

# Hustler® Parts Manual



200 South Ridge Road

Hesston, Kansas

67062



#### NOTICE OF REQUIREMENT OF SPARK ARRESTER MUFFLER

This equipment may create sparks that can start fires around dry vegetation. California Public Resources Code Section 4442.6 provides that it is unlawful to use or operate an internal combustion engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester maintained in effective working order. A spark arrester is a device constructed of nonflammable materials specifically for the purpose of removing and retaining carbon and other flammable particles over 0.0232 of an inch in size from the exhaust flow of an internal combustion engine that uses hydrocarbon fuels or which is qualified and rated by the United States Forest Service. Other states or federal areas may have similar laws. The Operator Should Contact Local Fire Agencies For Laws or Regulations Relating to Fire Prevention Requirements. THIS EQUIPMENT DOES NOT HAVE A SPARK ARRESTER AND YOU SHOULD CONTACT YOUR AUTHORIZED DEALER FOR THE PURCHASE OF A SPARK ARRESTER.

Inspect spark arrester daily; replace every 500 hours or as needed.

The Engine Owner's Manual provides information regarding the U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep Engine Owner's Manual with your unit. Should the Engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered per the information found in the Product Information section of the owner's manual.

Federal law and California State law prohibit the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of maintenance, repair, replacement, of any device or element of design incorporated into any equipment for the purposes of emissions control prior to or after its sales or delivery to the ultimate purchaser or while it is in use, or
2. The use of the equipment after such device or element of design has been removed or rendered inoperative by any person.

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## General Information

**Note:** When ordering parts, you must use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.

**Note:** Items sold in bulk such as seals and hoses are sold by the foot.

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### **Using This Manual**

This manual is part of a service package for the Hustler® mowers. Use of this manual in conjunction with other Hustler® mower and component manuals will provide the information necessary to service and maintain Hustler® mowers.

This Parts Manual provides a complete parts listing for the unit. Use this manual when ordering parts. Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your authorized dealer for current information and parts.

The Service Manual is a service guide for use by Service Technicians. It provides the necessary information needed to perform normal maintenance requirements on these units.

The Operator's Manual provides fundamental operational information and operational safety that is needed when operating the mower.

The component manuals are furnished by the various manufacturers to be used for the troubleshooting and servicing of their products.

### **Hardware Description Codes & Abbreviations**

The following codes are used throughout this parts manual. Refer to this list when ordering parts.

| ABBREVIATION | DESCRIPTION   | ABBREVIATION | DESCRIPTION            |
|--------------|---------------|--------------|------------------------|
| CB           | CARRIAGE BOLT | MB           | MACHINE BUSHING        |
| CE           | CLEVIS PIN    | MS           | MACHINE SCREW          |
| CN           | CLIP NUT      | NT           | NUT                    |
| CP           | COTTER PIN    | SC           | SELF TAPPING CAP SCREW |
| CS           | CAP SCREW     | SH           | SOCKET HEAD            |
| CW           | CUP WASHER    | SB           | SHOULDER BOLT          |
| FDRW         | FENDER WASHER | SS           | SET SCREW              |
| FW           | FLAT WASHER   | OD           | OUTSIDE DIAMETER       |
| HX           | HEX HEAD      | ID           | INSIDE DIAMETER        |
| LW           | LOCK WASHER   | WN           | WELD NUT               |

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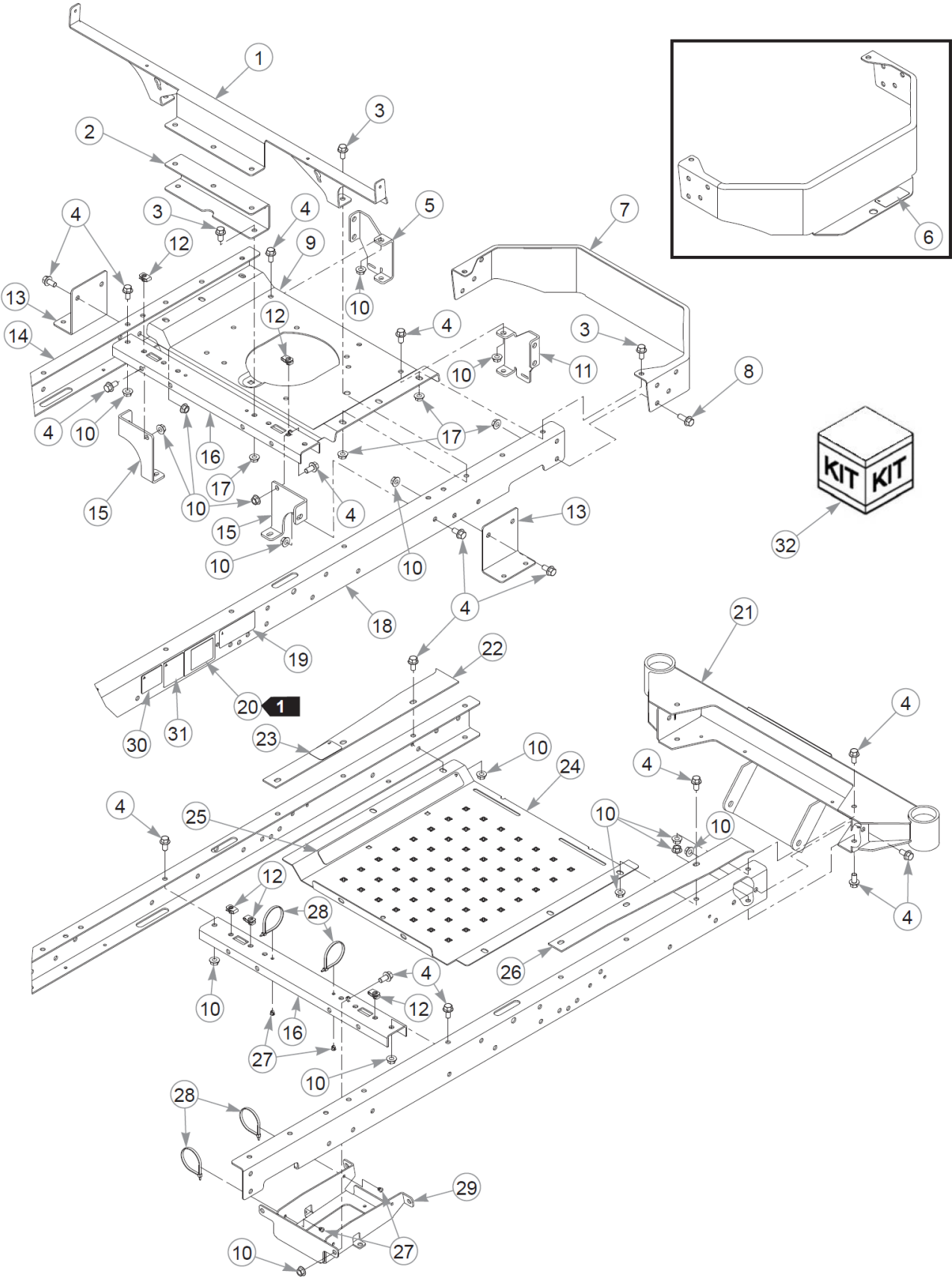
### **Standard Torques**

The following chart lists the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

| SIZE | FT-LBS | N•M  | SIZE | FT-LBS | N•M   |
|------|--------|------|------|--------|-------|
| .250 | 8.2    | 11.1 | M3   | 1      | 1.3   |
| .312 | 17     | 23   | M4   | 2.2    | 3     |
| .375 | 30     | 40   | M5   | 4.5    | 6.1   |
| .438 | 48     | 65   | M6   | 7.7    | 10.4  |
| .500 | 73     | 99   | M8   | 18.5   | 25    |
| .562 | 105    | 143  | M10  | 37     | 50    |
| .625 | 145    | 200  | M12  | 64     | 87    |
| .750 | 260    | 350  | M14  | 80     | 108.5 |
| .875 | 420    | 565  | M16  | 160    | 215   |
| 1.00 | 625    | 850  | M20  | 320    | 435   |
|      |        |      | M24  | 555    | 750   |

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# Frame

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| Élément                                                 | Numéro de pièce | Qté | Nom                        |
|---------------------------------------------------------|-----------------|-----|----------------------------|
| 1                                                       | 123637-3        | 1   | SEAT SUPPORT               |
| 2                                                       | 123636-3        | 1   | SPRING SUPPORT             |
| 3                                                       | 029629          | 6   | CS .375-16X0.75 HXF G5ZN   |
| 4                                                       | 604176          | 30  | CS .375-16X.75 HXF NF      |
| 5                                                       | 552564          | 1   | ORDER 125255 KIT           |
| Commentaires pour le numéro de pièce 552564             |                 |     |                            |
| NOT SOLD SEPARATELY. ORDER '125255 KIT, HYDRO BRACKETS' |                 |     |                            |
| 6                                                       | 602041          | 1   | DECAL, HOT                 |
| 7                                                       | 552217          | 1   | SERVICE, BUMPER            |
| 8                                                       | 029751          | 4   | CS .375-16X1.00 HXF G5ZN   |
| 9                                                       | 551858          | 1   | SVC, ENGINE PLATE          |
| 10                                                      | 604177          | 30  | NT .375-16 HXFLK PLN       |
| 11                                                      | 552565          | 1   | ORDER 125255 KIT           |
| Commentaires pour le numéro de pièce 552565             |                 |     |                            |
| NOT SOLD SEPARATELY. ORDER '125255 KIT, HYDRO BRACKETS' |                 |     |                            |
| 12                                                      | 601982          | 5   | CN .250-20X .150 MAX THK   |
| 13                                                      | 552566          | 2   | ORDER 125255 KIT           |
| Commentaires pour le numéro de pièce 552566             |                 |     |                            |
| NOT SOLD SEPARATELY. ORDER '125255 KIT, HYDRO BRACKETS' |                 |     |                            |
| 14                                                      | 119718          | 1   | SVC, RS FRAME CHANNEL      |
| 15                                                      | 552567          | 2   | ORDER 125255 KIT           |
| Commentaires pour le numéro de pièce 552567             |                 |     |                            |
| NOT SOLD SEPARATELY. ORDER '125255 KIT, HYDRO BRACKETS' |                 |     |                            |
| 16                                                      | 551861          | 2   | SVC, CROSS SUPPORT         |
| 17                                                      | 016899          | 10  | NT .375-16 FLKG5           |
| 18                                                      | 551868          | 1   | SVC, LS FRAME CHANNEL      |
| 19                                                      | 601967          | 1   | DECAL, ENGINE COMPART      |
| 20                                                      | N/A             | 1   | SERIAL NUMBER / SPEC DECAL |
| 21                                                      | 552568          | 1   | FRONT CROSS FRAME W/A      |
| 22                                                      | 552569          | 2   | SVC, FAIRING               |
| 23                                                      | 605782          | 1   | DECAL, LEVEL FUEL BLOWM    |
| 24                                                      | 551865          | 1   | SVC, FOOT PAN              |
| 25                                                      | 601981          | 1   | DECAL, SAFE OPERATE-GRAY   |

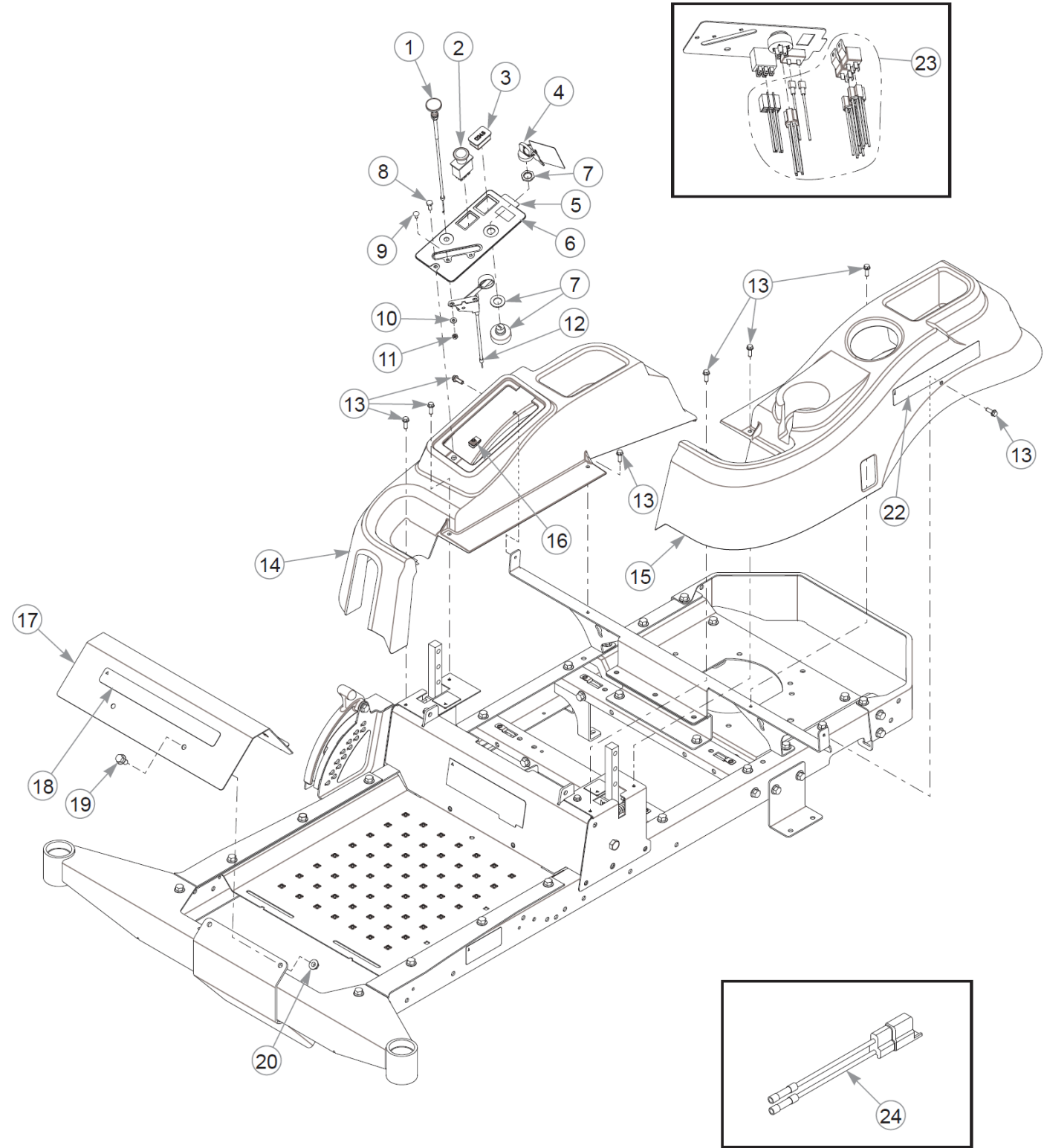


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| Élément | Numéro de pièce | Qté | Nom                   |
|---------|-----------------|-----|-----------------------|
| 26      | 552569          | 1   | SVC, FAIRING          |
| 27      | 604307          | 4   | MOUNT, PUSH BUTTON    |
| 28      | 000331          | 4   | WIRE TIE, SMALL/SHORT |
| 29      | 552570          | 1   | BATTERY TRAY          |
| 30      | 776310          | 1   | DECAL, CE MARK        |
| 31      | 789776CE        | 1   | DBA LIMIT DECAL       |
| 32      | 125255          | 1   | KIT, HYDRO BRACKETS   |

Comments for Page: Frame

1. Serial number decal. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.
2. EPA compliance decal (does not apply to mowers with serial numbers prior to 19020001).
3. Torque all the hardware to a minimum of 45 N•m.
4. The bumper, LS frame channel and foot pan include decals.



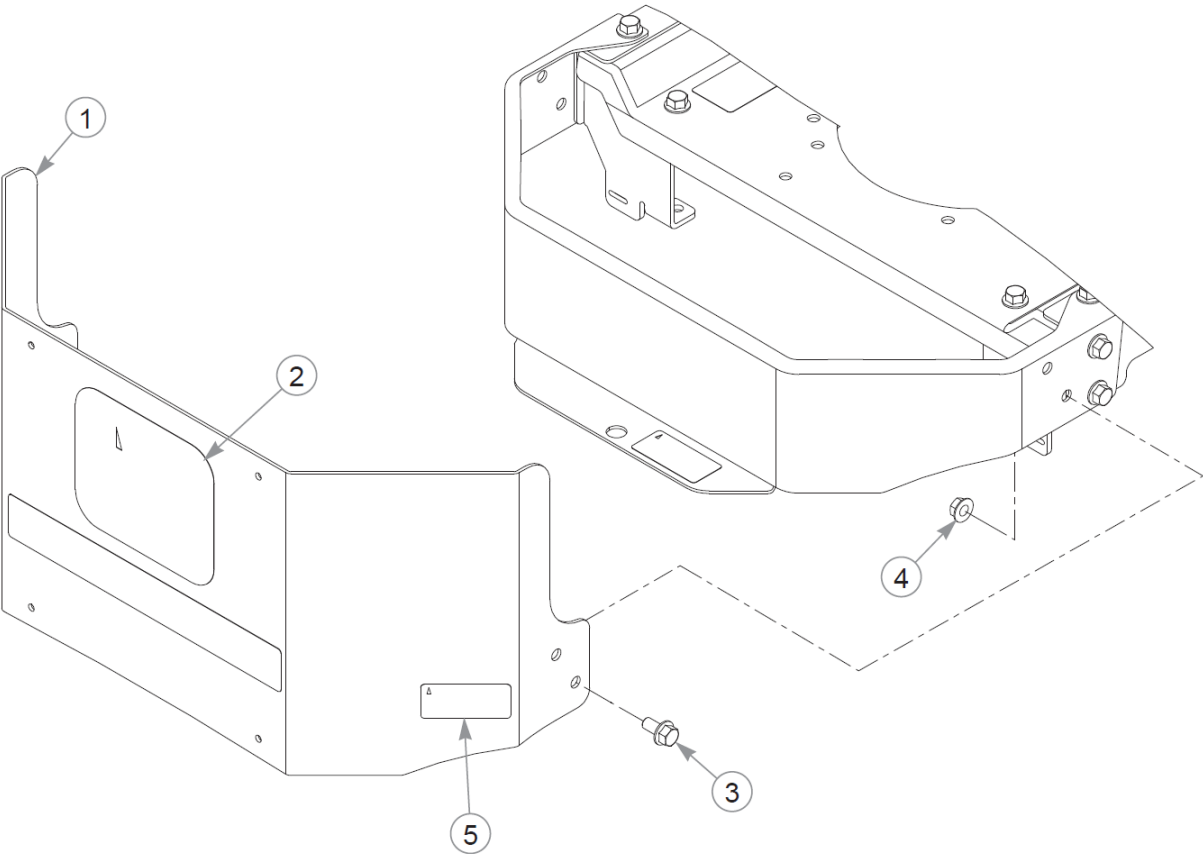
## Fenders & Instrument Panel

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| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 601097          | 1   | CABLE, CHOKE             |
| 2       | 776476          | 1   | SWITCH, PTO 6201-321     |
| 3       | 769166          | 1   | HOUR METER               |
| 4       | 785808          | 1   | KEY ASSEMBLY             |
| 5       | 552300          | 1   | SERVICE, INSTR PANEL     |
| 6       | 604889          | 1   | DECAL, INSTRUMENT PANEL  |
| 7       | 045898          | 1   | IGNITION SWITCH          |
| 8       | 055939          | 1   | CS .250-20X0.75 HX G5 ZN |
| 9       | 601098          | 2   | CB 10-24 X .500 ZYNC     |
| 10      | 704932          | 2   | FW 0.219X.50X.05 ZN      |
| 11      | 059832          | 2   | NT #10-24 HX NL ZN       |
| 12      | 601096          | 1   | CABLE, THROTTLE          |
| 13      | 604324          | 8   | CS .250-20 X .75 HX FLG  |
| 14      | 552809          | 1   | SVC, FENDER RS           |
| 15      | 552810          | 1   | SVC, FENDER LS           |
| 16      | 601982          | 1   | CN .250-20X .150 MAX THK |
| 17      | 552414          | 1   | SVC, FOOTREST            |
| 18      | 602407          | 1   | DECAL, HUSTLER ID        |
| 19      | 029629          | 2   | CS .375-16X0.75 HXF G5ZN |
| 20      | 016899          | 2   | NT .375-16 FLKG5         |
| 21      | 000331          | 2   | WIRE TIE, SMALL/SHORT    |
| 22      | 604388          | 2   | DECAL, RAPTOR FENDER     |
| 23      | 604876          | 1   | WIRE HARNESS             |
| 24      | 114052          | 1   | KIT, CLUTCH CONN. REP.   |

Comments for Page: Fenders & Instrument Panel

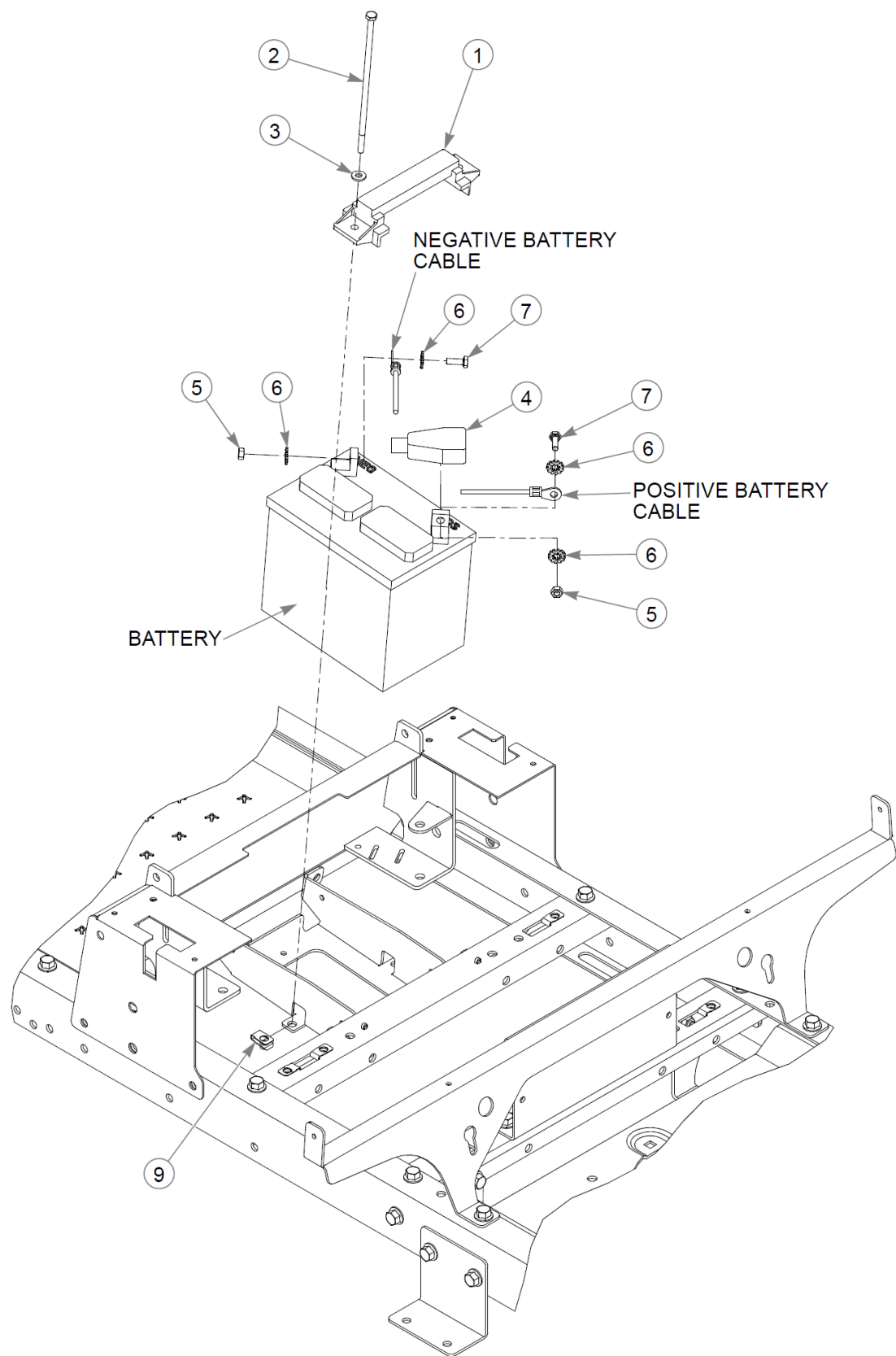
1. The instrument panel and footrest include decals.



## Engine Guard

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément                                                                                                                      | Numéro de pièce | Qté | Nom                      |
|------------------------------------------------------------------------------------------------------------------------------|-----------------|-----|--------------------------|
| 1                                                                                                                            | 122817          | 1   | KIT, ENGINE GUARD        |
| Commentaires pour le numéro de pièce 122817                                                                                  |                 |     |                          |
| *IMPORTANT* - REFERENCE PRODUCT BULLETIN 571-R BEFORE ORDERING ENGINE GUARDNOTE: ENGINE GUARD KIT INCLUDES DECALS AND BOLTS. |                 |     |                          |
| 2                                                                                                                            | 604745          | 1   | DECAL, H LOGO, MFSD 36/4 |
| 3                                                                                                                            | 029629          | 4   | CS .375-16X0.75 HXF G5ZN |
| 4                                                                                                                            | 016899          | 4   | NT .375-16 FLKG5         |
| 5                                                                                                                            | 602041          | 1   | DECAL, HOT               |



## Battery

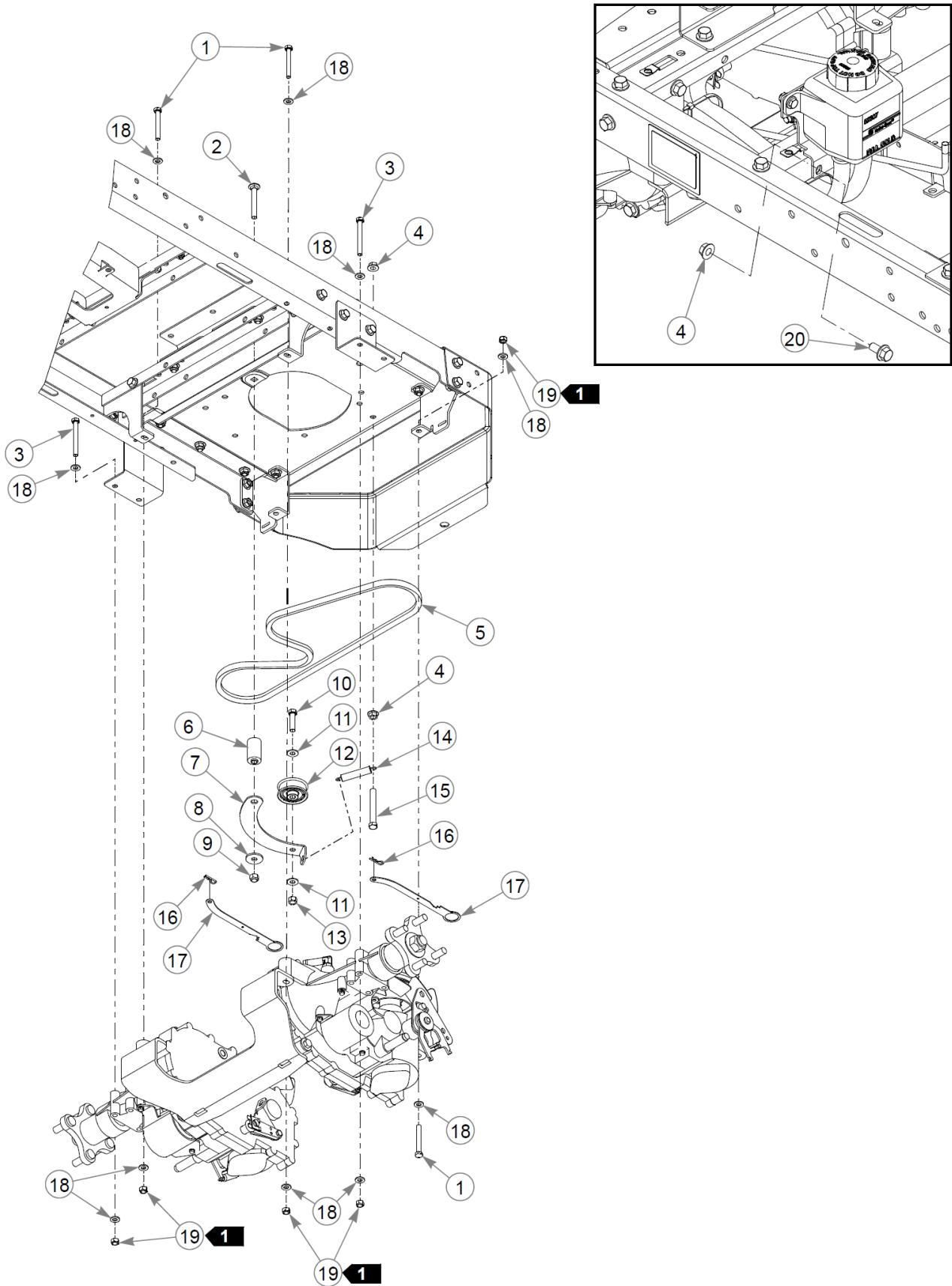
42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 604178          | 1   | STRAP, TIE DOWN          |
| 2       | 604465          | 2   | CS .250-20X7.50 HX G5 ZN |
| 3       | 768515          | 2   | FW 0.281SAE              |
| 4       | 771428          | 1   | BATTERY CBL BOOT-RED(FS) |
| 5       | 024927          | 2   | NT .250-20HXG5           |
| 6       | 029868          | 4   | LW .250 INTEXT ZN        |
| 7       | 055939          | 2   | CS .250-20X0.75 HX G5 ZN |
| 8       | 000331          | 2   | WIRE TIE, SMALL/SHORT    |
| 9       | 601982          | 2   | CN .250-20X .150 MAX THK |

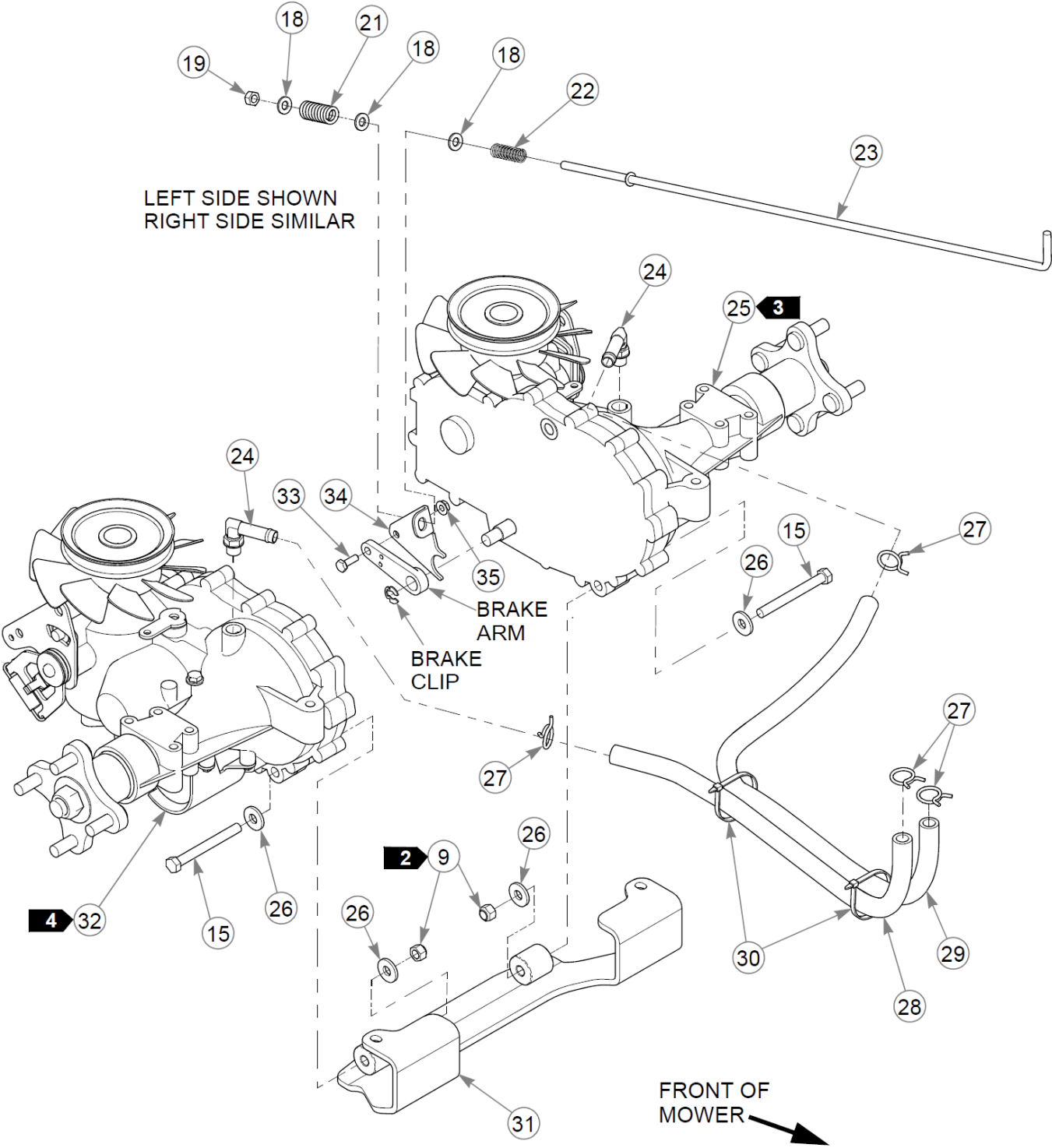
Comments for Page: Battery

1. When performing service on the mower, disconnect the negative battery cable and do not reconnect it to the battery until ready to start the engine.

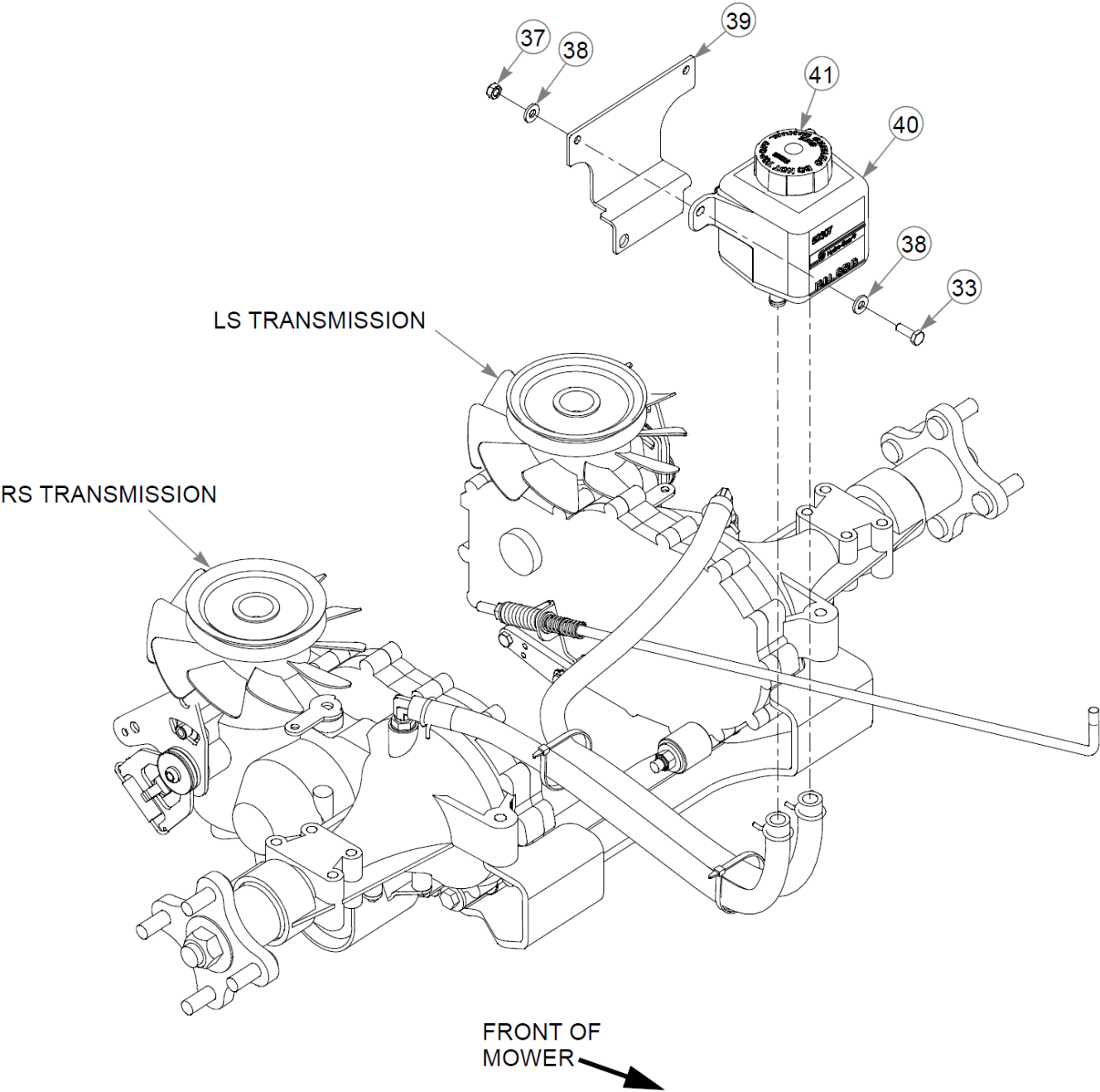




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| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 710087          | 4   | CS .312-18X2.500HXG5     |
| 2       | 601887          | 1   | CB .375-16 X 2.75 STD ZN |
| 3       | 043067          | 4   | CS .312-18X3.000HXG5     |
| 4       | 016899          | 3   | NT .375-16 FLKG5         |
| 5       | 607400          | 1   | DRIVE BELT               |
| 6       | 604714          | 1   | SPACER, IDLER            |
| 7       | 116287          | 1   | IDLER ARM                |
| 8       | 712893          | 1   | FW 0.406X1.25X.12 HD ZN  |
| 9       | 086660          | 3   | NT .375-16NLG8           |
| 10      | 080655          | 1   | CS .375-16X1.500HXG5     |
| 11      | 767954          | 2   | FW 0.379X.82X.06 HD ZN   |
| 12      | 604491          | 1   | PULLEY, 2.0" IDLER       |
| 13      | 054502          | 1   | NT .375-16HXG5           |
| 14      | 604490          | 1   | SPRING, 3.00 X .50 EXT   |
| 15      | 005108          | 3   | CS .375-16X3.500HXG5     |
| 16      | 706549          | 2   | HP0.080X1.190            |
| 17      | 118310          | 2   | LINK, TOW VALVE          |
| 18      | 768523          | 22  | FW 0.343SAE              |
| 19      | 058776          | 10  | NT .312-18NLG5           |
| 20      | 029629          | 1   | CS .375-16X0.75 HXF G5ZN |
| 21      | 601051          | 2   | OVERTRAVEL SPRING        |
| 22      | 601131          | 2   | SPRING, BRAKE ARM RET.   |
| 23      | 604667          | 2   | ROD, BRAKE ACTUATOR      |
| 24      | 601219          | 2   | FTG, 90 - 9/16 SAE       |
| 25      | 604709          | 1   | ZT2800, 20.69:1 TRANS    |
| 26      | 712919          | 4   | FW 0.406X1.00X.12 HD ZN  |
| 27      | 601001          | 4   | SPRING CLAMP, .75" DIA   |
| 28      | 787713          | 1   | HOSE, 1/2" LOW PRESSURE  |
| 29      | 787713          | 1   | HOSE, 1/2" LOW PRESSURE  |
| 30      | 000331          | 2   | WIRE TIE, SMALL/SHORT    |
| 31      | 123292          | 1   | KIT, CROSS BRACE         |
| 32      | 604708          | 1   | ZT2800, 20.69:1 TRANS    |
| 33      | 055939          | 4   | CS .250-20X0.75 HX G5 ZN |
| 34      | 109203          | 1   | BRAKE SPRING LINK, LS    |
| 35      | 016816          | 2   | NT .250-20FLKG5          |
| 36      | 109202          | 1   | BRAKE SPRING LINK, RS    |

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| Élément | Numéro de pièce | Qté | Nom                    |
|---------|-----------------|-----|------------------------|
| 37      | 068551          | 2   | NT .250-20 HXZY NL     |
| 38      | 768515          | 4   | FW 0.281SAE            |
| 39      | 118284          | 1   | EXPANSION TANK MNT     |
| 40      | 601996          | 1   | EXPANSION TANK, ZT2800 |
| 41      | 600767          | 1   | CAP, OVERFLOW TANK     |

Comments for Page: Transmission Assembly & Drive Belt (Multi-Page)

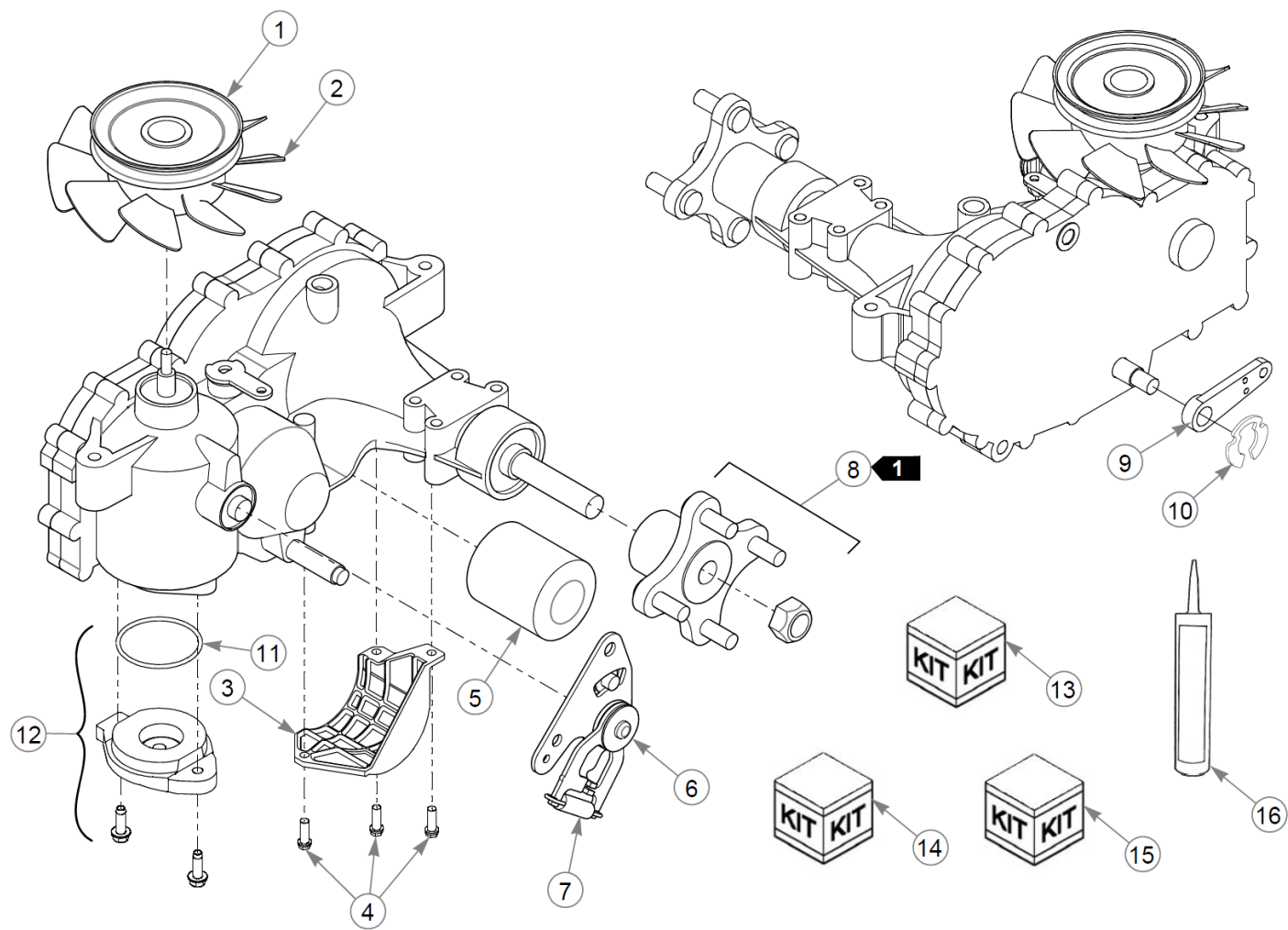
1. Torque to 23 N•m.
2. Torque to 41 N•m.
3. Left Side transmission.
4. Right Side transmission.

#### HOSE LENGTHS

A: 71 cm LEFT TRANSMISSION TO OVERFLOW TANK

B: 48 cm RIGHT TRANSMISSION TO OVERFLOW TANK

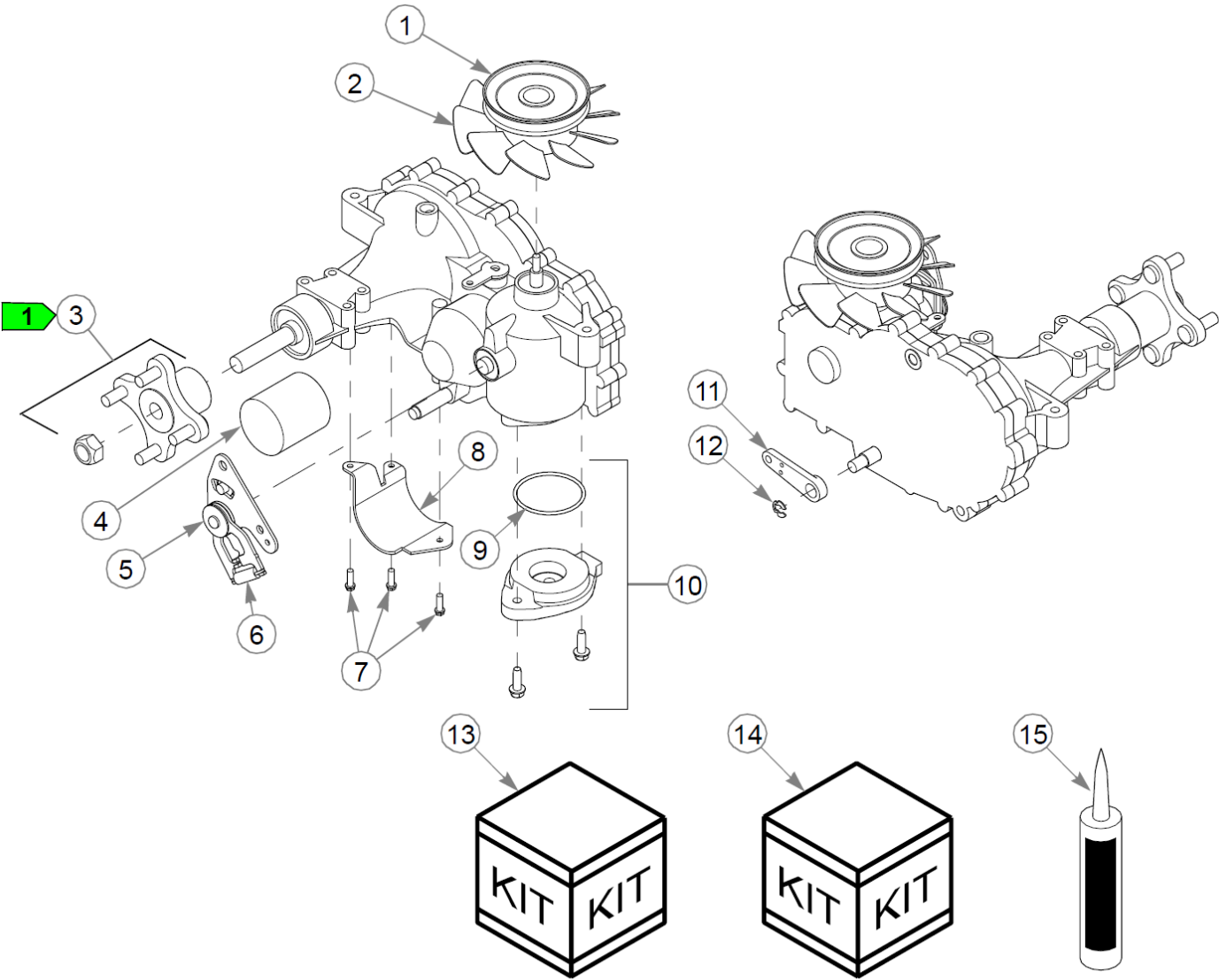




| Élément                                                                                                                                 | Numéro de pièce | Qté | Nom                      |
|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----|--------------------------|
| 1                                                                                                                                       | 602094          | 1   | FAN / PULLEY KIT         |
| 2                                                                                                                                       | 607729          | 1   | FAN - 7.0" (10 BLADE)    |
| 3                                                                                                                                       | 600975          | 1   | GUARD, TRANS FILTER      |
| 4                                                                                                                                       | 604324          | 3   | CS .250-20 X .75 HX FLG  |
| 5                                                                                                                                       | 600976          | 1   | HYDRAULIC OIL FILTER     |
| 6                                                                                                                                       | 604901          | 1   | HG RTN CW                |
| 7                                                                                                                                       | 604903          | 1   | HG RTN SPRING            |
| 8                                                                                                                                       | 600970          | 1   | KIT, HUB, 4 BOLT         |
| 9                                                                                                                                       | 601221          | 1   | ZT2800 BRAKE ARM - 2007  |
| 10                                                                                                                                      | 600972          | 1   | CLIP, RETAINING          |
| 11                                                                                                                                      | 603223          | 1   | O-RING, ZT28/3100 CHARGE |
| 12                                                                                                                                      | 603572          | 1   | COVER, ZT3100 CHRGR PUMP |
| 13                                                                                                                                      | 606830          | 1   | OIL RETENSION KIT        |
| 14                                                                                                                                      | 607199          | 1   | SEAL KIT                 |
| 15                                                                                                                                      | 607870          | 1   | KIT - SIDE COVER         |
| 16                                                                                                                                      | 607869          | 1   | TUBE - SEALANT           |
| <p>Commentaires pour le numéro de pièce 607869</p> <p>Used for sealing side cover on transmission. One tube covers multiple covers.</p> |                 |     |                          |

Comments for Page: Transmission Service Parts - 604708

1. Hub kit (600970) includes the hub nut.

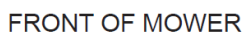


| Élément                                                                                                                                 | Numéro de pièce | Qté | Nom                      |
|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------|-----|--------------------------|
| 1                                                                                                                                       | 602094          | 1   | FAN / PULLEY KIT         |
| 2                                                                                                                                       | 607729          | 1   | FAN - 7.0" (10 BLADE)    |
| 3                                                                                                                                       | 600970          | 1   | KIT, HUB, 4 BOLT         |
| 4                                                                                                                                       | 600976          | 1   | HYDRAULIC OIL FILTER     |
| 5                                                                                                                                       | 604902          | 1   | HG RTN CCW               |
| 6                                                                                                                                       | 604903          | 1   | HG RTN SPRING            |
| 7                                                                                                                                       | 604324          | 3   | CS .250-20 X .75 HX FLG  |
| 8                                                                                                                                       | 600974          | 1   | GUARD, TRANS FILTER      |
| 9                                                                                                                                       | 603223          | 1   | O-RING, ZT28/3100 CHARGE |
| 10                                                                                                                                      | 603572          | 1   | COVER, ZT3100 CHRGE PUMP |
| 11                                                                                                                                      | 601221          | 1   | ZT2800 BRAKE ARM - 2007  |
| 12                                                                                                                                      | 600972          | 1   | CLIP, RETAINING          |
| 13                                                                                                                                      | 606830          | 1   | OIL RETENSION KIT        |
| 14                                                                                                                                      | 607199          | 1   | SEAL KIT                 |
| 15                                                                                                                                      | 607869          | 1   | TUBE - SEALANT           |
| <p>Commentaires pour le numéro de pièce 607869</p> <p>Used for sealing side cover on transmission. One tube covers multiple covers.</p> |                 |     |                          |

Comments for Page: Transmission Service Parts - 604709

1. Hub kit (600970) includes the hub nut.

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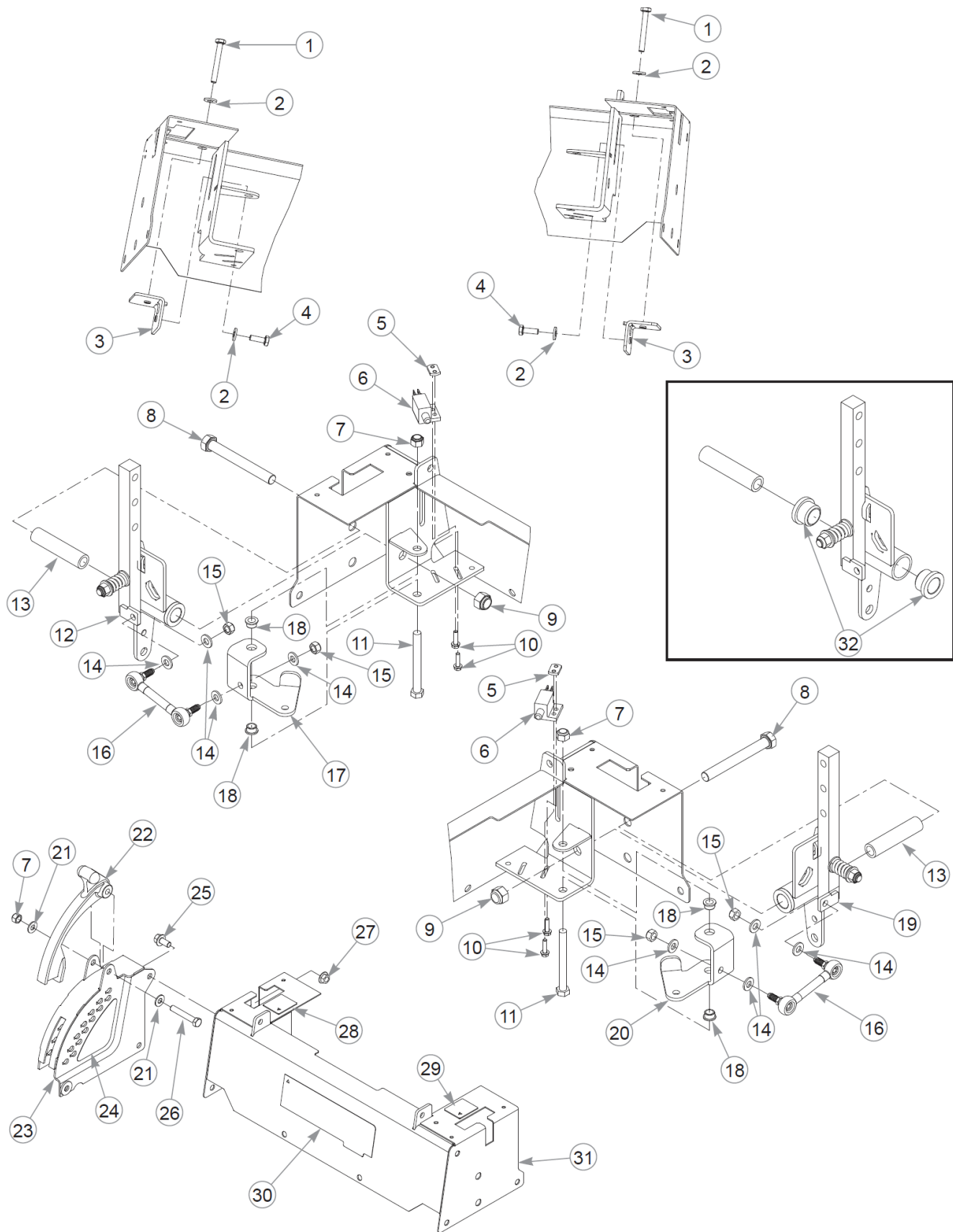
## Steering & Brake

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément   | Numéro de pièce | Qté | Nom                      |
|-----------|-----------------|-----|--------------------------|
| 1         | 603983          | 2   | DAMPER                   |
| 2         | 781922          | 4   | BALL STUD                |
| 3         | 768523          | 6   | FW 0.343SAE              |
| 4         | 058776          | 2   | NT .312-18NLG5           |
| 5         | 601069          | 2   | CN .312-18x.200 MAX THK  |
| 6         | 772483          | 2   | SB0.312X0.750SH0.250-20  |
| 7         | 606273          | 2   | STEERING ROD S/A         |
| 8         | 768515          | 2   | FW 0.281SAE              |
| 9         | 068551          | 2   | NT .250-20 HXZY NL       |
| 10        | 023655          | 2   | NT 0.312-24 NL G8        |
| 11        | 606575          | 2   | CLIP, SAFETY             |
| 12        | 110370          | 2   | STEERING BAR W/ GRIP     |
| Not Shown | 781260          | 1   | GRIP, STEERING BAR       |
| 13        | 767954          | 4   | FW 0.379X.82X.06 HD ZN   |
| 14        | 036244          | 4   | CS .375-16X1.00 HX G5 ZN |
| 15        | 029629          | 7   | CS .375-16X0.75 HXF G5ZN |
| 16        | 016899          | 7   | NT .375-16 FLKG5         |
| 17        | 034272          | 2   | NT .312-18HXG5           |
| 18        | N/A             | 1   | STEERING COVER ASSEMBLY  |
| 19        | 604173          | 2   | YOKE, 5/16-24            |
| 20        | 041152          | 6   | NT 0.312-24 HX G8        |
| 21        | 604666          | 2   | ROD, STEERING            |
| 22        | 116144          | 2   | BLOCK, STEERING CONTROL  |

Comments for Page: Steering & Brake

1. Part of the transmission assembly.
2. Torque to 19 N•m.
3. The steering bar (110370) includes the grip (781260).



## Steering Cover Assembly

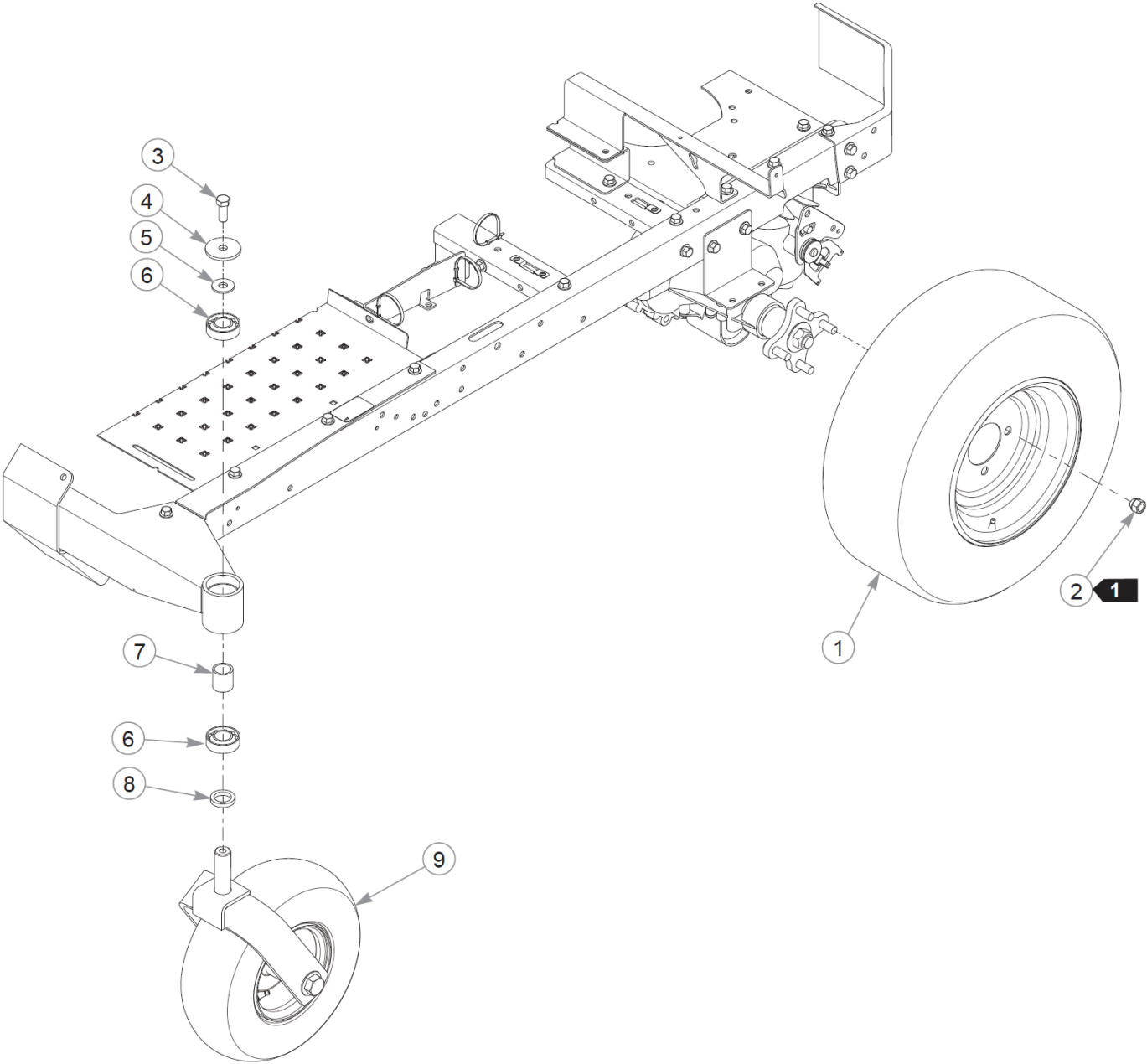
42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 604452          | 2   | CS .250-20X2.00 HX FH ZN |
| 2       | 768515          | 4   | FW 0.281SAE              |
| 3       | 605529          | 2   | STOP, STEERING           |
| 4       | 055939          | 2   | CS .250-20X0.75 HX G5 ZN |
| 5       | 601822          | 2   | NUT PLATE, .420 CENTERS  |
| 6       | 781211          | 2   | SWITCH, PUSH BUTTON      |
| 7       | 086660          | 3   | NT .375-16NLG8           |
| 8       | 781708          | 2   | CS .500-13X4.25 HX G5 ZN |
| 9       | 781567          | 2   | NT .500-13NLG5           |
| 10      | 063198          | 4   | CS #10-24X0.750FLKG5     |
| 11      | 005108          | 2   | CS .375-16X3.500HXG5     |
| 12      | 606106          | 1   | STEERING BOX SUB, LH     |
| 13      | 604288          | 2   | SPACER, STEERING         |
| 14      | 768523          | 8   | FW 0.343SAE              |
| 15      | 058776          | 4   | NT .312-18NLG5           |
| 16      | 604179          | 2   | BRAKE LINK               |
| 17      | 116142          | 1   | BRAKE BLCRNK, LH         |
| 18      | 765339          | 4   | BUSHING,IGUS#0608 (FS)   |
| 19      | 606105          | 1   | STEERING BOX SUB, RH     |
| 20      | 116141          | 1   | BRAKE BLCRNK, RH         |
| 21      | 767954          | 2   | FW 0.379X.82X.06 HD ZN   |
| 22      | 605149          | 1   | TRANSPORT LATCH          |
| 23      | 552177          | 1   | SERVICE, INDICATOR PANEL |
| 24      | 604819          | 1   | DECAL, DECK HEIGHT       |
| 25      | 029629          | 1   | CS .375-16X0.75 HXF G5ZN |
| 26      | 056036          | 1   | CS .375-16X2.250HXG5     |
| 27      | 016899          | 1   | NT .375-16 FLKG5         |
| 28      | 785220          | 1   | DECAL, STEERING R.S.     |
| 29      | 785139          | 1   | DECAL, STEERING L.S.     |
| 30      | 604840          | 1   | DECAL, ID RSD            |
| 31      | 551698          | 1   | STEERING COVER, SERVICE  |
| 32      | 781153          | 2   | BUSHING, UHMW            |

Comments for Page: Steering Cover Assembly

1. The steering cover includes the decals.





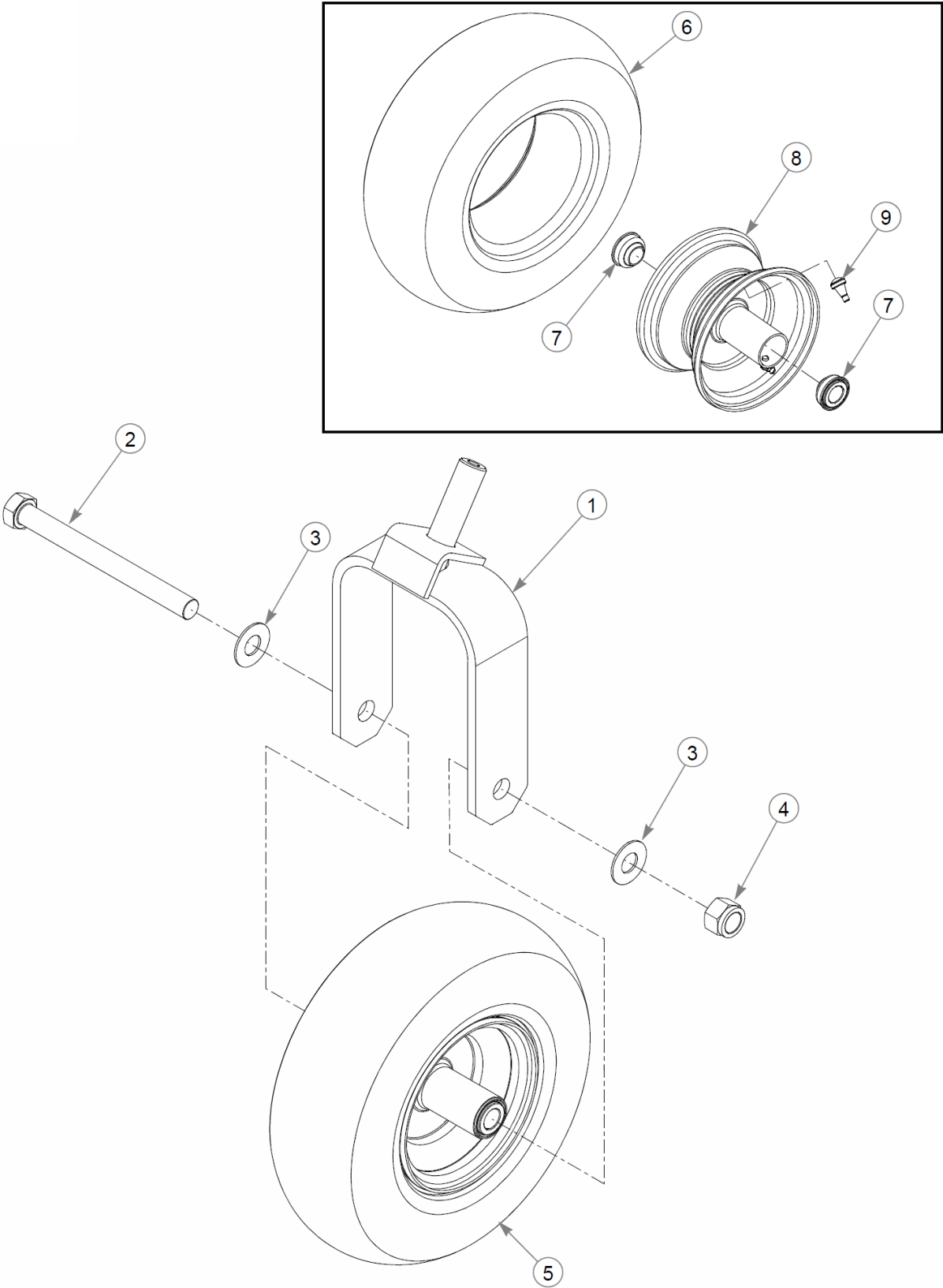
## Wheel & Tire

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 600676          | 2   | TIR/WHL 20X8.00-10 SLV   |
| 2       | 061077          | 8   | WHEEL NUT                |
| 3       | 705954          | 2   | CS .500-13X1.25 HX G5 ZN |
| 4       | 344267          | 2   | FW .510X2.15X.19 ZN      |
| 5       | 712976          | 2   | FW 0.531X1.38X.12 ZN     |
| 6       | 784223          | 4   | BEARING                  |
| 7       | 784603          | 2   | SPACER                   |
| 8       | 469924          | 2   | GAGE WHEEL SPACER 1/4"   |
| 9       | N/A             | 1   | TIRE/WHEEL ASSEMBLY      |

Comments for Page: Wheel & Tire

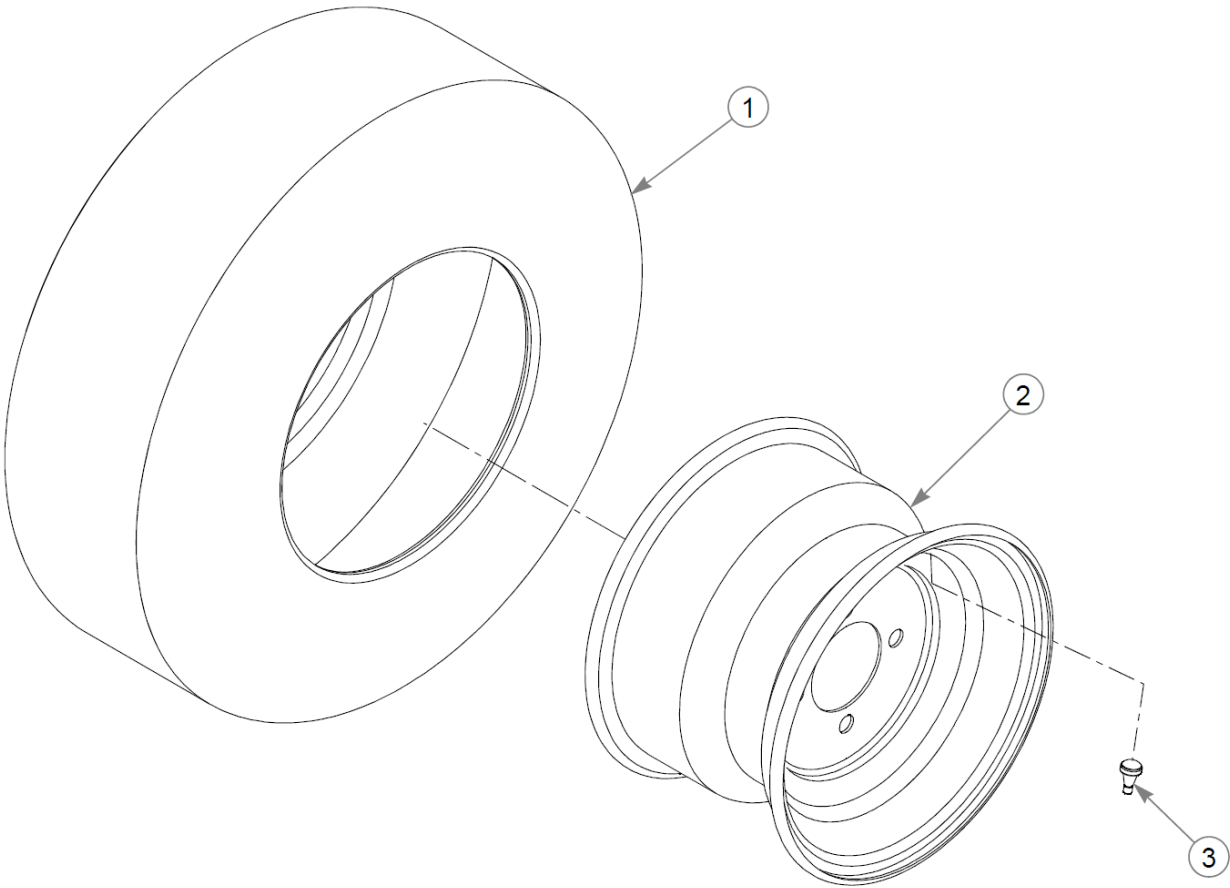
1. Torque to 88–102 N•m.



## Front Wheel Assembly Breakdown

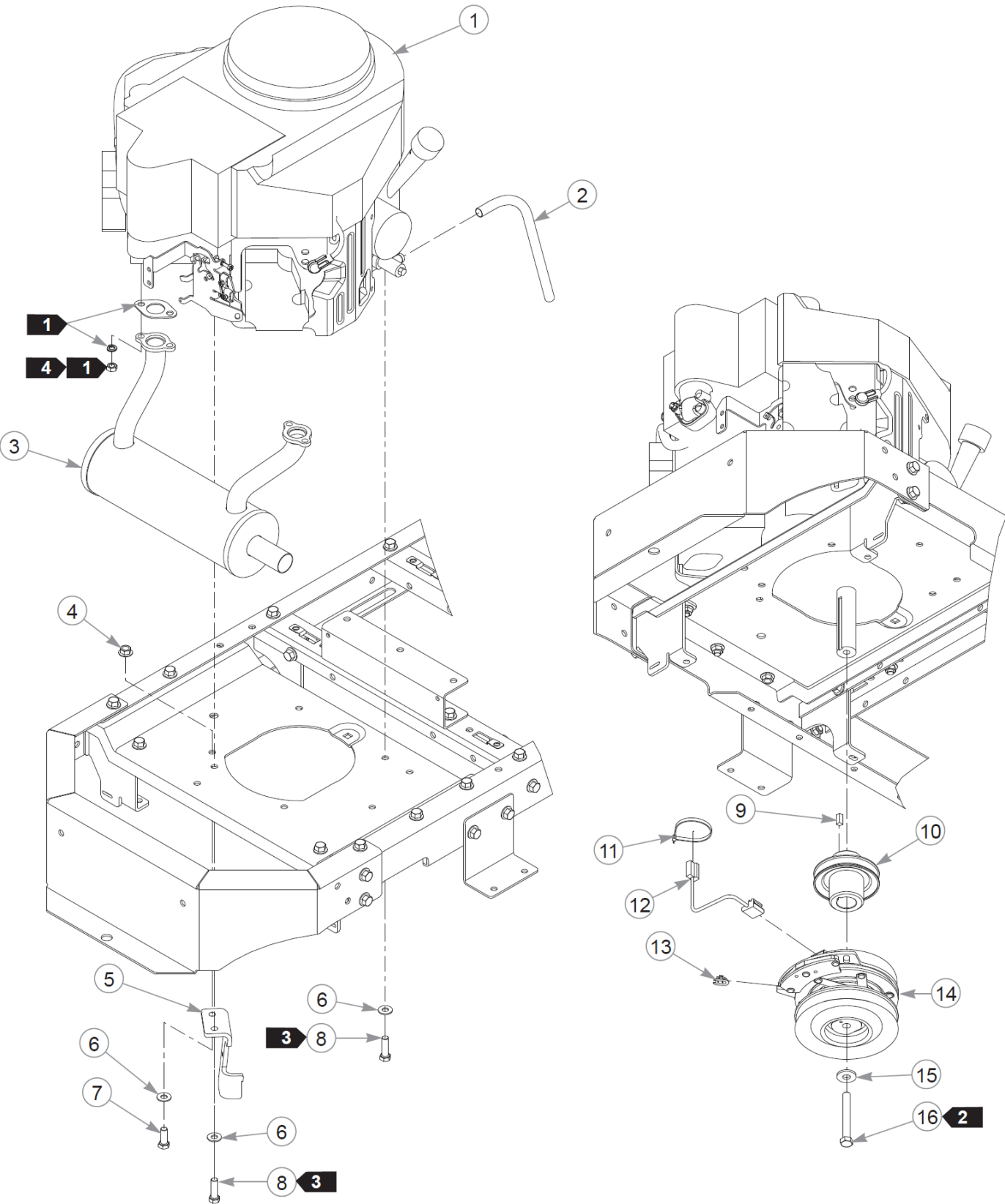
42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 605042          | 1   | FORK W/A, 13X5           |
| 2       | 786731          | 1   | CS .750-10X8.000HXG5     |
| 3       | 025296          | 2   | FW .760X1.63X0.08 ZN     |
| 4       | 061101          | 1   | NT .750-10 HX ZN NL GR B |
| 5       | 605038          | 1   | TIR/WHL 13X5.00-6 SLV    |
| 6       | 605039          | 1   | TIR 13X5.00-6 B4R SMTH   |
| 7       | 786103          | 2   | WHEEL BEARING            |
| 8       | 786079          | 1   | WHL 6X3.25 SLV           |
| 9       | 019521          | 1   | TIRE VALVE TR-412 GOODY  |



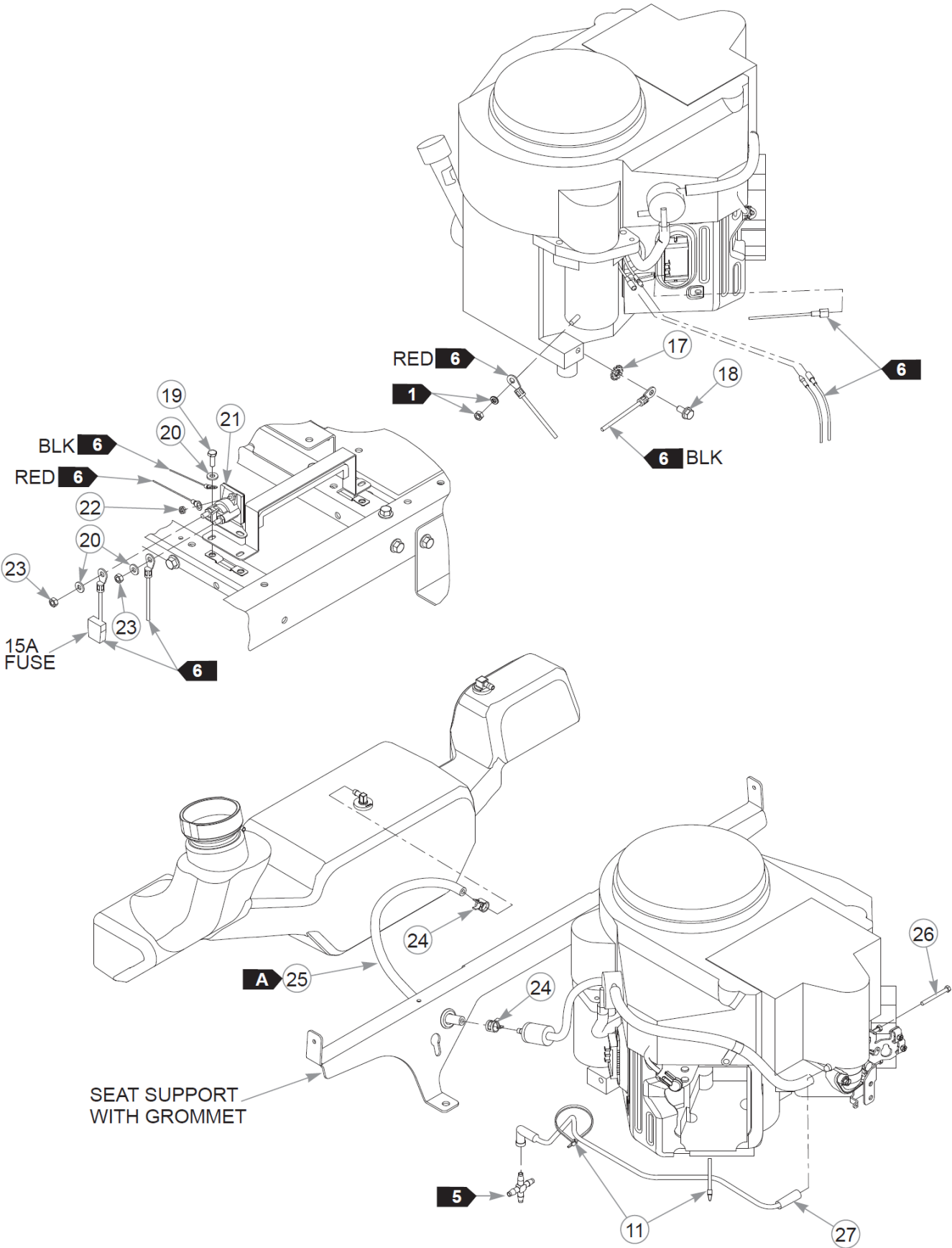
Drive Wheel Breakdown

| Élément | Numéro de pièce | Qté | Nom                     |
|---------|-----------------|-----|-------------------------|
| 1       | 600692          | 1   | TIR 20X8.00-10 B4R GRMR |
| 2       | 600718          | 1   | WHL 10X7.00 4X4.0 SLV   |
| 3       | 019521          | 1   | TIRE VALVE TR-412 GOODY |



Cette page intentionnellement laissée vierge



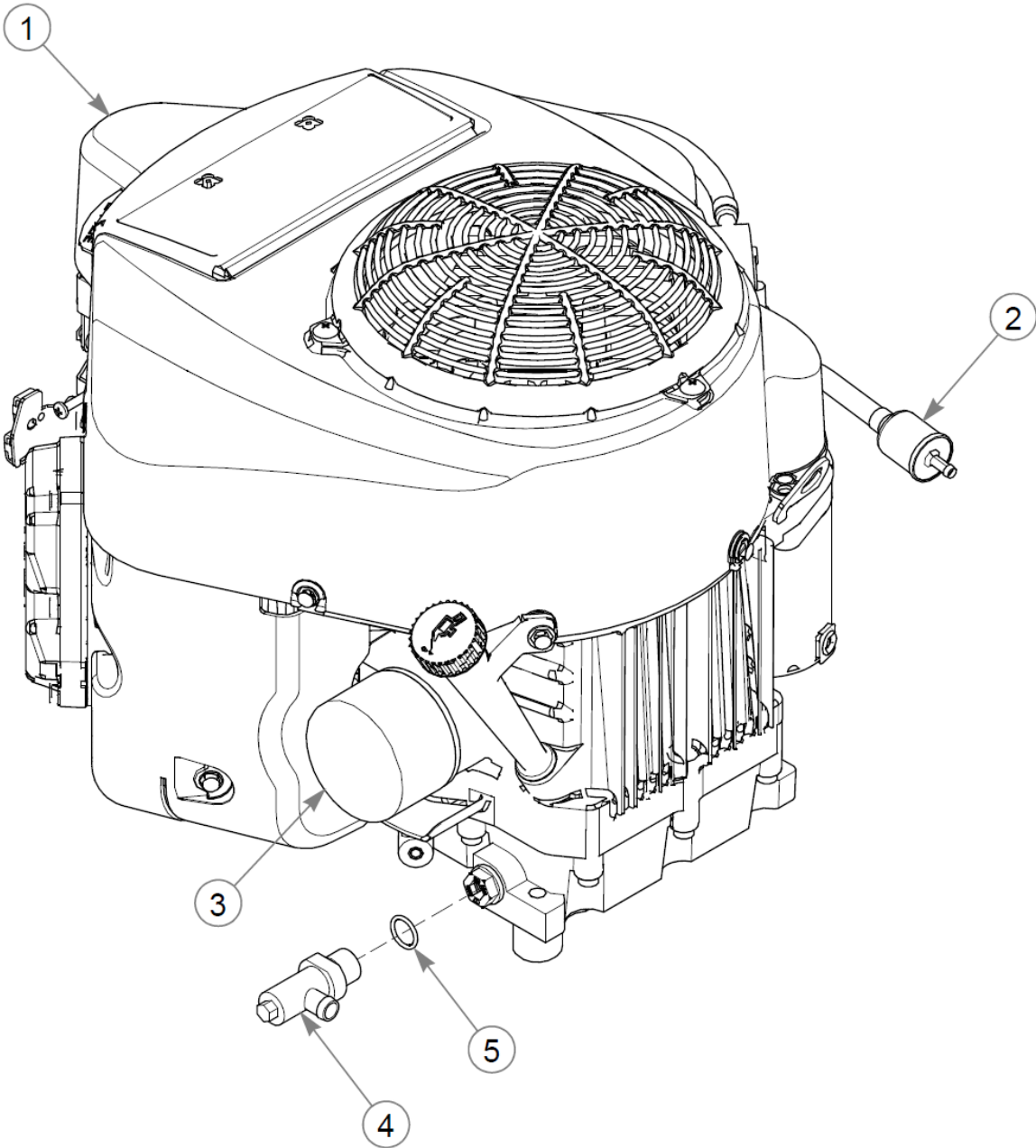


| Élément                                                                                                                | Numéro de pièce | Qté   | Nom                      |
|------------------------------------------------------------------------------------------------------------------------|-----------------|-------|--------------------------|
| 1                                                                                                                      |                 | 1     | ENGINE, KAWASAKI FR651V  |
| 2                                                                                                                      | 604463          | 30 cm | HOSE, OIL DRAIN          |
| 3                                                                                                                      | 604016          | 1     | MUFFLER, FR730V          |
| 4                                                                                                                      | 016899          | 1     | NT .375-16 FLKG5         |
| 5                                                                                                                      | 121625          | 1     | CLUTCH ANCHOR            |
| 6                                                                                                                      | 767954          | 5     | FW 0.379X.82X.06 HD ZN   |
| 7                                                                                                                      | 036244          | 1     | CS .375-16X1.00 HX G5 ZN |
| 8                                                                                                                      | 602580          | 4     | CS .375-16X1.25HXG8ZYP85 |
| 9                                                                                                                      | 712372          | 1     | KEY 1/4 SQ X 0.66 LG(FS) |
| 10                                                                                                                     | 605675          | 1     | PULLEY, ENG 4.118 OP     |
| 11                                                                                                                     | 000331          | 4     | WIRE TIE, SMALL/SHORT    |
| 12                                                                                                                     | 791251          | 1     | HARNESS, CLUTCH PIGTAIL  |
| Commentaires pour le numéro de pièce 791251                                                                            |                 |       |                          |
| Pigtail was updated with epoxy to hold the wires steady. The wire sheath was also updated to a more flexible material. |                 |       |                          |
| 13                                                                                                                     | 605595          | 1     | BUSHING, CLUTCH          |
| 14                                                                                                                     | 605777K         | 1     | CLUTCH KIT, 605777       |
| 15                                                                                                                     | 602680          | 1     | FW .453X1.12X.12 HRD ZN  |
| 16                                                                                                                     | 601834          | 1     | CS .437-20X3.25 HXG5 P85 |
| 17                                                                                                                     | 029876          | 1     | LW .312 INTEXT ZN        |
| 18                                                                                                                     | 720516          | 1     | CS M8-1.25X16HX FL10.9   |
| 19                                                                                                                     | 055939          | 2     | CS .250-20X0.75 HX G5 ZN |
| 20                                                                                                                     | 768515          | 4     | FW 0.281SAE              |
| 21                                                                                                                     | 030817          | 1     | STARTER SOLENOID         |
| 22                                                                                                                     | 044255          | 1     | NT #10-32HXG5            |
| 23                                                                                                                     | 024927          | 2     | NT .250-20HXG5           |
| 24                                                                                                                     | 000323          | 2     | CLIP, HOSE CLAMP         |
| 25                                                                                                                     | 015818          | 46cm  | FUEL LINE, 1/4"          |
| Commentaires pour le numéro de pièce 015818                                                                            |                 |       |                          |
| Sold by the foot.                                                                                                      |                 |       |                          |
| 26                                                                                                                     | 603524          | 1     | CS M5-0.8 X 50 MM        |
| 27                                                                                                                     | 604274          | 1     | VAPOR LINE, 3/16 FORMED  |

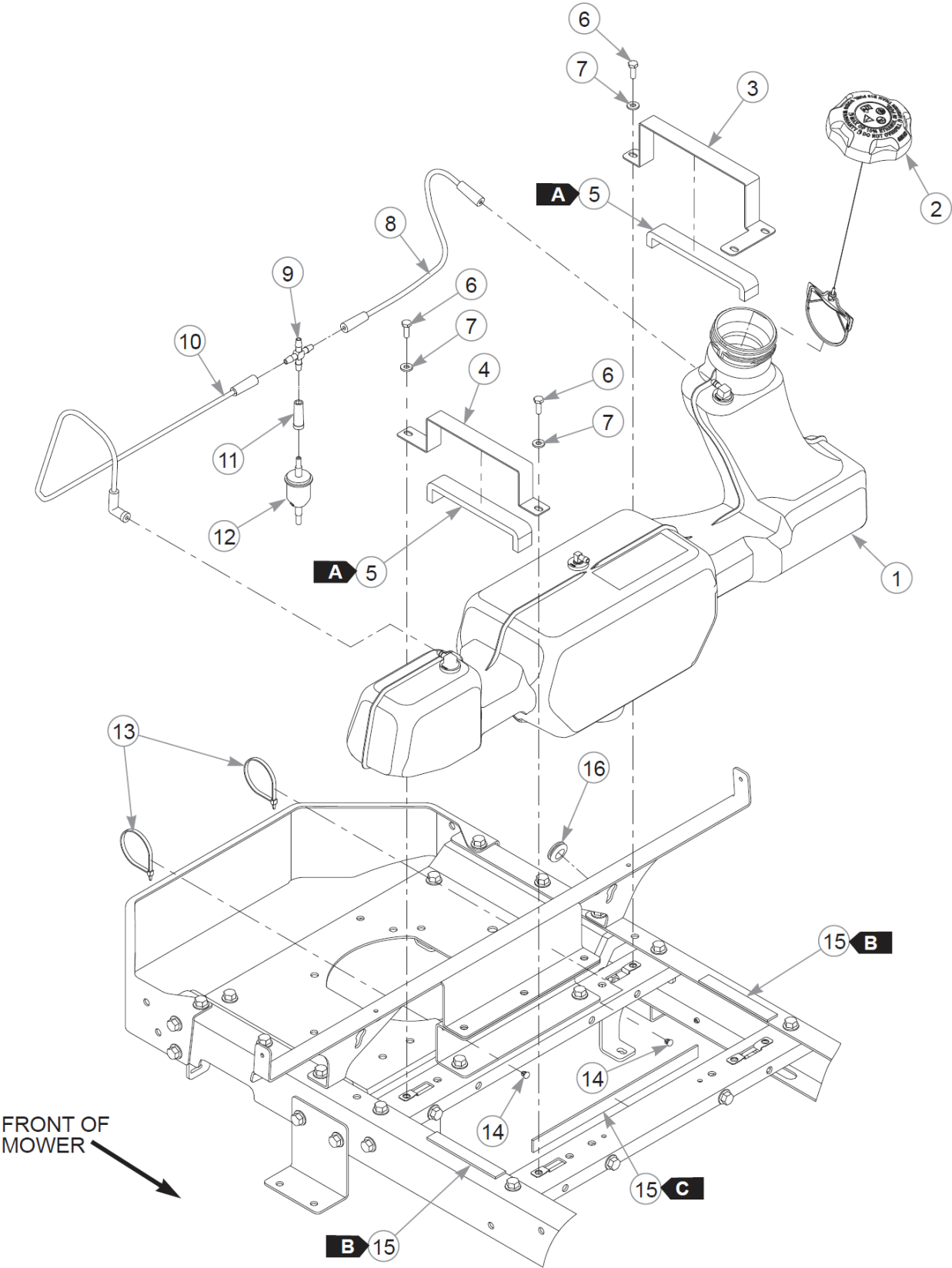
Comments for Page: Engine (Multi-Page)

FUEL LINE LENGTHA: 46cm FUEL LINE FROM TANK TO FUEL FILTER1. Supplied with the engine.2. Torque to 61–65 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.3. Torque to 41–47 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.4. Torque to 23 N•m.5. Part of the fuel system.6. Part of the wire harness.

Cette page intentionnellement laissée vierge



| Élément | Numéro de pièce | Qté | Nom                   |
|---------|-----------------|-----|-----------------------|
| 1       | 603059          | 1   | AIR FILTER - MAIN     |
| 2       | 068478          | 1   | FUEL FILTER - IN LINE |
| 3       | 602581          | 1   | ENGINE OIL FILTER     |
| 4       | 604350          | 1   | VALVE, OIL DRAIN      |
| 5       | 604369          | 1   | O-RING                |



## Fuel System

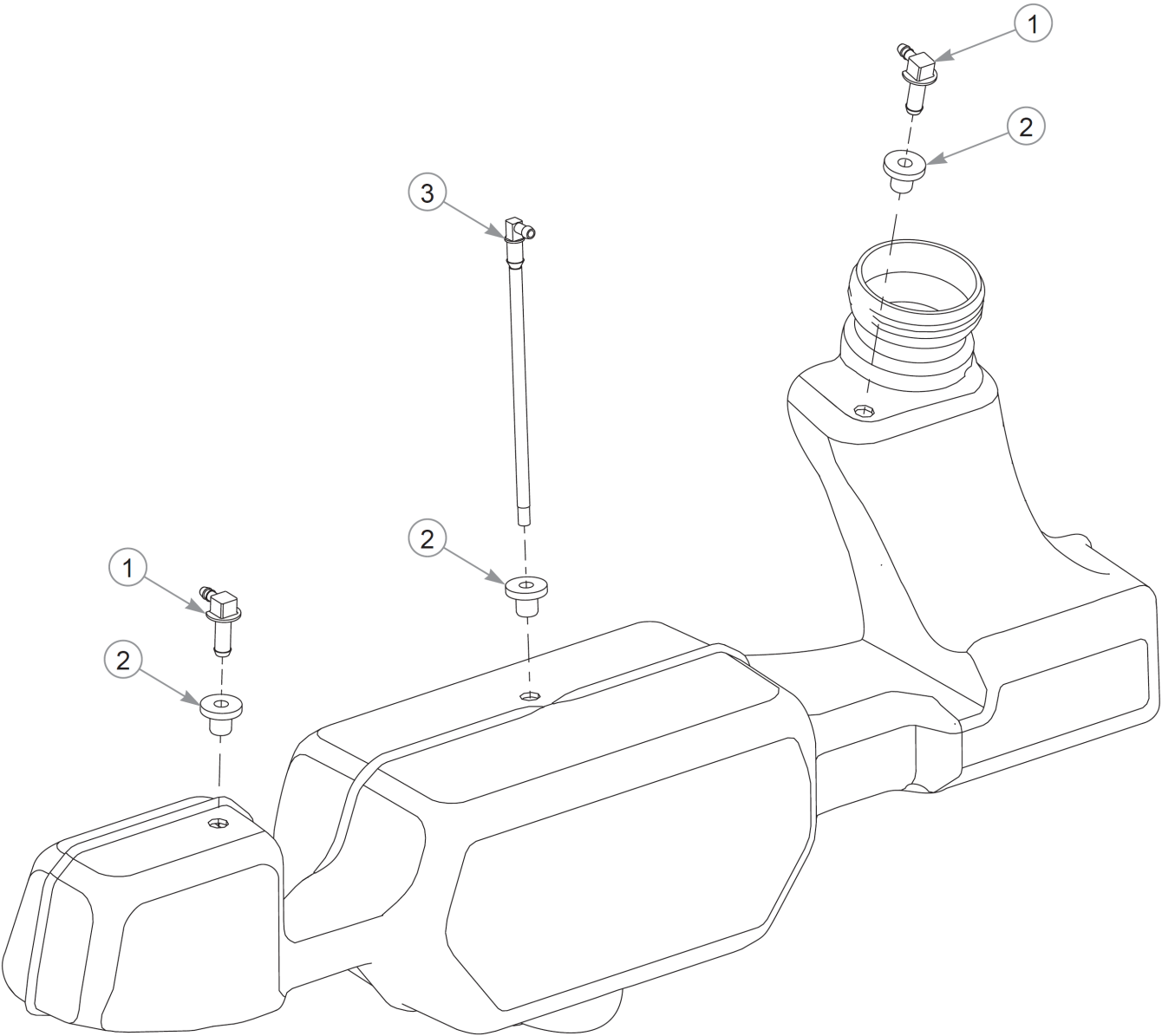
42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté   | Nom                      |
|---------|-----------------|-------|--------------------------|
| 1       | 606432          | 1     | FUEL TANK                |
| 2       | 603807          | 1     | CAP, 3.5" RATCHETING GAS |
| 3       | 117059          | 1     | TANK MNT LEFT            |
| 4       | 117060          | 1     | TANK MNT RIGHT           |
| 5       | 713198          | 47 cm | SEAL 3/8x3/4 SOLD BY FT  |
| 6       | 055939          | 3     | CS .250-20X0.75 HX G5 ZN |
| 7       | 768515          | 3     | FW 0.281SAE              |
| 8       | 604279          | 1     | VAPOR LINE, 3/16 FORMED  |
| 9       | 604322          | 1     | 1/4" HOSE BARB CROSS     |
| 10      | 604273          | 1     | VAPOR LINE, 3/16 FORMED  |
| 11      | 604292          | 1     | BOOT, 3/16" TO 1/4" BARB |
| 12      | 604323          | 1     | VAPOR SYSTEM FILTER      |
| 13      | 000331          | 2     | WIRE TIE, SMALL/SHORT    |
| 14      | 604307          | 2     | MOUNT, PUSH BUTTON       |
| 15      | 033035          | 56 cm | WEATHERSTRIP .12X.75     |
| 16      | 601400          | 1     | GM .63 x1.13 x.88 x .13  |

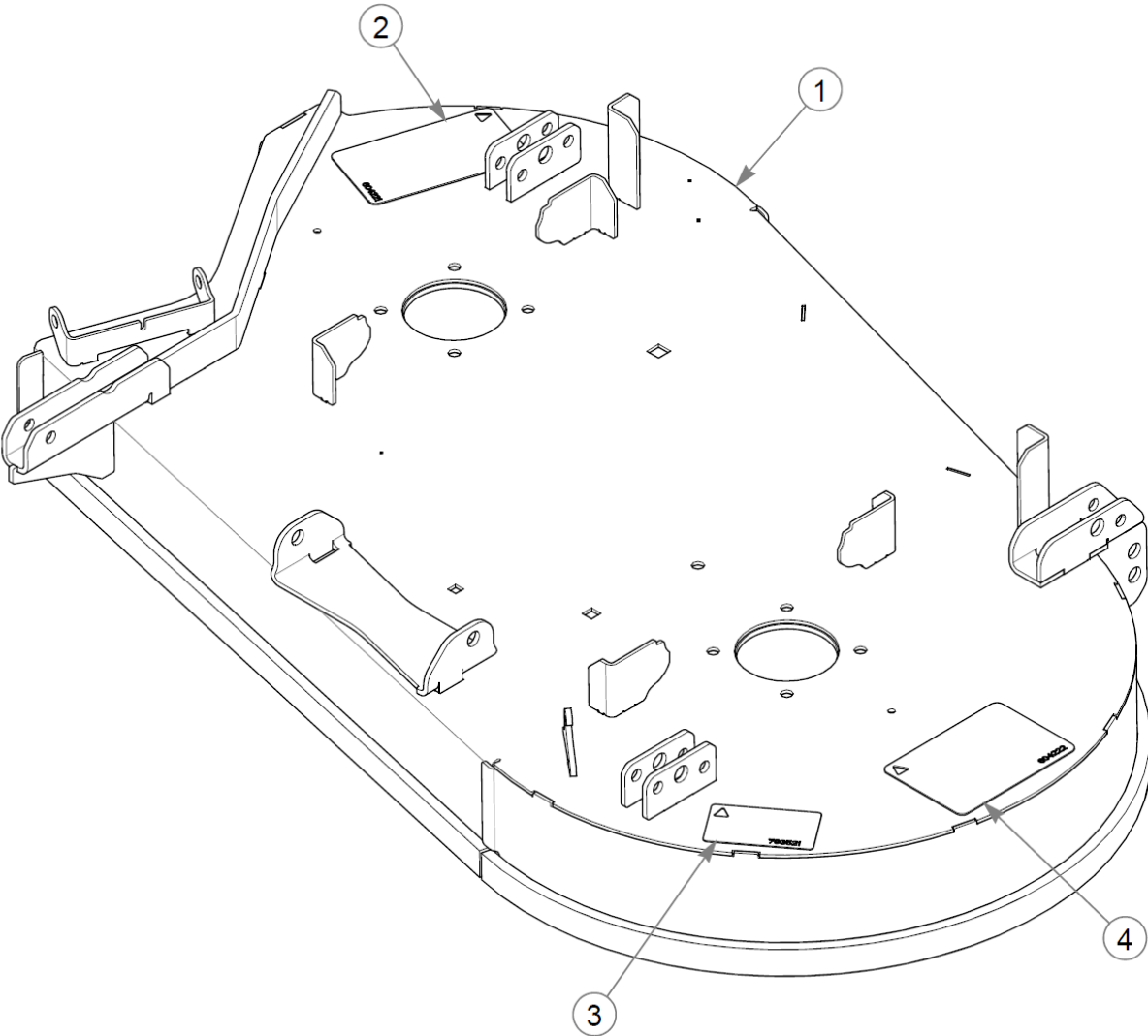
Comments for Page: Fuel System

WEATHERSTRIP & SEAL LENGTHA: 23.5 cmB: 13 cmC: 30 cm





| Élément | Numéro de pièce | Qté | Nom                  |
|---------|-----------------|-----|----------------------|
| 1       | 604199K         | 2   | VENT FITTING SVC KIT |
| 2       | 604200K         | 3   | GROMMET SVC KIT      |
| 3       | 605126K         | 1   | SUCTION HOSE SVC KIT |

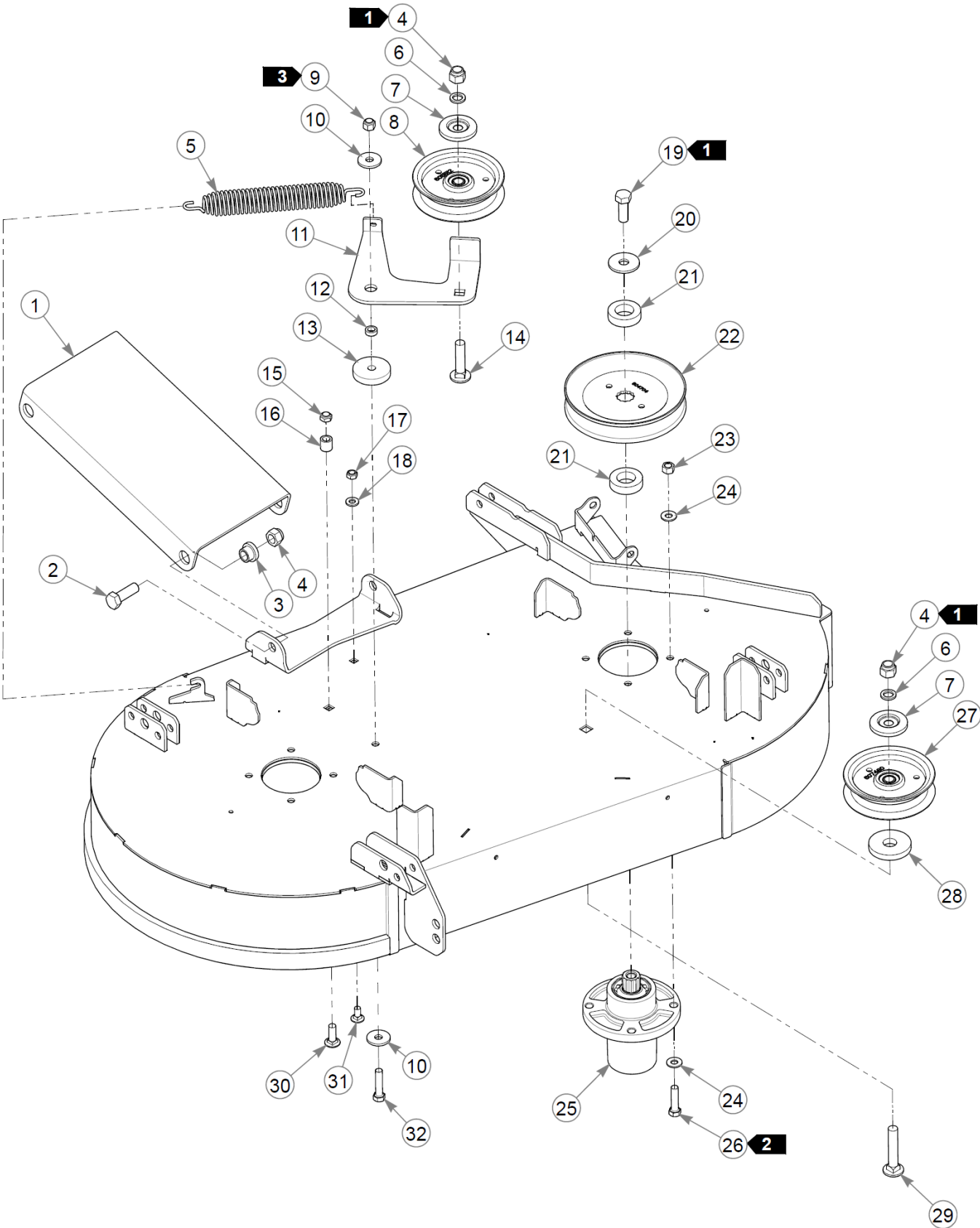


Service Deck

| Élément | Numéro de pièce | Qté | Nom                     |
|---------|-----------------|-----|-------------------------|
| 1       | 554448          | 1   | 42" SERVICE DECK        |
| 2       | 604221          | 1   | DECAL, DANGER / CHUTE   |
| 3       | 793521          | 1   | DECAL, 42" DECK ID      |
| 4       | 604222          | 1   | DECAL, DANGER / OBJECTS |

Comments for Page: Service Deck

- 1. The deck includes the decals.



| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 122027          | 1   | PULLER                   |
| 2       | 074252          | 2   | CS .500-13X1.50 HX G5 ZN |
| 3       | 606250          | 2   | PIVOT SPACER BUSHING     |
| 4       | 781567          | 4   | NT .500-13NLG5           |
| 5       | 607616          | 1   | SPRING, DECK IDLER       |
| 6       | 604486          | 2   | FW .531X.812X.089 HD     |
| 7       | 605467          | 2   | DUST SHIELD              |
| 8       | 605512          | 1   | 4" IDLER PULLEY          |
| 9       | 086660          | 1   | NT .375-16NLG8           |
| 10      | 712893          | 2   | FW 0.406X1.25X.12 HD ZN  |
| 11      | 117512          | 1   | IDLER ARM, PIVOTING      |
| 12      | 601839          | 1   | PIVOT SPACER BUSHING     |
| 13      | 117539          | 1   | SPACER, IDLER ARM        |
| 14      | 604253          | 1   | CB .50-13 X 2.00 STD ZN  |
| 15      | 603846          | 1   | NT .375-16 HX NL JAM ZN  |
| 16      | 122398          | 1   | TENSIONING PULLEY STOP   |
| 17      | 604251          | 1   | NT .312-18 HXNL JAM G2ZN |
| 18      | 768523          | 1   | FW 0.343SAE              |
| 19      | 705954          | 2   | CS .500-13X1.25 HX G5 ZN |
| 20      | 798603          | 2   | FW .515X1.65X.12 HD ZN   |
| 21      | 604661          | 4   | SPACER, SPINDLE PULLEY   |
| 22      | 604704          | 2   | PULLEY, DECK DRIVE B-SEC |
| 23      | 054502          | 8   | NT .375-16HXG5           |
| 24      | 767954          | 16  | FW 0.379X.82X.06 HD ZN   |
| 25      | 607418          | 2   | BLADE SPINDLE ASSY       |
| 26      | 005116          | 8   | CS .375-16X1.38 HX G5 ZN |
| 27      | 607480          | 1   | IDLER PULLEY, 4.00"      |
| 28      | 605508          | 1   | FW .73X2.25X.31 ZN       |
| 29      | 604254          | 1   | CB .50-13 X 2.50 STD ZN  |
| 30      | 025395          | 1   | CB .375-16X 1.00 G5 ZN   |
| 31      | 083147          | 1   | CB .312-18X .620 G5 ZN   |
| 32      | 080655          | 1   | CS .375-16X1.500HXG5     |

Comments for Page: Deck Pulleys & Spindles - S/N 19113991 & Higher

1. Torque to 73 ft-lbs.2. Torque to 30 ft-lbs.3. Do not torque; the idler arm should pivot freely.

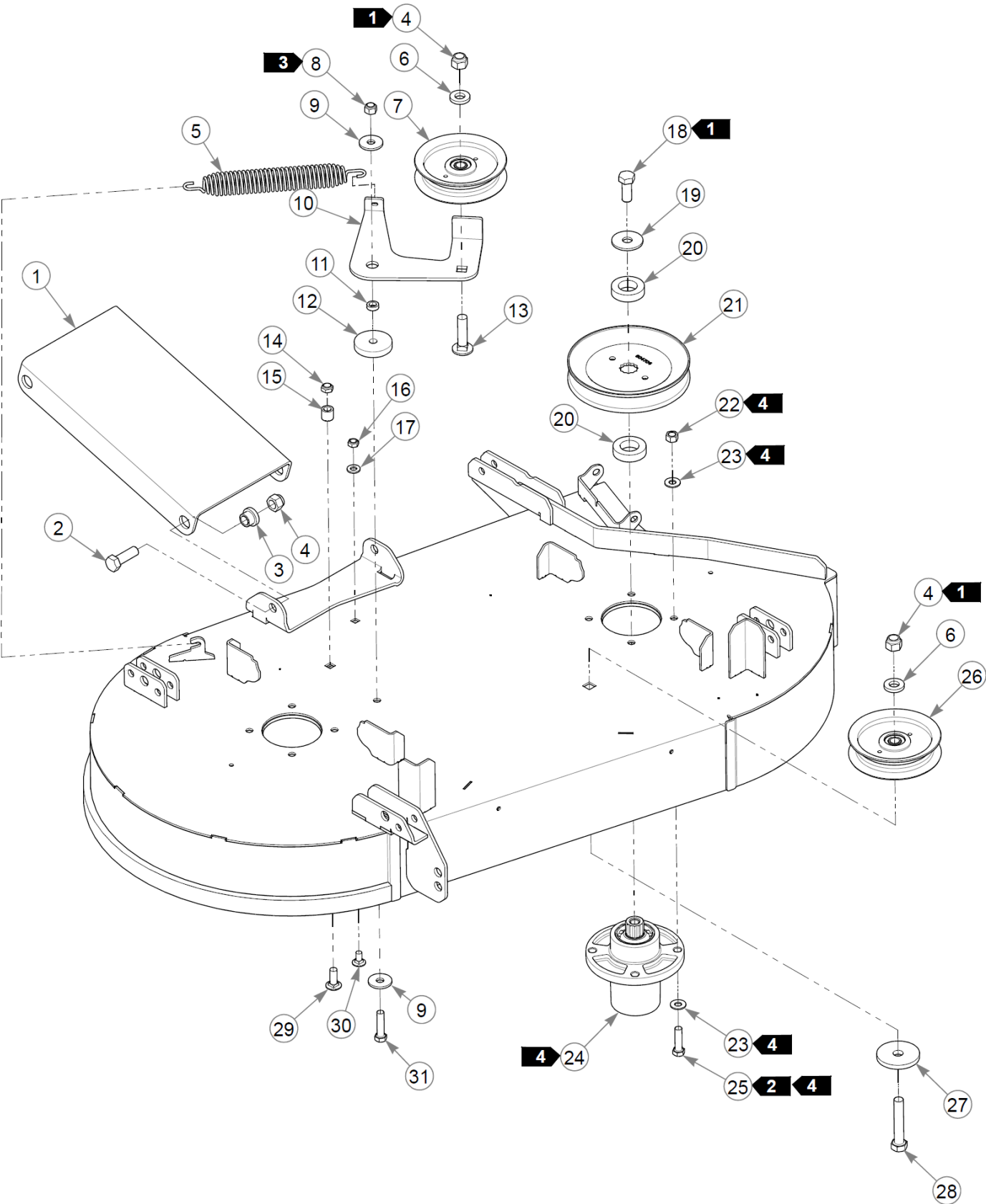
## Deck Pulleys & Spindles - S/N 19113991 & Higher

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

1. Torque to 99 N•m.
2. Torque to 41 N•m.
3. Do not torque; the idler arm should pivot freely.

Cette page intentionnellement laissée vierge





| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 122027          | 1   | PULLER                   |
| 2       | 074252          | 2   | CS .500-13X1.50 HX G5 ZN |
| 3       | 606250          | 2   | PIVOT SPACER BUSHING     |
| 4       | 781567          | 4   | NT .500-13NLG5           |
| 5       | 607616          | 1   | SPRING, DECK IDLER       |
| 6       | 767962          | 2   | FW .531 x 1.063 x .175   |
| 7       | 605512          | 1   | 4" IDLER PULLEY          |
| 8       | 086660          | 1   | NT .375-16NLG8           |
| 9       | 712893          | 2   | FW 0.406X1.25X.12 HD ZN  |
| 10      | 117512          | 1   | IDLER ARM, PIVOTING      |
| 11      | 601839          | 1   | PIVOT SPACER BUSHING     |
| 12      | 117539          | 1   | SPACER, IDLER ARM        |
| 13      | 604253          | 1   | CB .50-13 X 2.00 STD ZN  |
| 14      | 603846          | 1   | NT .375-16 HX NL JAM ZN  |
| 15      | 122398          | 1   | TENSIONING PULLEY STOP   |
| 16      | 604251          | 1   | NT .312-18 HXNL JAM G2ZN |
| 17      | 768523          | 1   | FW 0.343SAE              |
| 18      | 705954          | 2   | CS .500-13X1.25 HX G5 ZN |
| 19      | 798603          | 2   | FW .515X1.65X.12 HD ZN   |
| 20      | 604661          | 4   | SPACER, SPINDLE PULLEY   |
| 21      | 604704          | 2   | PULLEY, DECK DRIVE B-SEC |
| 22      | 054502          | 8   | NT .375-16HXG5           |
| 23      | 767954          | 16  | FW 0.379X.82X.06 HD ZN   |
| 24      | 607418          | 2   | BLADE SPINDLE ASSY       |
| 25      | 005116          | 8   | CS .375-16X1.38 HX G5 ZN |
| 26      | 126123          | 1   | SVC KIT 604219 PULLEY    |
| 27      | 605516          | 1   | FW .531 x 2.25 x .25 ZN  |
| 28      | 721910          | 1   | CS .500-13X2.750HXG5     |
| 29      | 025395          | 1   | CB .375-16X 1.00 G5 ZN   |
| 30      | 083147          | 1   | CB .312-18X .620 G5 ZN   |
| 31      | 080655          | 1   | CS .375-16X1.500HXG5     |

Comments for Page: Deck Pulleys & Spindles - S/N Prior to 19113991

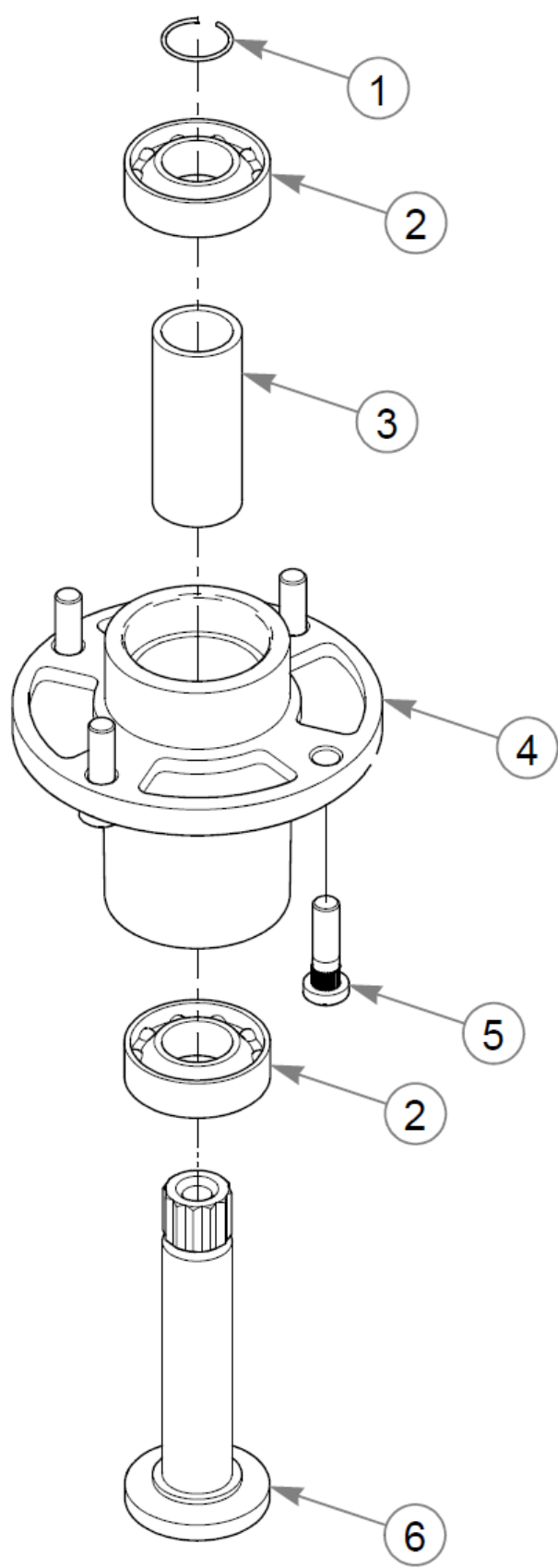
1. Torque to 99 N•m.
2. Torque to 41 N•m.

## Deck Pulleys & Spindles - S/N Prior to 19113991

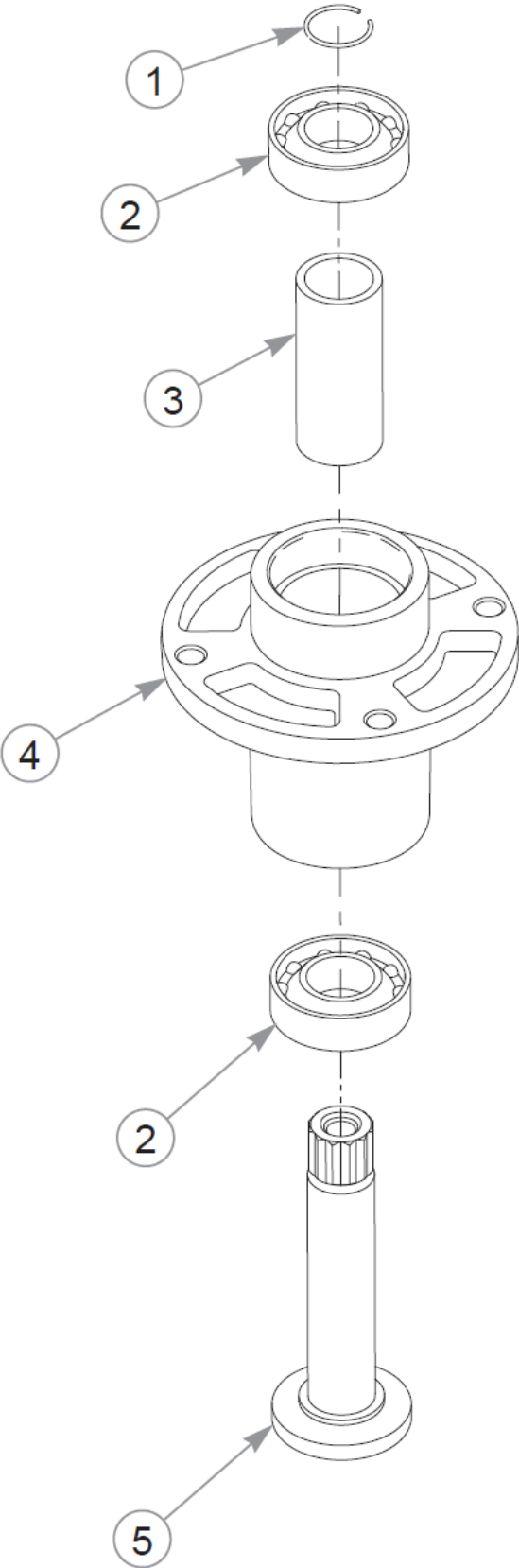
42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

3. Do not torque; the idler arm should pivot freely.
4. 054502, 767954, & 005116 are used with Spindle 601804, which is no longer available.

Cette page intentionnellement laissée vierge



| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 783548          | 1   | RING, BLADE SPINDLE RET  |
| 2       | 601827          | 2   | BEARING, 6205 2RST C3    |
| 3       | 601830          | 1   | SPACER, BLADE SPINDLE    |
| 4       | 607419          | 1   | SVC, SPINDLE HOUSING     |
| 5       | 607416          | 4   | AXEL BOLT 3/8-16 X 1.375 |
| 6       | 601829          | 1   | SHAFT, BLADE SPINDLE     |

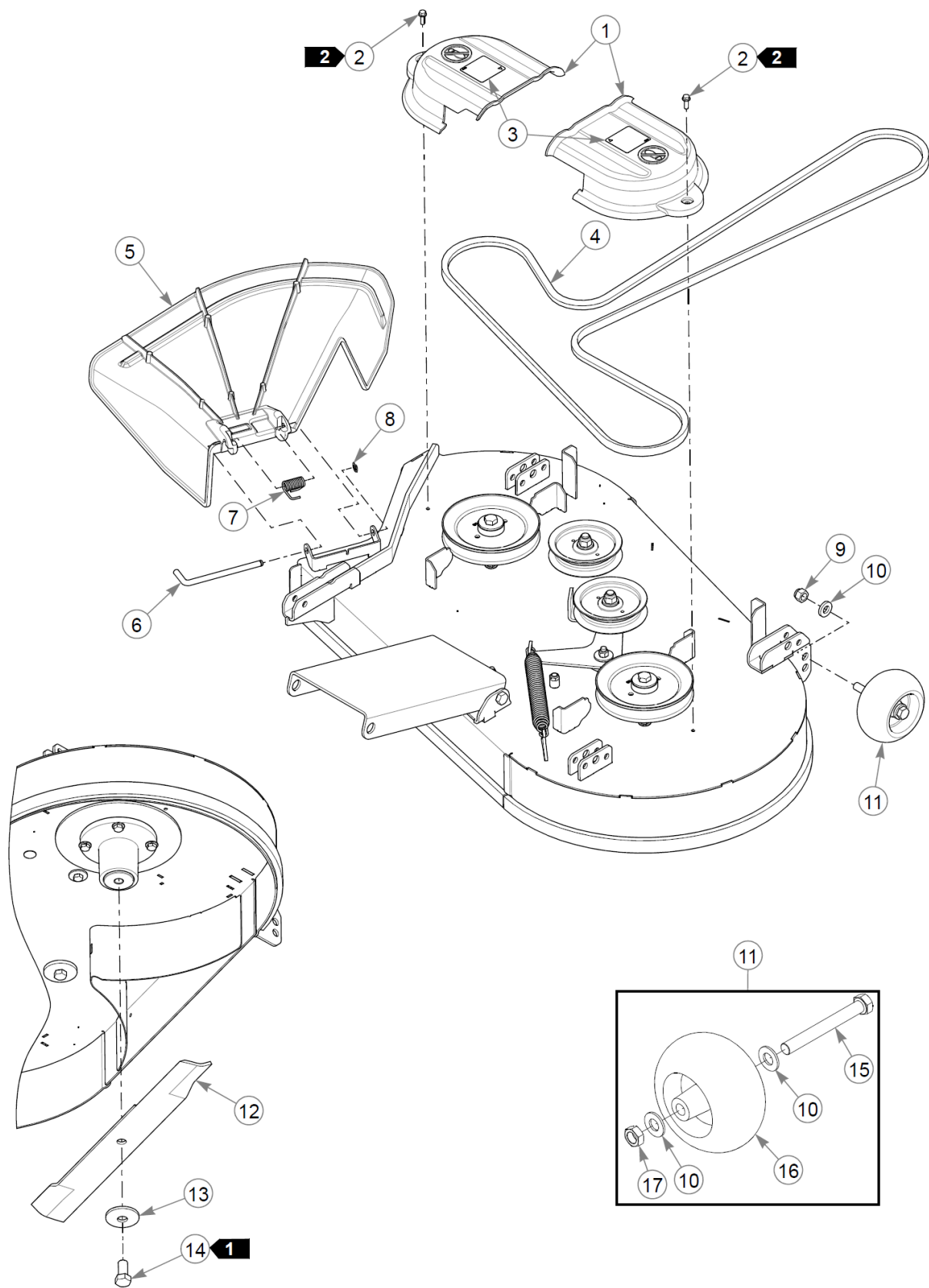


## Spindle Service Parts - S/N Prior to 20014943

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté | Nom                     |
|---------|-----------------|-----|-------------------------|
| 601804  | 607418          | 1   | BLADE SPINDLE ASSY      |
| 1       | 783548          | 1   | RING, BLADE SPINDLE RET |
| 2       | 601827          | 2   | BEARING, 6205 2RST C3   |
| 3       | 601830          | 1   | SPACER, BLADE SPINDLE   |
| 4       | 601828          | 1   | HOUSING, BLADE SPINDLE  |
| 5       | 601829          | 1   | SHAFT, BLADE SPINDLE    |





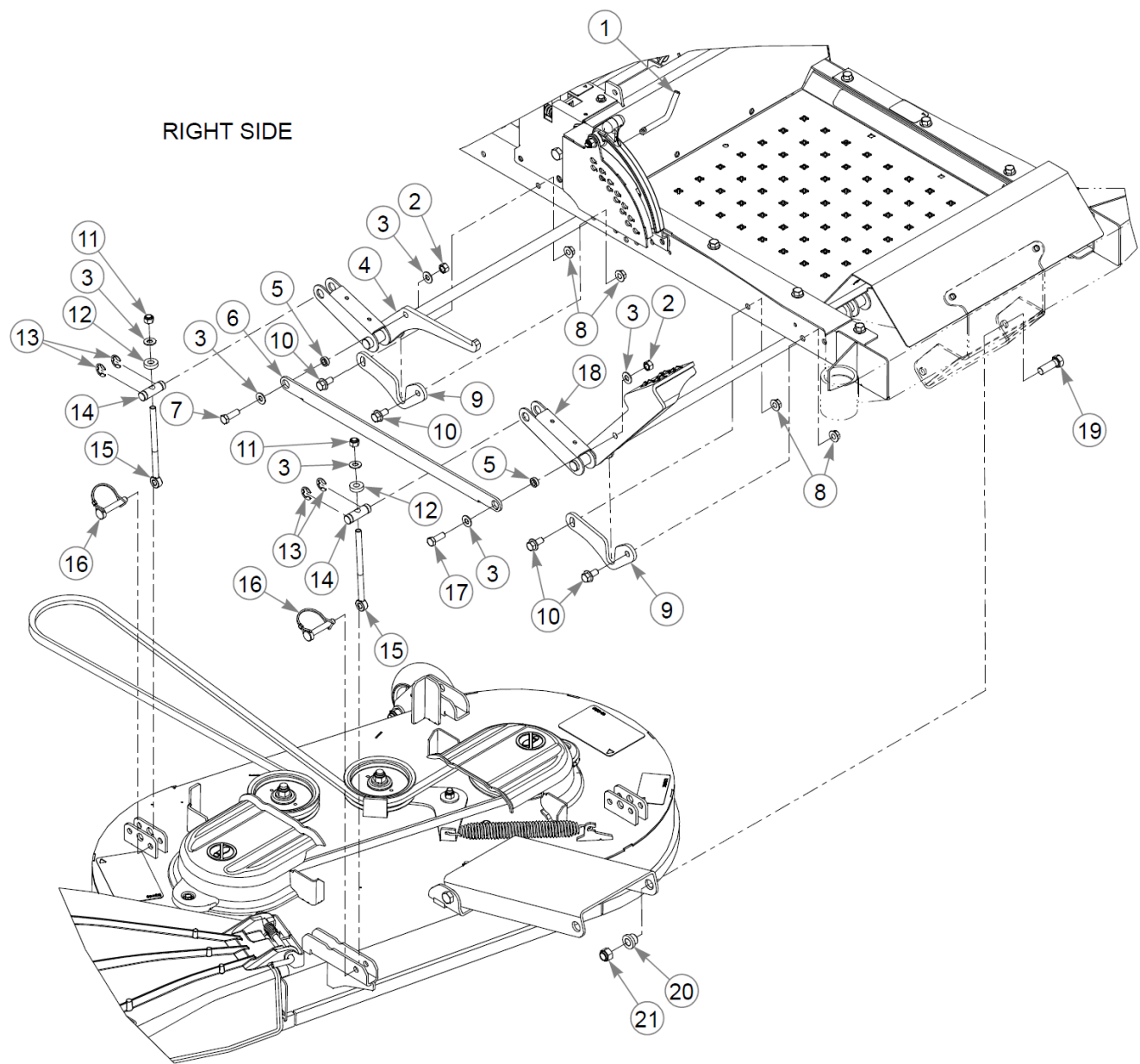
## Deck

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

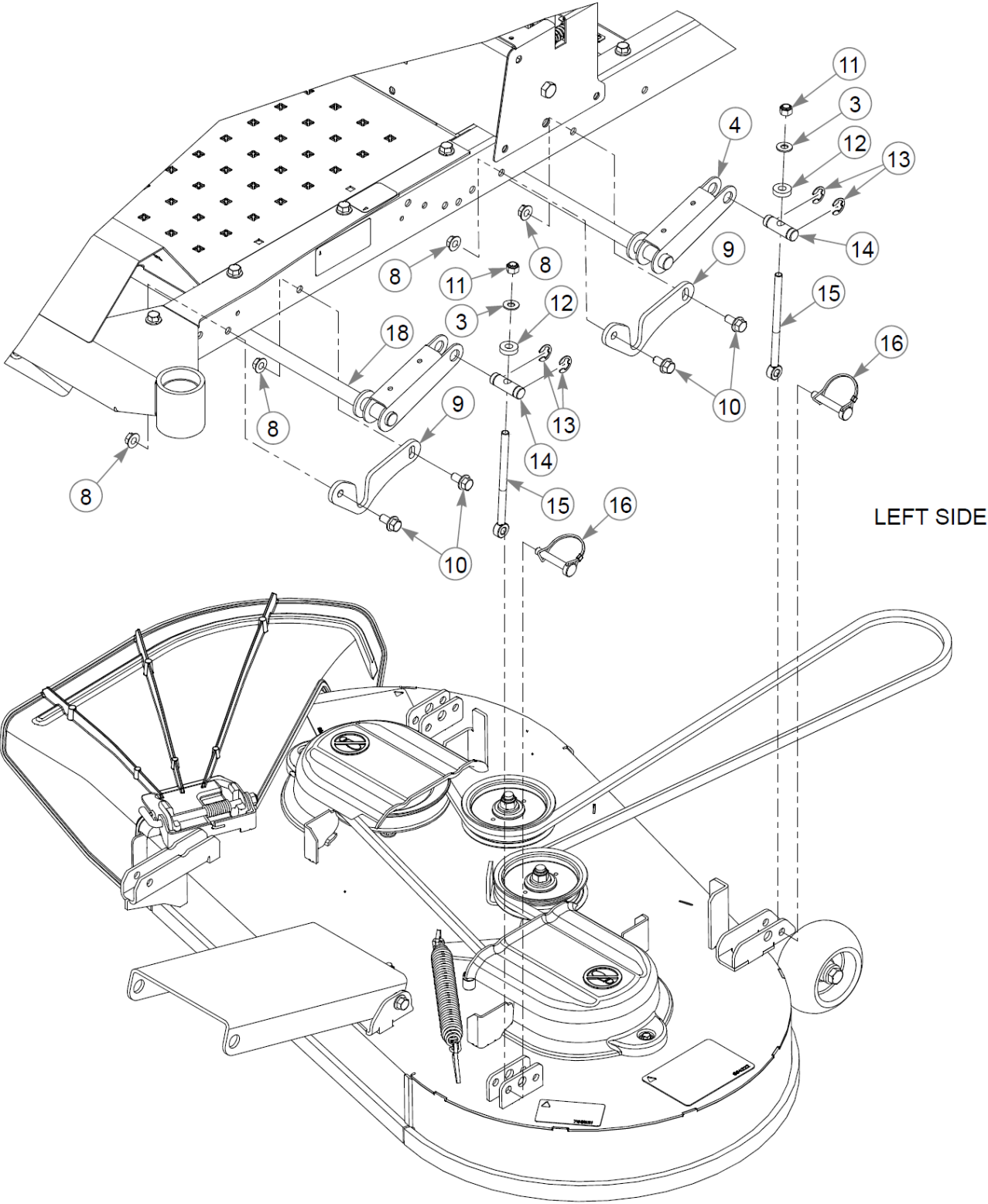
| Élément   | Numéro de pièce | Qté | Nom                      |
|-----------|-----------------|-----|--------------------------|
| 1         | 553569          | 2   | SVC PULLEY COVER CE      |
| 2         | 604324          | 2   | CS .250-20 X .75 HX FLG  |
| 3         | 602562          | 2   | DECAL, NO SERVICE        |
| 4         | 606016          | 1   | DECK BELT                |
| 5         | 606930          | 1   | RSD DISCHARGE CHUTE      |
| 6         | 606981          | 1   | PIN, CHUTE               |
| 7         | 604331          | 1   | CHUTE SPRING             |
| 8         | 603332          | 1   | CLIP E .66 X .303 X .035 |
| 9         | 781567          | 1   | NT .500-13NLG5           |
| 10        | 767962          | 3   | FW .531 x 1.063 x .175   |
| 11        | 788166          | 1   | WHEEL ASSY, ANTI SCALP   |
| 12        | 793794          | 2   | BLADE,20.50"-L-F-CW      |
| Not Shown | 794685          | 2   | BLADE, F20.50"-H-F-CW    |
| Not Shown | 793935          | 2   | BLADE,20.50"-CAT-F-CW    |
| Not Shown | 794230          | 2   | BLADE,20.50"GAT-F-CW     |
| Not Shown | 794214          | 2   | BLADE,20.50"-MUL-F-CW    |
| 13        | 782474          | 2   | CW .678 X 2.250 X .187   |
| 14        | 781872          | 2   | CS .625-11X1.250HXG5     |
| 15        | 781708          | 1   | CS .500-13X4.25 HX G5 ZN |
| 16        | 031997          | 1   | ANTI-SCALP WHEEL         |
| 17        | 053199          | 1   | NT .500-13JAMG5          |

Comments for Page: Deck

1. Torque to 160 N•m.2. Torque to 3–7 N•m on these 4 self-tapping screws.3. The pulley covers include the decals.4. The plastic wheel assembly includes the hardware.



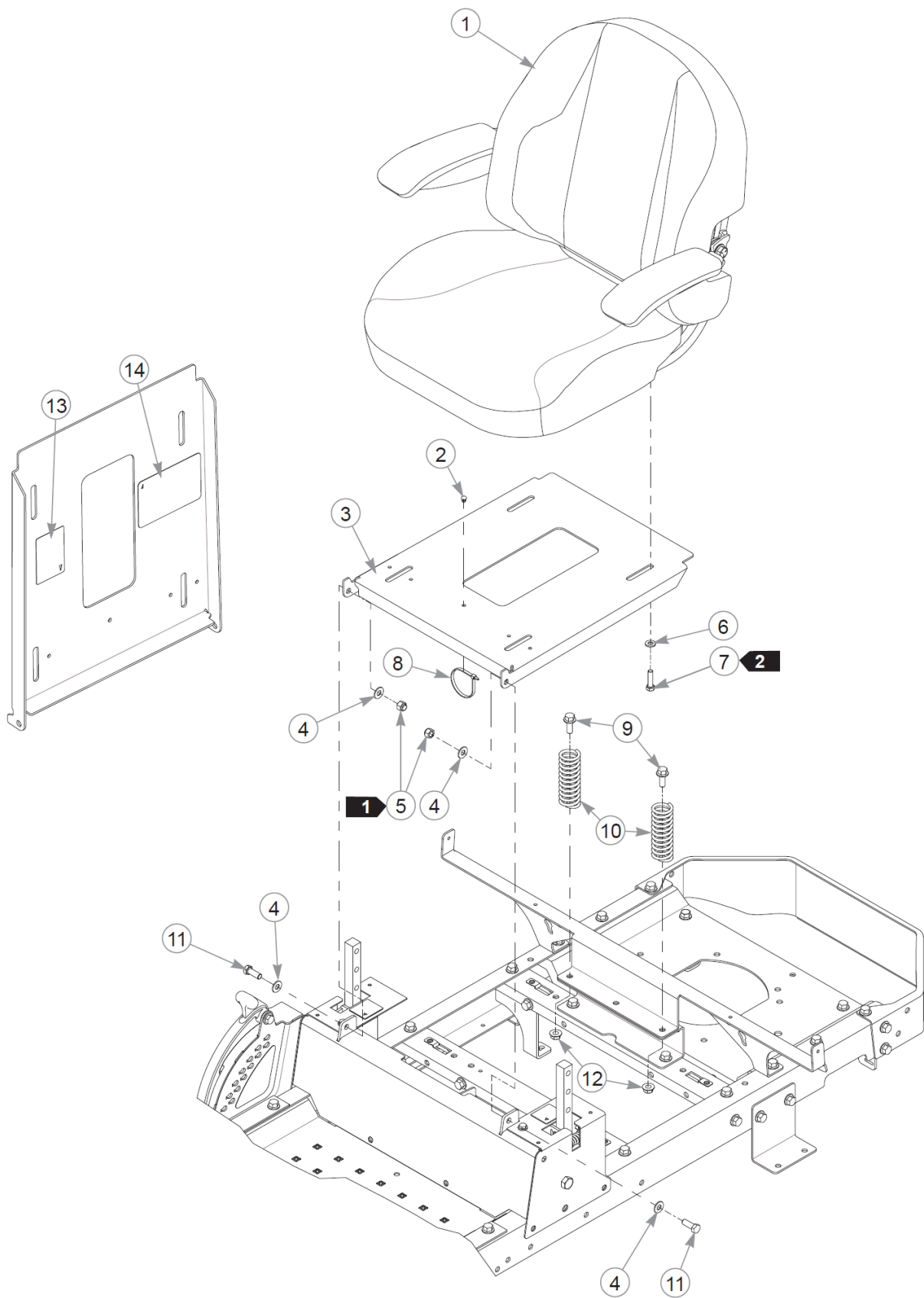
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## Deck Lift (Multi-Page)

42" Raptor SD Parts Manual - 938373CE - HTRSDL042KAWFR651VC

| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 118020          | 1   | PIN, INDICATOR           |
| 2       | 054502          | 2   | NT .375-16HXG5           |
| 3       | 767954          | 8   | FW 0.379X.82X.06 HD ZN   |
| 4       | 118085          | 1   | DECK LIFT W/A, REAR      |
| 5       | 601839          | 2   | PIVOT SPACER BUSHING     |
| 6       | 118016          | 1   | LIFT PEDAL, LINK         |
| 7       | 005132          | 1   | CS .375-16X1.12 HX G5 Z  |
| 8       | 016899          | 8   | NT .375-16 FLKG5         |
| 9       | 116151          | 4   | PIVOT BLOCK, DECK LIFT   |
| 10      | 029629          | 8   | CS .375-16X0.75 HXF G5ZN |
| 11      | 086660          | 4   | NT .375-16NLG8           |
| 12      | 605114          | 4   | FW .41X.94X.25 UHMW      |
| 13      | 791673          | 8   | CLIP E,.625x.480x.042 Z  |
| 14      | 118018          | 4   | PIVOT, DECK LIFT         |
| 15      | 604579          | 4   | LINK, DECK LIFT          |
| 16      | 604803          | 4   | CE .375 x 2.00 W/BALE    |
| 17      | 036244          | 1   | CS .375-16X1.00 HX G5 ZN |
| 18      | 118084          | 1   | DECK LIFT W/A, FRONT     |
| 19      | 074252          | 2   | CS .500-13X1.50 HX G5 ZN |
| 20      | 606250          | 2   | PIVOT SPACER BUSHING     |
| 21      | 781567          | 2   | NT .500-13NLG5           |

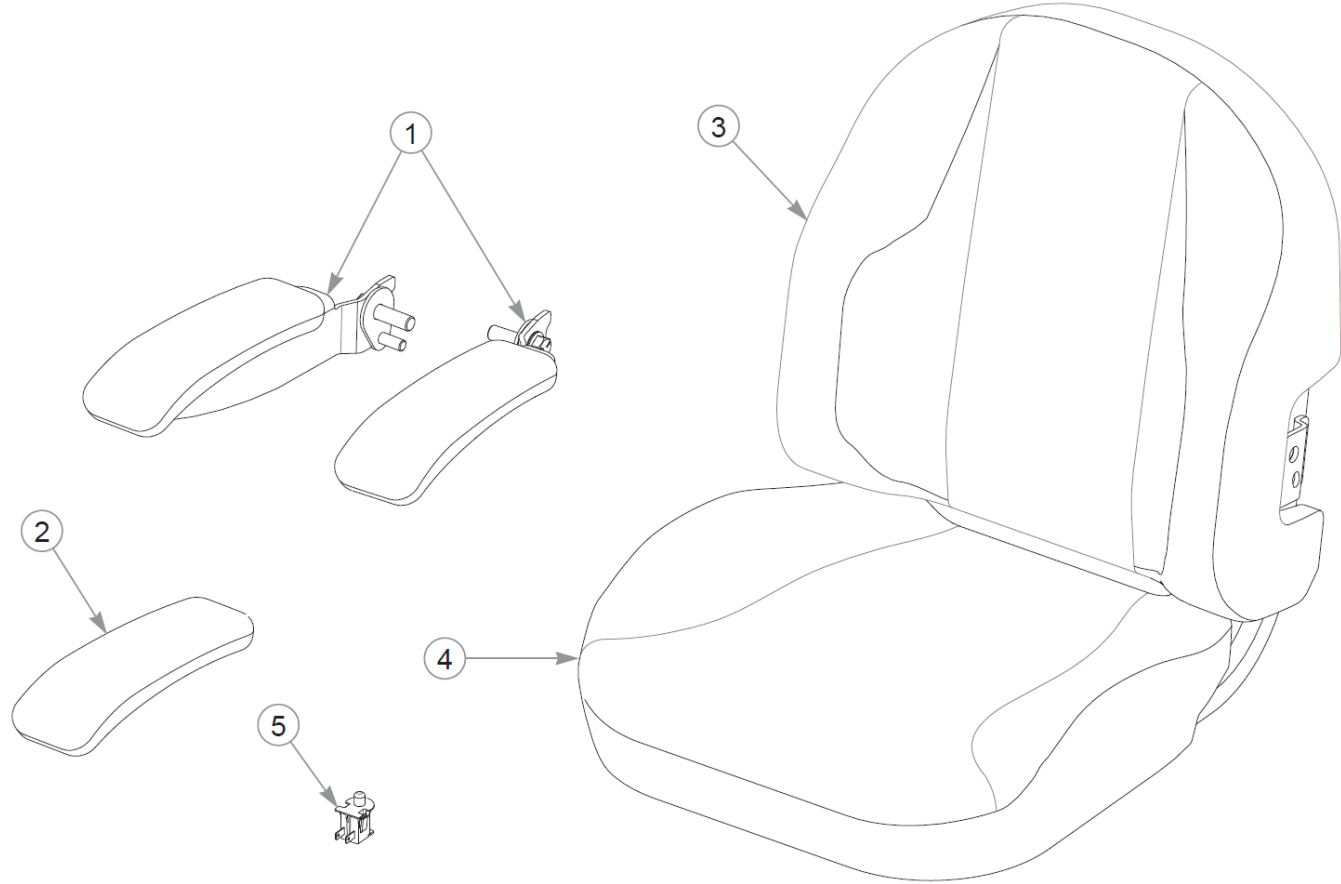


| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 607347          | 1   | SEAT                     |
| 2       | 604307          | 1   | MOUNT, PUSH BUTTON       |
| 3       | 552751          | 1   | SVC, SEAT PAN            |
| 4       | 767954          | 4   | FW 0.379X.82X.06 HD ZN   |
| 5       | 086660          | 2   | NT .375-16NLG8           |
| 6       | 768523          | 4   | FW 0.343SAE              |
| 7       | 036236          | 4   | CS .312-18X1.000HXG5     |
| 8       | 000331          | 1   | WIRE TIE, SMALL/SHORT    |
| 9       | 029751          | 2   | CS .375-16X1.00 HXF G5ZN |
| 10      | 793851          | 2   | SPRING,COMP 1.25X4.00X.  |
| 11      | 036244          | 2   | CS .375-16X1.00 HX G5 ZN |
| 12      | 016899          | 2   | NT .375-16 FLKG5         |
| 13      | 602243          | 1   | DECAL, BELT ROUTING      |
| 14      | 601815          | 1   | DECAL, BATTERY WARNINGS  |

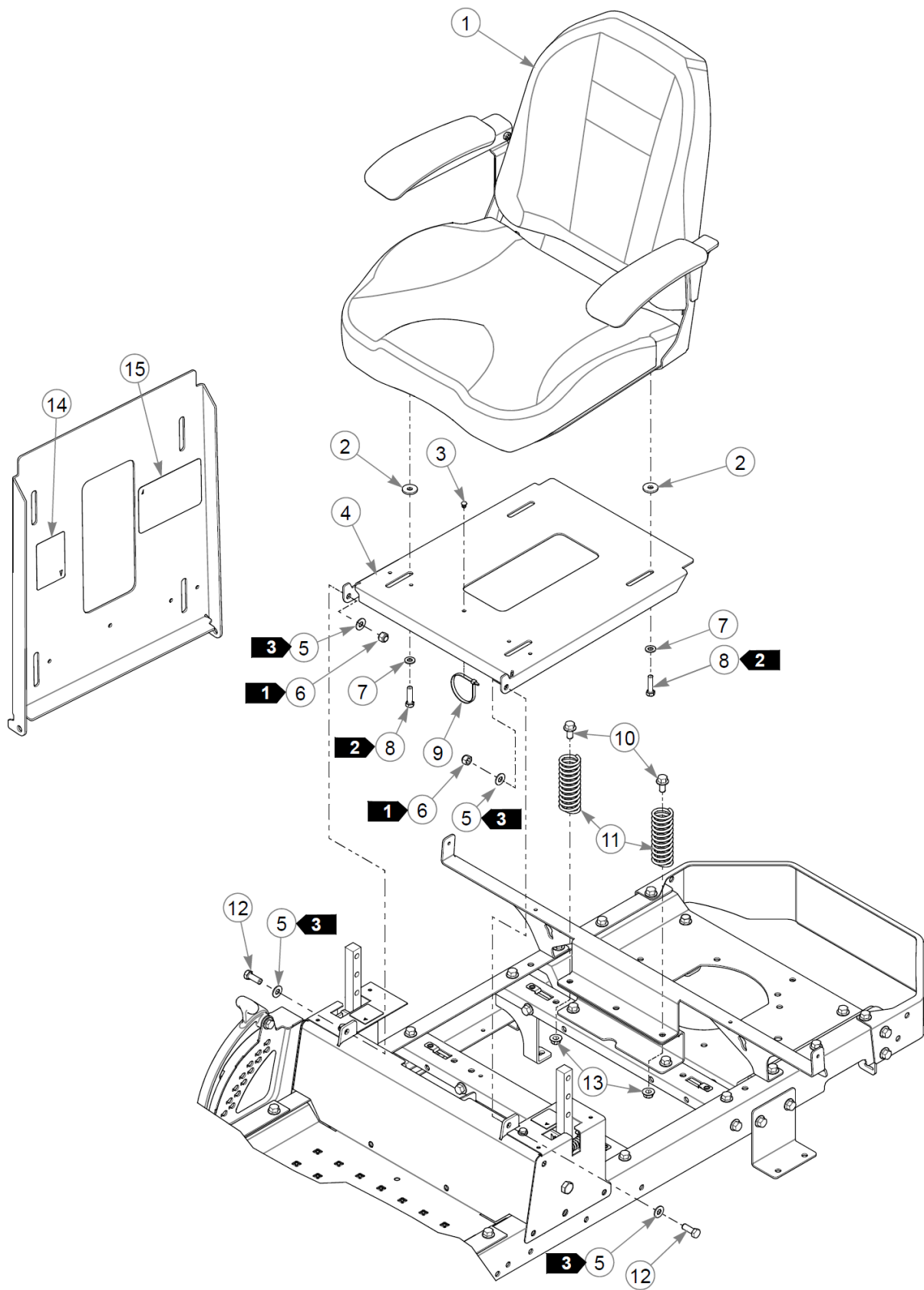
Comments for Page: Seat - S/N 19090901 & Higher

1. Do not torque; the seat pan must pivot freely.2. Torque to 12-16 N•m.3. When replacing the seat pan, order (4) washers, 767954.3. The seat pan (552751) includes decals.





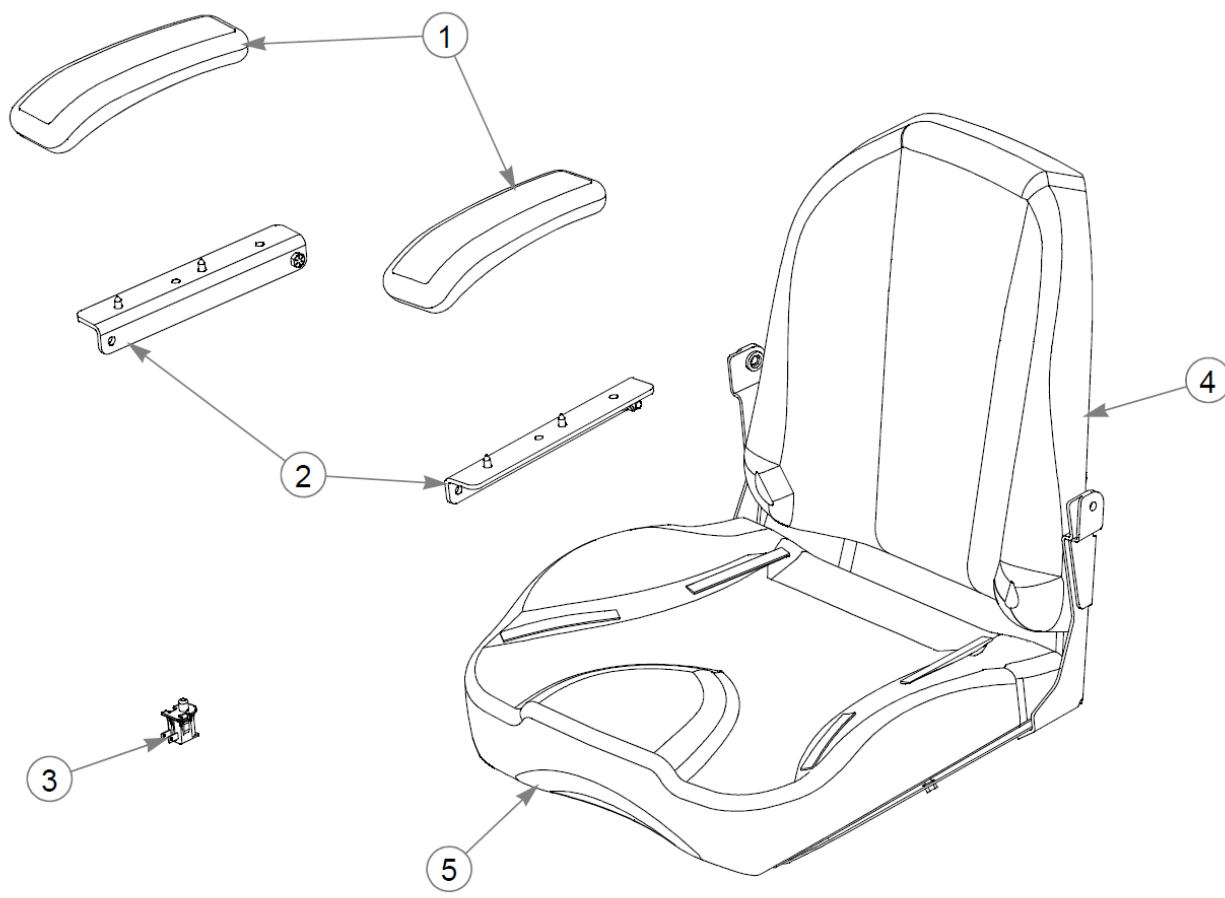
| Élément | Numéro de pièce | Qté | Nom                     |
|---------|-----------------|-----|-------------------------|
| 1       | 607166          | 1   | SVC, ARM REST KIT       |
| 2       | 606081          | 1   | SVC, ARM PAD            |
| 3       | 607348          | 1   | SVC, SEAT BACK COVER    |
| 4       | 607349          | 1   | SVC, SEAT CUSHION COVER |
| 5       | 606082          | 1   | SVC, OPS                |



| Élément | Numéro de pièce | Qté | Nom                      |
|---------|-----------------|-----|--------------------------|
| 1       | 606077          | 1   | S/C TO 607347            |
| 2       | 712927          | 4   | FW 0.344X1.00X.12 HD ZN  |
| 3       | 604307          | 1   | MOUNT, PUSH BUTTON       |
| 4       | 552751          | 1   | SVC, SEAT PAN            |
| 5       | 767954          | 4   | FW 0.379X.82X.06 HD ZN   |
| 6       | 086660          | 2   | NT .375-16NLG8           |
| 7       | 768523          | 4   | FW 0.343SAE              |
| 8       | 079186          | 4   | CS .312-18X1.250HXG5     |
| 9       | 000331          | 1   | WIRE TIE, SMALL/SHORT    |
| 10      | 029629          | 2   | CS .375-16X0.75 HXF G5ZN |
| 11      | 793851          | 2   | SPRING,COMP 1.25X4.00X.  |
| 12      | 036244          | 2   | CS .375-16X1.00 HX G5 ZN |
| 13      | 016899          | 2   | NT .375-16 FLKG5         |
| 14      | 602243          | 1   | DECAL, BELT ROUTING      |
| 15      | 601815          | 1   | DECAL, BATTERY WARNINGS  |

Comments for Page: Seat - S/N Prior to 19090901

1. Do not torque; the seat pan must pivot freely.
2. Torque to 12-16 N•m.
3. When replacing the seat pan, order (4) washers, 767954.
3. The seat pan (552751) includes decals.



| Élément   | Numéro de pièce | Qté | Nom               |
|-----------|-----------------|-----|-------------------|
| Not Shown | 606077          | 1   | S/C TO 607347     |
| 1         | 606081          | 2   | SVC, ARM PAD      |
| 2         | 606085          | 1   | SVC, ARMEST SET   |
| 3         | 606082          | 1   | SVC, OPS          |
| 4         | 606083          | 1   | SVC, BACK CUSHION |
| 5         | 606084          | 1   | SVC, SEAT CUSHION |

Comments for Page: Seat Service Parts - 606077

- 1. The arm bracket kit includes right and left side brackets.