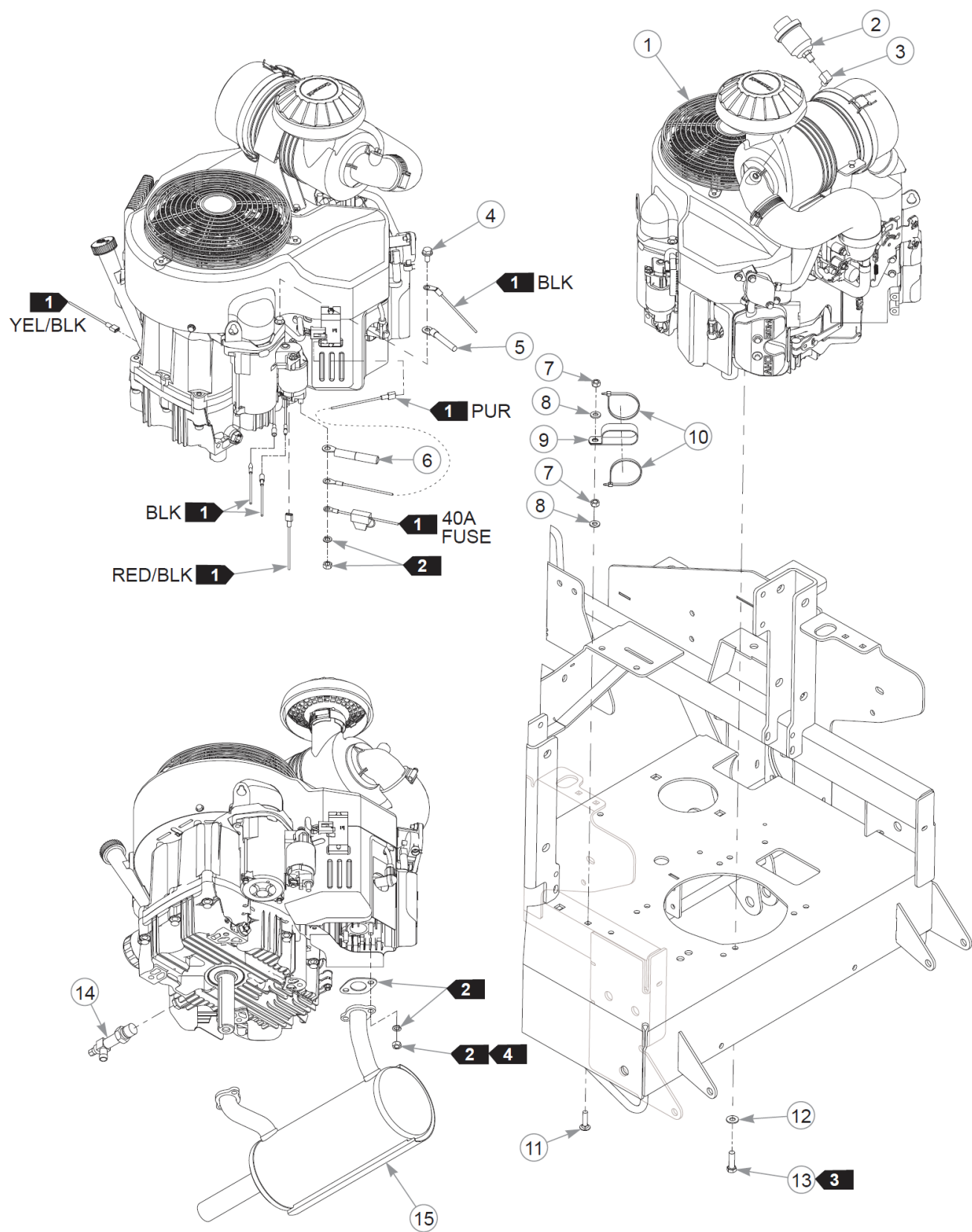
1. Tighten, then back off the nut until the wheel spins freely.2. Refer to the General Service Manual for wheel bearing service procedures.



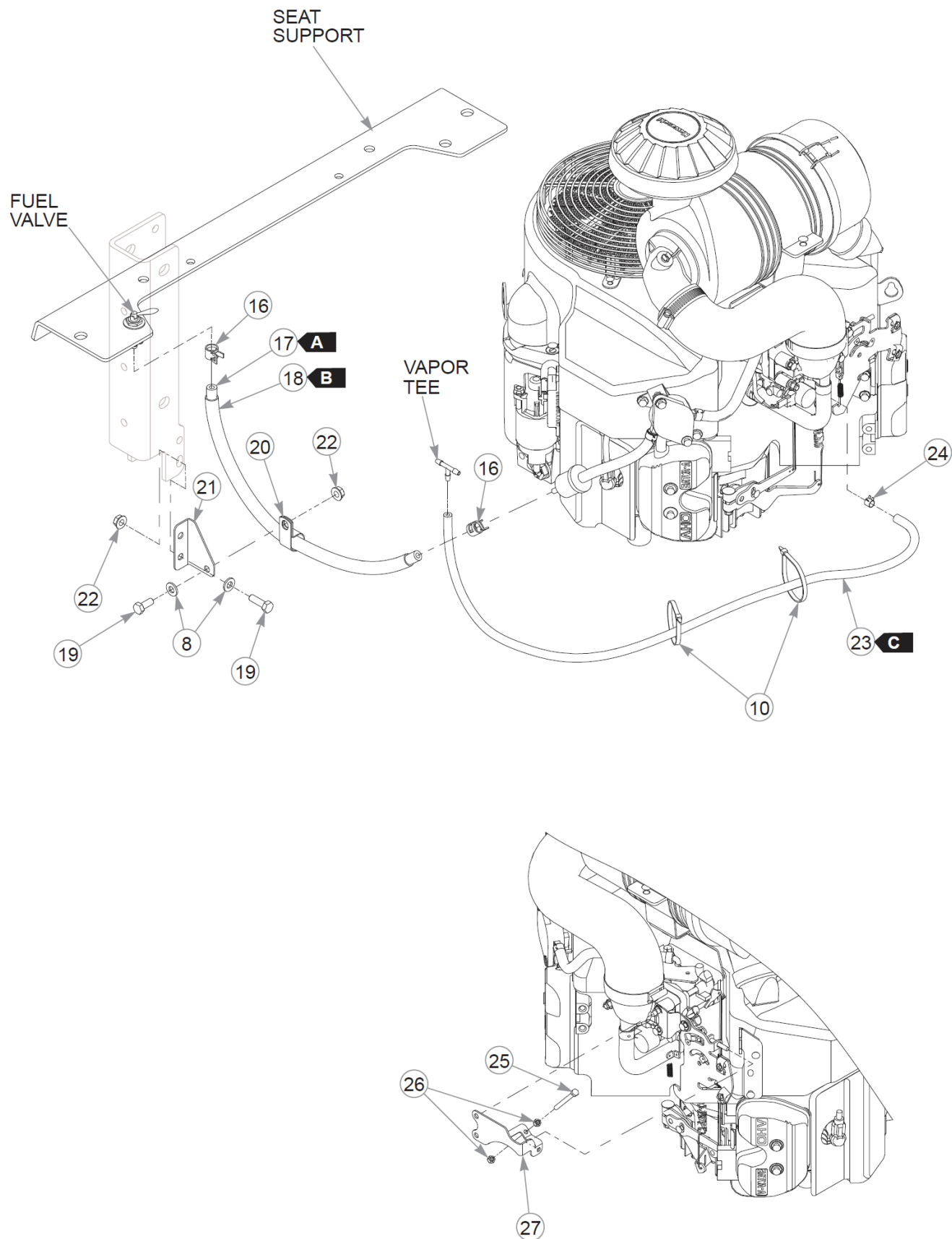
Item	Part No.	Qty	Name
1	123644-1	1	W/A, CASTER FORK
2	061101	1	NT .750-10 HX ZN NL GR B
3	025296	2	FW .760X1.63X0.08 ZN
4	041475	1	CS .750-10X9.50 HX G5 ZN
5	606744	1	TIR/WHL 13X6.50-6 SLV



Item	Part No.	Qty	Name
1	606967	1	TIR 24X12.00-12 B4R GRMR
2	606820	1	WHL 12X8.50 5X4.5 SLV
3	019521	1	TIRE VALVE TR-412 GOODY



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Item	Part No.	Qty	Name
1		1	ENGINE, KAW FX850V
2	788943	1	AIR FILTER INDICATOR
3	601216	1	FTG, ELBOW, STREET
4	720516	1	CS M8-1.25X16HX FL10.9
5	606440	1	BATTERY CABLE, NEGATIVE
6	606439	1	BATTERY CABLE, POSITIVE
7	034272	2	NT .312-18HXG5
8	768523	5	FW 0.343SAE
9	045088	1	HOSE CLAMP 1" (FS)
10	000331	4	WIRE TIE, SMALL/SHORT
11	602827	1	CB .312-18X 1.250 ZN
12	767954	4	FW 0.379X.82X.06 HD ZN
13	602580	4	CS .375-16X1.25HXG8ZYP85
14	796524	1	VALVE,OIL DRAIN M20x2.5
15	603012	1	MUFFLER, FX850V
16	000323	2	CLIP, HOSE CLAMP
17	015818P	1	FUEL LINE, 1/4" - 6 FT
18	605215P	1	THERMAL SHIELD - 6 FT
19	034280	3	CS .312-18X0.750HXG5
20	043570	1	CLIP - HOSE - SINGLE(FS)
21	124221-3	1	BRACKET, FUEL LINE
22	016832	3	NT .312-18FLKG5
23	603326P	1	VAPOR LINE, 3/16" - 7 FT
24	603112	1	CLAMP, 3/16 FUEL
25	603524	1	CS M5-0.8 X 50 MM
26	048934	2	NT M5-0.8 HX GRD 8.8 ZN
27	120231	1	BRACKET, THROTTLE FX850V

Comments for Page: Engine & Muffler (Multi-Page)

1. Part of the wire harness.
2. Supplied with the engine.
3. Torque to 60 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
4. Torque to 23 N•m.

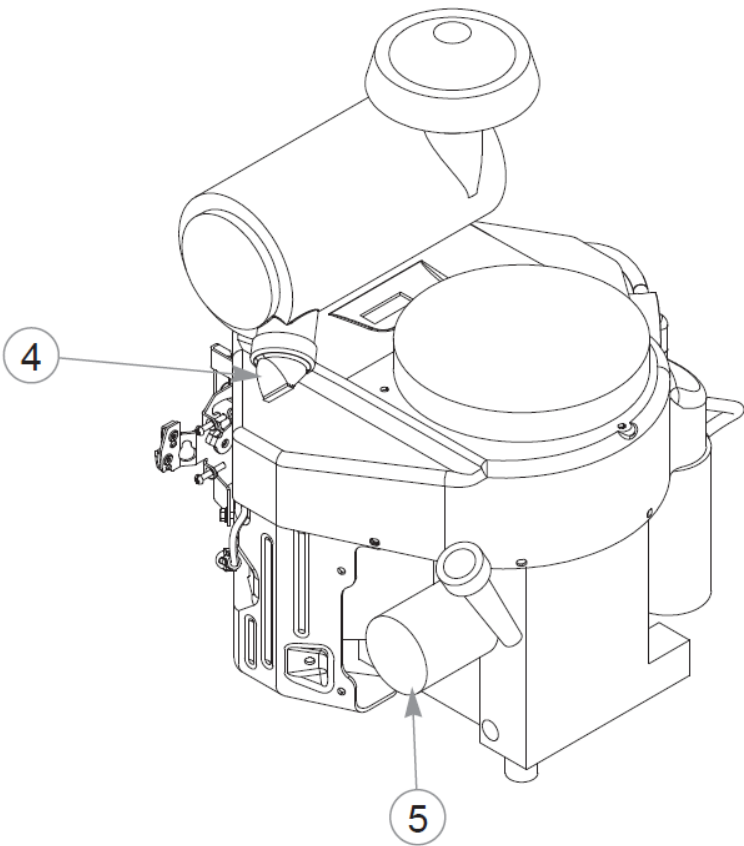
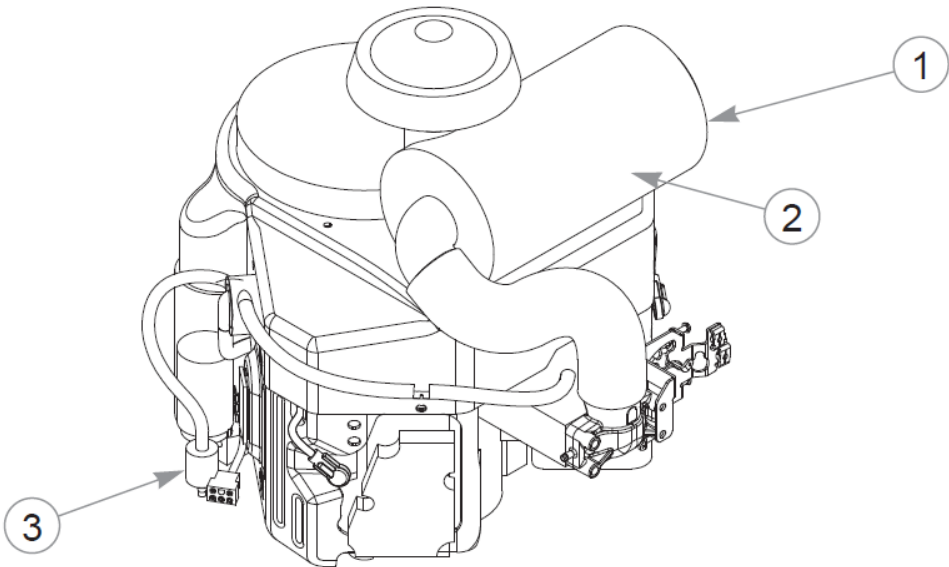
FUEL & VAPOR LINE LENGTHS

A: 43 cm VALVE TO ENGINE (FUEL)

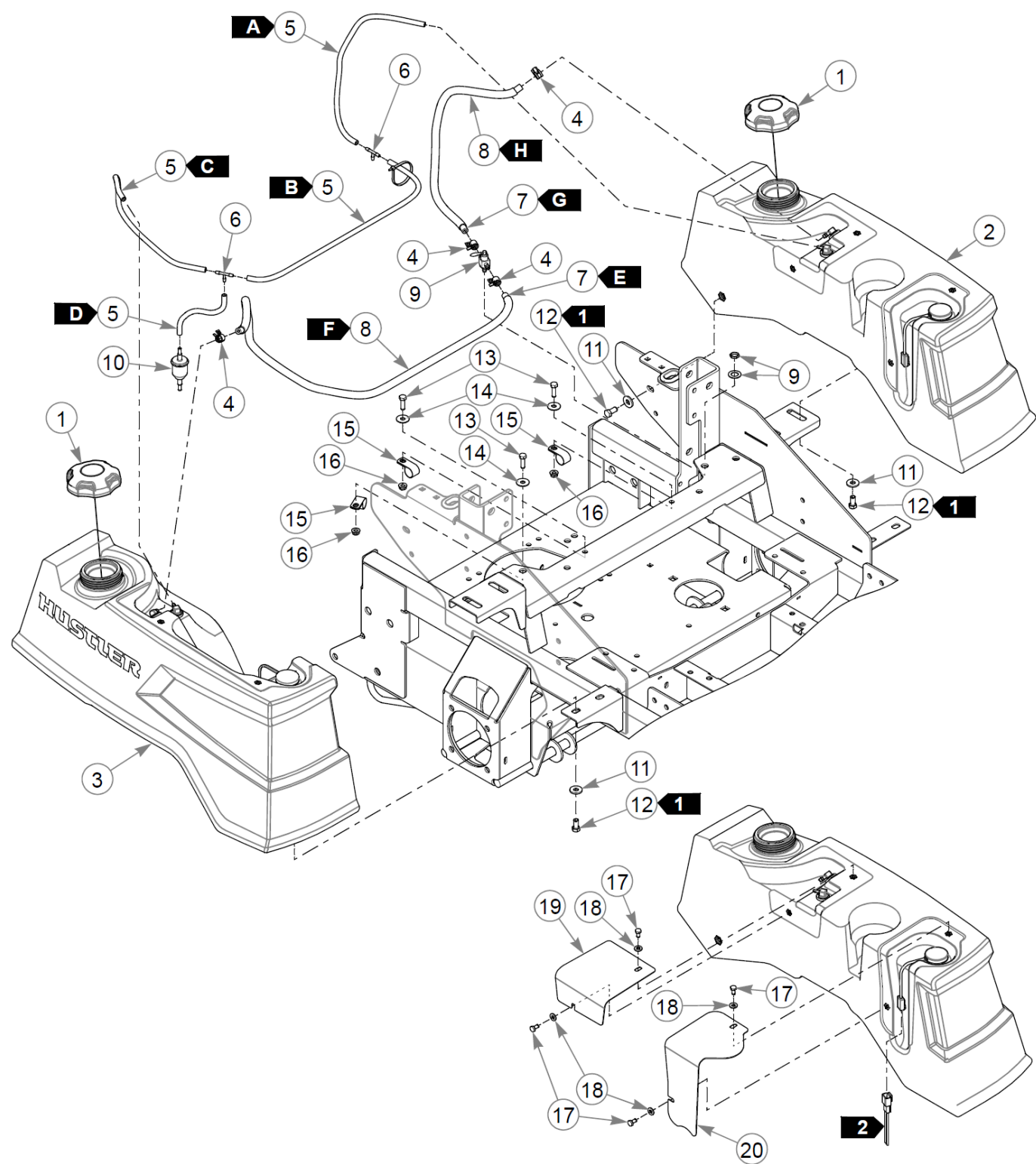
B: 39 cm FUEL LINE THERMAL SHIELD

C: 81 cm TEE TO ENGINE (VAPOR)

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Item	Part No.	Qty	Name
1	785261	1	AIR FILTER - MAIN
2	785279	1	AIR FILTER - SAFETY
3	068478	1	FUEL FILTER - IN LINE
4	763318	1	VALVE, VACUATOR
5	603138	1	ENGINE OIL FILTER



Item	Part No.	Qty	Name
1	603807	2	CAP, 3.5" RATCHETING GAS
2	607675	1	S/C TO 607876
	607876	1	FUEL TANK ASM, LH FENDER
3	607676	1	S/C TO 607877
	607877	1	FUEL TANK ASM, RH FENDER
4	000323	4	CLIP, HOSE CLAMP
5	603326P	188 cm	VAPOR LINE, 3/16" - 7 FT
6	604281	2	TEE, 3/16" PLASTIC
7	015818P	170 cm	FUEL LINE, 1/4" - 6 FT
8	605215P	165 cm	THERMAL SHIELD - 6 FT
9	745059	1	FUEL VALVE 3-WAY
10	604323	1	VAPOR SYSTEM FILTER
11	712919	10	FW 0.406X1.00X.12 HD ZN
12	055822	10	CS .375-16X0.75 HX G5 ZN
13	036236	3	CS .312-18X1.000HXG5
14	079210	3	FW 0.344X1.0X0.06 ZN
15	043570	3	CLIP - HOSE - SINGLE(FS)
16	016832	3	NT .312-18FLKG5
17	055947	4	CS .250-20X0.50 HX G5 ZN
18	768515	4	FW 0.281SAE
19	123182	1	COVER, FUEL LINES
20	123181	1	COVER, FUEL SENDER
21	000331	1	WIRE TIE, SMALL/SHORT

Comments for Page: Fuel System

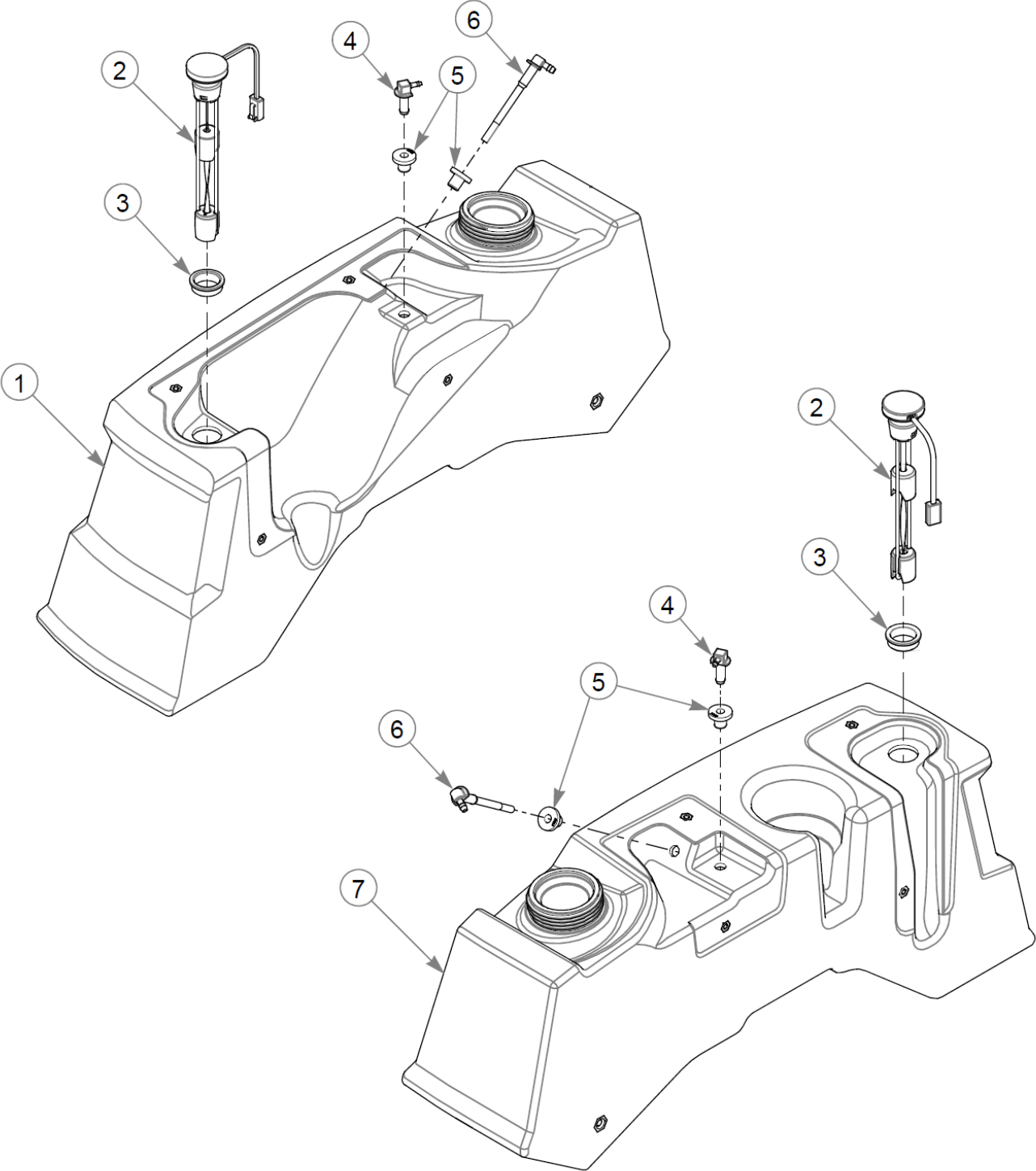
FUEL & VAPOR LINE LENGTHS

- A: 48 cm LEFT TANK TO TEE (VAPOR)
- B: 61 cm TEE TO TEE (VAPOR)
- C: 56 cm RIGHT TANK TO TEE (VAPOR)
- D: 23 cm TEE TO FILTER (VAPOR)
- E: 112 cm RIGHT TANK TO VALVE (FUEL)
- F: 109 cm RIGHT TANK TO VALVE (THERMAL SHIELD)
- G: 58 cm LEFT TANK TO VALVE (FUEL)
- H: 56 cm LEFT TANK TO VALVE (THERMAL SHIELD)

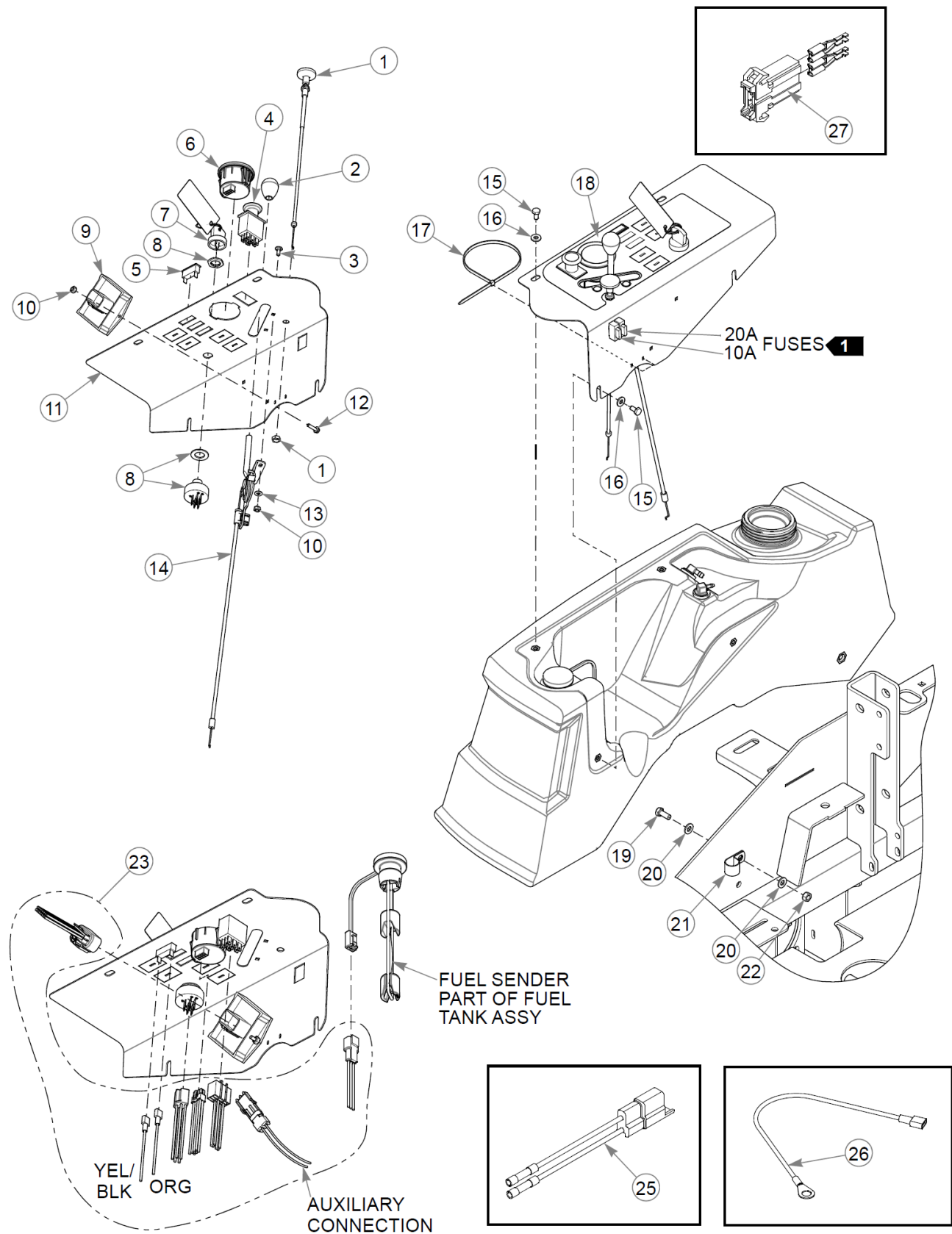
1. Torque to 22 N•m..

2. Part of the wire harness.

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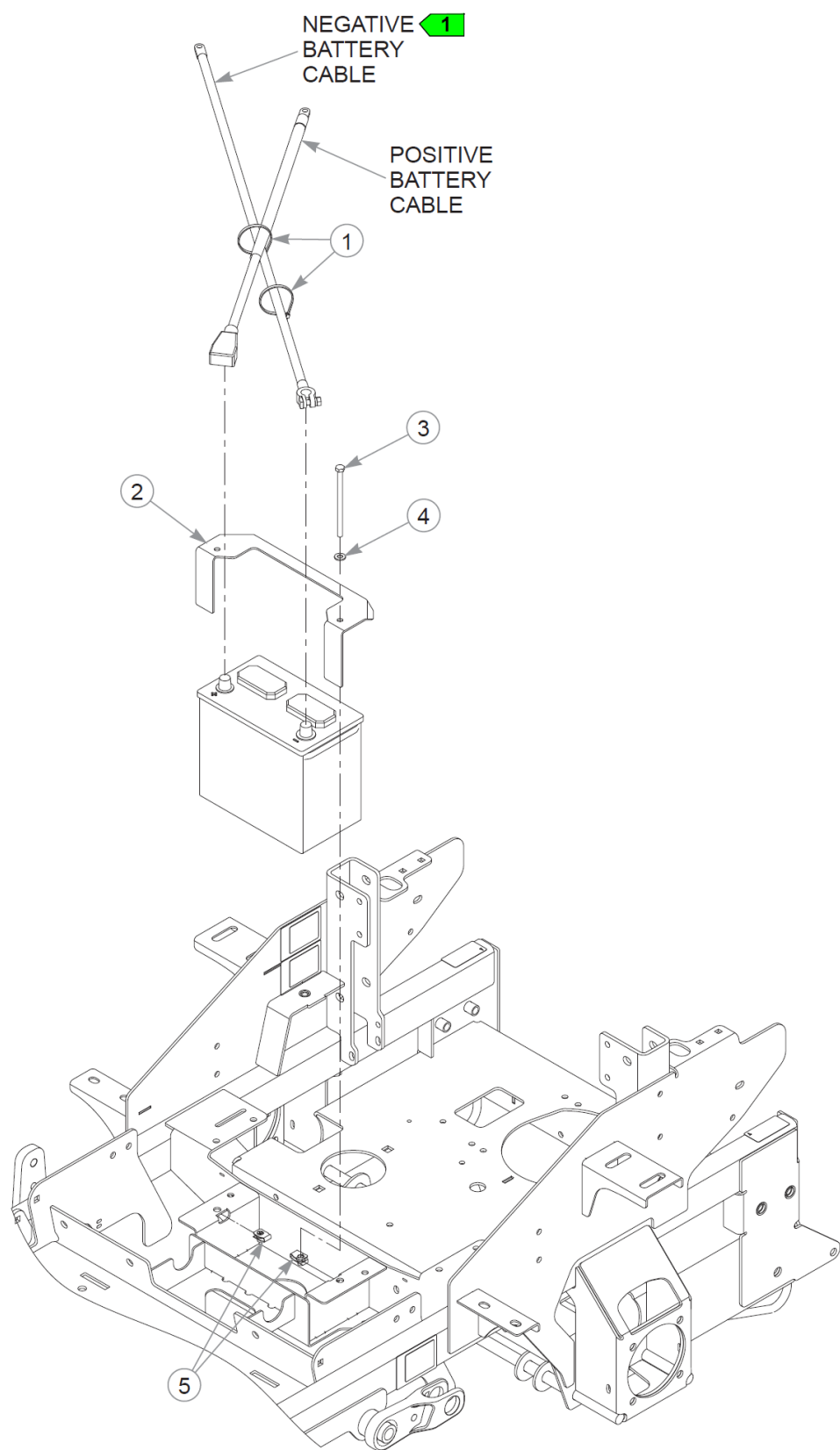
Item	Part No.	Qty	Name
1	607676	1	S/C TO 607877
	607877	1	FUEL TANK ASM, RH FENDER
2	603888K	1	SVC KIT, FUEL SENDER
	608041	1	FUEL GAUGE & SENDER KIT
3	605648K	2	TANK GROMMET SVC KIT
4	604287K	2	VENT FITTING SVC KIT
5	604200K	4	GROMMET SVC KIT
6	605159K	2	SUCTION HOSE SVC KIT
7	607675	1	S/C TO 607876
	607876	1	FUEL TANK ASM, LH FENDER



Item	Part No.	Qty	Name
1	601095	1	CABLE, CHOKE
2	603523	1	KNOB
3	601098	2	CB 10-24 X .500 ZYNC
4	776476	1	SWITCH, PTO 6201-321
5	712257	1	INDICATOR LIGHT, RED(FS)
6	606068	1	GAUGE, FUEL/HOURMETER
7	785808	1	KEY ASSEMBLY
8	045898	1	IGNITION SWITCH
9	604373	1	RELAY CONTROL MODULE
10	059832	4	NT #10-24 HX NL ZN
11	553845	1	SVC, INSTR PANEL
12	063198	2	CS #10-24X0.750FLKG5
13	704932	2	FW 0.219X.50X.05 ZN
14	603847	1	CABLE, THROTTLE 50.0"
15	055947	4	CS .250-20X0.50 HX G5 ZN
16	768515	4	FW 0.281SAE
17	000430	1	WIRE TIE, SMALL/LONG
18	606466	1	DECAL, INSTR PANEL
19	034280	1	CS .312-18X0.750HXG5
20	768523	2	FW 0.343SAE
21	043570	1	CLIP - HOSE - SINGLE(FS)
22	034272	1	NT .312-18HXG5
23	604241	1	WIRE HARNESS
24	000331	3	WIRE TIE, SMALL/SHORT
25	114052	1	KIT, CLUTCH CONN. REP.
26	604430	1	WIRE HARNESS
27	601047	1	HOLDER, FUSE

Comments for Page: Instrument Panel & Wire Harness

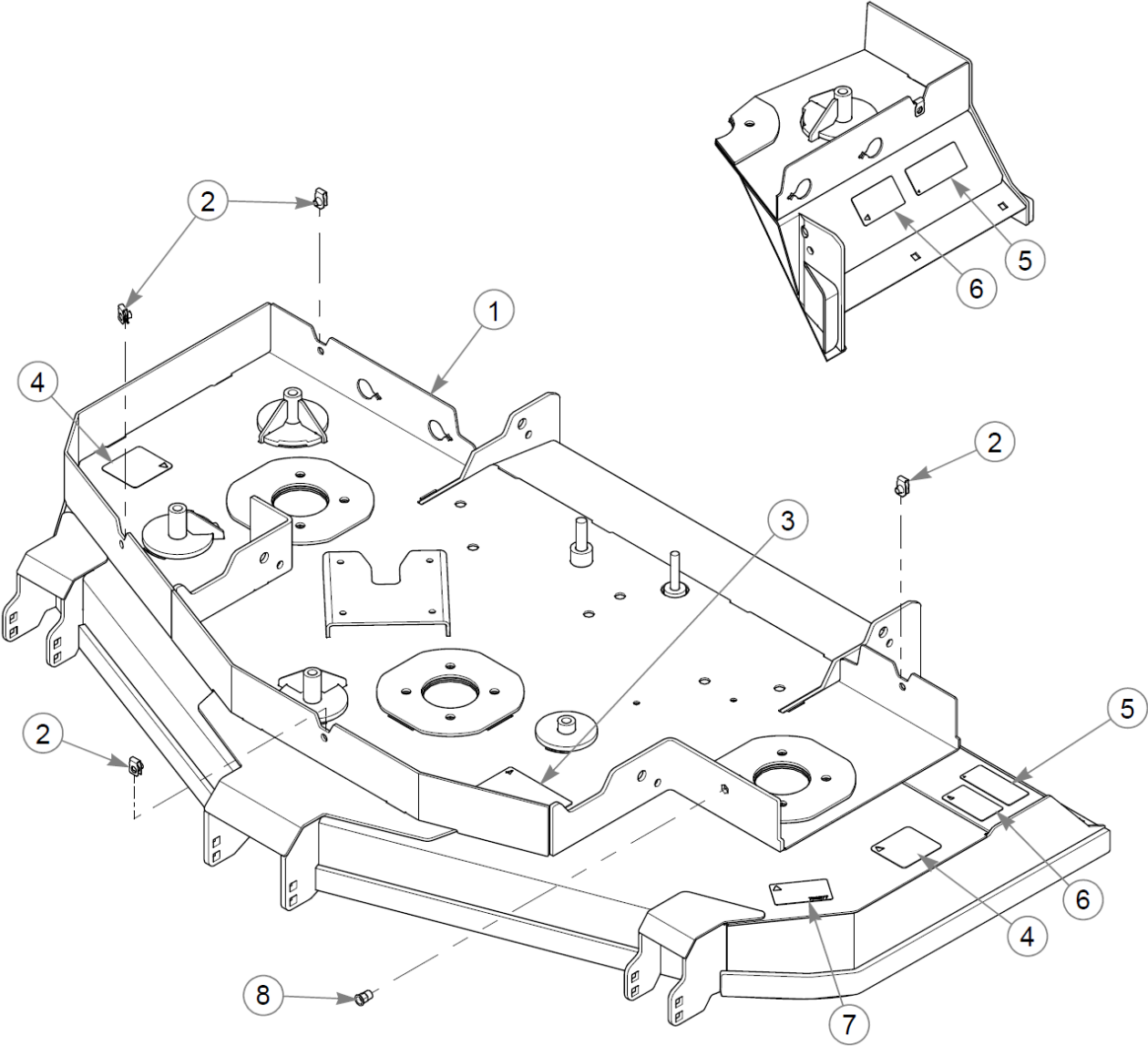
1. Part of the wire harness.2. The instrument panel includes the decal.



Item	Part No.	Qty	Name
1	000331	3	WIRE TIE, SMALL/SHORT
2	124387-1	1	BATTERY STRAP, SZ GRP 45
3	050823	2	CS .312-18X5.000HXG5
4	768523	2	FW 0.343SAE
5	601069	2	CN .312-18x.200 MAX THK

Comments for Page: Battery

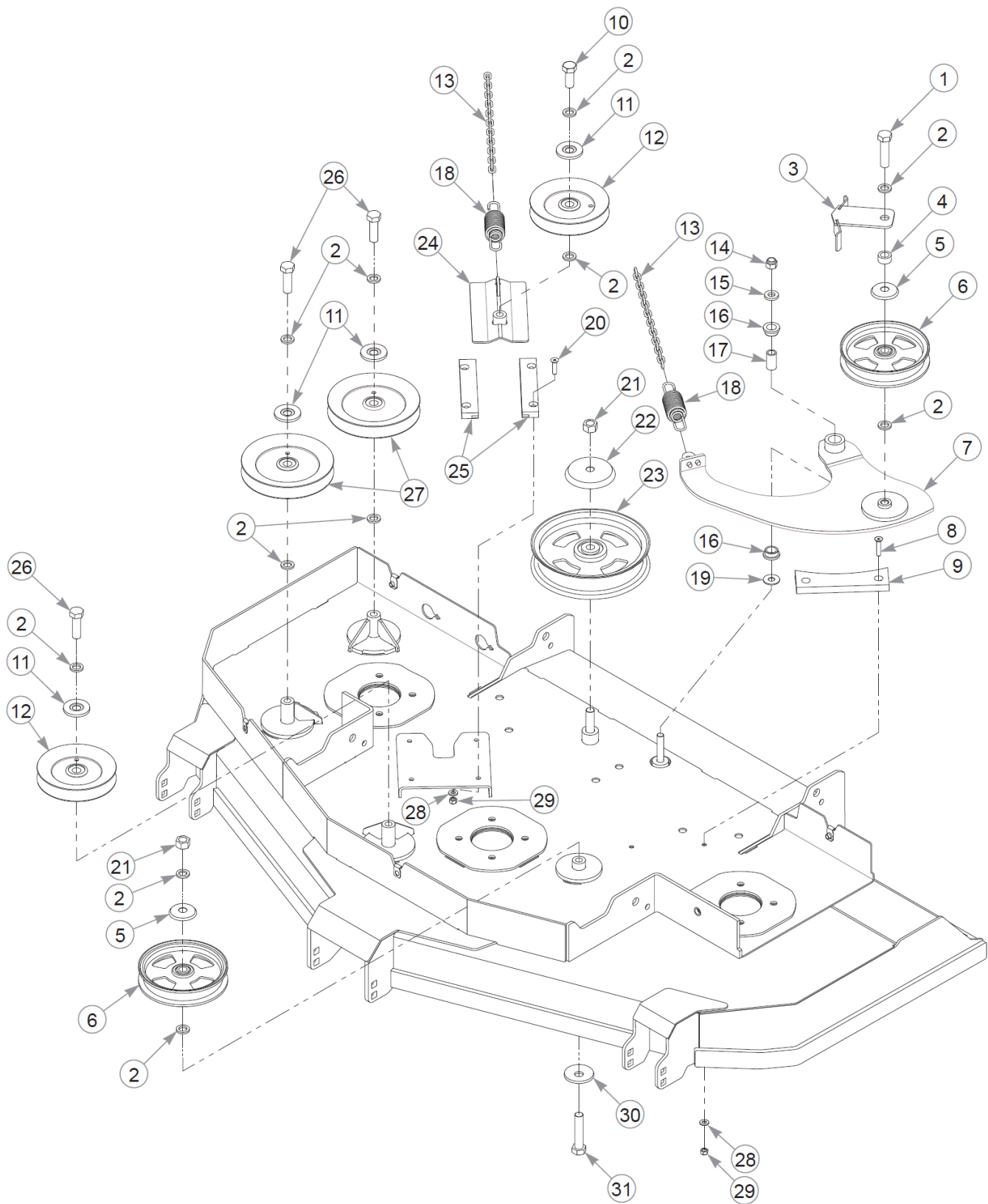
1. When performing service on the mower, disconnect the negative battery cable and do not reconnect it to the battery until ready to start the engine.



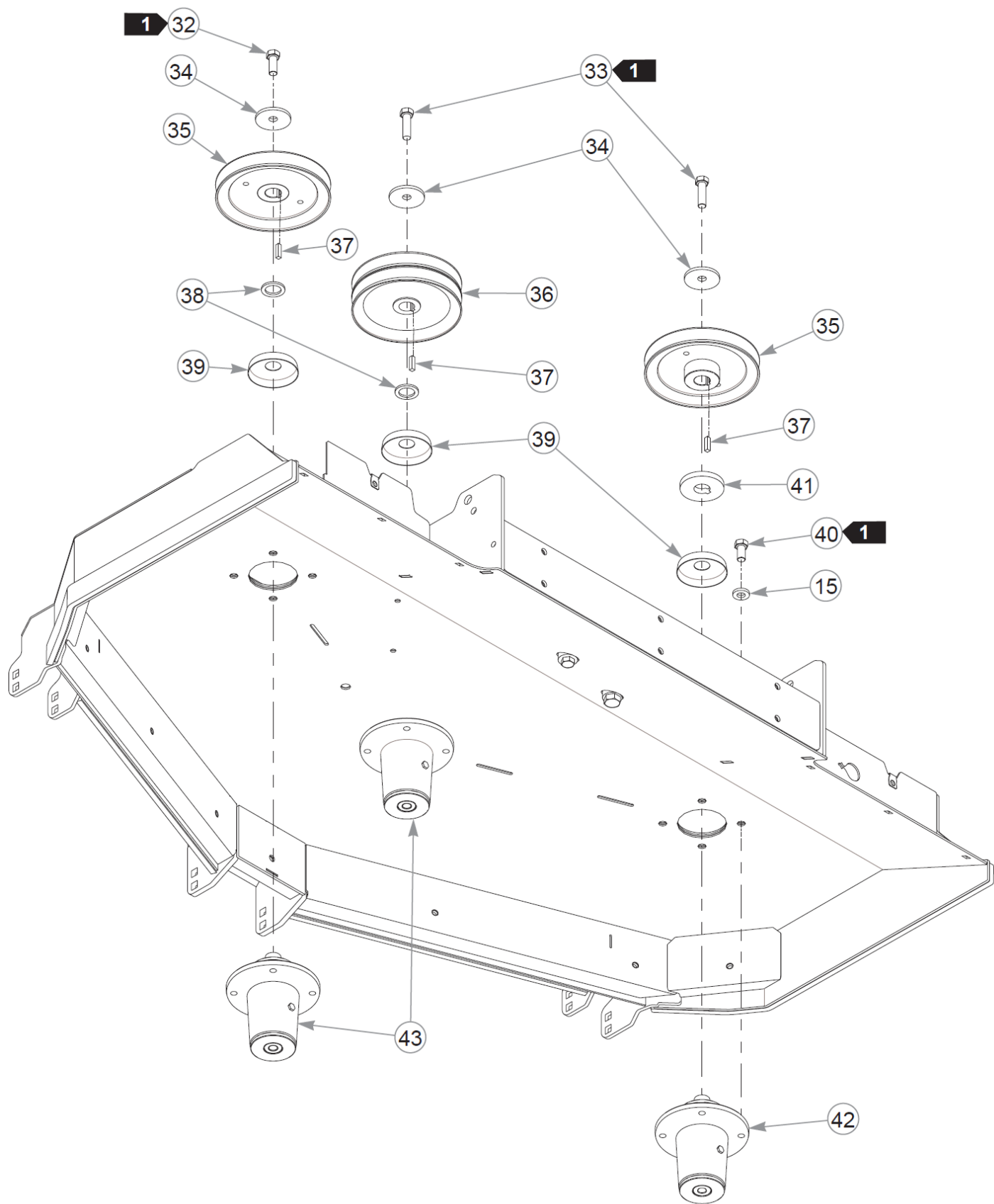
Item	Part No.	Qty	Name
1	554252	1	60" RD SERVICE DECK
2	601069	4	CN .312-18x.200 MAX THK
3	603349	1	DECAL, 2 BELT ROUTING
4	601837	2	DECAL, DECK DANGERS
5	601892	2	DECAL, THROWN OBJECTS
6	603391	2	DECAL, RUBBER FLAP
7	786277	1	DECAL, 60 DECK ID
8	792887	1	RIVET NUT,HX 5/16-18 TH

Comments for Page: Service Deck

- 1. The deck includes decals and hardware.



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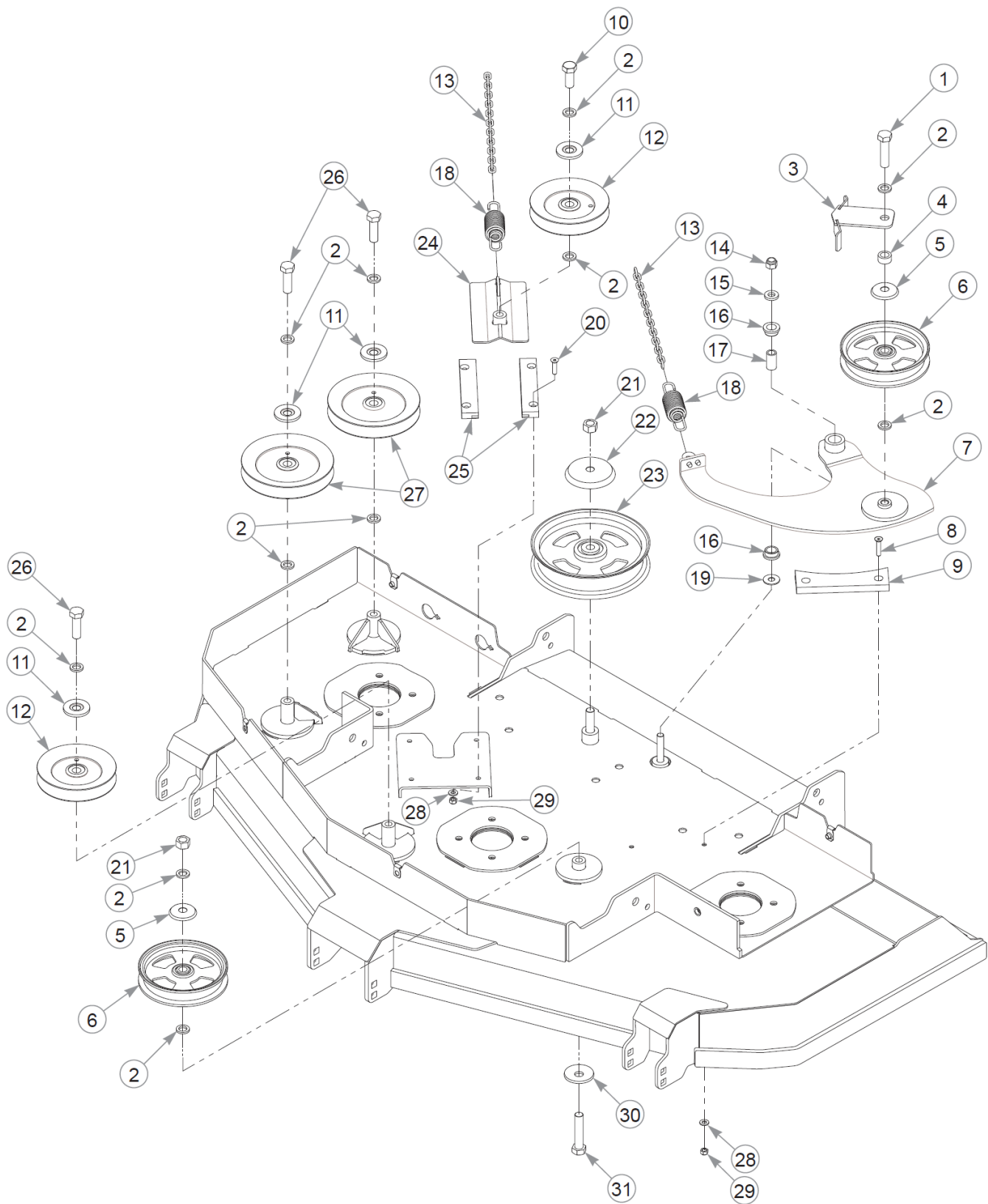
Item	Part No.	Qty	Name
1	025015	1	CS .625-11X2.500HXG5
2	028118	11	FW 0.625X1.00X.13 ZN
3	113088	1	BELT GUIDE, W/A
4	603256	1	SPACER DECK IDLER 1/2"LG
5	608144	2	SHIELD, DUST
6	602821	2	IDLER, 6.0" COMMERCIAL
7	114133	1	IDLER ARM W/A, RD DECK
8	797910	2	CS .312-18x1.50FLT SH ZN
9	601779	1	IDLER GUIDE, UHMW
10	794446	1	CS .625-11X1.500HXG5
11	603057	4	DUST SHIELD W/OFFSET
12	602672	2	PULLEY, V-IDLER HBB 5.0"
13	373191	2	CHAIN, 21 LINK
14	781567	1	NT .500-13NLG5
15	767962	13	FW .531 x 1.063 x .175
16	770867	2	BUSHING, PLAS .750x1(FS)
17	109549	1	BUSHING, IDLER PIVOT
18	781302	2	IDLER SPRING
19	704759	1	FW 0.500X1.25X.08 ZN
20	784199	4	CS .312-18X1.250 FLT SH
21	016972	2	NT .625-11 HX G5 ZN
22	602963	1	DUST SHIELD, IDLER LG
23	602838	1	IDLER, 8.0" COMMERCIAL
24	114105	1	IDLER SLIDE W/A
25	601619	2	IDLER SLIDE UHMW RT & LT
26	016642	3	CS .625-11X2.000HXG5
27	796714	2	PULLEY, 6" HB IDLER RD
28	768523	6	FW 0.343SAE
29	058776	6	NT .312-18NLG5
30	782474	1	CW .678 X 2.250 X .187
31	783738	1	CS .625-11X3.000HXG5
32	705954	1	CS .500-13X1.25 HX G5 ZN
33	017616	2	CS .500-13X1.750HXG5
34	752386	3	CW .505 X 1.625 X .140
35	602745	2	PULLEY, DRIVE 7.00 EFF

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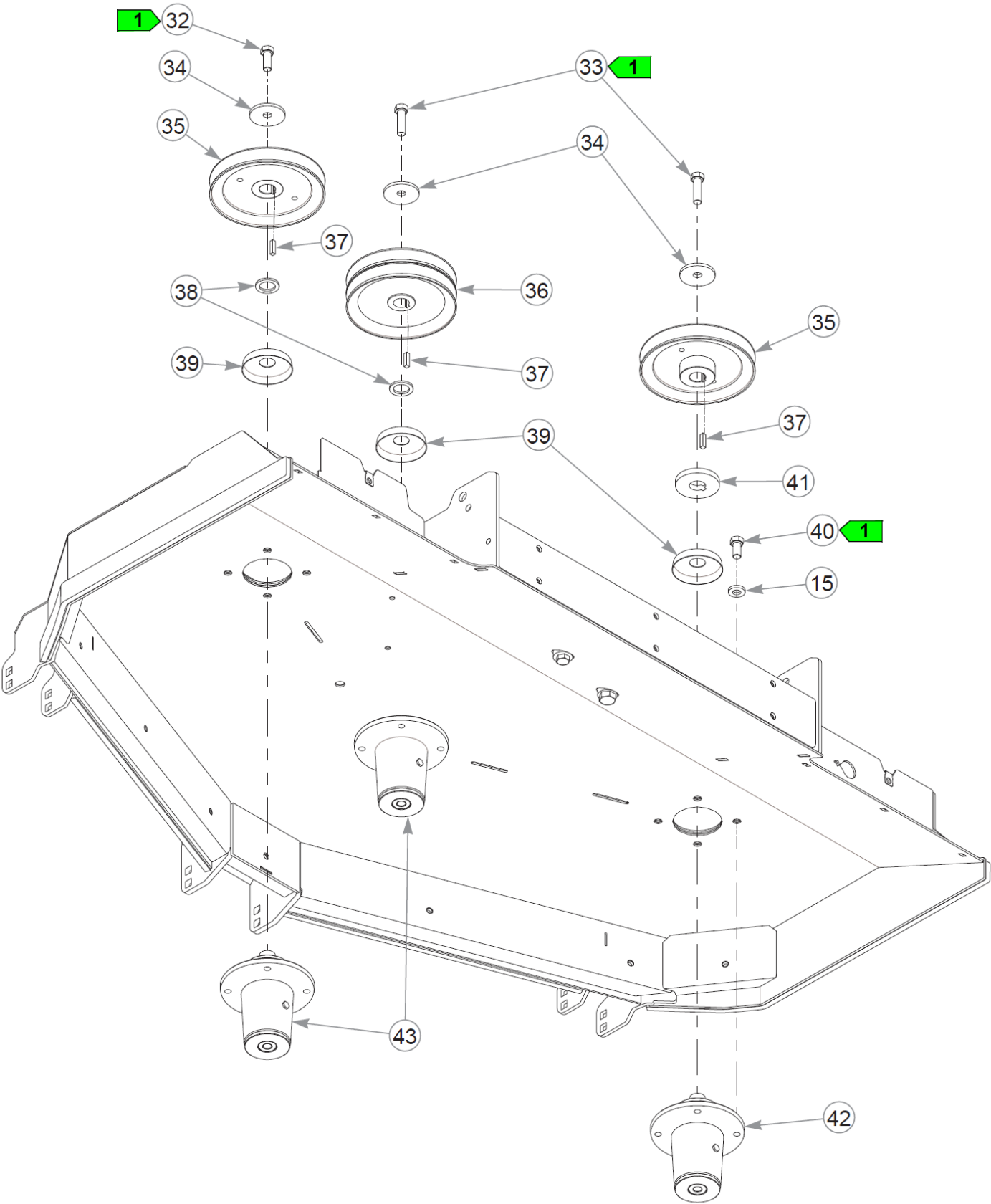
Item	Part No.	Qty	Name
36	770388	1	PULLEY, PTED
37	212472	3	KEY 1/4 SQ X 1.00 LG(FS)
38	045765	2	FW 1.030X1.50X.13 HD ZN
39	607409-4	3	DUST SHIELD
40	016527	12	CS .500-13X1.000HXG5
41	114108	1	SPACER 3/8" THICK
42	607408	1	SPINDLE ASSY, DUCTILE
43	607407	2	SPINDLE ASSY, DUCTILE

Comments for Page: Deck Pulleys & Spindles - S/N 20100277 & HIGHER (Multi-Page)

- 1. Torque to 88–102 N•m.



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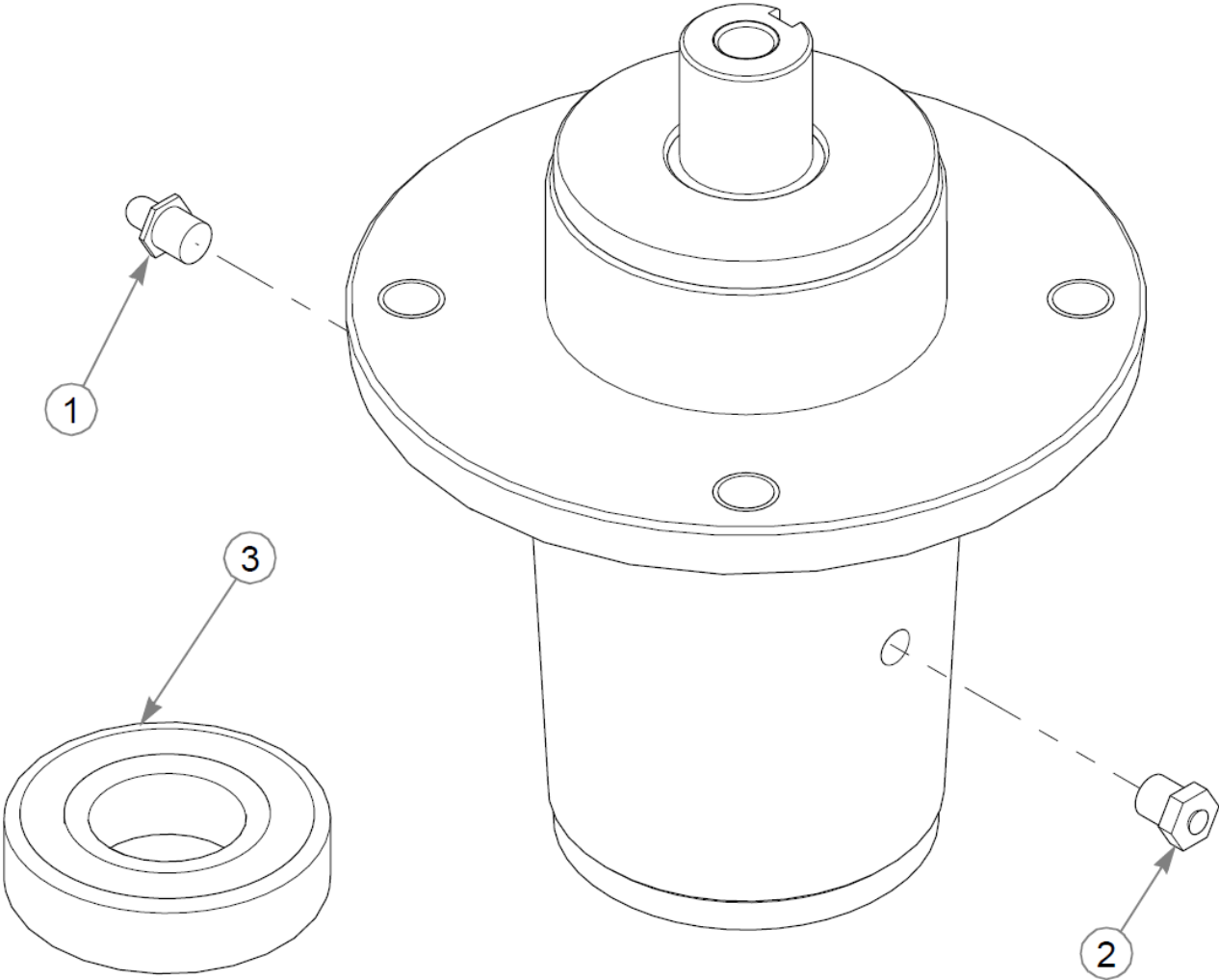
Item	Part No.	Qty	Name
1	025015	1	CS .625-11X2.500HXG5
2	028118	11	FW 0.625X1.00X.13 ZN
3	113088	1	BELT GUIDE, W/A
4	603256	1	SPACER DECK IDLER 1/2"LG
5	602935	2	DUST SHIELD, IDLER SM
	608144	2	SHIELD, DUST
6	602821	2	IDLER, 6.0" COMMERCIAL
7	114133	1	IDLER ARM W/A, RD DECK
8	797910	2	CS .312-18x1.50FLT SH ZN
9	601779	1	IDLER GUIDE, UHMW
10	794446	1	CS .625-11X1.500HXG5
11	603057	4	DUST SHIELD W/OFFSET
12	602672	2	PULLEY, V-IDLER HBB 5.0"
13	373191	2	CHAIN, 21 LINK
14	781567	1	NT .500-13NLG5
15	767962	13	FW .531 x 1.063 x .175
16	770867	2	BUSHING, PLAS .750x1(FS)
17	109549	1	BUSHING, IDLER PIVOT
18	781302	2	IDLER SPRING
19	704759	1	FW 0.500X1.25X.08 ZN
20	784199	4	CS .312-18X1.250 FLT SH
21	016972	2	NT .625-11 HX G5 ZN
22	602963	1	DUST SHIELD, IDLER LG
23	602838	1	IDLER, 8.0" COMMERCIAL
24	114105	1	IDLER SLIDE W/A
25	601619	2	IDLER SLIDE UHMW RT & LT
26	016642	3	CS .625-11X2.000HXG5
27	796714	2	PULLEY, 6" HB IDLER RD
28	768523	6	FW 0.343SAE
29	058776	6	NT .312-18NLG5
30	782474	1	CW .678 X 2.250 X .187
31	783738	1	CS .625-11X3.000HXG5
32	705954	1	CS .500-13X1.25 HX G5 ZN
33	017616	2	CS .500-13X1.750HXG5
34	752386	3	CW .505 X 1.625 X .140

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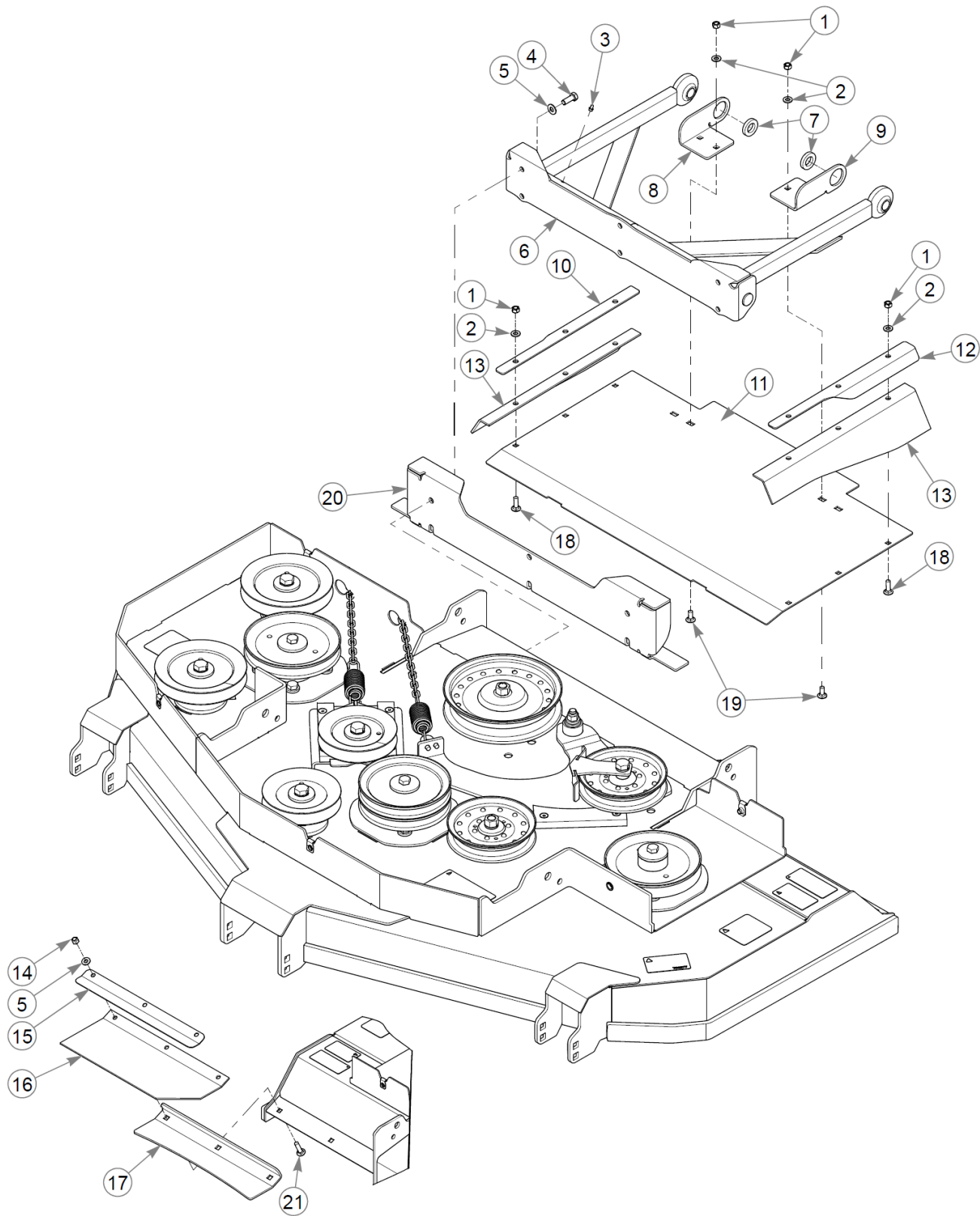
Item	Part No.	Qty	Name
35	602745	2	PULLEY, DRIVE 7.00 EFF
36	770388	1	PULLEY, PTED
37	212472	3	KEY 1/4 SQ X 1.00 LG(FS)
38	045765	2	FW 1.030X1.50X.13 HD ZN
39	607409-4	3	DUST SHIELD
40	016527	12	CS .500-13X1.000HXG5
41	114108	1	SPACER 3/8" THICK
42	607408	1	SPINDLE ASSY, DUCTILE
43	607407	2	SPINDLE ASSY, DUCTILE

Comments for Page: Deck Pulleys & Spindles - S/N PRIOR TO 20100277 (Multi-Page)

- 1. Torque to 88–102 N•m.

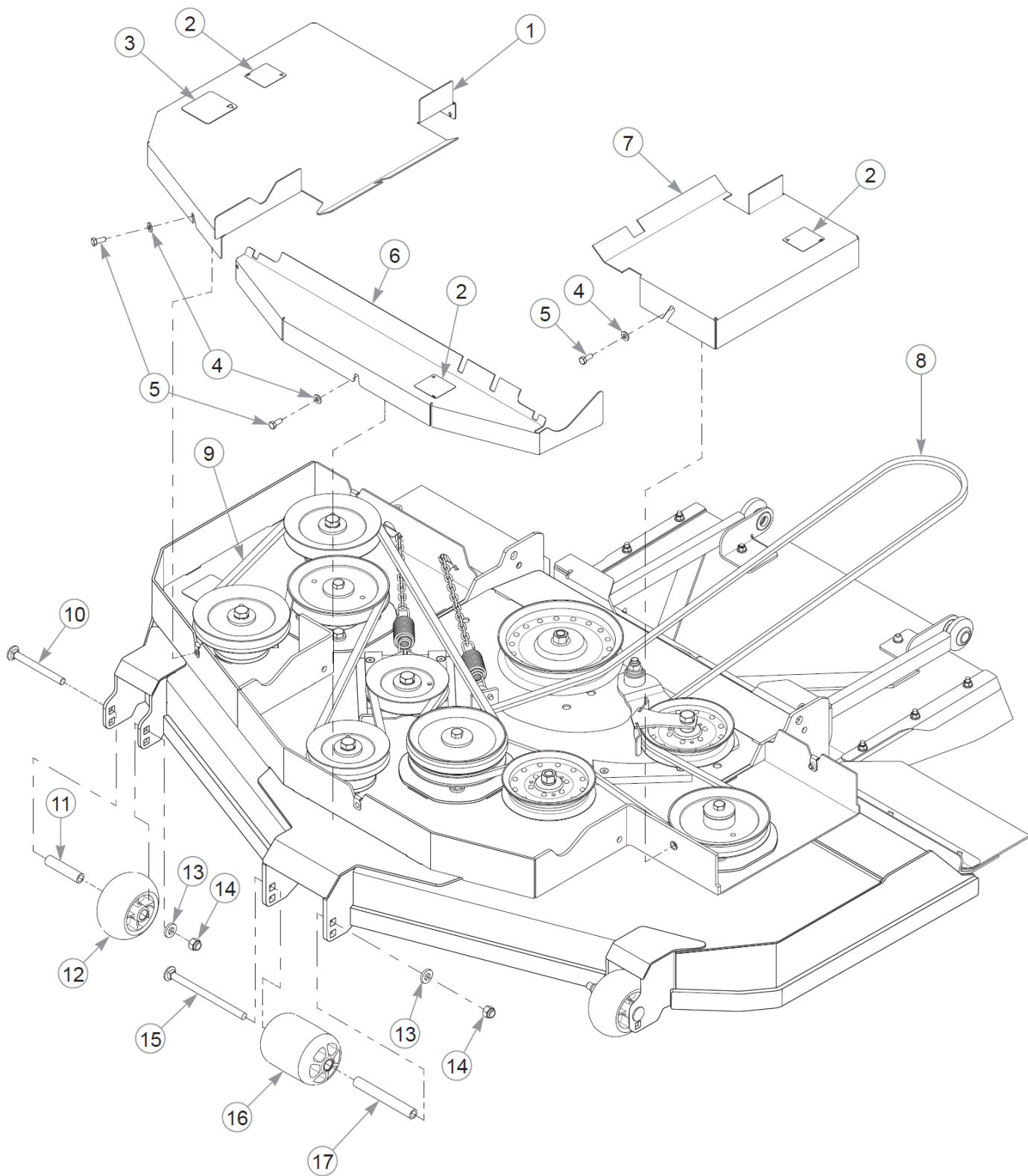


Item	Part No.	Qty	Name
1	607477	1	GREASE ZERK
2	607478	1	RELIEF FITTING
3	607955	2	BEARING

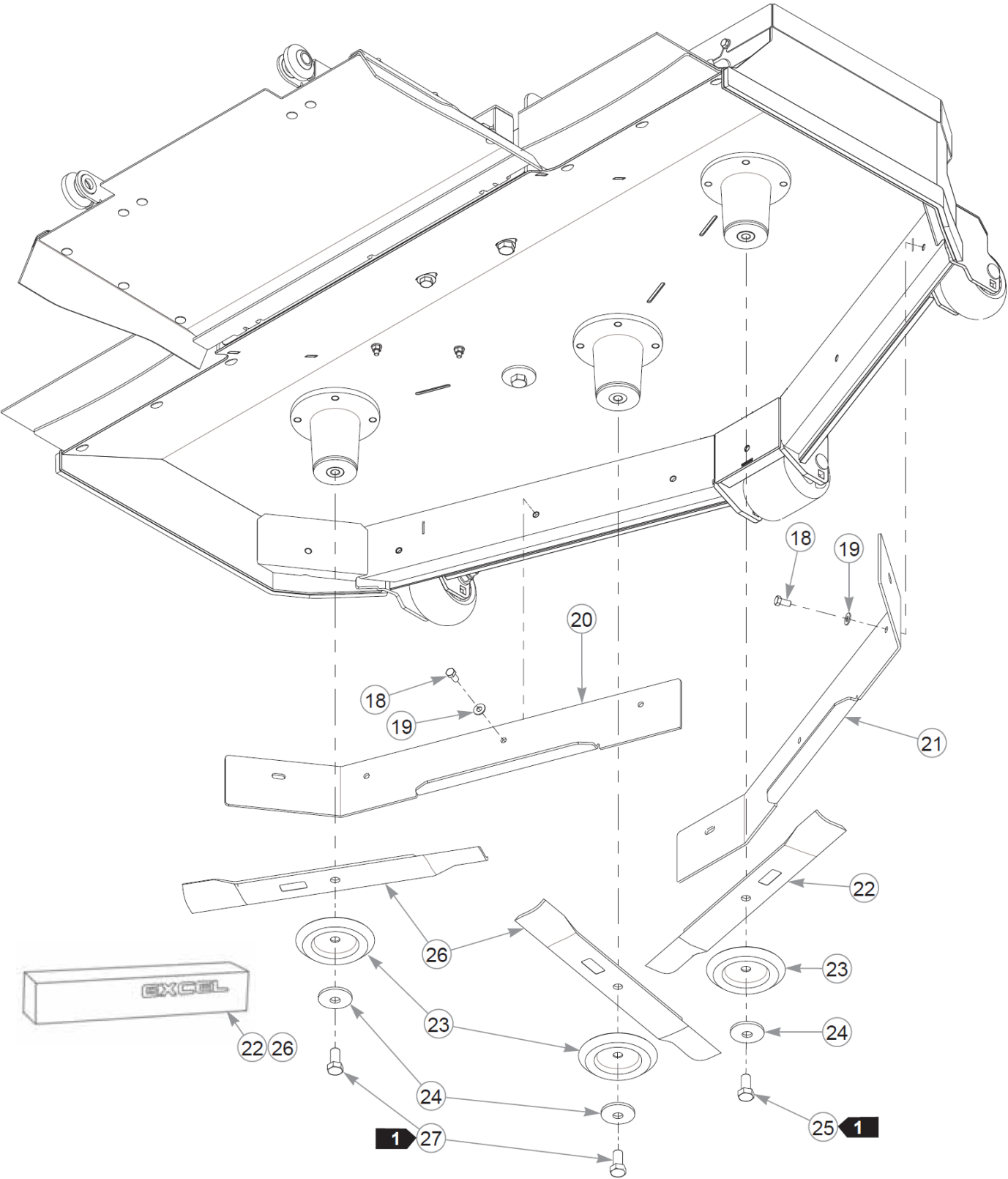


REAR FLAP DETAIL

Item	Part No.	Qty	Name
1	058776	10	NT .312-18NLG5
2	768523	10	FW 0.343SAE
3	015495	2	GREASE FITTING STRAIGHT
4	036244	6	CS .375-16X1.00 HX G5 ZN
5	767954	12	FW 0.379X.82X.06 HD ZN
6	113340	1	PUSHER W/A, HZ/SZ
7	778399	2	FW .781X1.38X.25 ZN
8	109482	1	CHUTE BRACKET
9	109483	1	CHUTE BRACKET
10	109487	1	CLAMP ANGLE RS
11	114440	1	SHIELD, DUST 60" RD SZ
12	109486	1	CLAMP ANGLE
13	601483	2	SIDE FLAP, RUBBER
14	086660	6	NT .375-16NLG8
15	106716	2	ANGLE, DISCHARGE CHUTE
16	600254	2	FLAP, RD REAR
17	351676	2	ANGLE, DECK STIFFENER
18	037887	6	CB .312-18X 1.000 FUL ZN
19	016253	4	CB .312-18X .750 FUL ZN
20	114522	1	STOP, REAR DECK W/A
21	710194	6	CB .375-16X 1.50 STD G5



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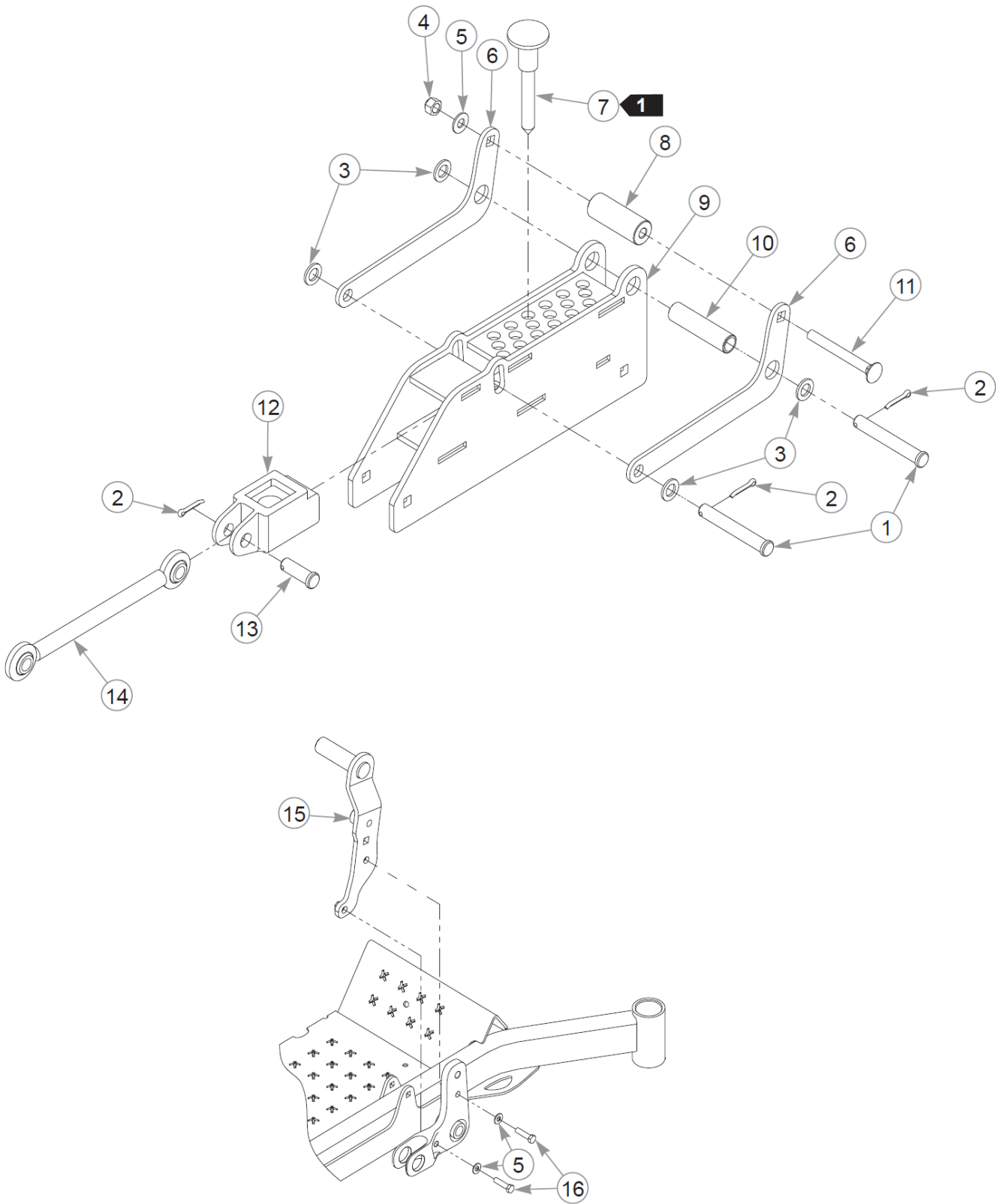
Item	Part No.	Qty	Name
1	554767	1	SVC, PULLEY COVER RH
2	602562	3	DECAL, NO SERVICE
3	601837	1	DECAL, DECK DANGERS
4	768523	5	FW 0.343SAE
5	034280	5	CS .312-18X0.750HXG5
6	554769	1	SVC, PULLEY COVER FRONT
7	554768	1	SVC, PULLEY COVER LH
8	606877	1	DECK BELT
9	027284	1	DECK BELT
10	607288	2	CB .50-13X4.75 STD ZN
11	602345	2	SPACER, ANTI-SCALP 3.22
12	602263	2	WHEEL, ANTI-SCALP
13	767962	3	FW .531 x 1.063 x .175
14	781567	3	NT .500-13NLG5
15	602338	1	CB .50-13 X 7.50 STD ZN
16	602341	1	WHEEL, ANTI-SCALP
17	602344	1	SPACER, ANTI- SCALP 5.73
18	055822	8	CS .375-16X0.75 HX G5 ZN
19	767954	8	FW 0.379X.82X.06 HD ZN
20	114207	1	BAFFLE, ADJ 60 RD CE LS
21	114206	1	BAFFLE, ADJ 60 RD CE RS
22	795633	1	BLADE, F20.50"-L-F-CCW
	795633X	1	10PK BLADE, F20.50"-L-F-
	601928	1	BLADE, 20.5"GAT-F-CCW
	601928X	1	10PK BLADE, 20.50"-GAT-F
	604163	1	BLADE, 20.50-MUL-F-CCW
	604163X	1	10 PK BLADE
23	114988	3	SHIELD, BLADE BOLT
24	782474	3	CW .678 X 2.250 X .187
25	604383	1	CS .625-11X1.250 G5 LHT
26	600901	2	BLADE, F20.50"-L-F-CW
	600901X	1	10PK BLADE, 20.50"-L-F-C
	794230	2	BLADE,20.50"GAT-F-CW
	794230X	1	10PK BLADE, 20.50"-GAT-F
	794214	2	BLADE,20.50"-MUL-F-CW

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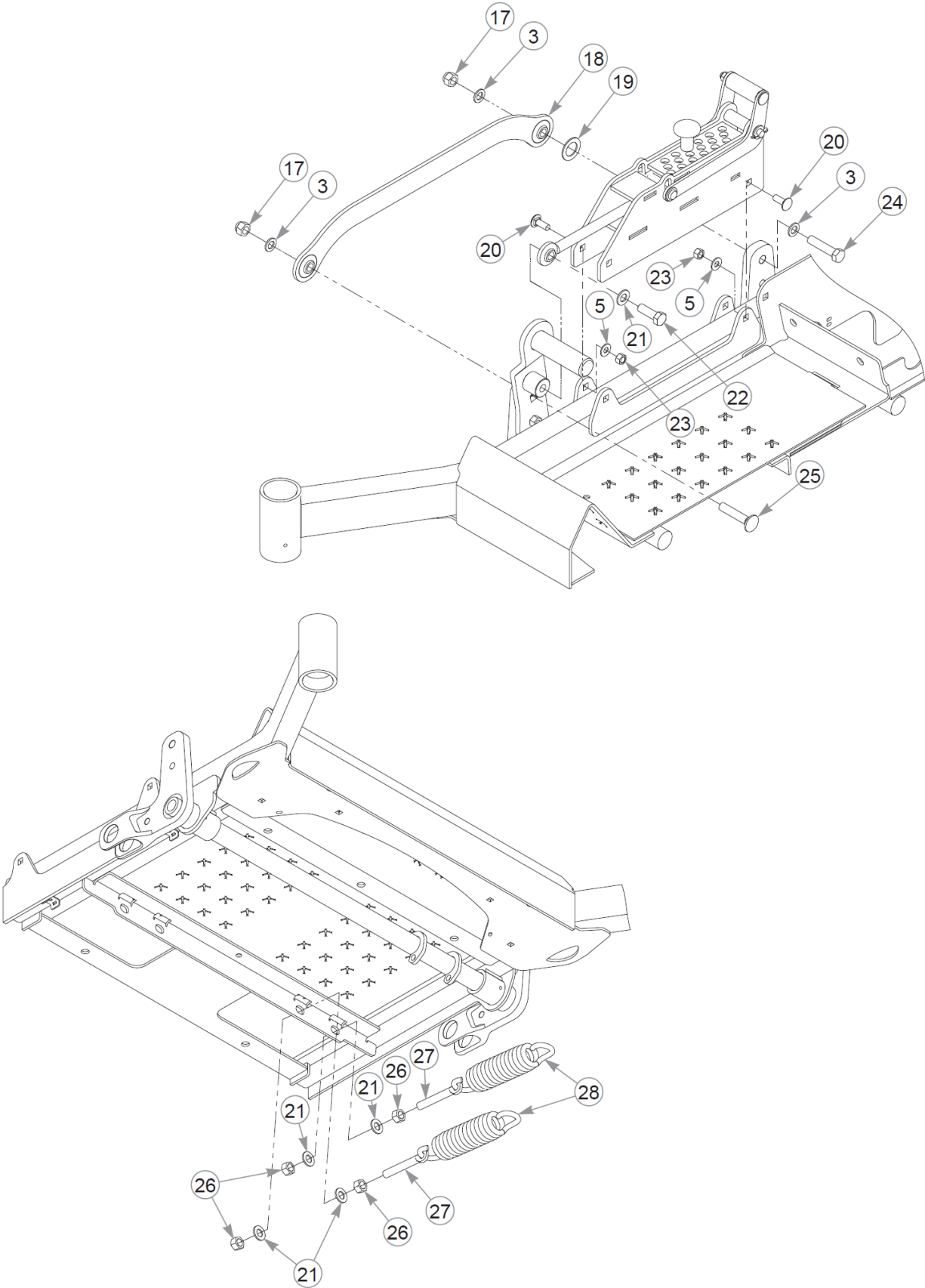
Item	Part No.	Qty	Name
	794214X	1	10PK BLADE, 20.50"-MUL-F
	606991	2	BLADE, L20.50"-H-F-CW
27	781872	2	CS .625-11X1.250HXG5

Comments for Page: Deck Belt, Discharge Chute, Pulley Covers, & Blades (Multi-Page)

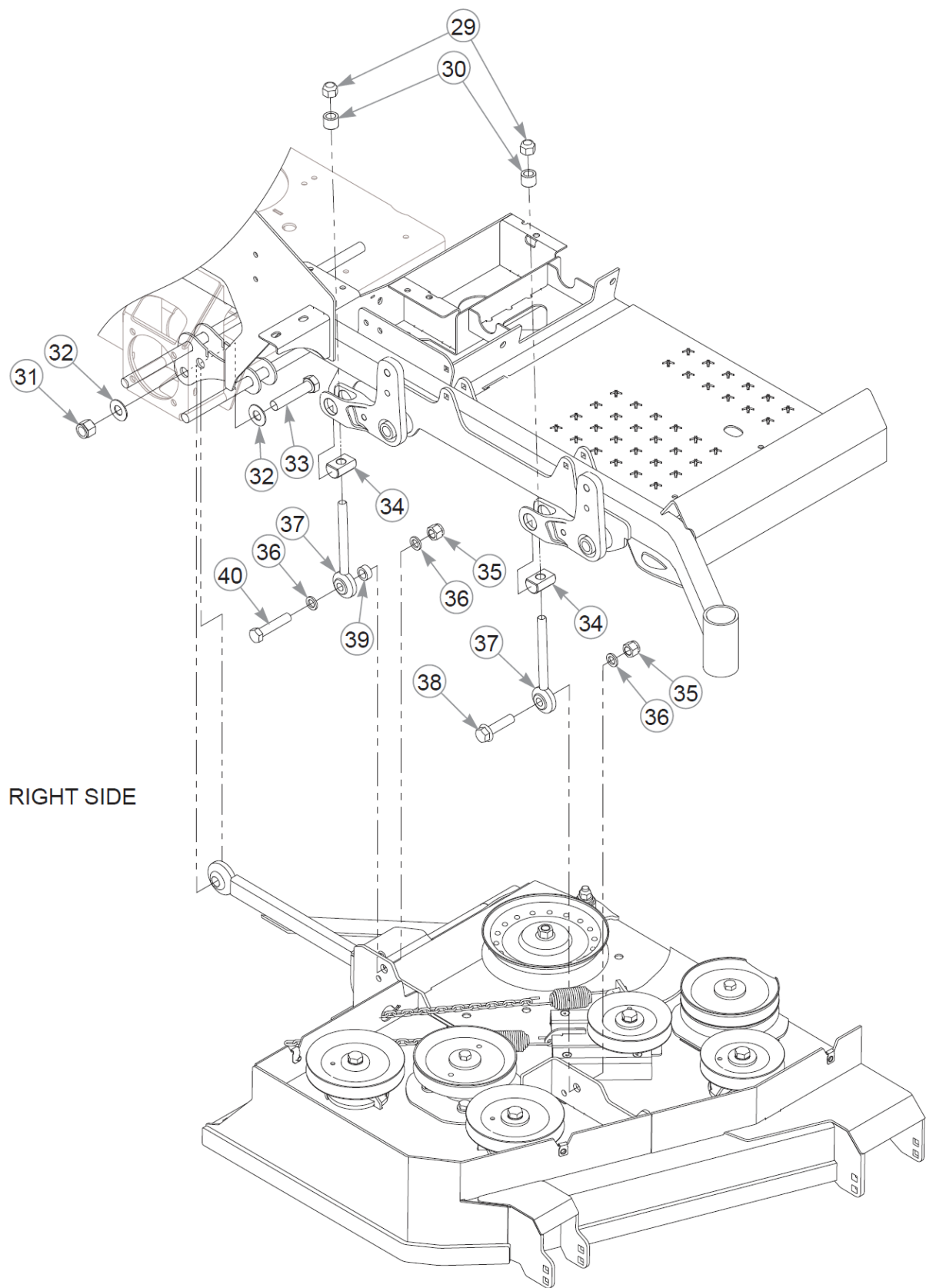
- 1. Torque to 160 N•m.
- 2. The pulley covers include the decals.



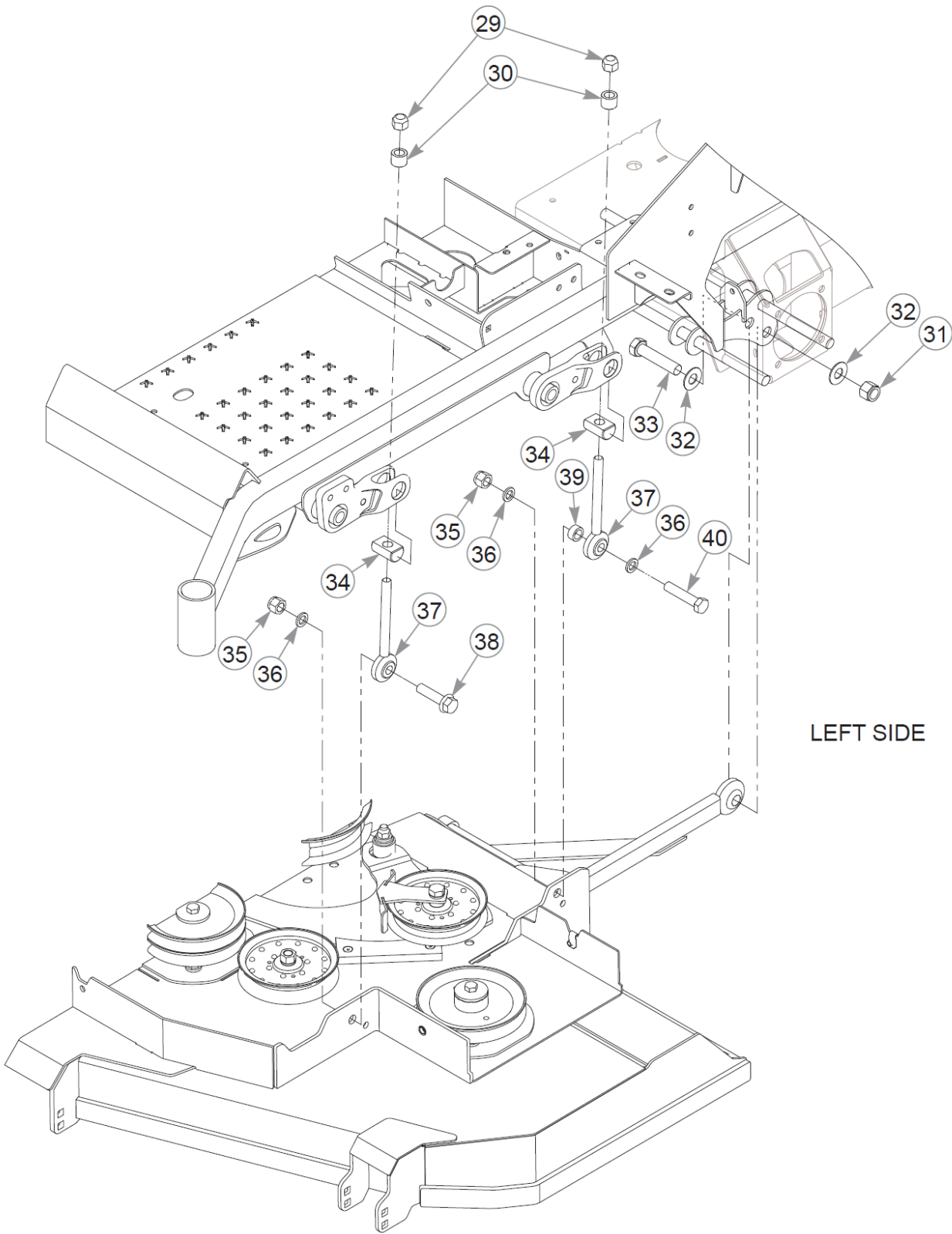
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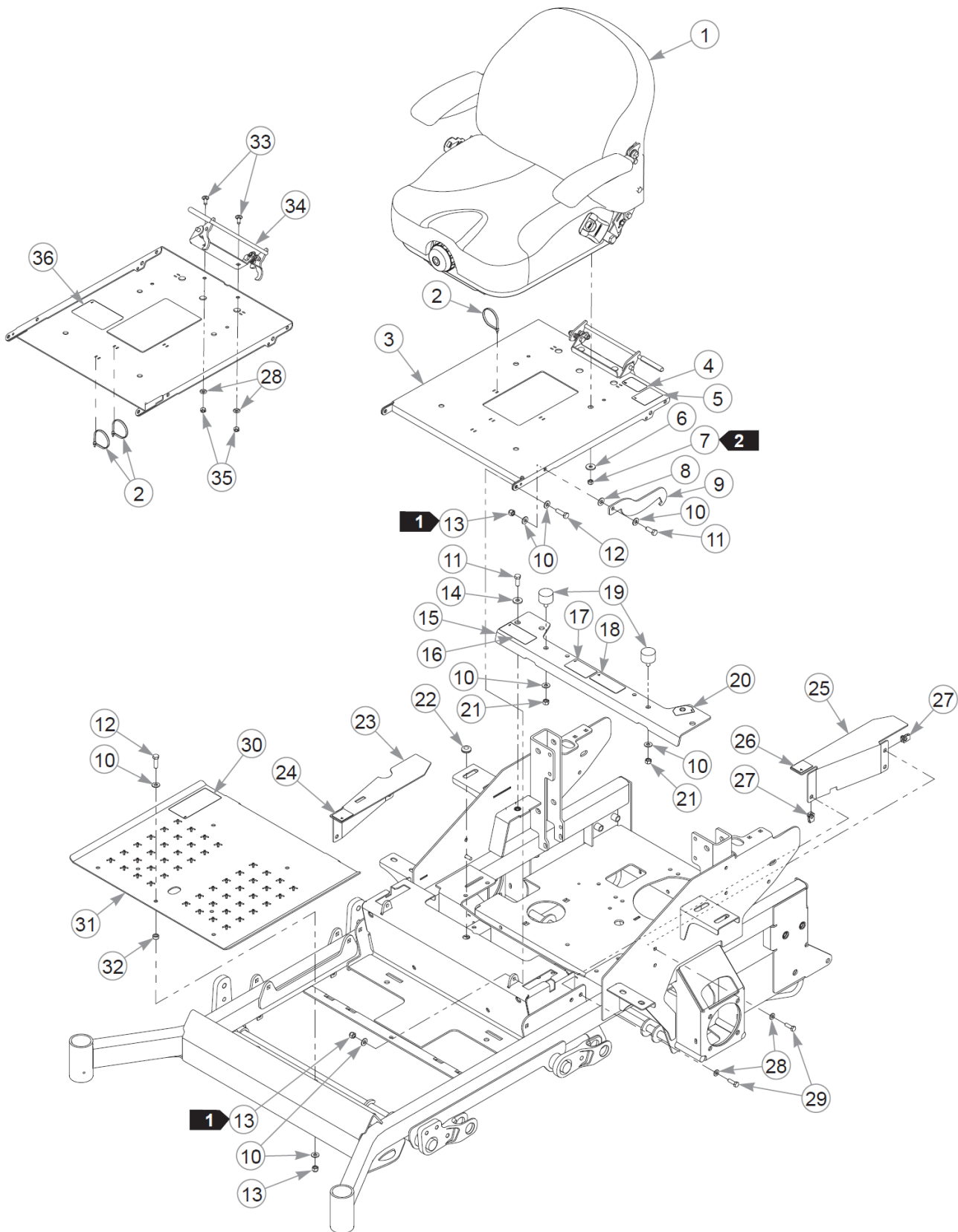
Item	Part No.	Qty	Name
1	025965	2	CE .500X3.50 .156X3.34
2	017251	3	CP .156DX1.000 LG HML Z
3	718288	7	FW .516X.88X.09 ZN
4	086660	1	NT .375-16NLG8
5	767954	7	FW 0.379X.82X.06 HD ZN
6	124361-4	2	LATCH HANDLE
7	606918	1	MAGNETIC PIN, 1/2 x 3.13
8	117489	1	SPACER, LATCH
9	124357-1	1	DECK HEIGHT W/A
10	604075	1	SPACER, CYLINDER
11	041848	1	CB .375-16X 3.500 FUL Z
12	606895	1	SLIDER, DECK LIFT
13	068056	1	CE .500X1.50 .150X1.32
14	122994	1	DECK HEIGHT LINK, W/A
15	124147-1	1	PEDAL WA, DECK LIFT
16	080655	2	CS .375-16X1.500HXG5
17	781567	2	NT .500-13NLG5
18	124145-4	1	W/A, DECK LINK
19	122996	1	LINK SPACER
20	025395	4	CB .375-16X 1.00 G5 ZN
21	004168	5	FW .531x1.00x.090 ZN
22	074252	1	CS .500-13X1.50 HX G5 ZN
23	054502	4	NT .375-16HXG5
24	761544	1	CS .500-13X2.250HXG8
25	604254	1	CB .50-13 X 2.50 STD ZN
26	008193	4	NT .500-13HXG5
27	606478	2	EB, .500-13X3.00 FULTHD
28	606454	2	SPRING, EXT 7.0 300LB/IN
29	604232	4	NT .625-18NLKG5
30	603903	4	DECK LEVEL SPACER
31	061101	2	NT .750-10 HX ZN NL GR B
32	025296	4	FW .760X1.63X0.08 ZN
33	789115	2	CS .750-10X3.500HXG5
34	603902	4	DECK LEVEL PIVOT
35	058768	4	NT .625-11 HXZN NY

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Item	Part No.	Qty	Name
36	028118	6	FW 0.625X1.00X.13 ZN
37	116732	4	W/A, DECK LEVEL ROD END
38	604043	2	CS .625-11x2.500FLGG5
39	604123	2	SPACER, PULLEY
40	029934	2	CS .625-11X3.000HXG5

Comments for Page: Deck Lift & Mounting Hardware (Multi-Page)

1. The Top Pin Deck Height Kit
includes items 6, 7, 9, & 12.



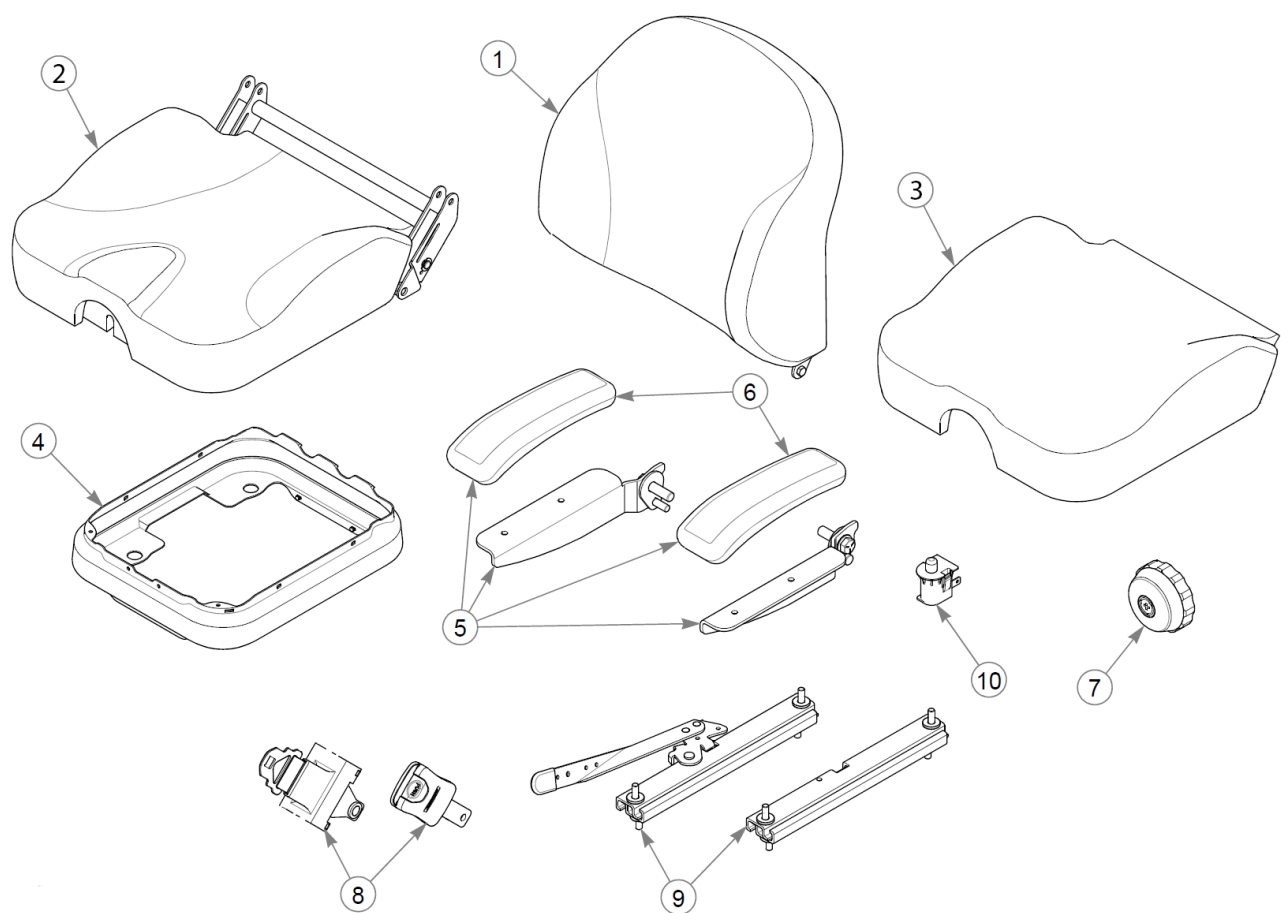
Item	Part No.	Qty	Name
1	607150	1	SEAT, I3M SEATS INC
2	000331	3	WIRE TIE, SMALL/SHORT
3	550815	1	SEAT PAN, SERVICE
4	605688	1	DECAL, LEVEL FUEL FILL
5	785188	1	DECAL, Z ARMREST WARNING
6	712927	4	FW 0.344X1.00X.12 HD ZN
7	058776	4	NT .312-18NLG5
8	724716	2	WASHER, FIBER (FS)
9	350421	2	SEAT PAN STOP (PLATED)
10	767954	12	FW 0.379X.82X.06 HD ZN
11	036244	4	CS .375-16X1.00 HX G5 ZN
12	052860	3	CS .375-16X1.25 HX G5 ZN
13	086660	5	NT .375-16NLG8
14	712919	2	FW 0.406X1.00X.12 HD ZN
15	554291	1	SVC, SEAT SUPPORT
16	601967	1	DECAL, ENGINE COMPART
17	601968	1	DECAL, HYDRAULIC PRESS
18	779280	1	DECAL, HOT & HYD OIL
19	601650	2	VIBRATION MOUNT 70DURO
20	791848	1	FUEL INDICATOR DECAL
21	054502	2	NT .375-16HXG5
22	080358	1	GM .50X1.00X.75X.12
23	550824	1	FRAME COVER RS, SERVICE
24	785220	1	DECAL, STEERING R.S.
25	554963	1	SVC, FRAME COVER LH - CE
26	785139	1	DECAL, STEERING L.S.
27	601069	5	CN .312-18x.200 MAX THK
28	768523	7	FW 0.343SAE
29	036236	5	CS .312-18X1.000HXG5
30	607023	1	DECAL, DECK HEIGHT CE
31	554565	1	SVC, FLOOR PAN
32	118900	1	SPACER, DECK LIFT LINK
33	016253	2	CB .312-18X .750 FUL ZN
34	605907	1	LATCH ASSEMBLY
35	034272	2	NT .312-18HXG5

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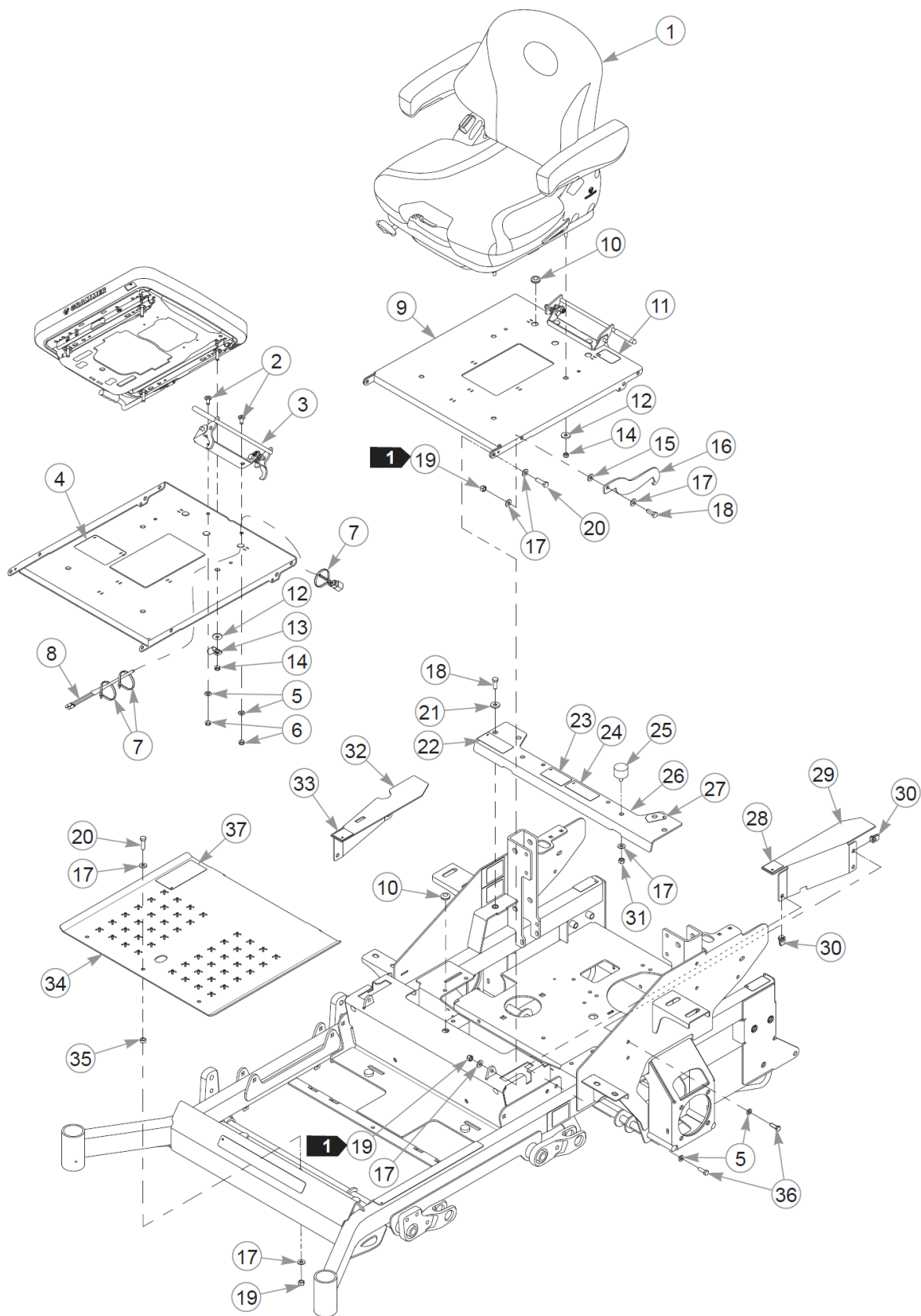
Item	Part No.	Qty	Name
36	601815	1	DECAL, BATTERY WARNINGS

Comments for Page: Seat - S/N 18015657 & Higher

- 1. Do not torque; the seat pan and seat pan stop must pivot freely.
- 2. Torque to 23 N•m.



Item	Part No.	Qty	Name
1	607164	1	SVC, COVER, SEAT BACK
2	608351	1	SVC, SEAT FOAM I3M
3	607165	1	SVC, COVER, SEAT CUSHION
4	607205	1	SVC, BELLOWS
5	607166	1	SVC, ARM REST KIT
6	606081	2	SVC, ARM PAD
7	607206	1	SVC, KNOB KIT
8	607207	1	SVC, SEAT BELT
9	607204	1	SVC, TRACK KIT
10	606082	1	SVC, OPS



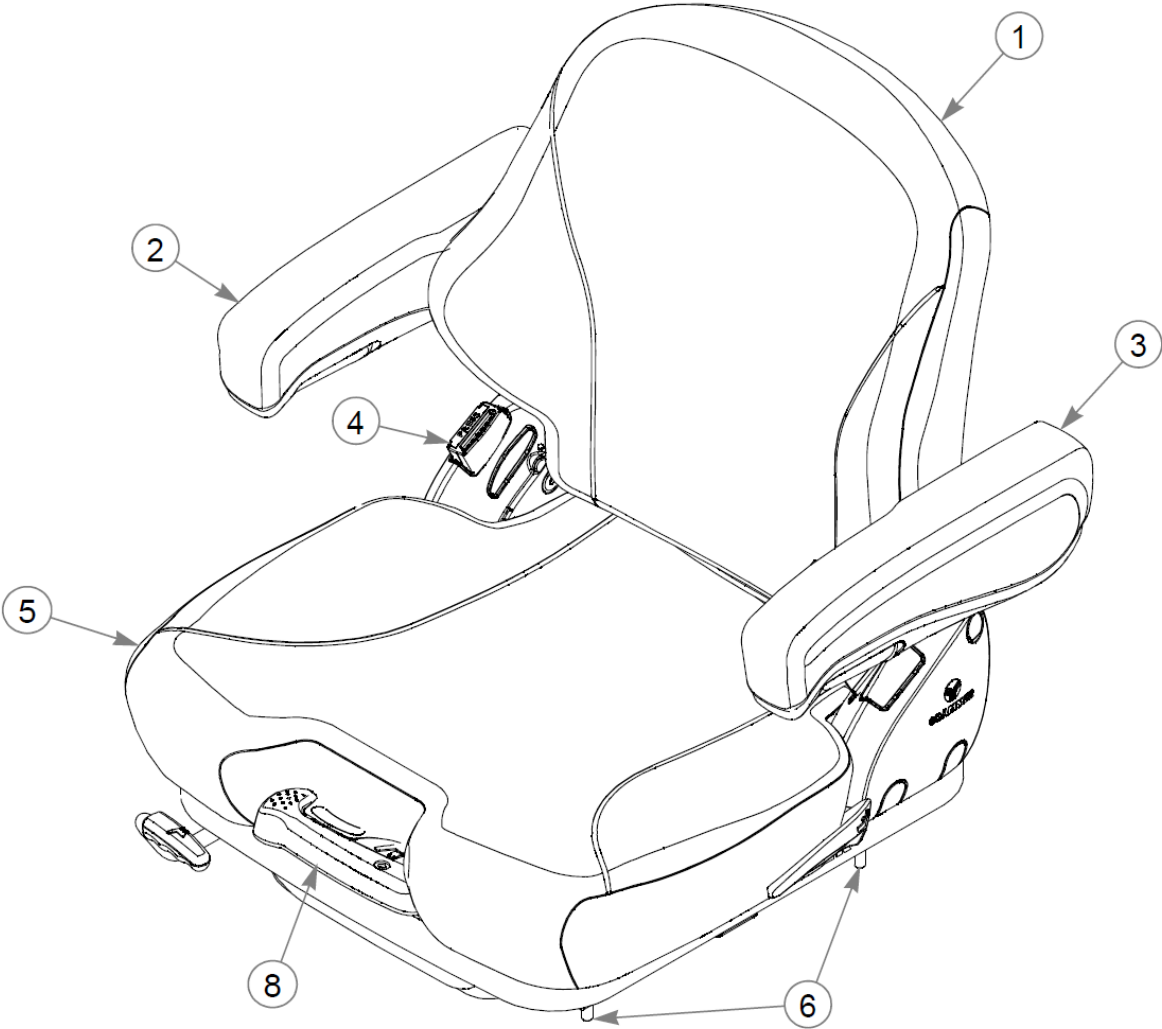
Item	Part No.	Qty	Name
1	605698	1	SEAT, GRAMMER WO ISO
2	016253	2	CB .312-18X .750 FUL ZN
3	605907	1	LATCH ASSEMBLY
4	601815	1	DECAL, BATTERY WARNINGS
5	768523	7	FW 0.343SAE
6	034272	2	NT .312-18HXG5
7	000331	3	WIRE TIE, SMALL/SHORT
8	604439	1	PIGTAIL, SEAT SWITCH
9	550815	1	SEAT PAN, SERVICE
10	080358	2	GM .50X1.00X.75X.12
11	605688	1	DECAL, LEVEL FUEL FILL
12	712927	4	FW 0.344X1.00X.12 HD ZN
13	000398	1	CLAMP
14	058776	4	NT .312-18NLG5
15	724716	2	WASHER, FIBER (FS)
16	350421	2	SEAT PAN STOP (PLATED)
17	767954	12	FW 0.379X.82X.06 HD ZN
18	036244	4	CS .375-16X1.00 HX G5 ZN
19	086660	5	NT .375-16NLG8
20	052860	3	CS .375-16X1.25 HX G5 ZN
21	712919	2	FW 0.406X1.00X.12 HD ZN
22	601967	1	DECAL, ENGINE COMPART
23	601968	1	DECAL, HYDRAULIC PRESS
24	779280	1	DECAL, HOT & HYD OIL
25	601650	2	VIBRATION MOUNT 70DURO
26	550816	1	SEAT SUPPORT, SERVICE
27	791848	1	FUEL INDICATOR DECAL
28	785139	1	DECAL, STEERING L.S.
29	550823	1	FRAME COVER LS, SERVICE
30	601069	5	CN .312-18x.200 MAX THK
31	054502	2	NT .375-16HXG5
32	550824	1	FRAME COVER RS, SERVICE
33	785220	1	DECAL, STEERING R.S.
34	553779	1	SVC, FLOOR PAN
35	118900	1	SPACER, DECK LIFT LINK

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Item	Part No.	Qty	Name
36	036236	5	CS .312-18X1.000HXG5
37	607023	1	DECAL, DECK HEIGHT CE

Comments for Page: Seat - S/N PRIOR TO 18105657

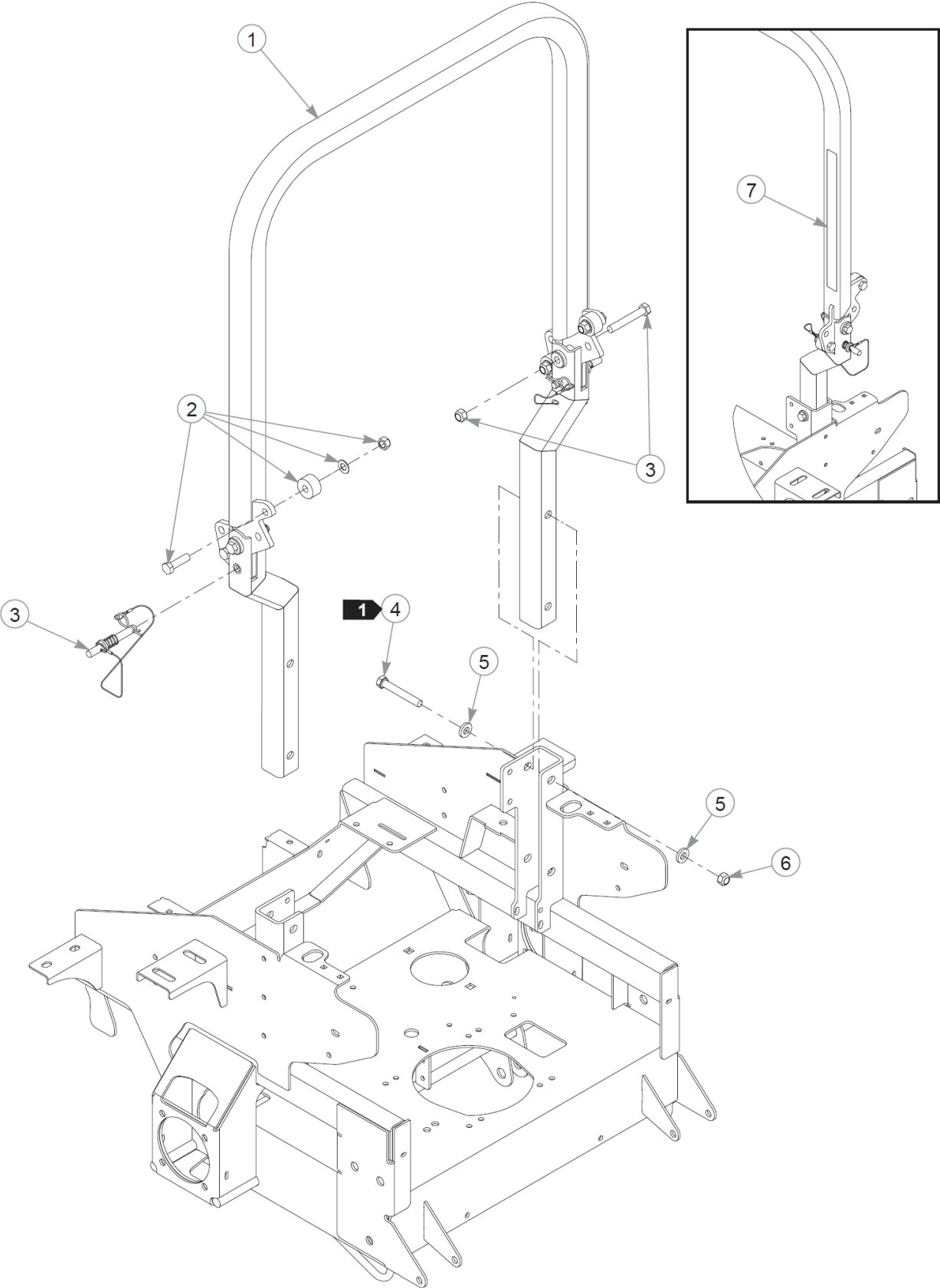
- 1. Do not torque; the seat pan and seat pan stop must pivot freely.
- 2. The seat pan, seat support, and LS & RS frame covers include the decals. The seat pan includes the installation kit.



Item	Part No.	Qty	Name
1	605750	1	CUSHION KIT, BACK, EXCEL
2	604938	1	ARMREST, RIGHT
3	604937	1	ARMREST, LEFT
4	604941	1	SEAT BELT
5	605752	1	CUSHION KIT, SEAT, EXCEL
6	119287	1	KIT, SLIDE
7	604973	1	KIT, SEAT SWITCH
8	607248	1	SVC, SEAT HANDLE KIT

Comments for Page: Seat Service Parts, Grammer - 605698

1. The slide kit includes left and right slides.



Item	Part No.	Qty	Name
1	605639	1	S/C TO 608230
	608230	1	SVC, ROPS ASSY
2	605731	2	KIT, POLY STOP (SET)
3	605638	1	ROPS HARDWARE KIT
4	061812	4	CS .500-13X3.50 HX G5 ZN
5	767962	8	FW .531 x 1.063 x .175
6	023317	4	NT .500-13UNTG8
7	601635	1	DECAL, ROP'S

Comments for Page: ROPS

- 1. Torque to 99 N•m.