

Hustler® Parts Manual



200 South Ridge Road

Hesston, Kansas

67062



NOTICE OF REQUIREMENT OF SPARK ARRESTER MUFFLER

This equipment may create sparks that can start fires around dry vegetation. California Public Resources Code Section 4442.6 provides that it is unlawful to use or operate an internal combustion engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester maintained in effective working order. A spark arrester is a device constructed of nonflammable materials specifically for the purpose of removing and retaining carbon and other flammable particles over 0.0232 of an inch in size from the exhaust flow of an internal combustion engine that uses hydrocarbon fuels or which is qualified and rated by the United States Forest Service. Other states or federal areas may have similar laws. The Operator Should Contact Local Fire Agencies For Laws or Regulations Relating to Fire Prevention Requirements. THIS EQUIPMENT DOES NOT HAVE A SPARK ARRESTER AND YOU SHOULD CONTACT YOUR AUTHORIZED DEALER FOR THE PURCHASE OF A SPARK ARRESTER.

Inspect spark arrester daily; replace every 500 hours or as needed.

The Engine Owner's Manual provides information regarding the U.S. Environmental Protection Agency (EPA) and the California Emission Control Regulation of emission systems, maintenance and warranty.

Keep Engine Owner's Manual with your unit. Should the Engine Owner's Manual become damaged or illegible, replace immediately. Replacements may be ordered per the information found in the Product Information section of the owner's manual.

Federal law and California State law prohibit the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of maintenance, repair, replacement, of any device or element of design incorporated into any equipment for the purposes of emissions control prior to or after its sales or delivery to the ultimate purchaser or while it is in use, or
2. The use of the equipment after such device or element of design has been removed or rendered inoperative by any person.

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General Information

This Manual covers Trimstar models **930388CE, 930396CE, 930644CE, & 931626CE.**

Service Literature

PART NO.	DESCRIPTION
114510CE	OPERATOR'S MANUAL
114511	WARRANTY STATEMENT
114674	GENERAL SERVICE MANUAL

Options Available From Your Dealer

PART NO.	DESCRIPTION
929299	SIDE CATCHER ASSEMBLY
111478	36" ADAPTER KIT
111479	48" ADAPTER KIT
107654	36" MULCH KIT (SIDE DISCHARGE)
108223	48" MULCH KIT (SIDE DISCHARGE)
116434	36" MULCH KIT (REAR DISCHARGE)
102125	ROLL-ON STRIPING SULKY

***Note:** When ordering parts, you must use the part number as shown for each part, not the index number. Always give the model and serial number to your parts and service representative.*

***Note:** Items sold in bulk such as seals and hoses are sold by the foot.*

Using This Manual

This manual is part of a service package for the Hustler® mowers. Use of this manual in conjunction with other Hustler® mower and component manuals will provide the information necessary to service and maintain Hustler® mowers.

This Parts Manual provides a complete parts listing for the unit. Use this manual when ordering parts. Illustrations used were current at the time of printing, but subsequent production changes may cause your machine to vary slightly in detail. Excel Industries, Inc. reserves the right to redesign and change the machine as deemed necessary, without notification. If a change has been made to your machine which is not reflected in this parts manual, see your Hustler dealer for current information and parts.

The Service Manual is a service guide for use by Service Technicians. It provides the necessary information needed to perform normal maintenance requirements on these units.

The Operator's Manual provides fundamental operational information and operational safety that is needed when operating the mower.

The component manuals are furnished by the various manufacturers to be used for the troubleshooting and servicing of their products.

Hardware Description Codes & Abbreviations

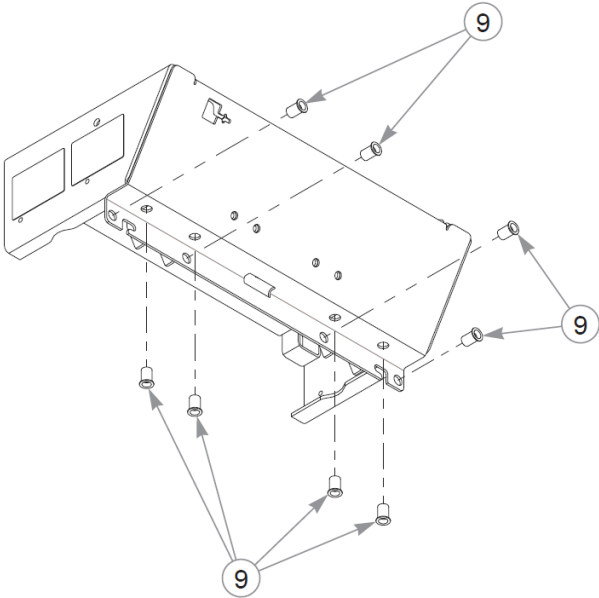
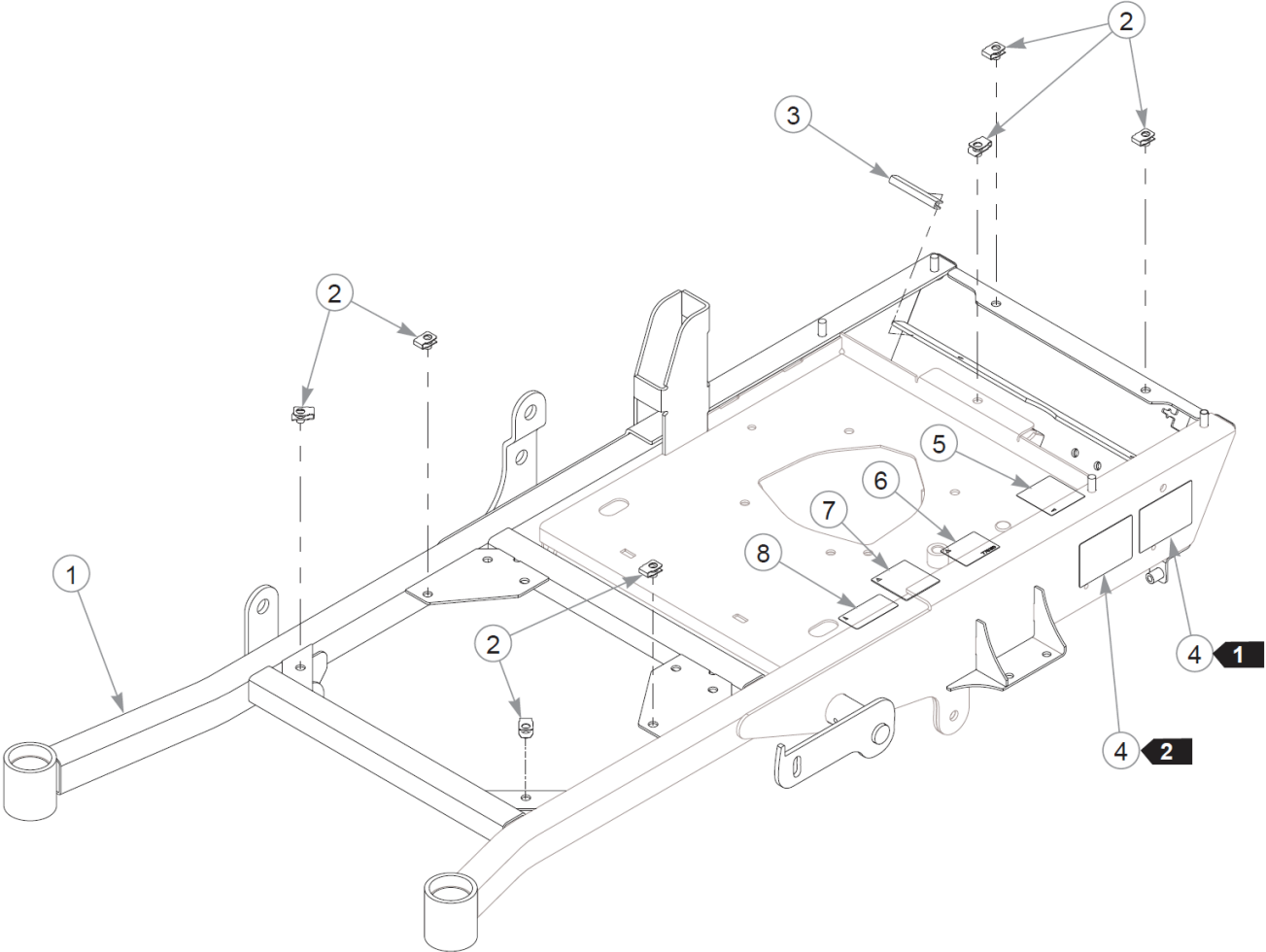
The following codes are used throughout this parts manual. Refer to this list when ordering parts.

ABBREVIATION	DESCRIPTION	ABBREVIATION	DESCRIPTION
CB	CARRIAGE BOLT	MB	MACHINE BUSHING
CE	CLEVIS PIN	MS	MACHINE SCREW
CN	CLIP NUT	NT	NUT
CP	COTTER PIN	SC	SELF TAPPING CAP SCREW
CS	CAP SCREW	SH	SOCKET HEAD
CW	CUP WASHER	SB	SHOULDER BOLT
FDRW	FENDER WASHER	SS	SET SCREW
FW	FLAT WASHER	OD	OUTSIDE DIAMETER
HX	HEX HEAD	ID	INSIDE DIAMETER
LW	LOCK WASHER		

Standard Torques

The following chart lists the standard torque values for the threaded fasteners found in this manual. Torque all cap screws, nuts and set screws to these values unless a different torque is shown in the Notes section next to the fastener.

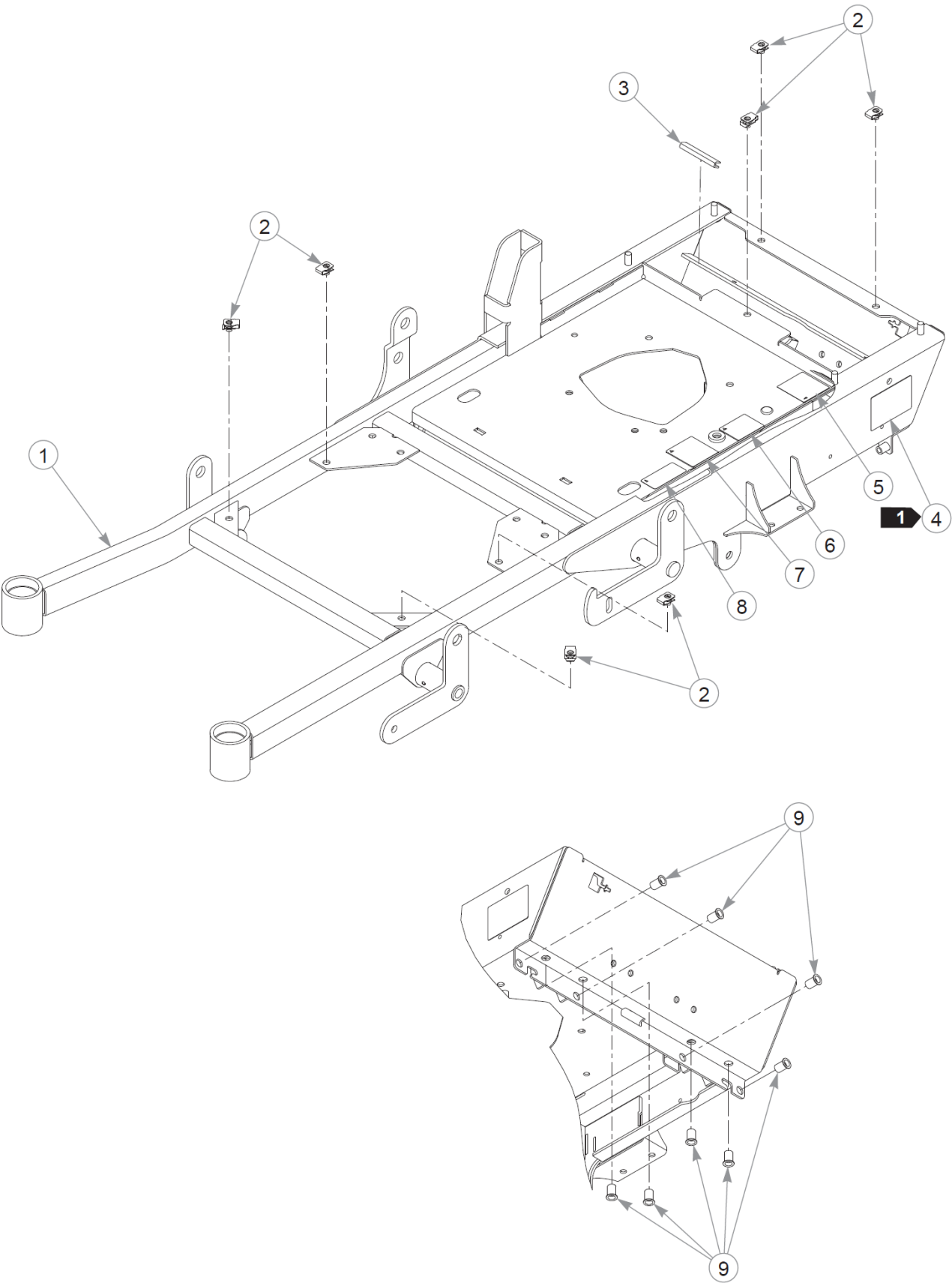
SIZE	FT-LBS	N•M	SIZE	FT-LBS	N•M
.250	8.2	11.1	M3	1	1.3
.312	17	23	M4	2.2	3
.375	30	40	M5	4.5	6.1
.438	48	65	M6	7.7	10.4
.500	73	99	M8	18.5	25
.562	105	143	M10	37	50
.625	145	200	M12	64	87
.750	260	350	M14	80	108.5
.875	420	565	M16	160	215
1.00	625	850	M20	320	435
			M24	555	750



Item	Part No.	Qty	Name
1	551093	1	SVC FRAME, 36" CE TS
	551094	1	SVC FRAME, 48" CE TS
2	601069	7	CN .312-18x.200 MAX THK
3	033001P	8 cm	FLEX TRIM UNI-GRIP - 3 FT
4	N/A	2	SERIAL NUMBER / SPEC DECAL
5	797647	1	DECAL, TSH IZT BELT
6	776310	1	DECAL, CE MARK
7	794834CE	1	CE 100 DBA LIMIT DECAL
8	602041	1	DECAL, HOT
9	808485	8	RIVET NUT, 5/16-18 THRE

Comments for Page: Side Discharge Frames

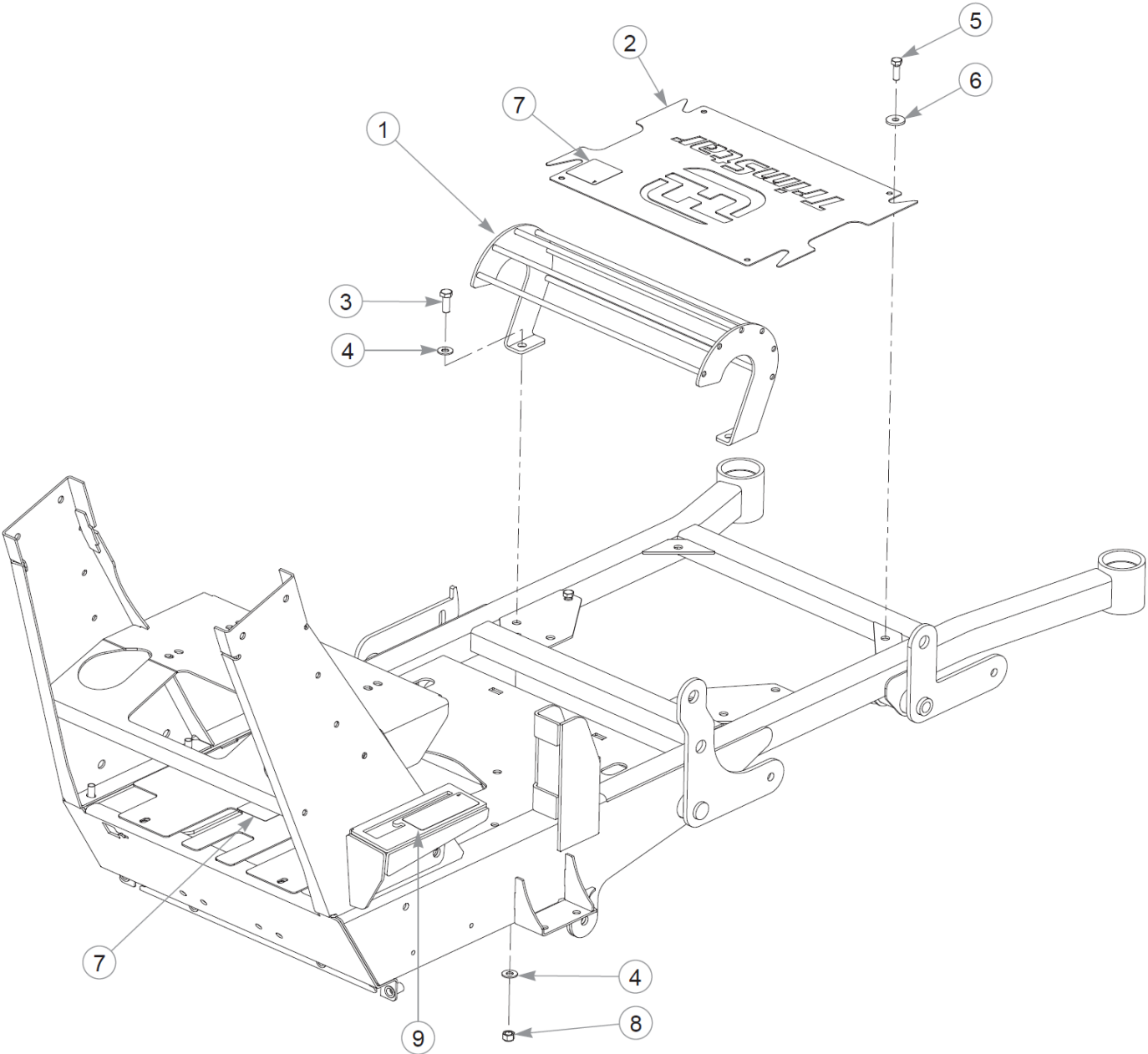
1. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.
2. EPA compliance decal (does not apply to mowers with serial numbers prior to 19020001).
3. The frames include decals and hardware.



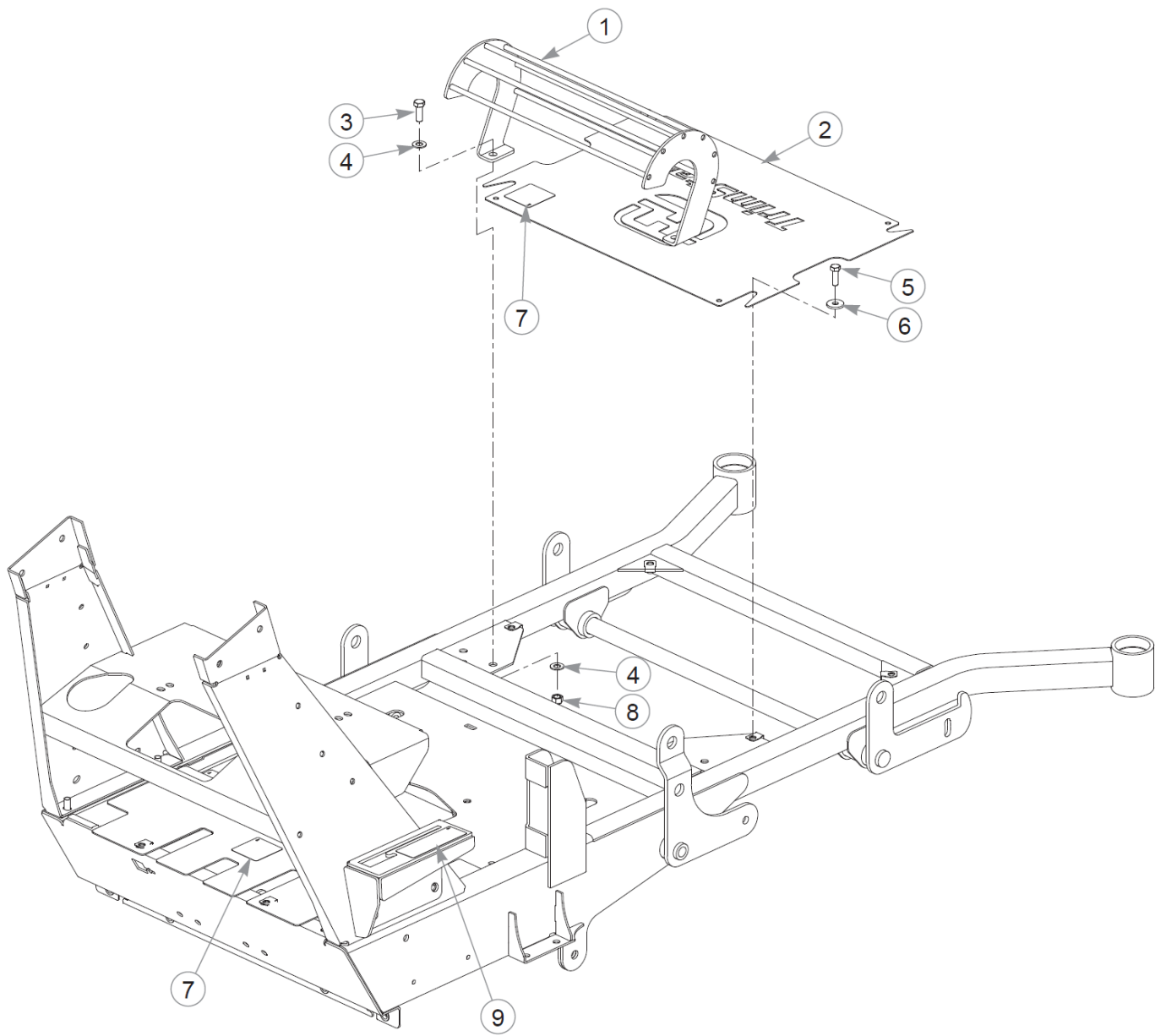
Item	Part No.	Qty	Name
1	551285	1	SVC FRAME, 36"RD CE TS
2	601069	7	CN .312-18x.200 MAX THK
3	033001P	8 cm	FLEX TRIM UNI-GRIP - 3 FT
4	N/A	1	SERIAL NUMBER / SPEC DECAL
5	797647	1	DECAL, TSH IZT BELT
6	776310	1	DECAL, CE MARK
7	794834CE	1	CE 100 DBA LIMIT DECAL
8	602041	1	DECAL, HOT
9	808485	8	RIVET NUT, 5/16-18 THRE

Comments for Page: 36" Rear Discharge Frame

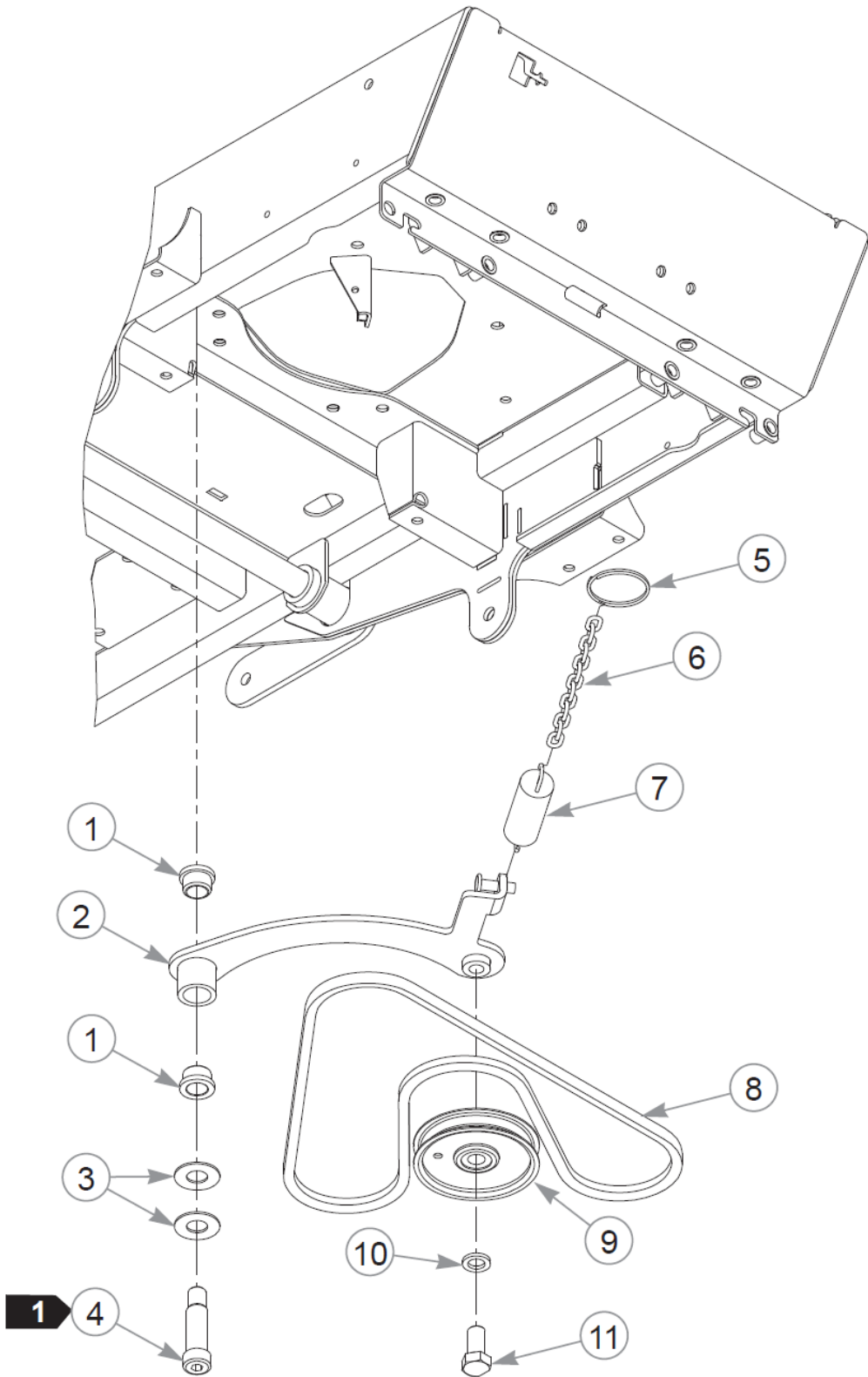
- 1. In the event the serial number decal becomes damaged or illegible, please contact your dealer to order a replacement.
- 2. Frame includes decals & hardware.



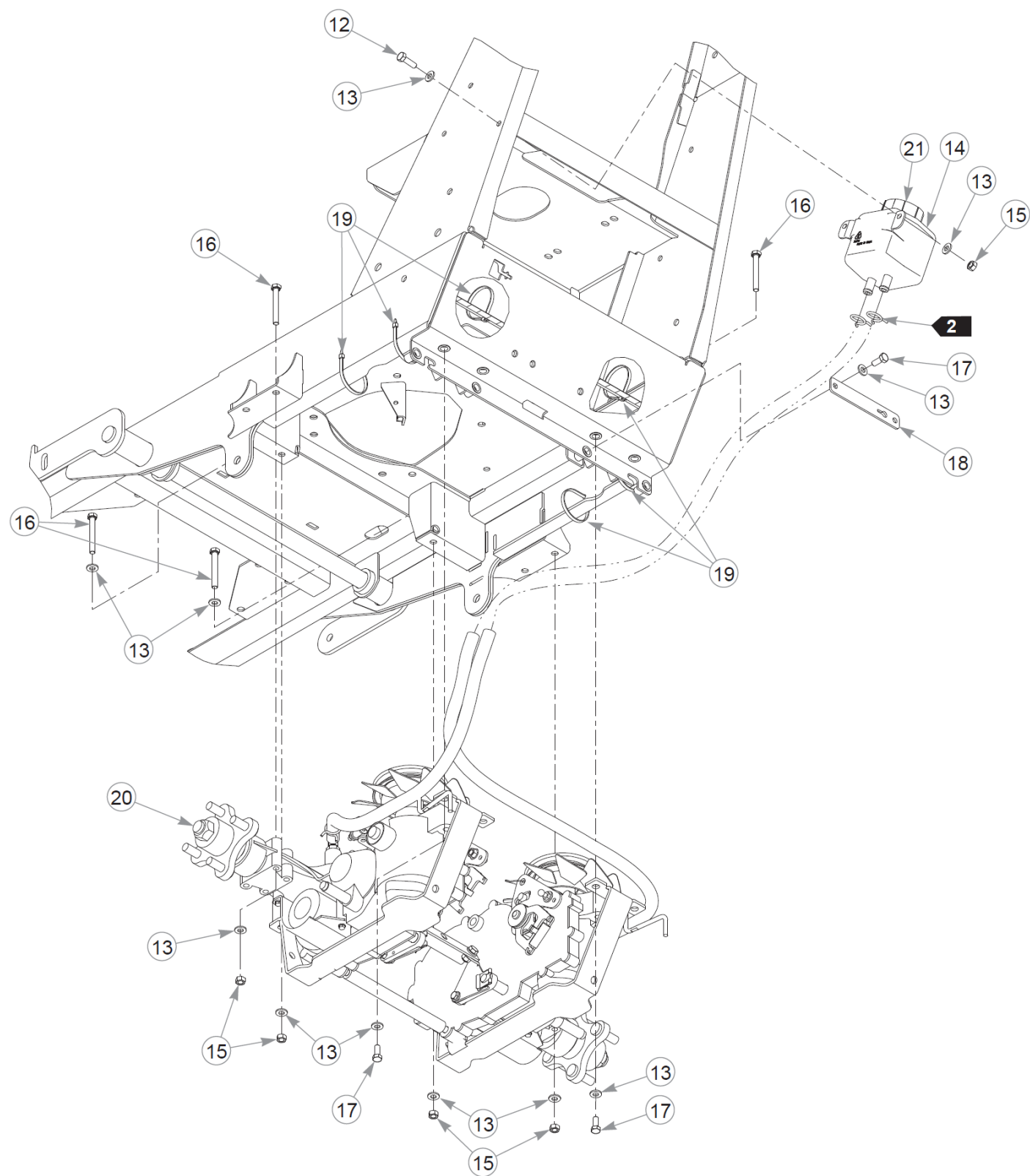
Item	Part No.	Qty	Name
1	114509	1	HEAT SHIELD, W/A
2	114002	1	DECK COVER, 36
3	036244	2	CS .375-16X1.00 HX G5 ZN
4	767954	4	FW 0.379X.82X.06 HD ZN
5	036236	4	CS .312-18X1.000HXG5
6	712927	4	FW 0.344X1.00X.12 HD ZN
7	602562	2	DECAL, NO SERVICE
8	086660	2	NT .375-16NLG8
9	602061CE	1	DECK HEIGHT DECAL



Item	Part No.	Qty	Name
1	114509	1	HEAT SHIELD, W/A
2	114003	1	DECK COVER, 48/54
3	036244	2	CS .375-16X1.00 HX G5 ZN
4	767954	4	FW 0.379X.82X.06 HD ZN
5	036236	4	CS .312-18X1.000HXG5
6	712927	4	FW 0.344X1.00X.12 HD ZN
7	602562	2	DECAL, NO SERVICE
8	086660	2	NT .375-16NLG8
9	602061CE	1	DECK HEIGHT DECAL



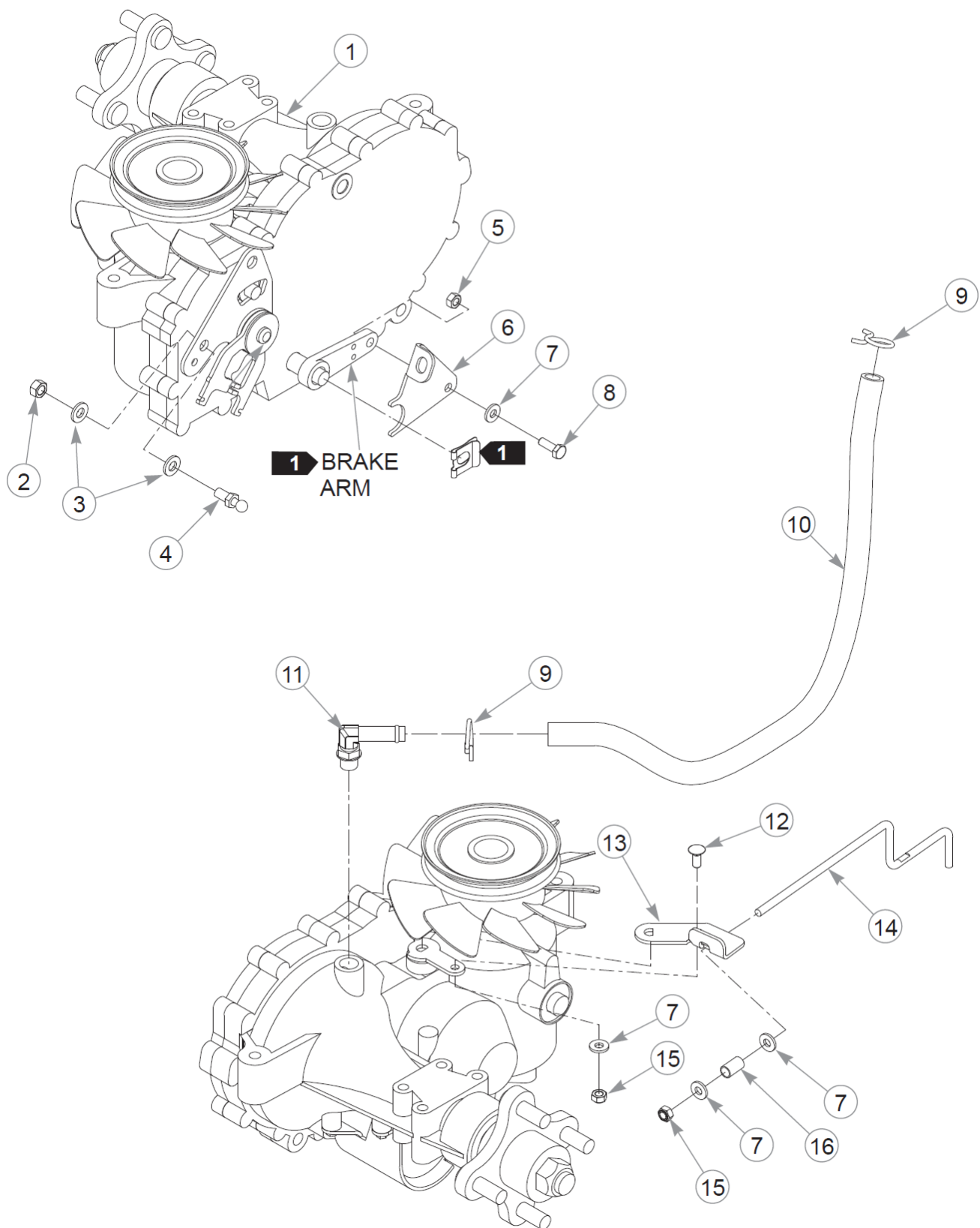
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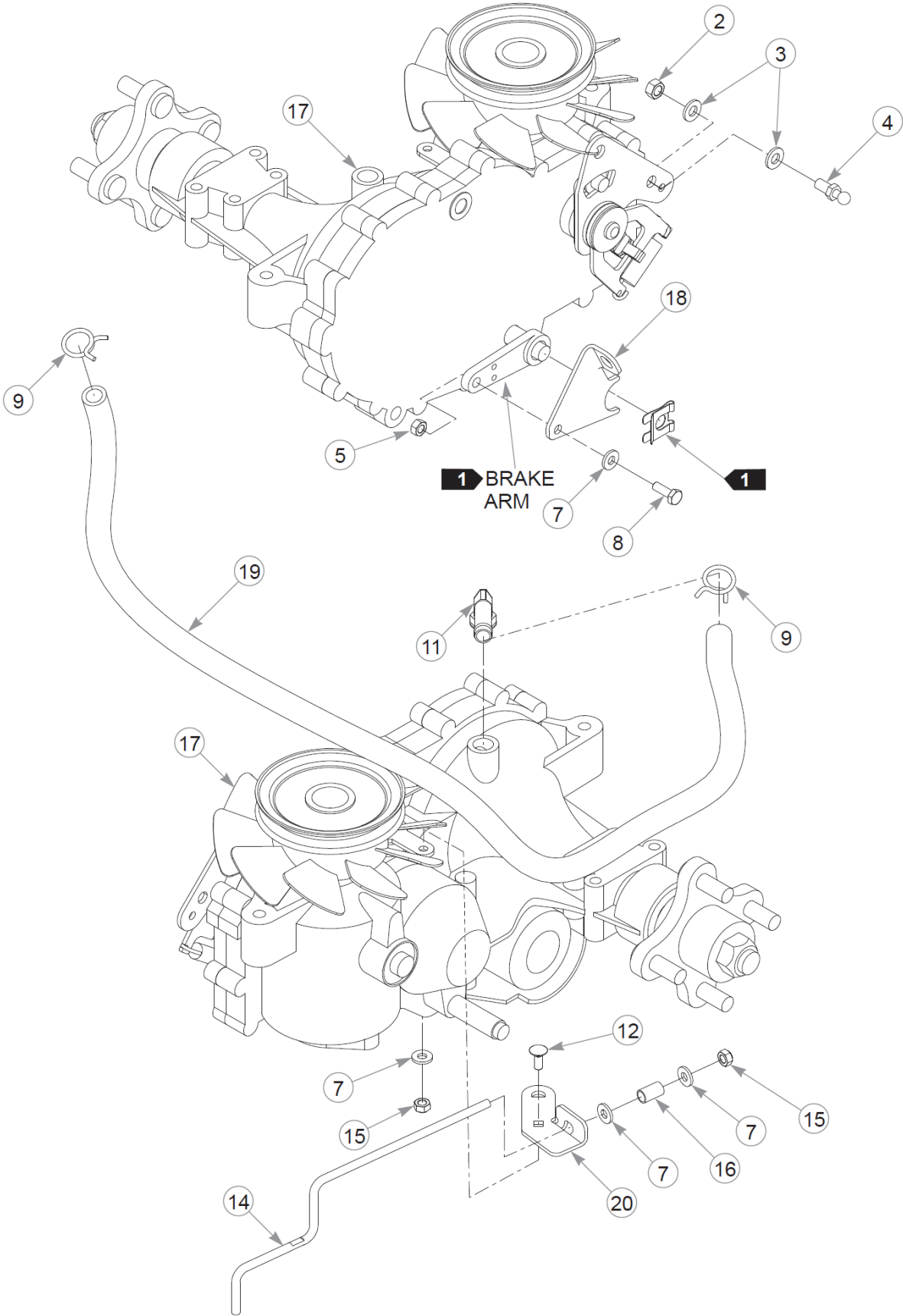
Item	Part No.	Qty	Name
1	781153	2	BUSHING, UHMW
2	110551	1	IDLER ARM W/A, 36" TS
3	025296	2	FW .760X1.63X0.08 ZN
4	601084	1	SB .750X 2.000 SH.625-11
5	778746	1	RING, 2" ID SPLIT
6	259812	1	CHAIN, 13 LINK
7	036384	1	SPRING 1/4 COIL PL 1.23
8	601838	1	DRIVE BELT
9	607525	1	PULLEY, IDLER
10	028118	1	FW 0.625X1.00X.13 ZN
11	781872	1	CS .625-11X1.250HXG5
12	036236	2	CS .312-18X1.000HXG5
13	768523	24	FW 0.343SAE
14	601996	1	EXPANSION TANK, ZT2800
15	034272	10	NT .312-18HXG5
16	710087	8	CS .312-18X2.500HXG5
17	034280	8	CS .312-18X0.750HXG5
18	111157	2	PLATE, TS TOW VALVE
19	000331	6	WIRE TIE, SMALL/SHORT
20	N/A	1	TRANSMISSION ASSEMBLY
21	600767	1	CAP, OVERFLOW TANK

Comments for Page: 36" Hydraulic System (Multi-Page)

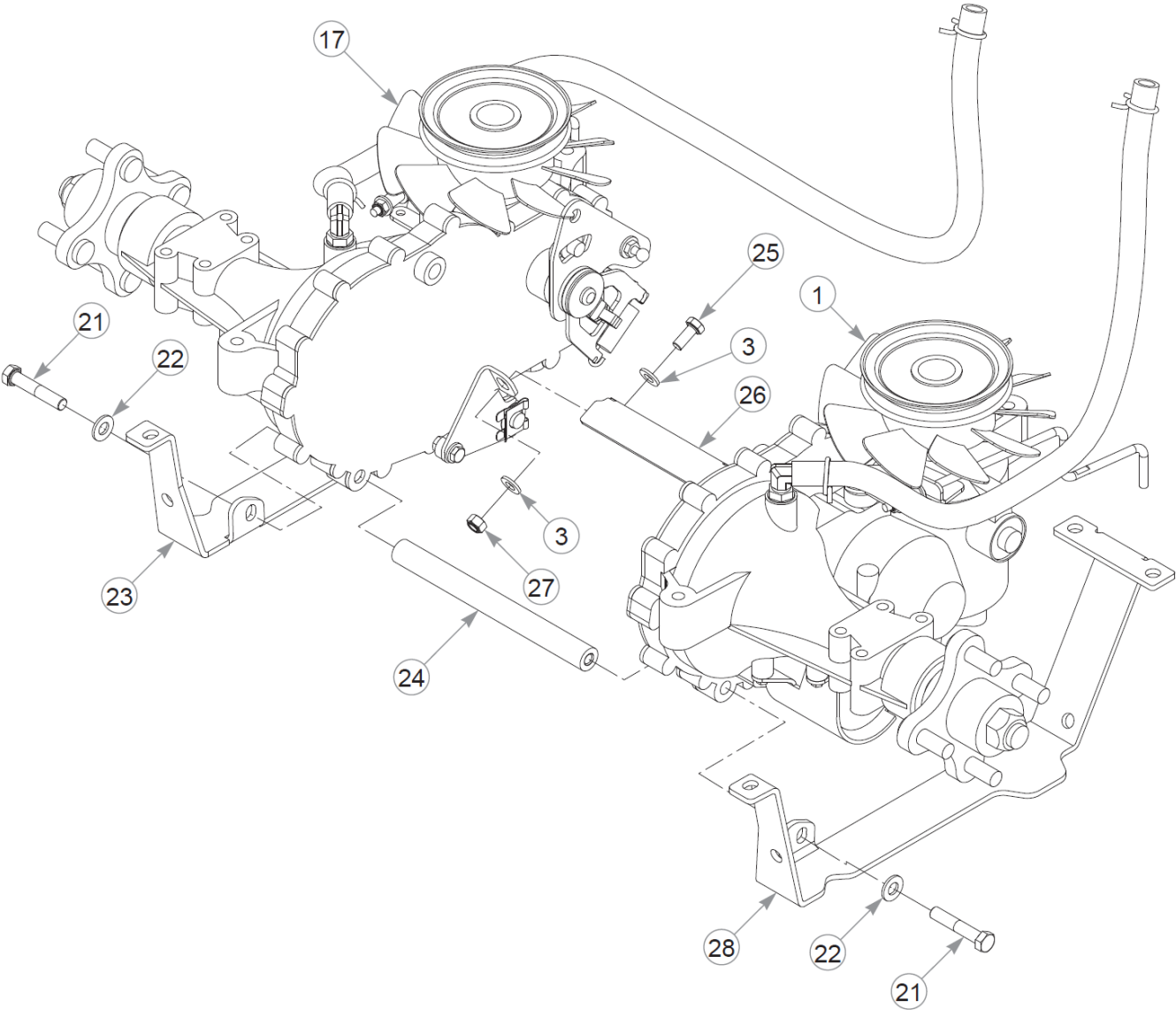
1. Torque to 136 N•m.
2. Part of the transmission assembly.
3. The overflow tank (601996) includes the cap (600767).



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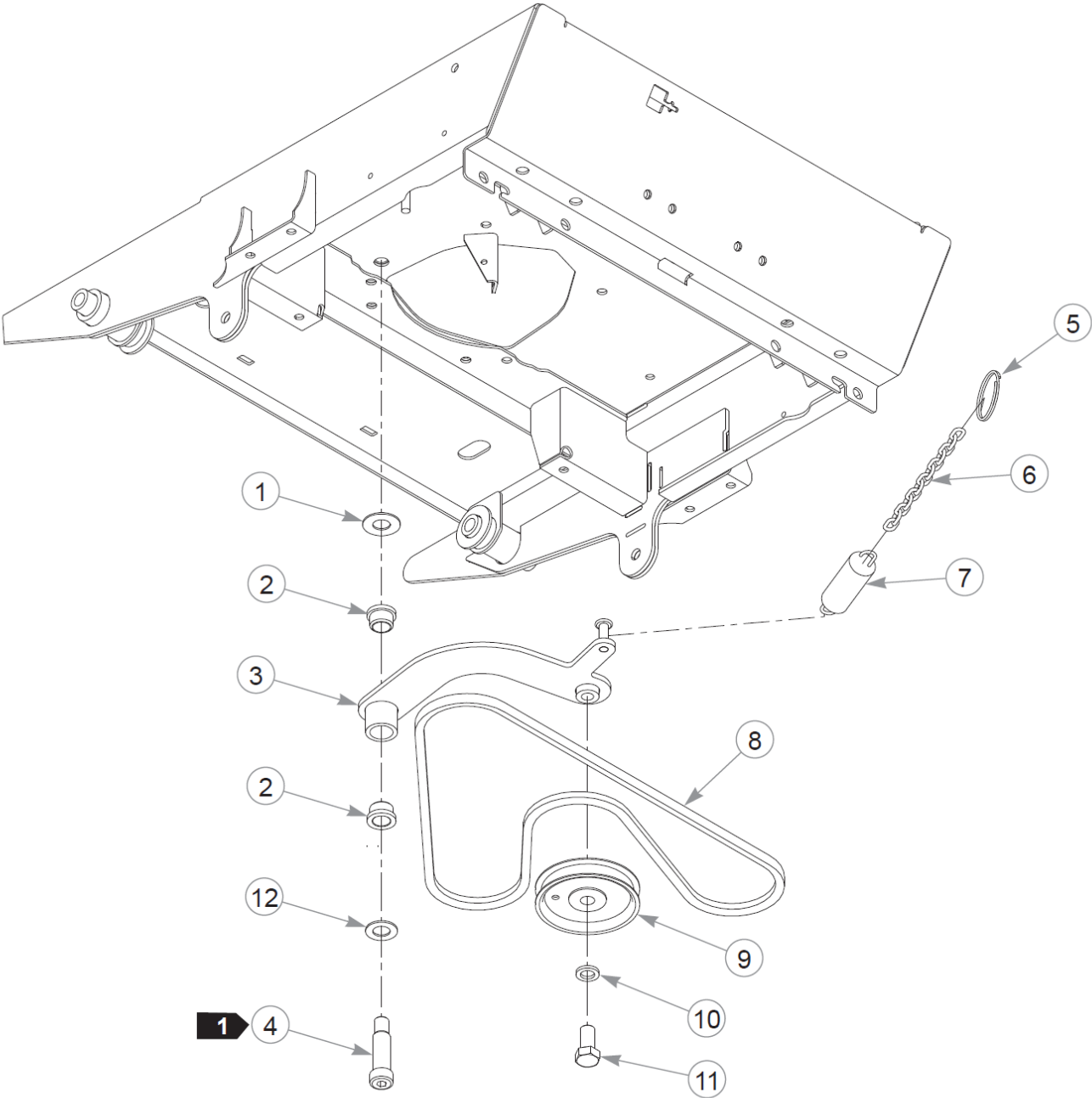
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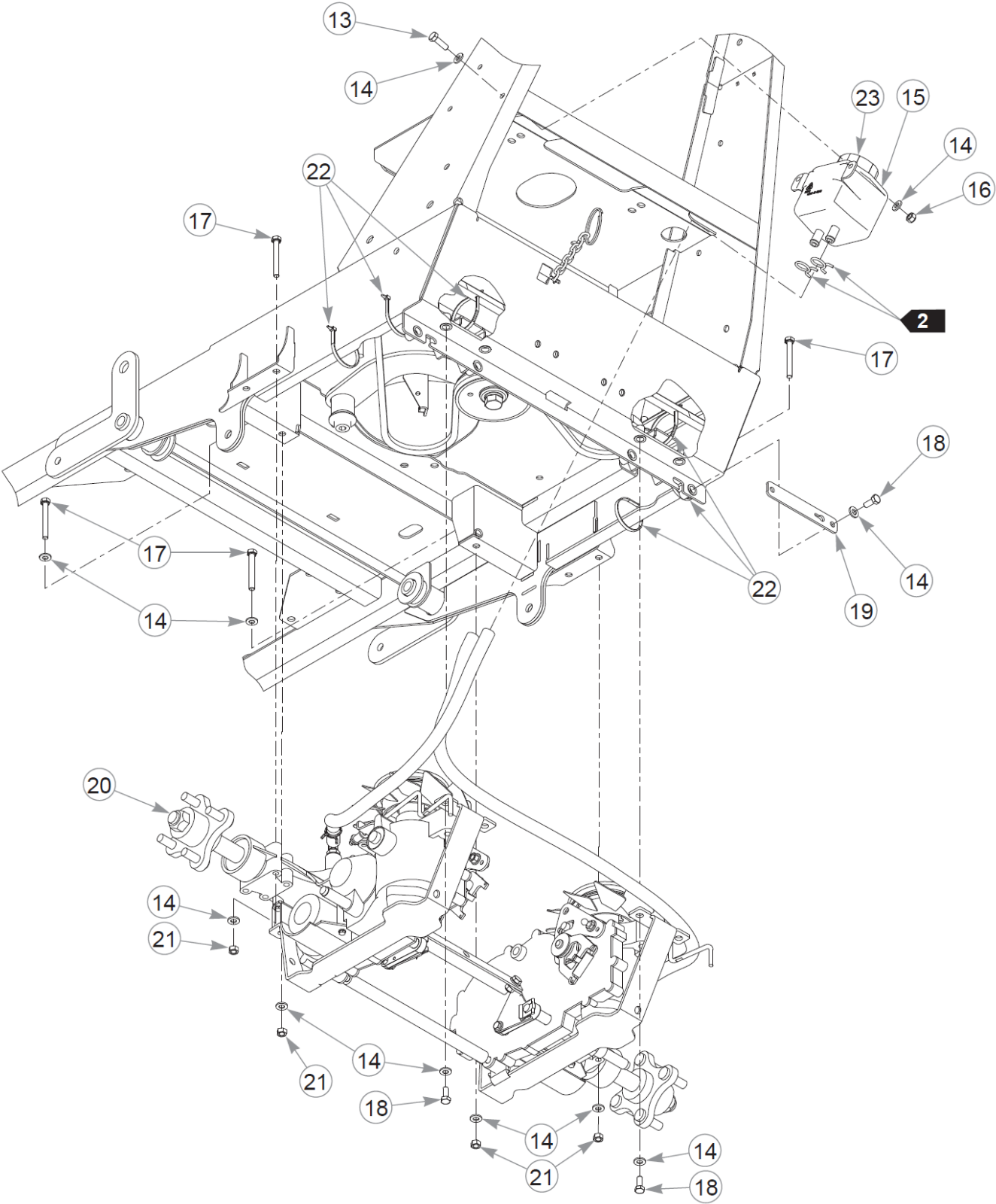
Item	Part No.	Qty	Name
1	601682	1	ZT2800, LH TRANSMISSION
2	034272	2	NT .312-18HXG5
3	768523	8	FW 0.343SAE
4	781922	2	BALL STUD
5	024927	2	NT .250-20HXG5
6	109202	1	BRAKE SPRING LINK, RS
7	768515	8	FW 0.281SAE
8	055939	2	CS .250-20X0.75 HX G5 ZN
9	601001	4	SPRING CLAMP, .75" DIA
10	605897	1	HOSE 22" 787713
11	601219	2	FTG, 90 - 9/16 SAE
12	601503	2	CB .250-20 X .625 ZN
13	111616	1	TOW VALVE BRACKET, LS
14	602228	2	TOW LINK ROD
15	068551	4	NT .250-20 HXZY NL
16	041988	2	SPRING LC-042F-5
17	601683	1	ZT2800, RH TRANSMISSION
18	109203	1	BRAKE SPRING LINK, LS
19	605898	1	HOSE 37.5" 787713
20	111617	1	TOW VALVE BRACKET, RS
21	016410	2	CS .375-16X2.000HXG5
22	767954	2	FW 0.379X.82X.06 HD ZN
23	110731	1	CHARGE PUMP COVER, RH
24	110537	1	ZT SPACER TUBE
25	034280	2	CS .312-18X0.750HXG5
26	110538	1	BRAKE PULL BRKT 36 TS
27	058776	2	NT .312-18NLG5
28	110730	1	CHARGE PUMP COVER, LH

Comments for Page: 36" Transmission Assembly (Multi-Page)

1. Supplied with the transmission.



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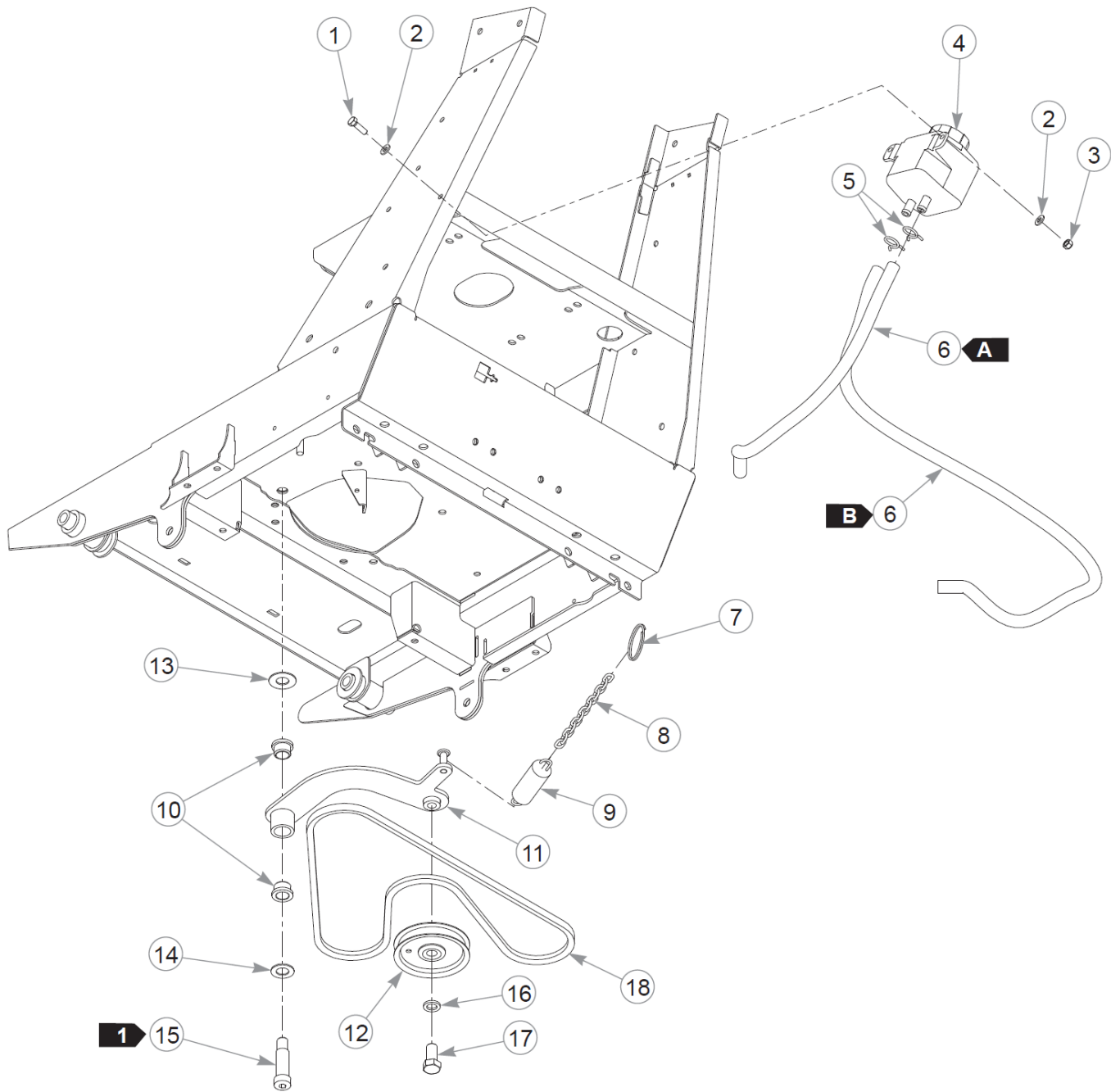
48" Hydraulic System - S/N 13014137 & Higher (Multi-Page)

Hustler Trimstar CE Parts Manual

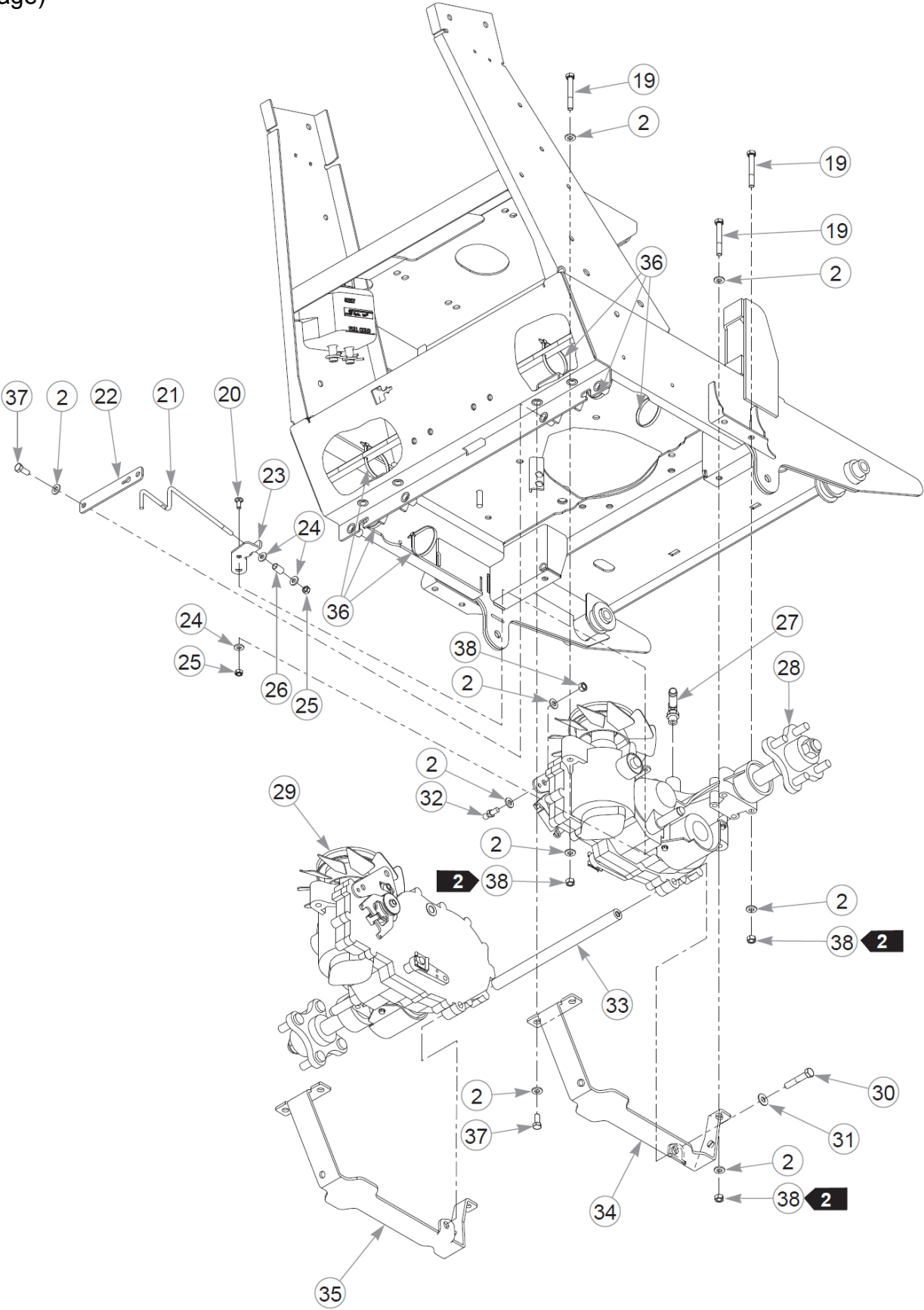
Item	Part No.	Qty	Name
1	025296	1	FW .760X1.63X0.08 ZN
2	781153	2	BUSHING, UHMW
3	110739	1	PUMP IDLER ARM W/A
4	601084	1	SB .750X 2.000 SH.625-11
5	778746	1	RING, 2" ID SPLIT
6	259812	1	CHAIN, 13 LINK
7	036384	1	SPRING 1/4 COIL PL 1.23
8	793836	1	DRIVE BELT
9	607525	1	PULLEY, IDLER
10	028118	1	FW 0.625X1.00X.13 ZN
11	781872	1	CS .625-11X1.250HXG5
12	604514	1	FW .760X1.38X.08 ZN
13	036236	2	CS .312-18X1.000HXG5
14	768523	24	FW 0.343SAE
15	601996	1	EXPANSION TANK, ZT2800
16	058776	2	NT .312-18NLG5
17	710087	8	CS .312-18X2.500HXG5
18	034280	8	CS .312-18X0.750HXG5
19	111157	2	PLATE, TS TOW VALVE
20	N/A	1	TRANSMISSION ASSEMBLY
21	034272	8	NT .312-18HXG5
22	000331	6	WIRE TIE, SMALL/SHORT
23	600767	1	CAP, OVERFLOW TANK

Comments for Page: 48" Hydraulic System - S/N 13014137 & Higher (Multi-Page)

1. Torque to 136 N•m.
2. Part of the transmission assembly.
3. The overflow tank (601996) includes the cap (600767).



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(Multi-Page)

Item	Part No.	Qty	Name
1	036236	2	CS .312-18X1.000HXG5
2	768523	28	FW 0.343SAE
3	058776	2	NT .312-18NLG5
4	601996	1	EXPANSION TANK, ZT2800
	600767	1	CAP, OVERFLOW TANK
5	601001	4	SPRING CLAMP, .75" DIA
6	787713P	167 cm	HOSE, 1/2" LOW PRSUR - 5 FT
7	778746	1	RING, 2" ID SPLIT
8	259812	1	CHAIN, 13 LINK
9	036384	1	SPRING 1/4 COIL PL 1.23
10	781153	2	BUSHING, UHMW
11	110739	1	PUMP IDLER ARM W/A
12	607525	1	PULLEY, IDLER
13	025296	2	FW .760X1.63X0.08 ZN
14	604514	1	FW .760X1.38X.08 ZN
15	601084	1	SB .750X 2.000 SH.625-11
16	028118	1	FW 0.625X1.00X.13 ZN
17	781872	1	CS .625-11X1.250HXG5
18	793836	1	DRIVE BELT
19	710087	8	CS .312-18X2.500HXG5
20	601503	2	CB .250-20 X .625 ZN
21	602228	2	TOW LINK ROD
22	111157	2	PLATE, TS TOW VALVE
23	111616	1	TOW VALVE BRACKET, LS
	111617	1	TOW VALVE BRACKET, RS
24	768515	6	FW 0.281SAE
25	068551	4	NT .250-20 HXZY NL
26	041988	2	SPRING LC-042F-5
27	601219	2	FTG, 90 - 9/16 SAE
28	601730	1	ZT2800, RH TRANSMISSION
29	601729	1	ZT2800, LH TRANSMISSION
30	016410	2	CS .375-16X2.000HXG5
31	767954	2	FW 0.379X.82X.06 HD ZN
32	781922	2	BALL STUD
33	600987	1	ZT SPACER TUBE
34	110731	1	CHARGE PUMP COVER, RH

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(Multi-Page)

Item	Part No.	Qty	Name
35	110730	1	CHARGE PUMP COVER, LH
36	000331	6	WIRE TIE, SMALL/SHORT
37	034280	8	CS .312-18X0.750HXG5
38	034272	10	NT .312-18HXG5

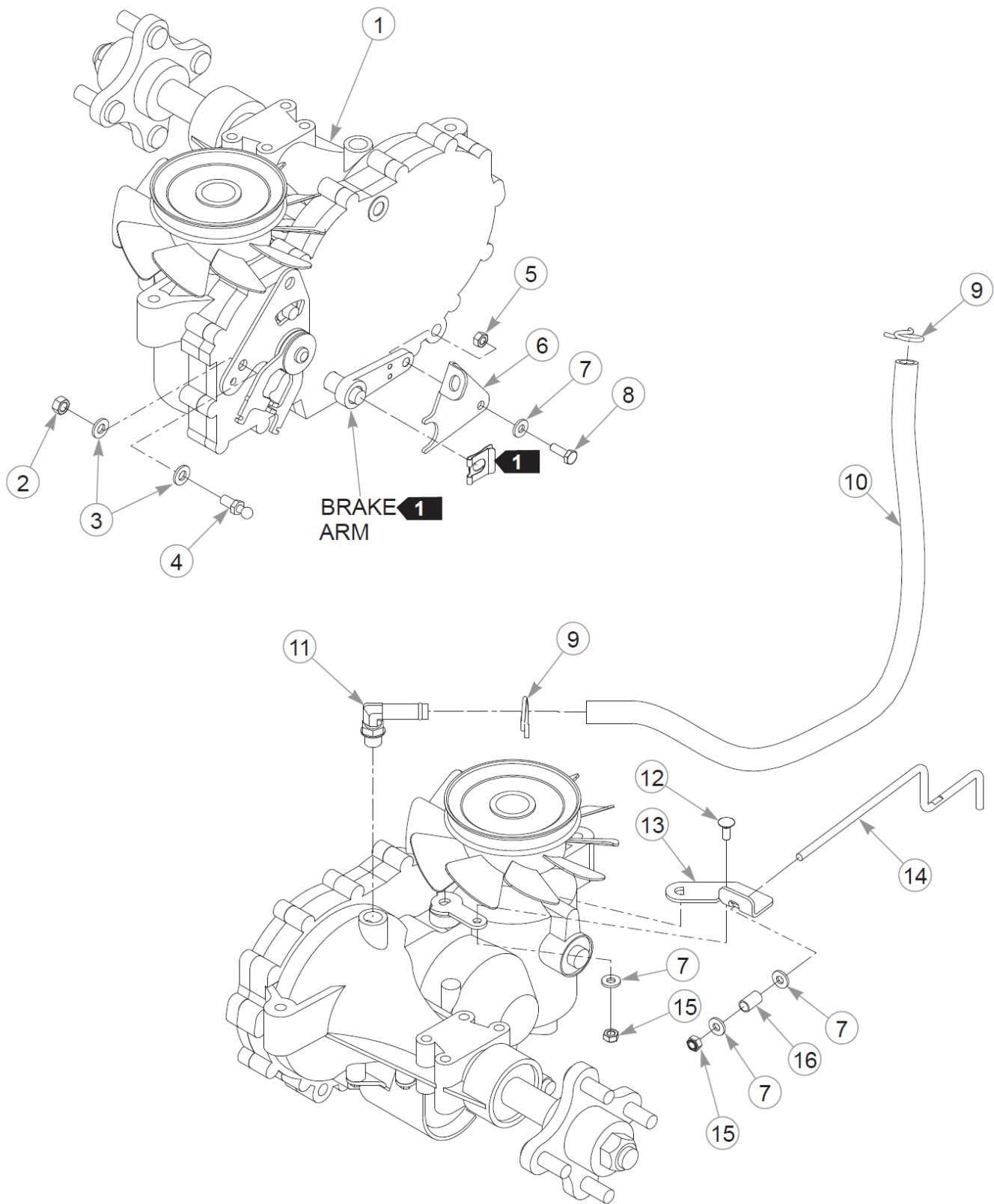
Comments for Page: 48" Hydraulic System - S/N Prior to 13014137 (Multi-Page)

HYDRAULIC LINE LENGTHS

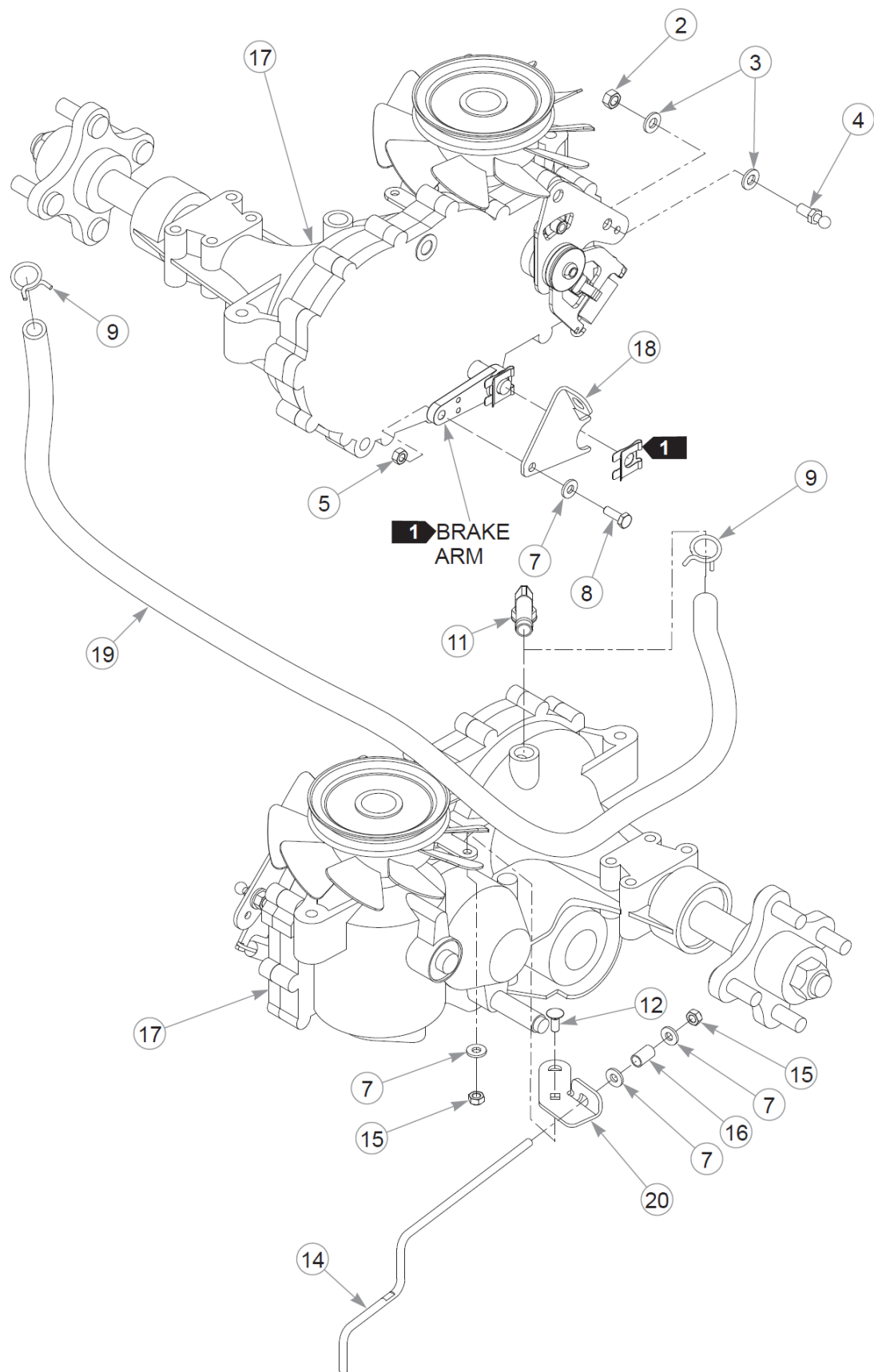
A: 58 cm RESERVOIR TO LEFT SIDE TRANSMISSION

B: 109 cm RESERVOIR TO RIGHT SIDE TRANSMISSION

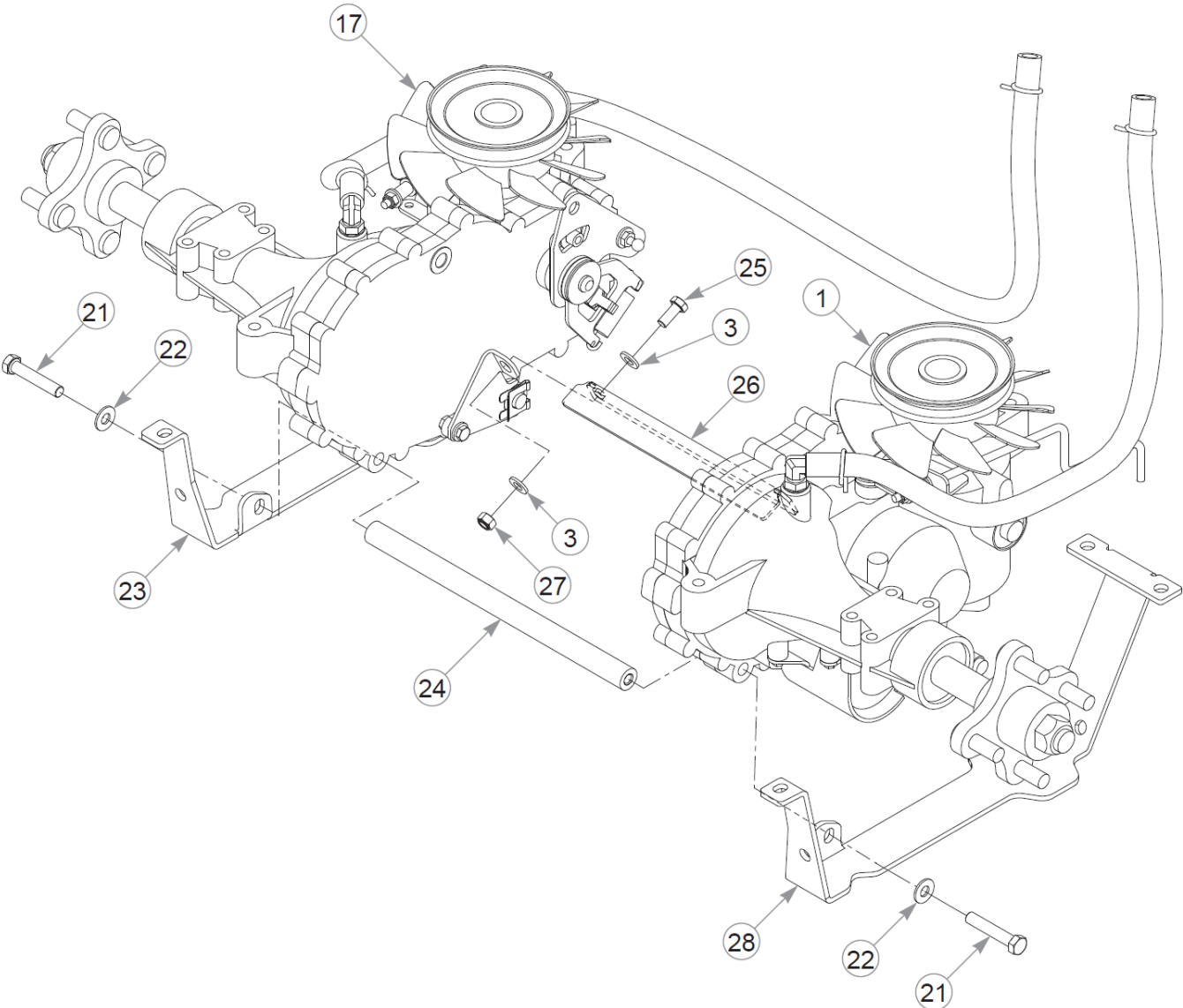
1. Torque to 136 N•m.
2. Torque to 23 N•m.
3. The overflow tank (601996) includes the cap (600767).



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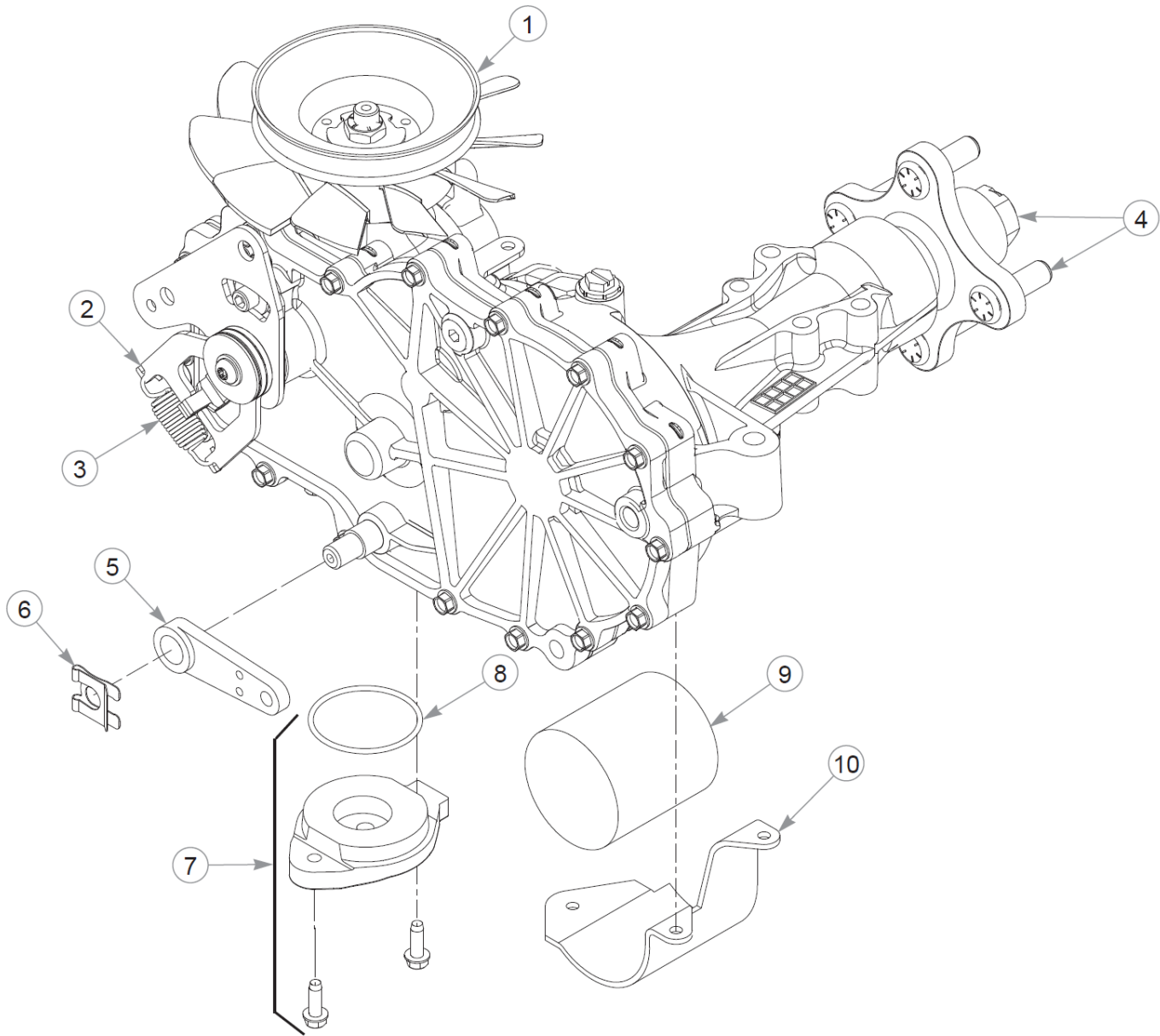
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Item	Part No.	Qty	Name
1	601729	1	ZT2800, LH TRANSMISSION
2	034272	2	NT .312-18HXG5
3	768523	8	FW 0.343SAE
4	781922	2	BALL STUD
5	024927	2	NT .250-20HXG5
6	109202	1	BRAKE SPRING LINK, RS
7	768515	8	FW 0.281SAE
8	055939	2	CS .250-20X0.75 HX G5 ZN
9	601001	4	SPRING CLAMP, .75" DIA
10	605899	1	HOSE 23" 787713
11	601219	2	FTG, 90 - 9/16 SAE
12	601503	2	CB .250-20 X .625 ZN
13	111616	1	TOW VALVE BRACKET, LS
14	602228	2	TOW LINK ROD
15	068551	4	NT .250-20 HXZY NL
16	041988	2	SPRING LC-042F-5
17	601730	1	ZT2800, RH TRANSMISSION
18	109203	1	BRAKE SPRING LINK, LS
19	605900	1	HOSE 43" 787713
20	111617	1	TOW VALVE BRACKET, RS
21	016410	2	CS .375-16X2.000HXG5
22	767954	2	FW 0.379X.82X.06 HD ZN
23	110731	1	CHARGE PUMP COVER, RH
24	600987	1	ZT SPACER TUBE
25	034280	2	CS .312-18X0.750HXG5
26	110601	1	BRAKE PULL BRKT 48/54 TS
27	058776	2	NT .312-18NLG5
28	110730	1	CHARGE PUMP COVER, LH

Comments for Page: 48" Transmission Assembly (Multi-Page)

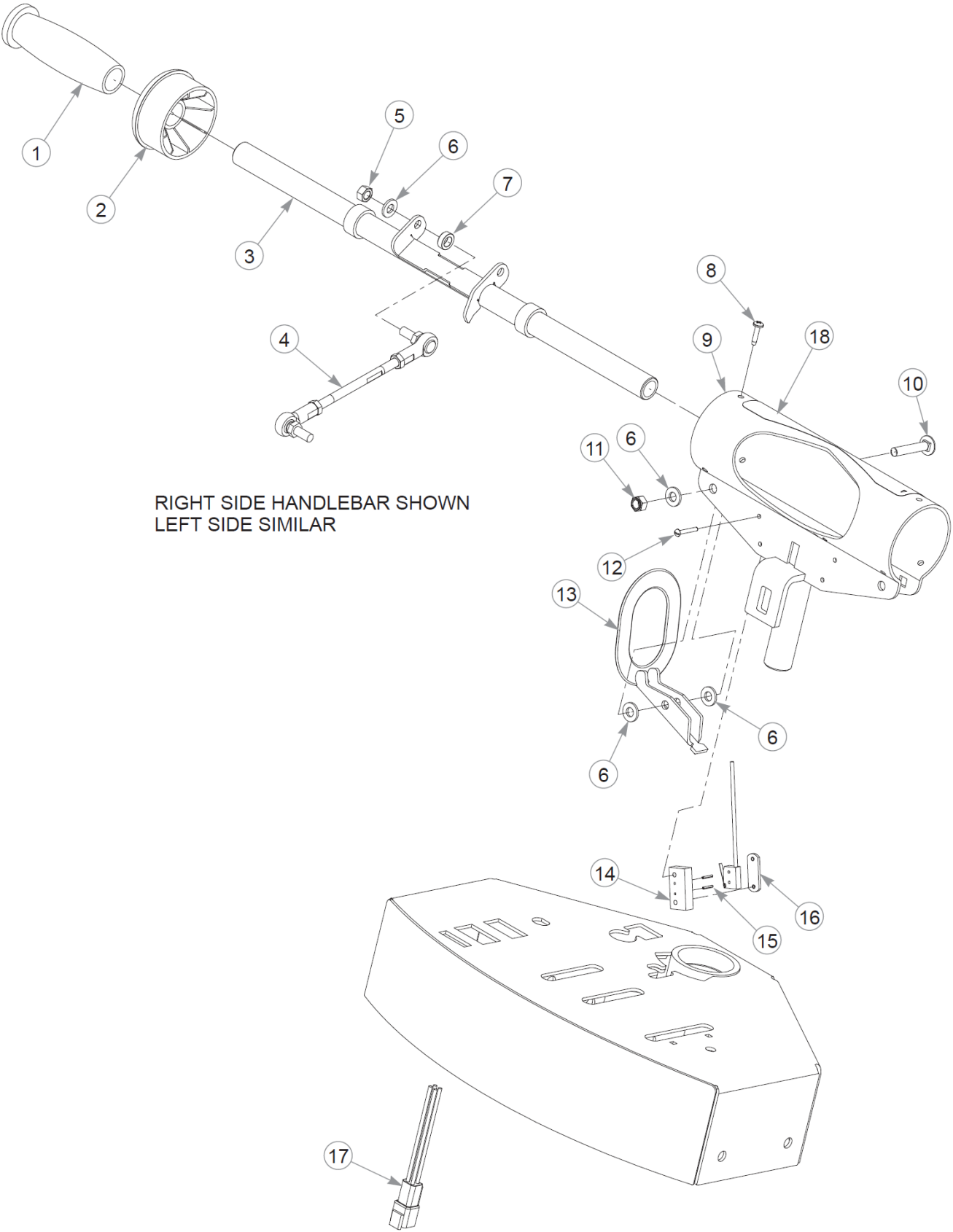
1. Supplied with the transmission.



Item	Part No.	Qty	Name
1	602094	1	FAN / PULLEY KIT
2	604901	1	HG RTN CW
	604902	1	HG RTN CCW
3	604903	1	HG RTN SPRING
4	601433	1	KIT, HUB 4 BOLT
Comments for Part Num. 601433 CUSTOMER SERVICE NOTE: Lug Studs are not sold separately.			
5	601221	1	ZT2800 BRAKE ARM - 2007
6	600972	1	CLIP, RETAINING
7	603572	1	COVER, ZT3100 CHRGR PUMP
8	603223	1	O-RING, ZT28/3100 CHARGE
9	600976	1	HYDRAULIC OIL FILTER
10	600974	1	GUARD, TRANS FILTER
	600975	1	GUARD, TRANS FILTER
11	602208	1	SPRING, EXT RTN 52401
	607199	1	SEAL KIT

Comments for Page: Transmission Service Parts

1. The hub kit (601433) includes the nut.
2. 604901 is used on the left side transmission.
3. 604902 is used on the right side transmission.

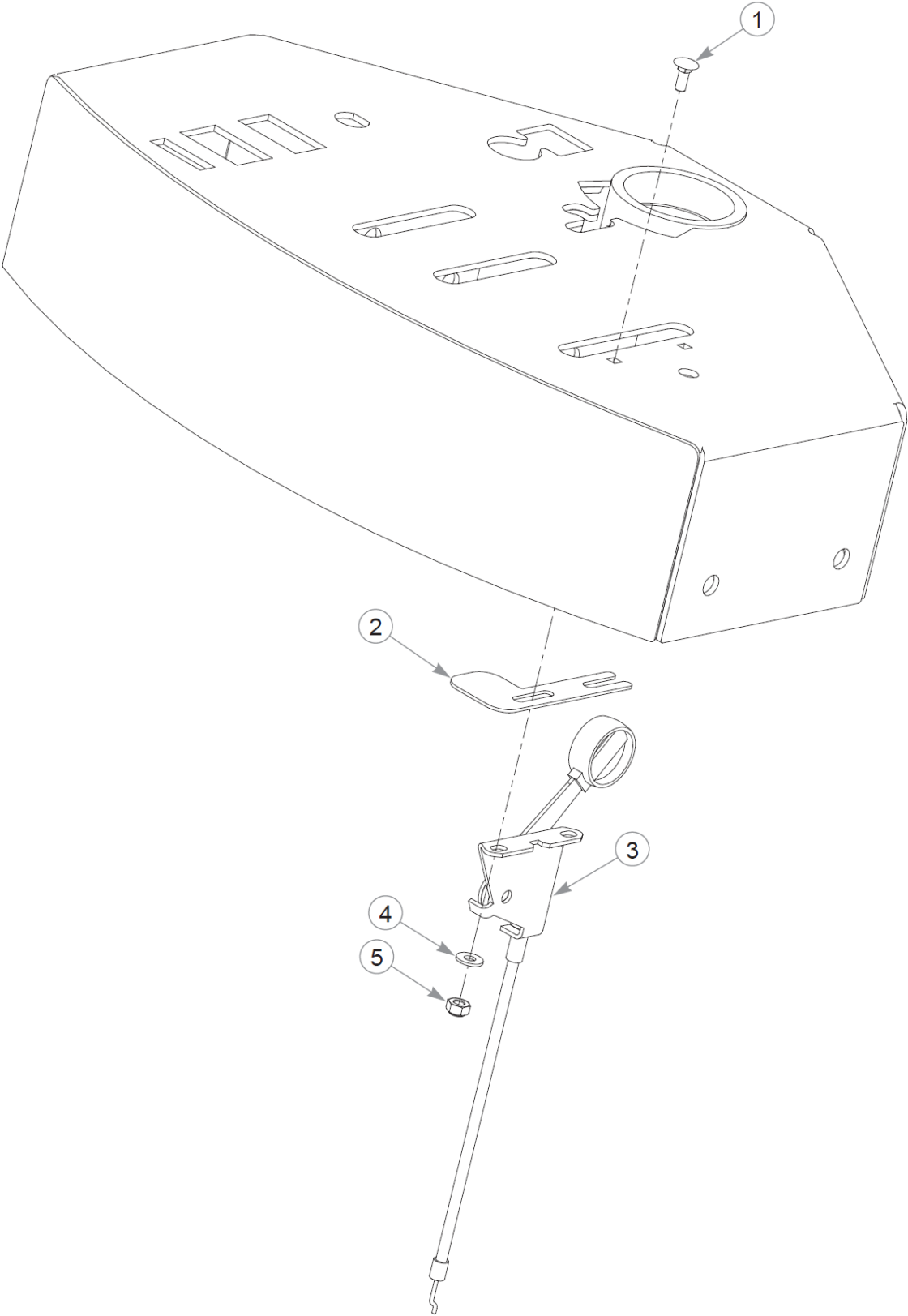


RIGHT SIDE HANDLEBAR SHOWN
LEFT SIDE SIMILAR

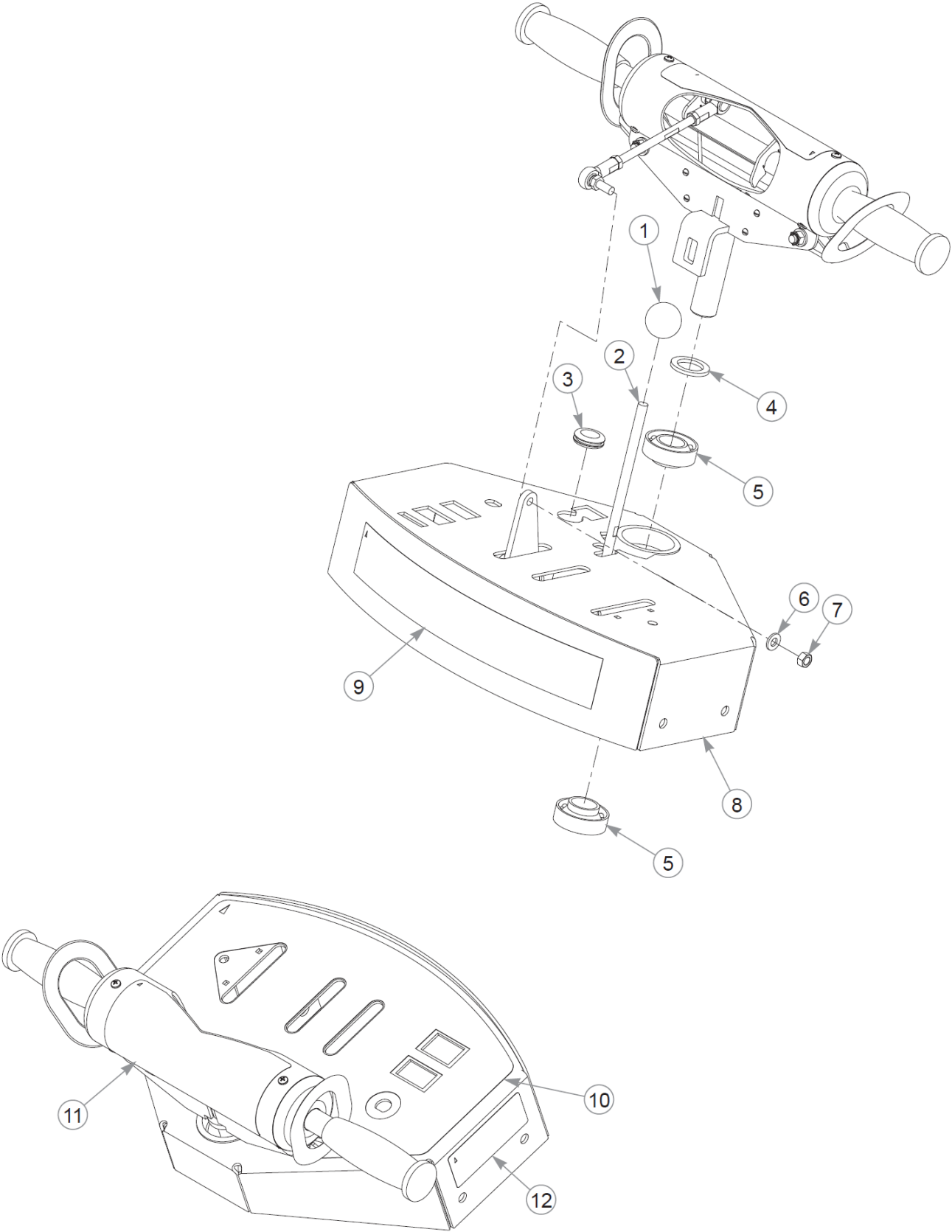
Item	Part No.	Qty	Name
1	771139	2	GRIP, .834 - .4563 BLK
2	773556	2	BEARING, STEERING
3	110766	1	STEERING BAR W/A
4	785766	2	STEERING ROD, ADJUSTER
5	041152	2	NT 0.312-24 HX G8
6	768523	8	FW 0.343SAE
7	601839	2	PIVOT SPACER BUSHING
8	606926	6	#10-16 X 0.750 BH SDR
9	550071	1	H-BAR TS SERV ASSY
10	779157	2	CB .312-18X1.750
11	058776	2	NT .312-18NLG5
12	077842	4	MS#6-32X1.000RDSL
13	341826	2	ARM, OPC W/A WB
14	342378	2	SPACER, SWITCH WB
15	779165	4	RP0.078X 0.50 ZN
16	039693	2	WN #6-32 X 1.00 TP 1116
17	601972	1	WIRE HARNESS, OPC TS
18	771030	1	DECAL, H-BAR STEERING

Comments for Page: Handlebar

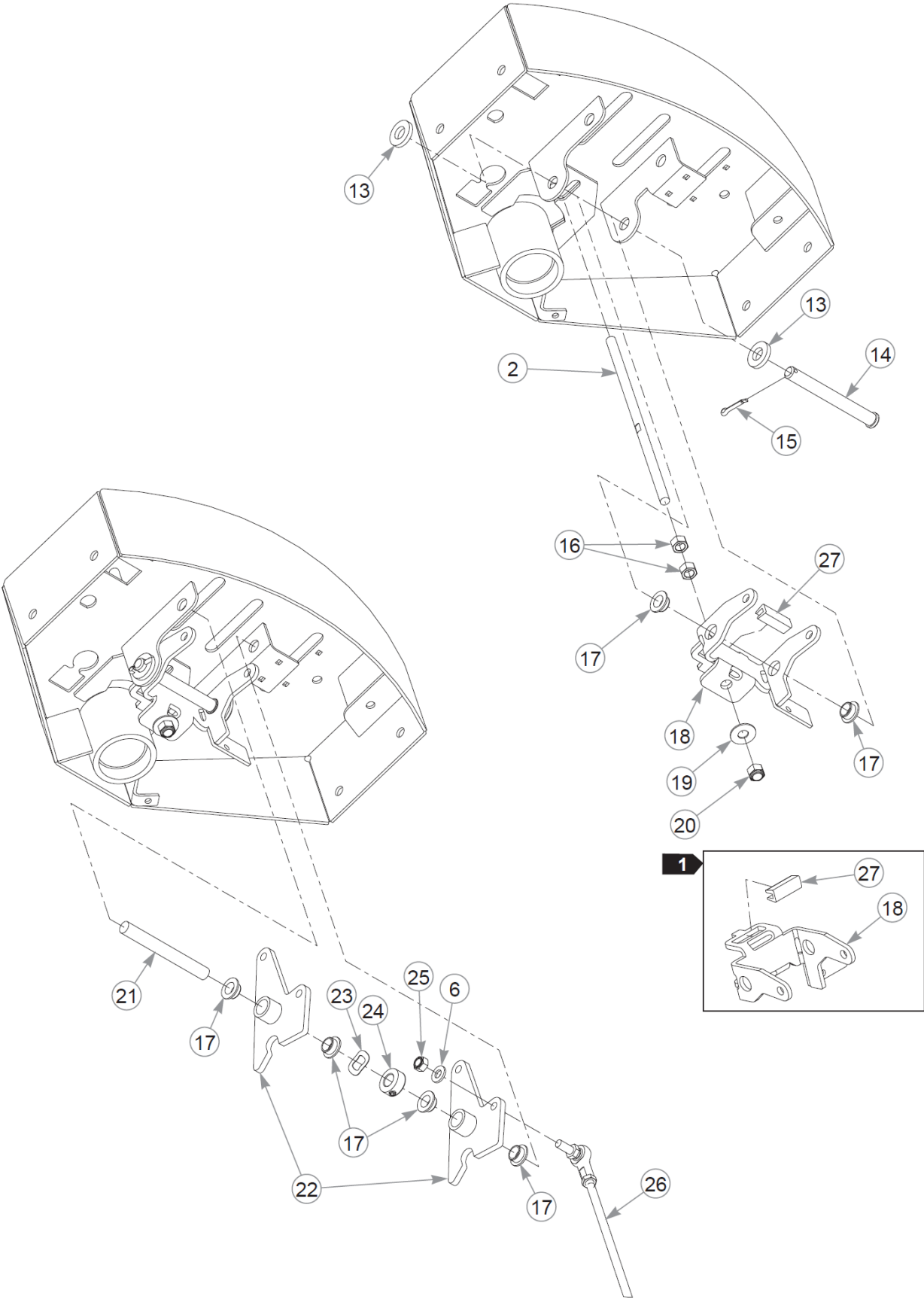
1. The steering cover (550071) includes the decal (771030).



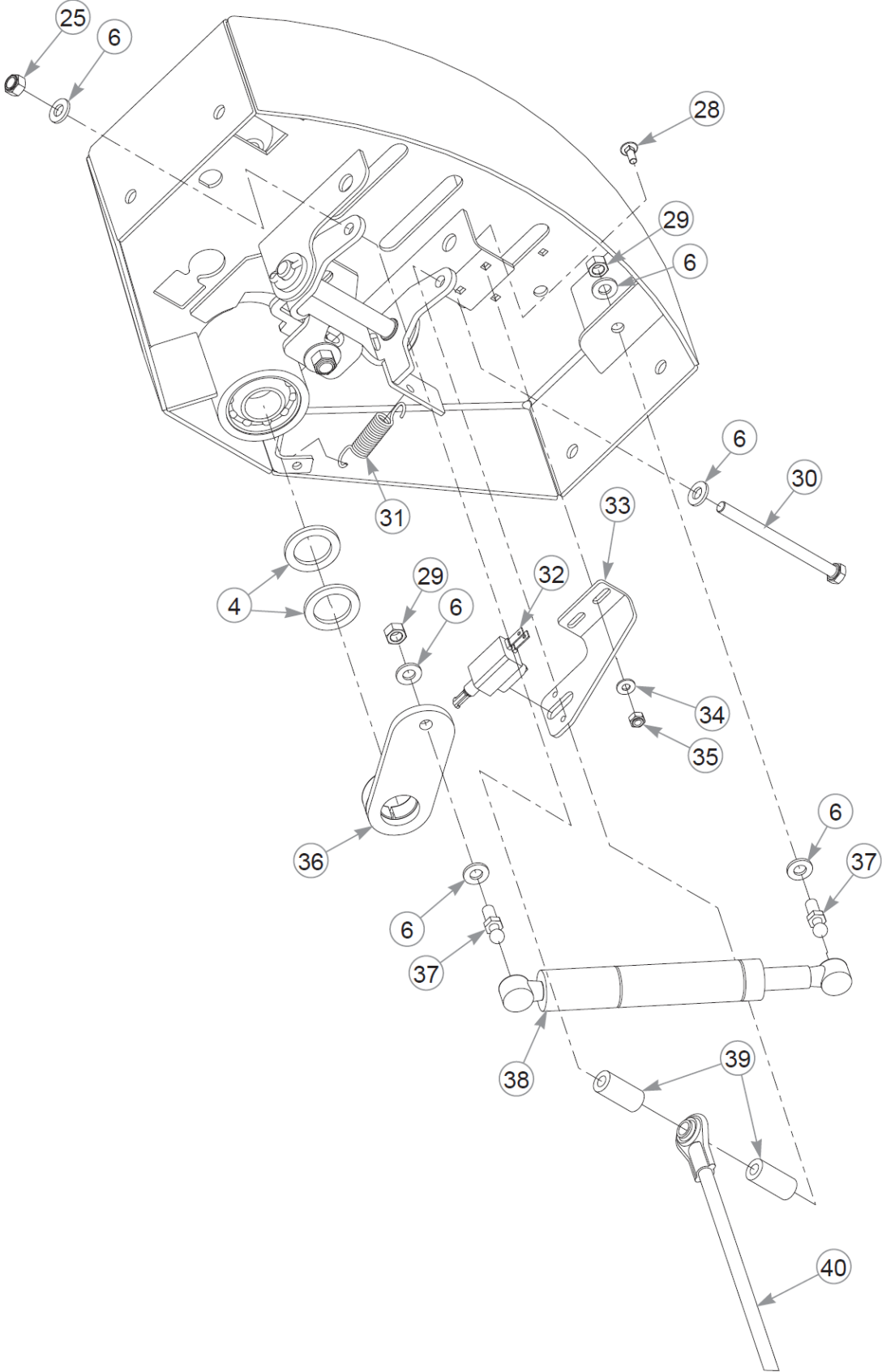
Item	Part No.	Qty	Name
1	601098	2	CB 10-24 X .500 ZYNC
2	102707	1	STOP, CE THROTTLE
3	778365	1	CABLE, THROTTLE
4	704932	2	FW 0.219X.50X.05 ZN
5	059832	2	NT #10-24 HX NL ZN



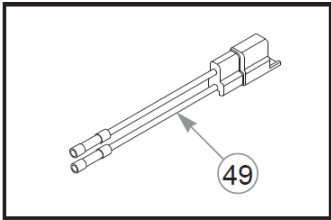
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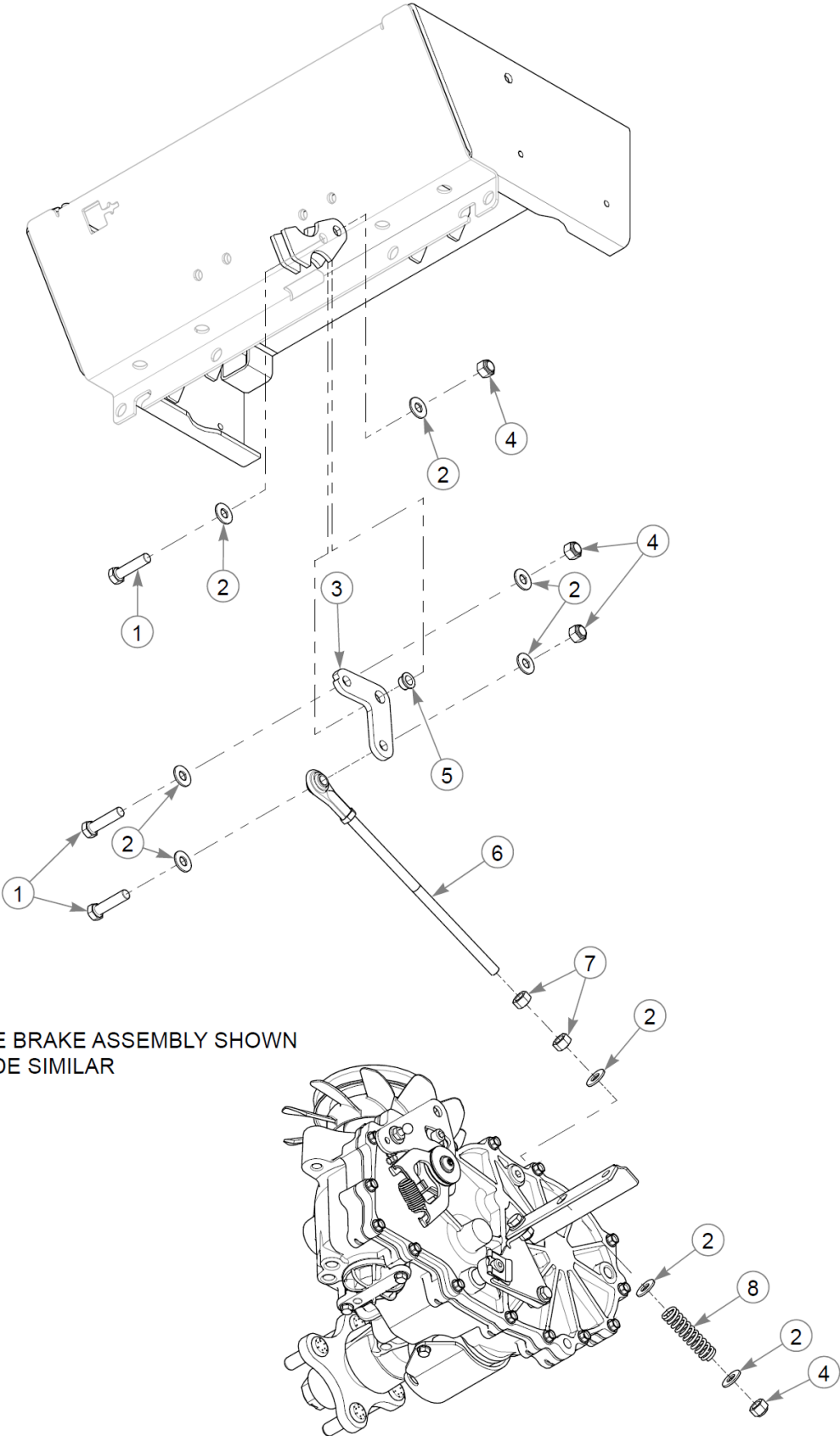
Item	Part No.	Qty	Name
1	043299	1	KNOB,1.31RD .375-16x50
2	110645	1	NEUTRAL LOCK HANDLE ROD
3	047456	1	GM .750X.188X1.00X.12
4	045765	3	FW 1.030X1.50X.13 HD ZN
5	784223	2	BEARING
6	768523	10	FW 0.343SAE
7	041152	2	NT 0.312-24 HX G8
8	550072	1	CONSOLE TS SERV ASSY
9	605669	1	DECAL, TrimStar ID
10	601934	1	DECAL, TS INST PNL NO-ES
11	771030	1	DECAL, H-BAR STEERING
12	601967	1	DECAL, ENGINE COMPART
13	767962	2	FW .531 x 1.063 x .175
14	073338	1	CE .500X4.50 .156X4.34
15	017251	1	CP .156DX1.000 LG HML Z
16	054502	6	NT .375-16HXG5
17	768259	6	BUSHING,IGUS#0810 (FS)
18	119748	1	NEUTRAL LOCK YOKE ASSY
19	076422	1	FW 0.406X1.00X.06 ZN
20	086660	1	NT .375-16NLG8
21	305086	1	PIVOT PIN
22	110639	2	BELLCRANK W/A
23	601953	1	WASHER, WAVY .558x1.005
24	788554	1	LOCK COLLAR, .500x1.000
25	058776	3	NT .312-18NLG5
26	601952	2	PUMP ADJUSTMENT ROD
27	604448	1	UHMW CHANNEL
28	601098	2	CB 10-24 X .500 ZYNC
29	034272	2	NT .312-18HXG5
30	785113	1	CS .312-18X4.250 HX G5
31	034652	1	SPRING 2.5
32	792374	1	SWITCH,PLUNGER SNAP MOU
33	110646	1	NEUTRAL SWITCH BRKT
34	704932	2	FW 0.219X.50X.05 ZN
35	059832	2	NT #10-24 HX NL ZN
36	314351	1	ARM W/A, WB DAMPER

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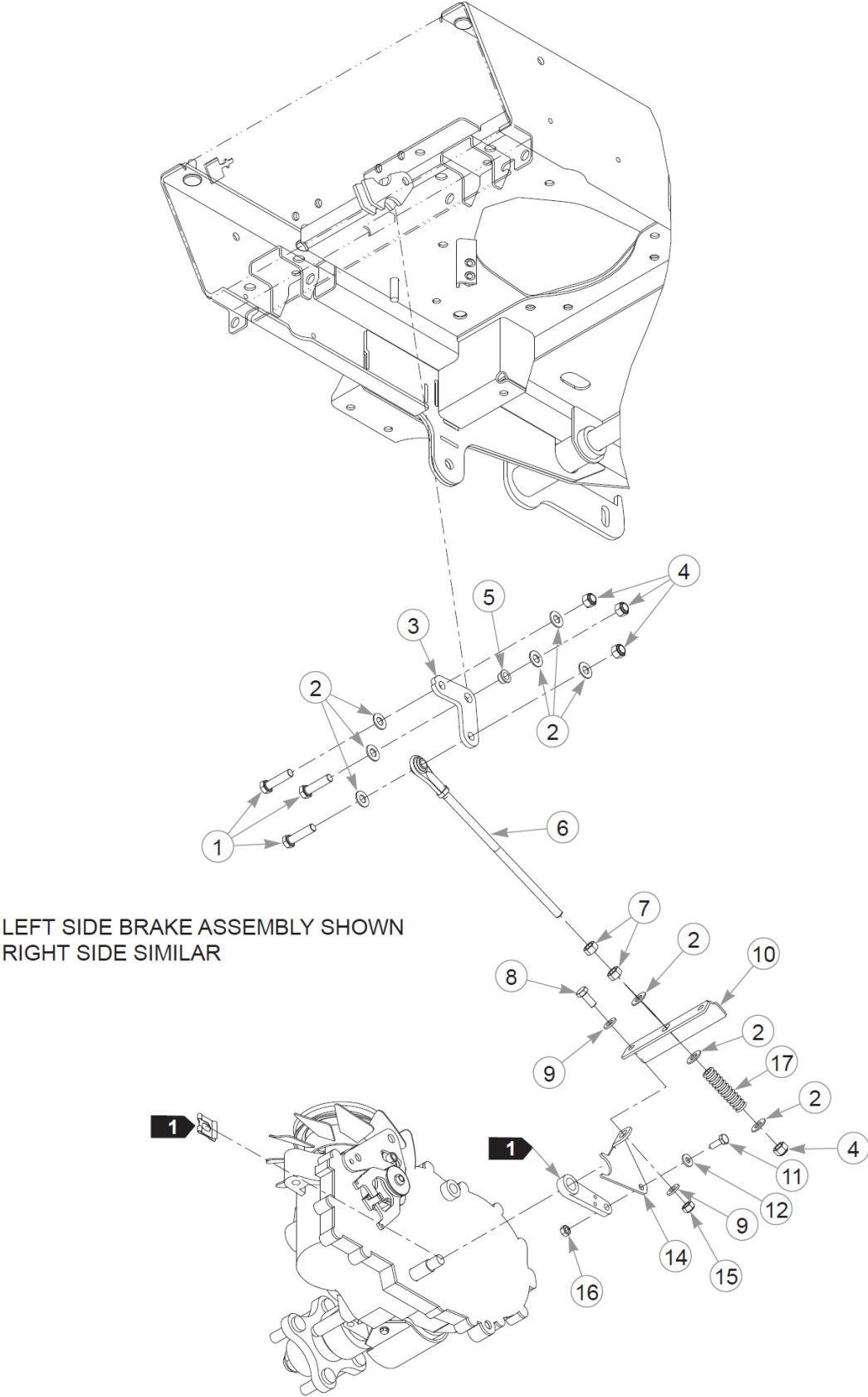
Item	Part No.	Qty	Name
37	781922	2	BALL STUD
38	788349	1	DAMPER, CENTERING
39	110647	2	NEUTRAL LOCK SPACER
40	601798	1	BRAKE ROD ASSY, CONSOLE
41	603314	1	WIRE HARNESS, WB
42	785808	1	KEY ASSEMBLY
43	776518	1	IGN SWITCH INDAK D431
44	776476	1	SWITCH, PTO 6201-321
45	769166	1	HOUR METER
46	601097	1	CABLE, CHOKE
47	767954	8	FW 0.379X.82X.06 HD ZN
48	055822	4	CS .375-16X0.75 HX G5 ZN
49	114052	1	KIT, CLUTCH CONN. REP.

Comments for Page: Instrument Panel (Multi-Page)

1. 119748 includes 604448, which can be purchased separately.
2. Part of the wire harness.
3. Part of the operator presence control harness.
4. The console (550072) includes decals.



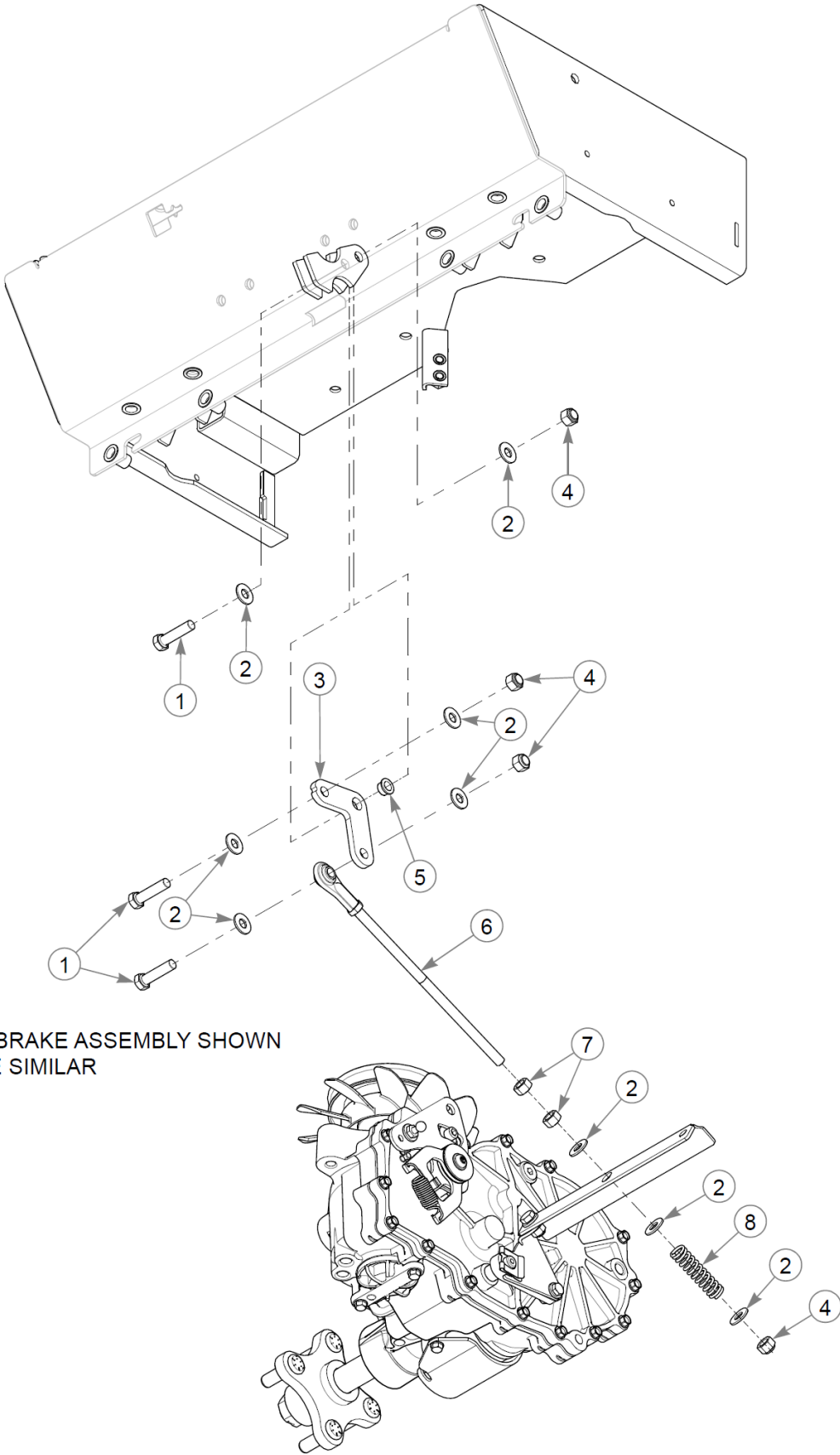
Item	Part No.	Qty	Name
1	080655	3	CS .375-16X1.500HXG5
2	767954	9	FW 0.379X.82X.06 HD ZN
3	124380-3	1	LOWER BRAKE BELLCRANK
4	086660	4	NT .375-16NLG8
5	765339	1	BUSHING,IGUS#0608 (FS)
6	601710	1	LOWER BRAKE ROD ASSY
7	054502	2	NT .375-16HXG5
8	784421	1	SPRING, SUPPLIER # 2512



Item	Part No.	Qty	Name
1	080655	3	CS .375-16X1.500HXG5
2	767954	9	FW 0.379X.82X.06 HD ZN
3	124380-3	1	LOWER BRAKE BELLCRANK
4	086660	4	NT .375-16NLG8
5	765339	1	BUSHING,IGUS#0608 (FS)
6	601710	1	LOWER BRAKE ROD ASSY
7	054502	2	NT .375-16HXG5
8	034280	2	CS .312-18X0.750HXG5
9	768523	4	FW 0.343SAE
10	110538	1	BRAKE PULL BRKT 36 TS
11	055939	2	CS .250-20X0.75 HX G5 ZN
12	768515	2	FW 0.281SAE
13	109202	1	BRAKE SPRING LINK, RS
14	109203	1	BRAKE SPRING LINK, LS
15	058776	2	NT .312-18NLG5
16	024927	2	NT .250-20HXG5
17	784421	1	SPRING, SUPPLIER # 2512

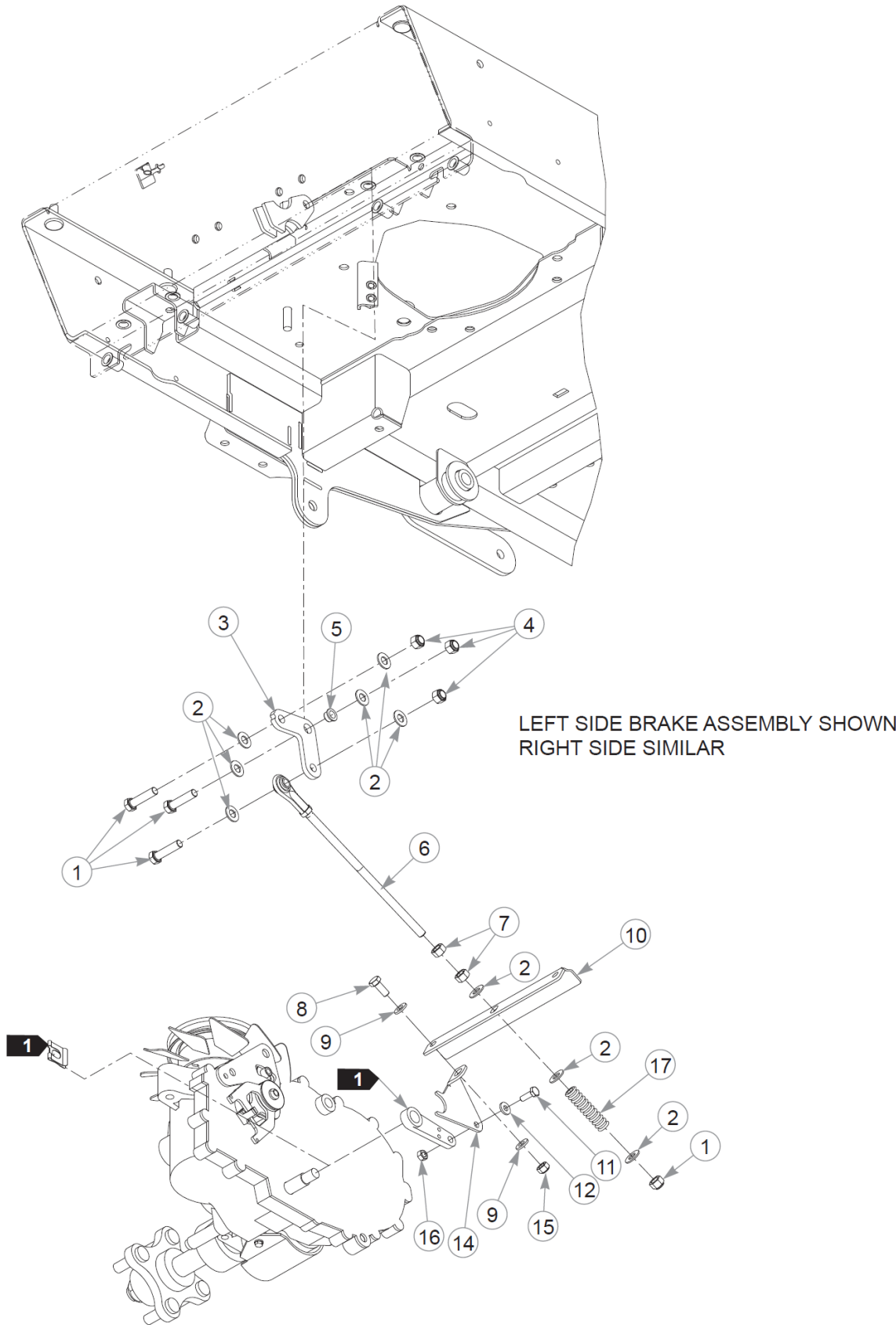
Comments for Page: 36" Brake - S/N Prior to 13020609

1. Supplied with the transmission.



LEFT SIDE BRAKE ASSEMBLY SHOWN
RIGHT SIDE SIMILAR

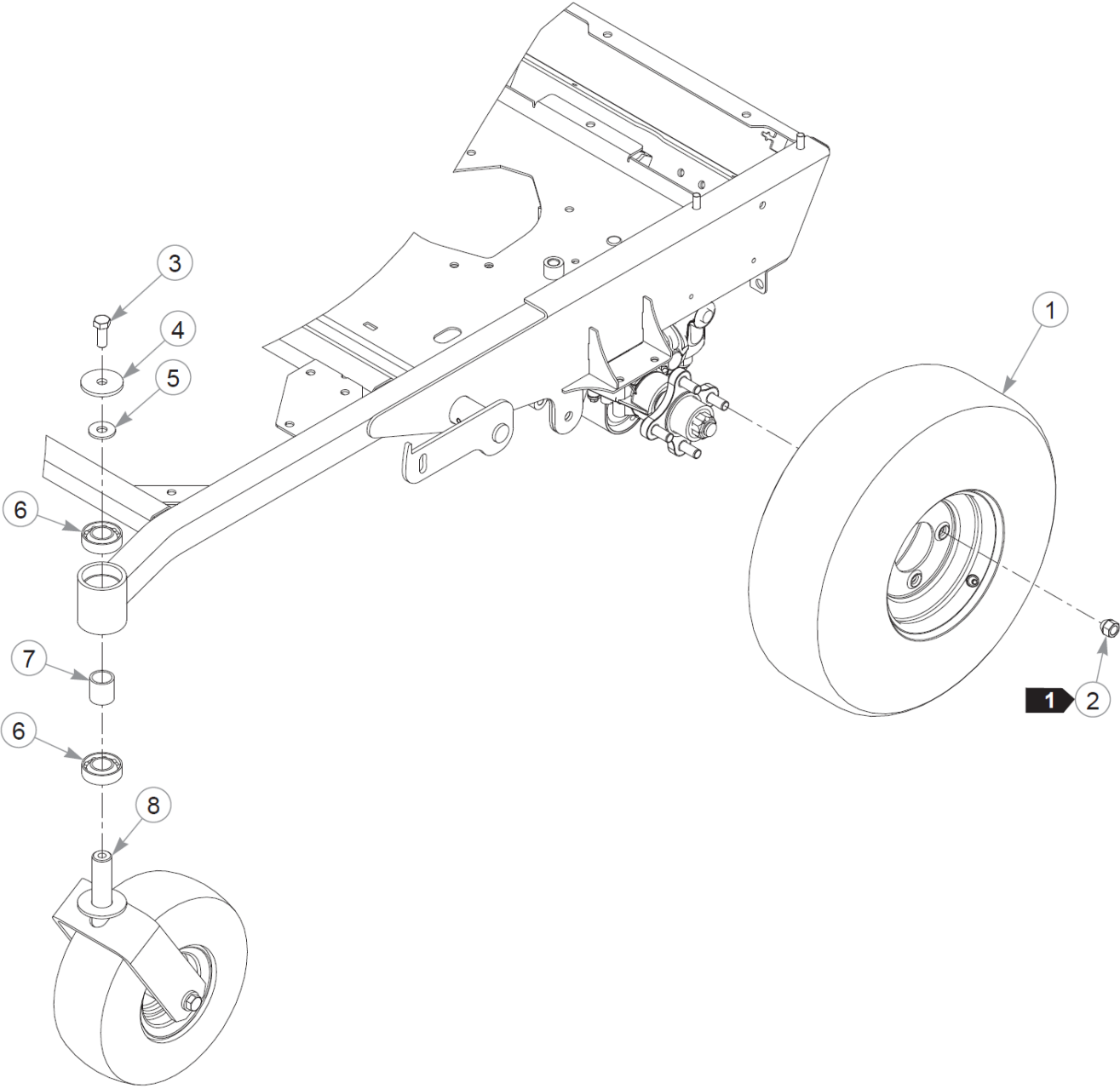
Item	Part No.	Qty	Name
1	080655	3	CS .375-16X1.500HXG5
2	767954	9	FW 0.379X.82X.06 HD ZN
3	124380-3	1	LOWER BRAKE BELLCRANK
4	086660	4	NT .375-16NLG8
5	765339	1	BUSHING,IGUS#0608 (FS)
6	601710	1	LOWER BRAKE ROD ASSY
7	054502	2	NT .375-16HXG5
8	784421	1	SPRING, SUPPLIER # 2512



Item	Part No.	Qty	Name
1	080655	3	CS .375-16X1.500HXG5
2	767954	9	FW 0.379X.82X.06 HD ZN
3	124380-3	1	LOWER BRAKE BELLCRANK
4	086660	4	NT .375-16NLG8
5	765339	1	BUSHING,IGUS#0608 (FS)
6	601710	1	LOWER BRAKE ROD ASSY
7	054502	2	NT .375-16HXG5
8	034280	2	CS .312-18X0.750HXG5
9	768523	4	FW 0.343SAE
10	110601	1	BRAKE PULL BRKT 48/54 TS
11	055939	2	CS .250-20X0.75 HX G5 ZN
12	768515	2	FW 0.281SAE
13	109203	1	BRAKE SPRING LINK, LS
14	109202	1	BRAKE SPRING LINK, RS
15	058776	2	NT .312-18NLG5
16	024927	2	NT .250-20HXG5
17	784421	1	SPRING, SUPPLIER # 2512

Comments for Page: 48" Brake - S/N Prior to 13020009

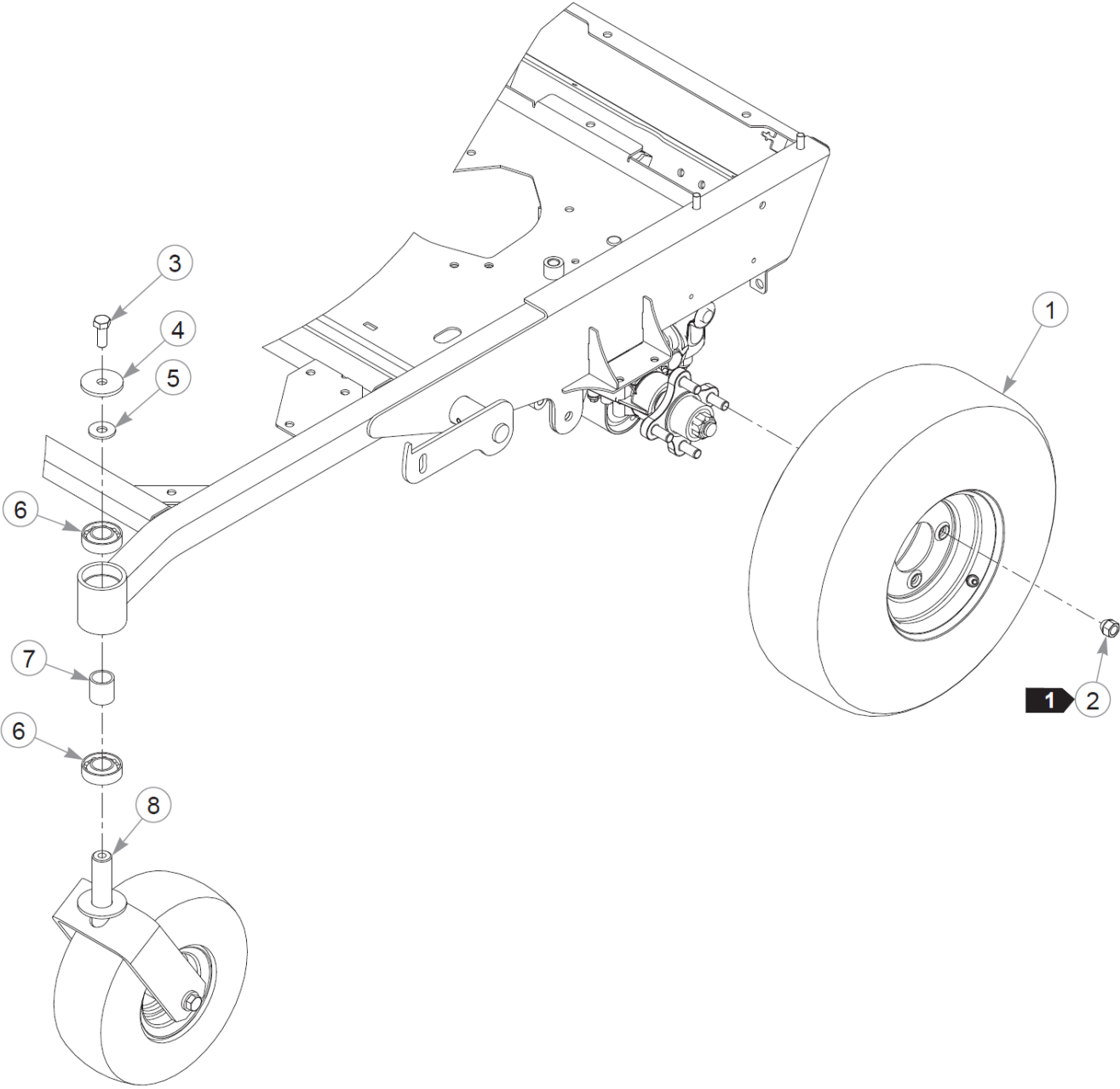
1. Supplied with the transmission.



Item	Part No.	Qty	Name
1	785345	2	TIR/WHL 18X6.50-8 SLV
2	061077	8	WHEEL NUT
3	705954	2	CS .500-13X1.25 HX G5 ZN
4	344267	2	FW .510X2.15X.19 ZN
5	712976	2	FW 0.531X1.38X.12 ZN
6	784223	4	BEARING
7	784603	2	SPACER
8	N/A	1	FRONT TIRE ASSEMBLY

Comments for Page: Wheel & Tire - 36" Mowers

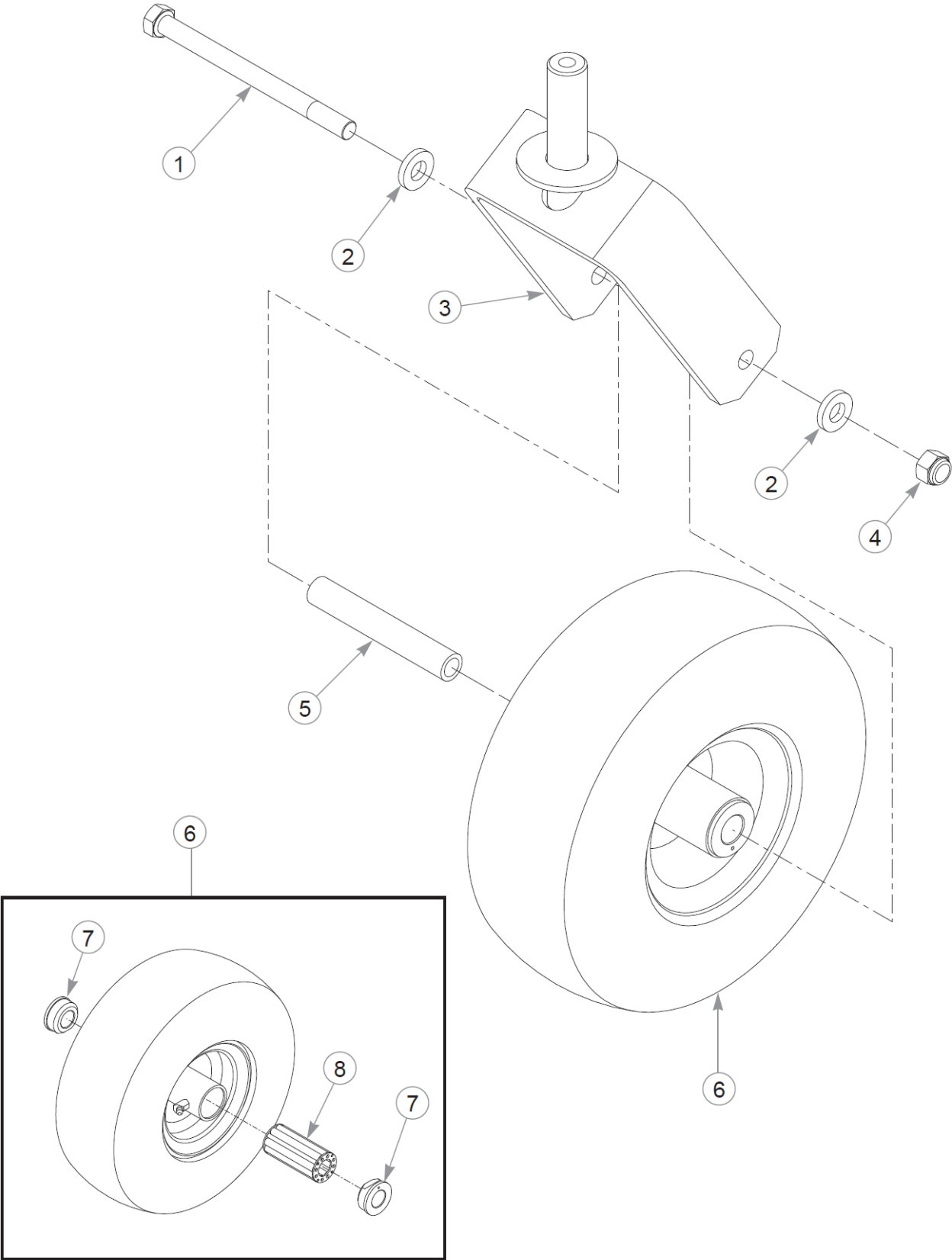
- 1. Torque to 88–102 N•m.



Item	Part No.	Qty	Name
1	600668	2	TIR/WHL 20X10.00-10 SLV
2	061077	8	WHEEL NUT
3	705954	2	CS .500-13X1.25 HX G5 ZN
4	344267	2	FW .510X2.15X.19 ZN
5	712976	2	FW 0.531X1.38X.12 ZN
6	784223	4	BEARING
7	784603	2	SPACER
8	N/A	1	FRONT TIRE ASSEMBLY

Comments for Page: Wheel & Tire - 48" Mowers

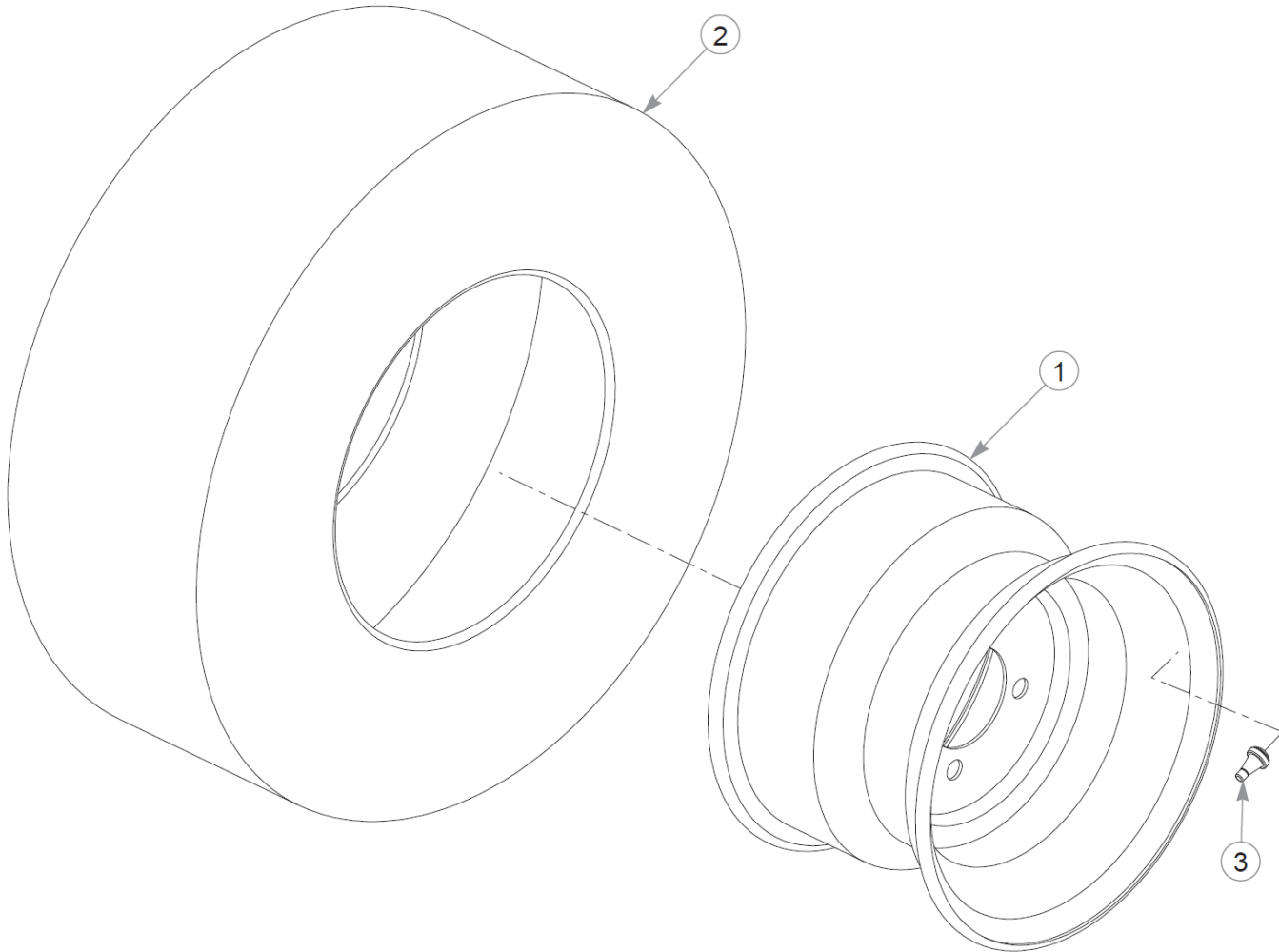
- 1. Torque to 88–102 N•m.



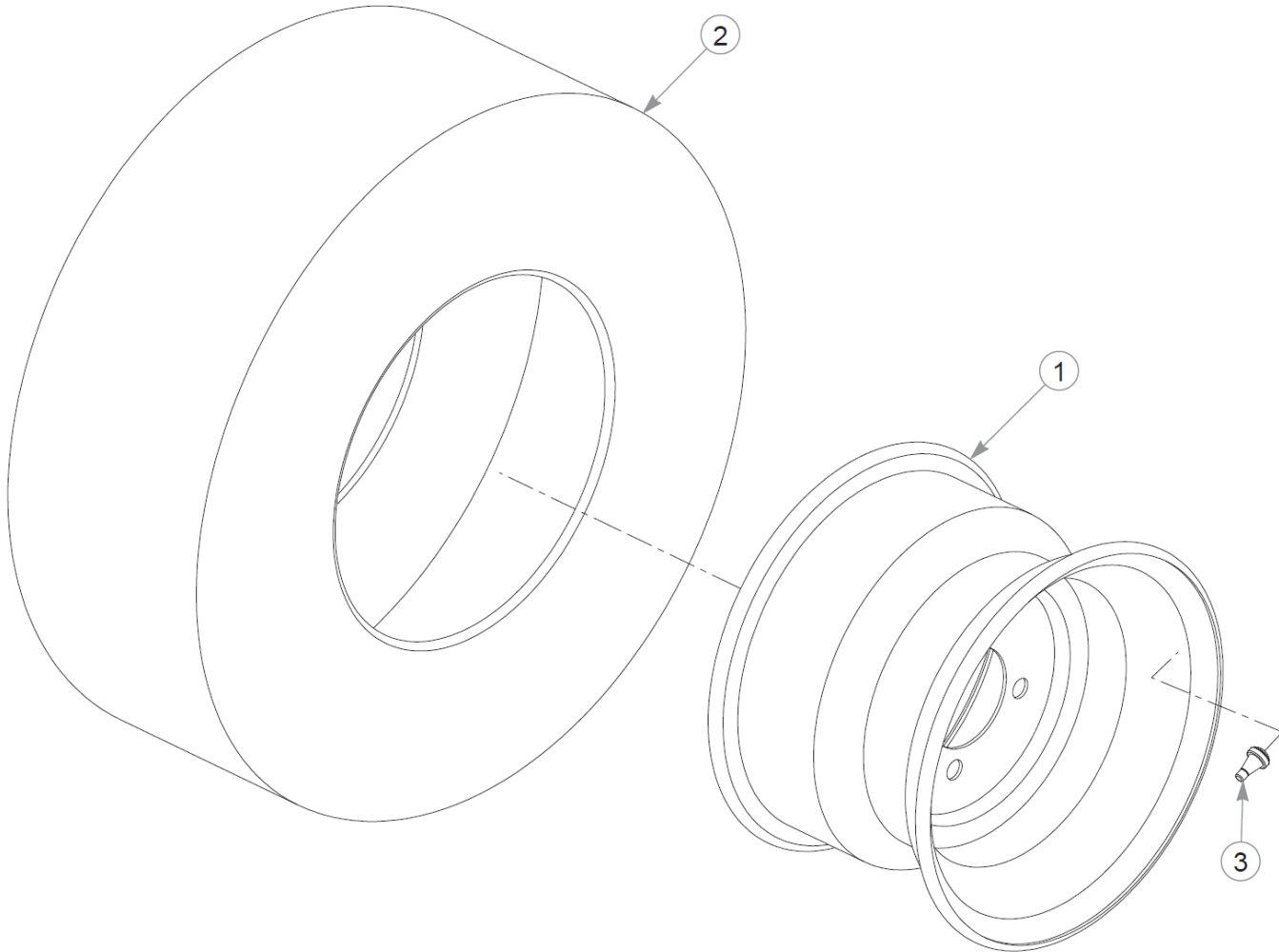
Front Wheel Breakdown

Hustler Trimstar CE Parts Manual

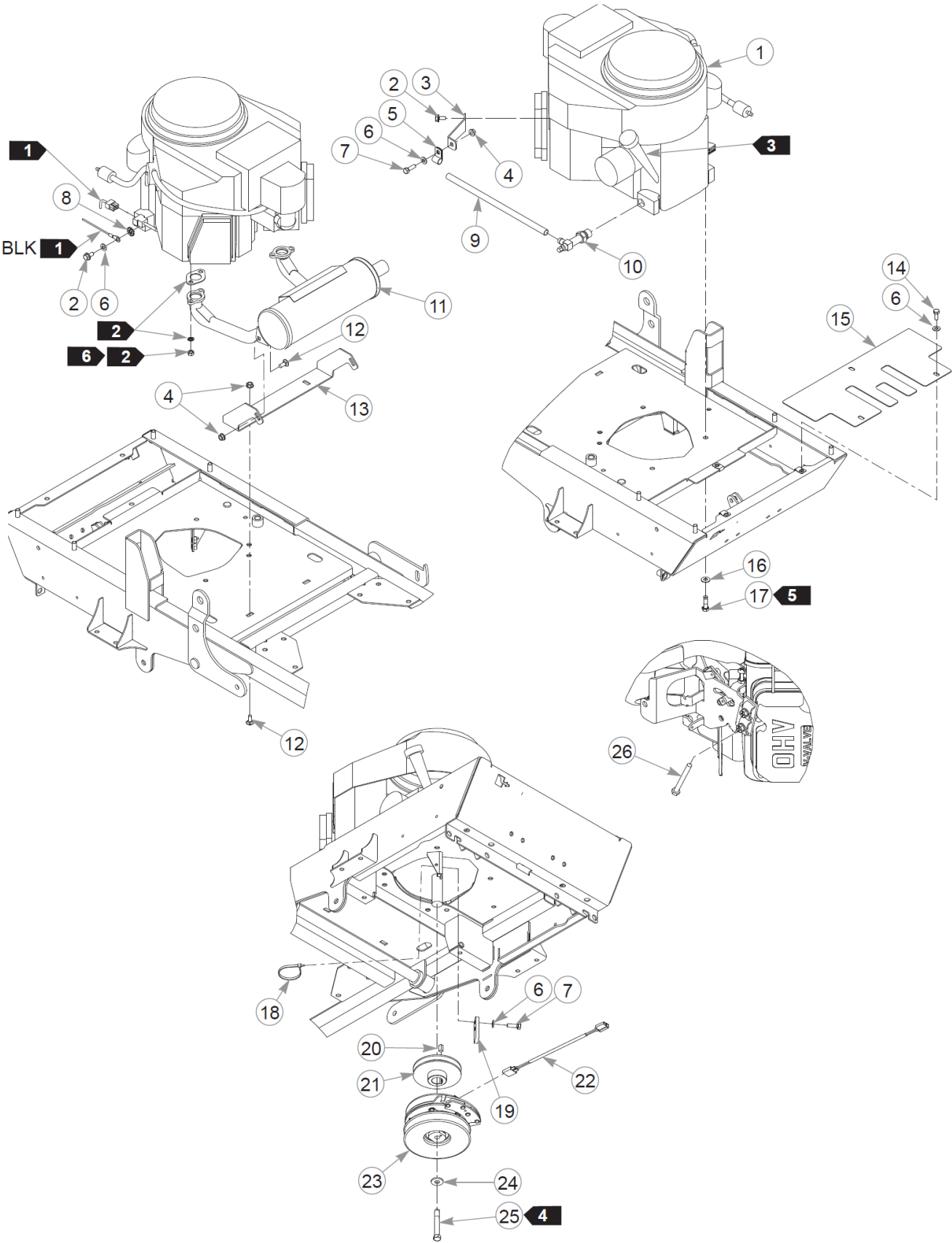
Item	Part No.	Qty	Name
1	042630	1	CS .500-13X6.500HXG5
2	767962	2	FW .531 x 1.063 x .175
3	339689	1	CASTER FORK W/A, WB/FAS
4	781567	1	NT .500-13NLG5
5	306969	1	GAGE WHEEL SPACER
6	788604	1	TIR/WHL 11X4.00-5 SLV
7	772806	2	BEARING CAP
8	772814	1	BEARING, 3/4" ROLLER



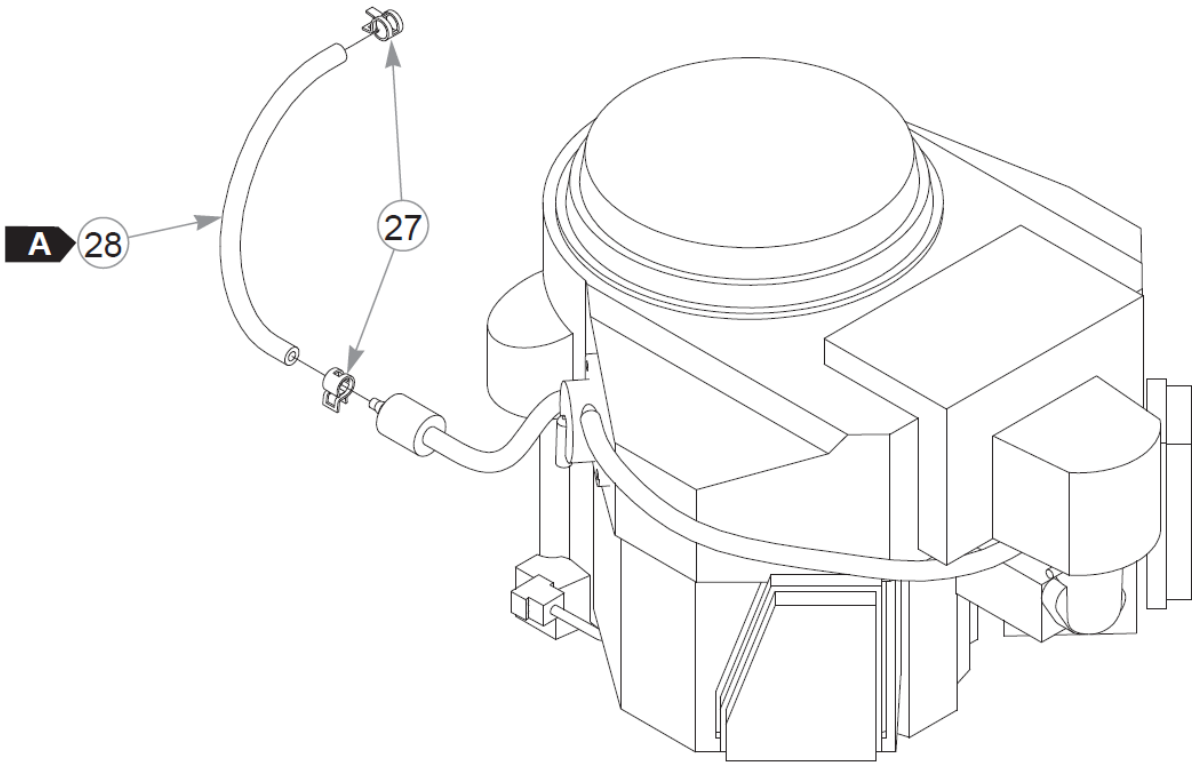
Item	Part No.	Qty	Name
1	785303	1	WHL 8X5.38 4X4 SLV
2	785337	1	TIR 18X6.50-8 B4R GRMR
3	019521	1	TIRE VALVE TR-412 GOODY



Item	Part No.	Qty	Name
1	600700	1	WHL 10X7.00 4X4.0 SLV
2	600684	1	TIR 20X10.00-10 B4R GRMR
3	019521	1	TIRE VALVE TR-412 GOODY



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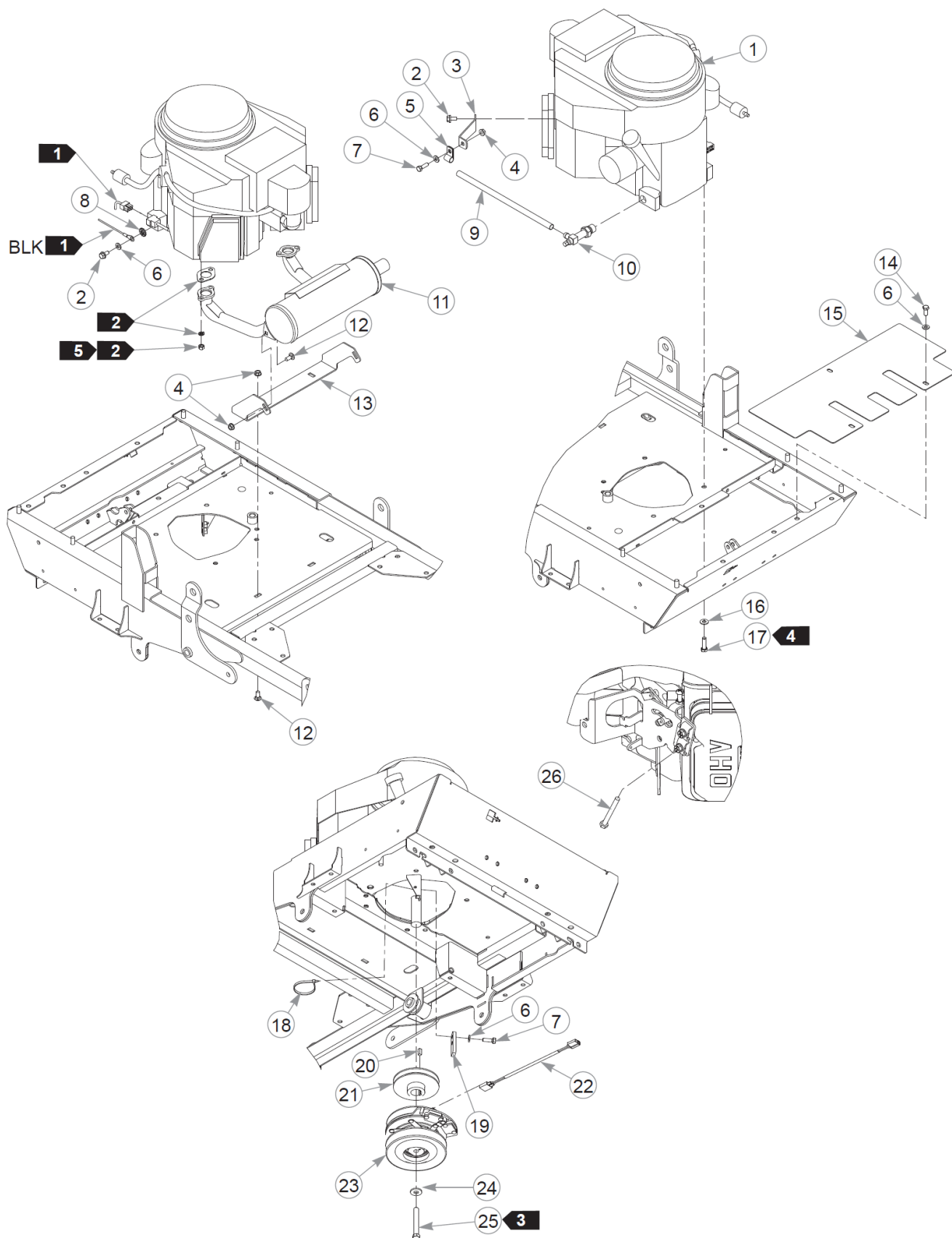
Item	Part No.	Qty	Name
1		1	KAWASAKI FS481V ENGINE
2	720516	3	CS M8-1.25X16HX FL10.9
3	113970	1	CABLE GUIDE
4	016832	5	NT .312-18FLKG5
5	000398	1	CLAMP
6	768523	7	FW 0.343SAE
7	036236	3	CS .312-18X1.000HXG5
8	029876	1	LW .312 INTEXT ZN
9	604463P	33 cm	HOSE, OIL DRAIN - 1 FT
10	796524	1	VALVE,OIL DRAIN M20x2.5
11	603187	1	MUFFLER, FS600V TRIMSTAR
12	016253	4	CB .312-18X .750 FUL ZN
13	113983	1	MOUNT, MUFFLER
14	034280	3	CS .312-18X0.750HXG5
15	124365-3	1	ENGINE PLATE COVER
16	767954	4	FW 0.379X.82X.06 HD ZN
17	602580	4	CS .375-16X1.25HXG8ZYP85
18	000331	1	WIRE TIE, SMALL/SHORT
19	114571	1	CLUTCH ANCHOR
20	712372	1	KEY 1/4 SQ X 0.66 LG(FS)
21	799429	1	PULLEY, A SEC, 4.5 OD
22	791251	1	HARNESS, CLUTCH PIGTAIL
Comments for Part Num. 791251			
Pigtail was updated with epoxy to hold the wires steady. The wire sheath was also updated to a more flexible material.			
23	601325K	1	CLUTCH KIT
24	602680	1	FW .453X1.12X.12 HRD ZN
25	785048	1	CS .437-20X3.00 HXG5 P85
26	603524	1	CS M5-0.8 X 50 MM
27	000323	2	CLIP, HOSE CLAMP
28	015818P	30 cm	FUEL LINE, 1/4" - 6 FT

Comments for Page: Engine, Kawasaki FS481V (Multi-Page)

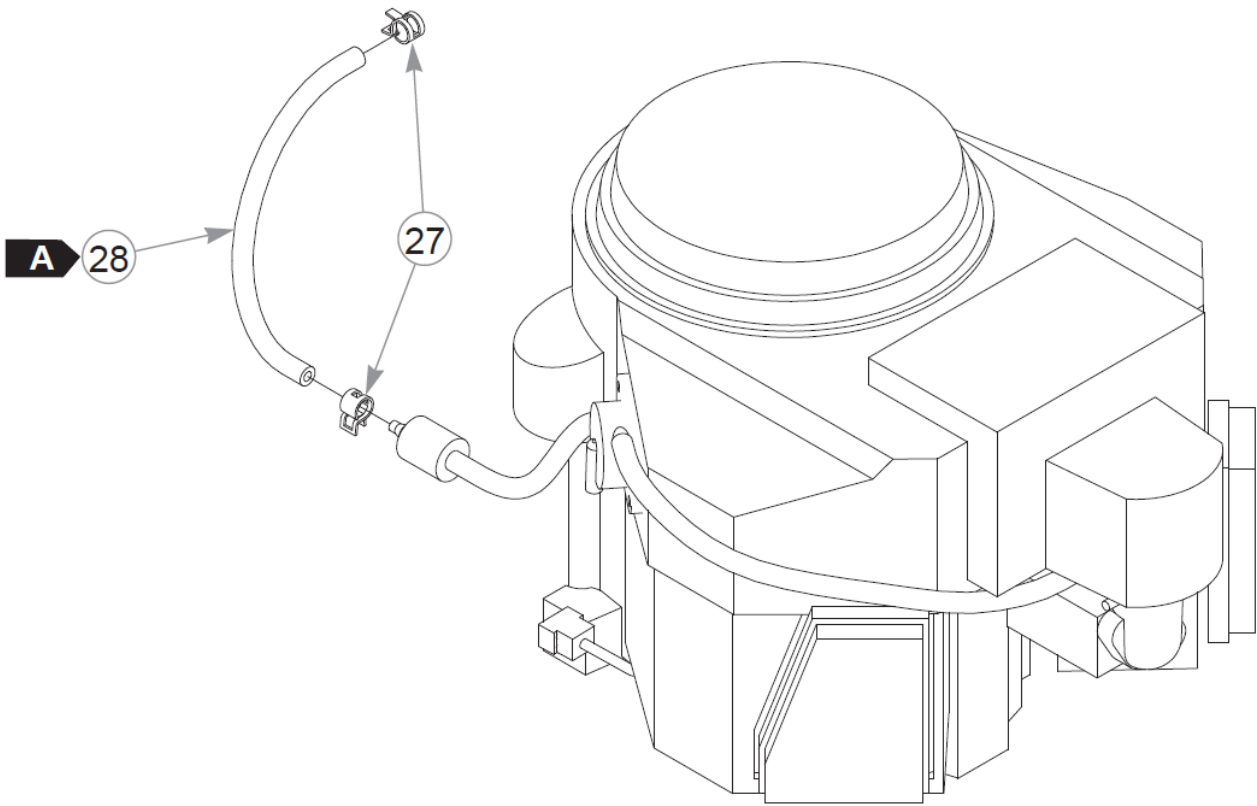
FUEL LINE LENGTHA: 30 cm fuel line from the fuel filter to the fuel tank1. Part of the wire harness.2. Supplied with the engine.3. Engine oil capacity: Refer to the engine owner's manual.4. Torque to 61–65 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.5. Torque to 40 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.6.

Torque to 23 N•m.

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Item	Part No.	Qty	Name
1		1	KAWASAKI FS541V ENGINE
2	720516	3	CS M8-1.25X16HX FL10.9
3	113970	1	CABLE GUIDE
4	016832	5	NT .312-18FLKG5
5	000398	1	CLAMP
6	768523	7	FW 0.343SAE
7	036236	3	CS .312-18X1.000HXG5
8	029876	1	LW .312 INTEXT ZN
9	604463P	33 cm	HOSE, OIL DRAIN - 1 FT
10	796524	1	VALVE,OIL DRAIN M20x2.5
11	603187	1	MUFFLER, FS600V TRIMSTAR
12	016253	4	CB .312-18X .750 FUL ZN
13	113983	1	MOUNT, MUFFLER
14	034280	3	CS .312-18X0.750HXG5
15	110759	1	PULLEY COVER, 48/54
16	767954	4	FW 0.379X.82X.06 HD ZN
17	602580	4	CS .375-16X1.25HXG8ZYP85
18	000331	1	WIRE TIE, SMALL/SHORT
19	114571	1	CLUTCH ANCHOR
20	712372	1	KEY 1/4 SQ X 0.66 LG(FS)
21	799429	1	PULLEY, A SEC, 4.5 OD
22	791251	1	HARNESS, CLUTCH PIGTAIL
Comments for Part Num. 791251			
Pigtail was updated with epoxy to hold the wires steady. The wire sheath was also updated to a more flexible material.			
23	601784K	1	CLUTCH KIT
24	602680	1	FW .453X1.12X.12 HRD ZN
25	601834	1	CS .437-20X3.25 HXG5 P85
26	603524	1	CS M5-0.8 X 50 MM
27	000323	2	CLIP, HOSE CLAMP
28	015818P	30 cm	FUEL LINE, 1/4" - 6 FT

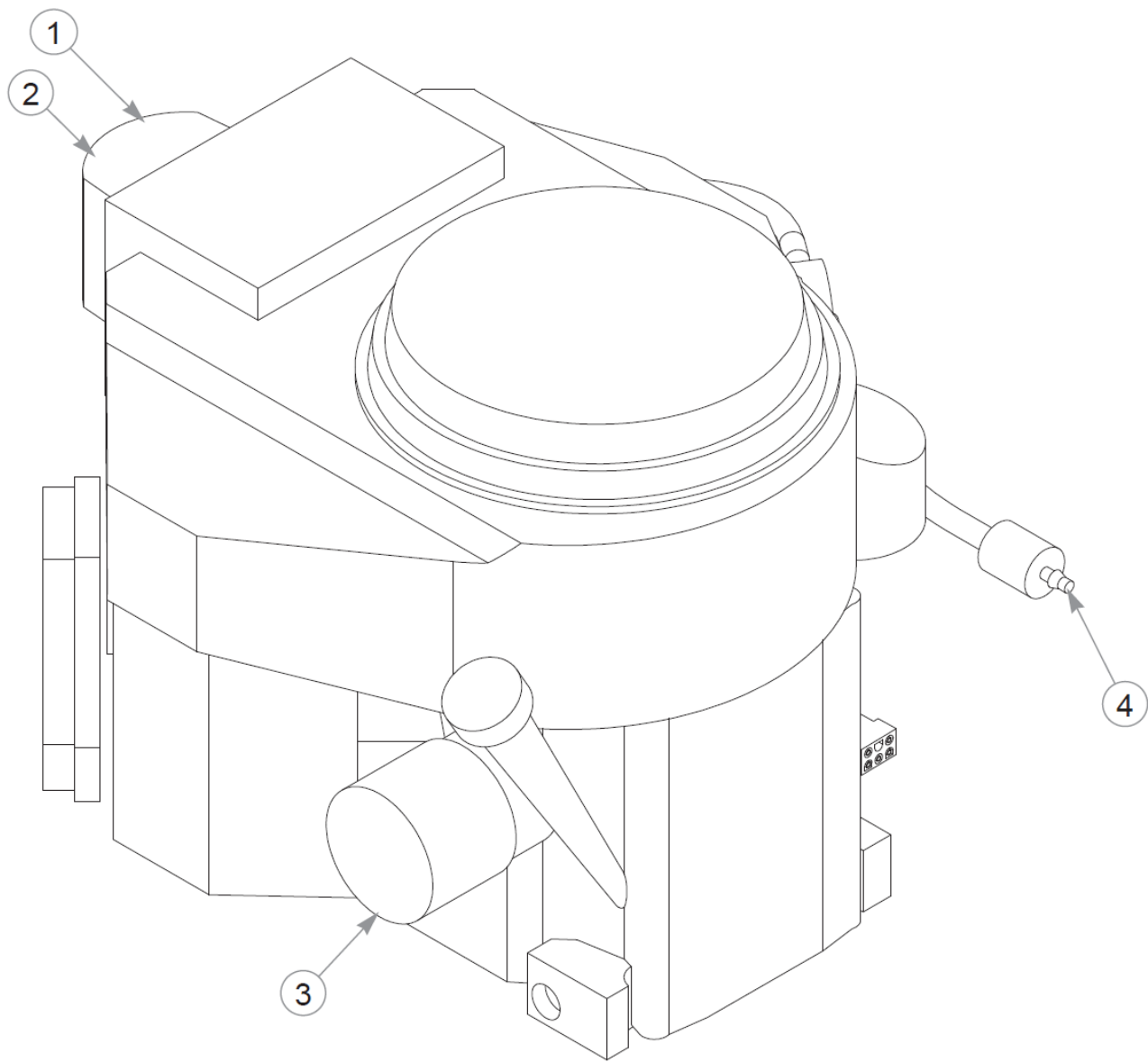
Comments for Page: Engine, Kawasaki FS541V (Multi-Page)

FUEL LINE LENGTH

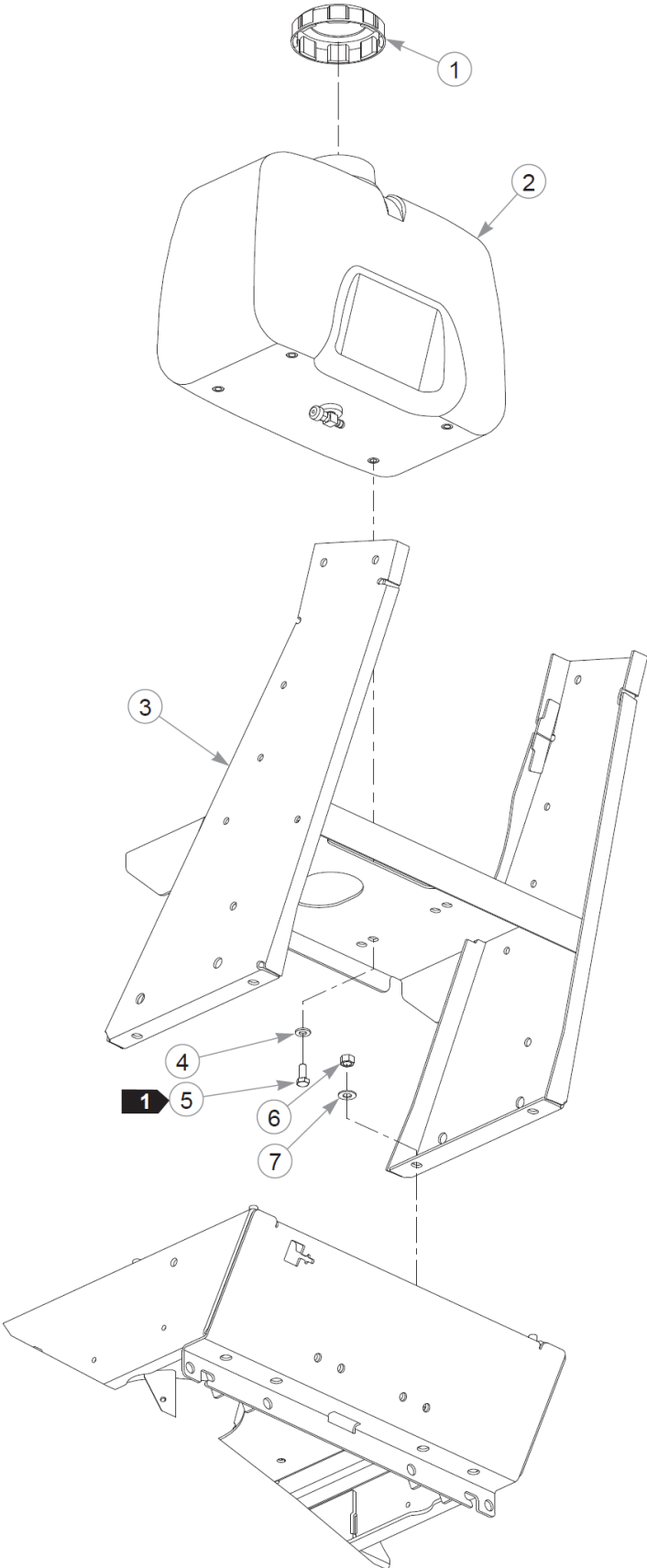
A: 30 cm fuel line from the fuel filter to the fuel tank

1. Part of the wire harness.
2. Supplied with the engine.
3. Torque to 61–65 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
4. Torque to 40 N•m. Replace (do not reuse) the cap screw if it is removed or loosened. Use only hand tools to install this fastener.
5. Torque to 30 N•m.

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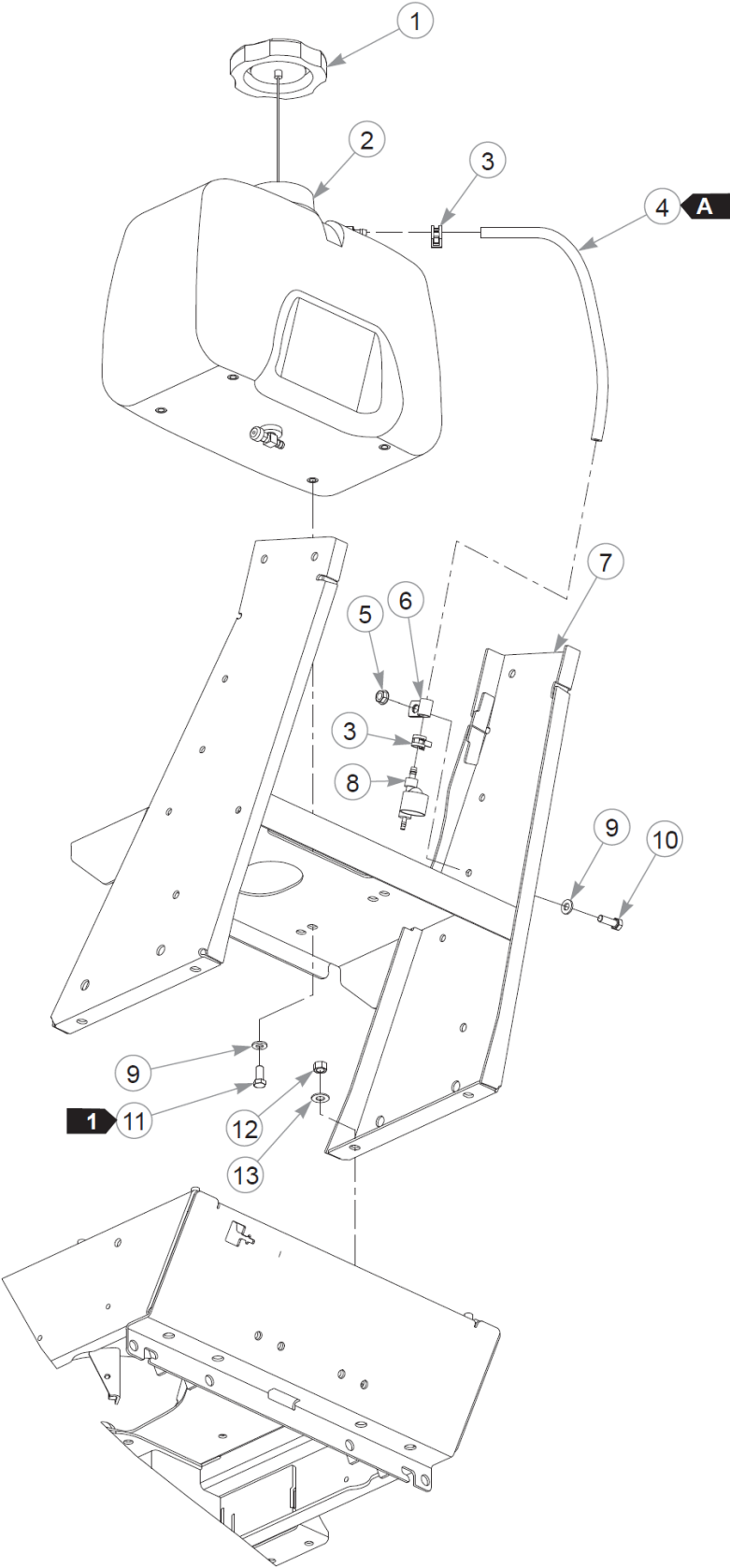
Item	Part No.	Qty	Name
1	603058	1	PRE FILTER, KAW
2	603059	1	AIR FILTER - MAIN
3	602581	1	ENGINE OIL FILTER
4	068478	1	FUEL FILTER - IN LINE



Item	Part No.	Qty	Name
1	779306	1	FUEL CAP,3.5"
2	792044	1	FUEL TANK, WALKBEHIND
3	110511	1	CONSOLE SUPPORT W/A, 36"
4	768523	4	FW 0.343SAE
5	034280	4	CS .312-18X0.750HXG5
6	054502	4	NT .375-16HXG5
7	767954	4	FW 0.379X.82X.06 HD ZN

Comments for Page: 36" Fuel System - S/N 12060347 & Higher

- 1. Torque to 9 N•m.



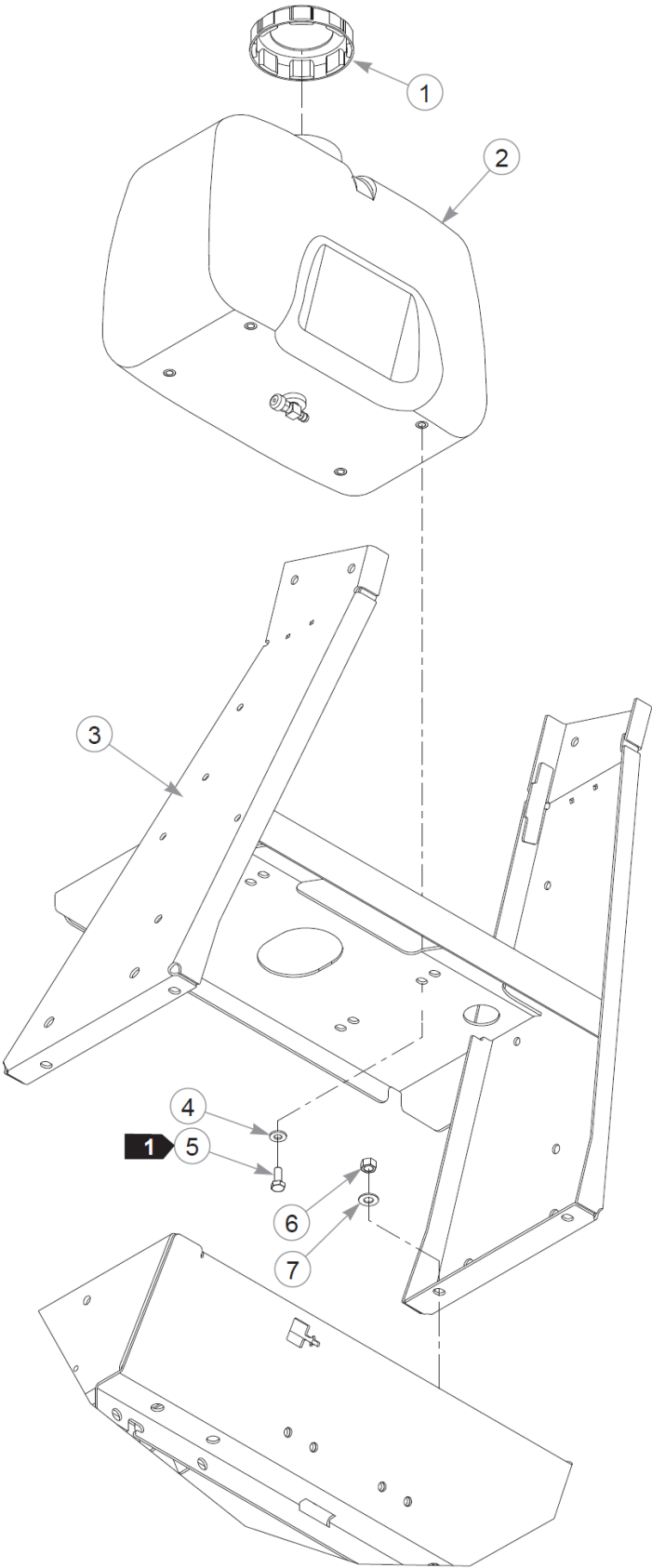
Item	Part No.	Qty	Name
1	602916	1	CAP, 3.5" RATCHETING GAS
2	605097	1	TANK, UNIVERSAL
3	000323	2	CLIP, HOSE CLAMP
4	015818P	35.56cm	FUEL LINE, 1/4" - 6 FT
5	016832	1	NT .312-18FLKG5
6	000398	1	CLAMP
7	110511	1	CONSOLE SUPPORT W/A, 36"
8	603114	1	VACUUM BREAKER
	603161	1	VACUUM BREAKER FILTER
9	768523	5	FW 0.343SAE
10	036236	1	CS .312-18X1.000HXG5
11	034280	4	CS .312-18X0.750HXG5
12	054502	4	NT .375-16HXG5
13	767954	4	FW 0.379X.82X.06 HD ZN

Comments for Page: 36" Fuel System - S/N Prior to 12060347

VAPOR LINE LENGTH

A: 35.56 cm vapor line from the fuel tank to the vacuum breaker

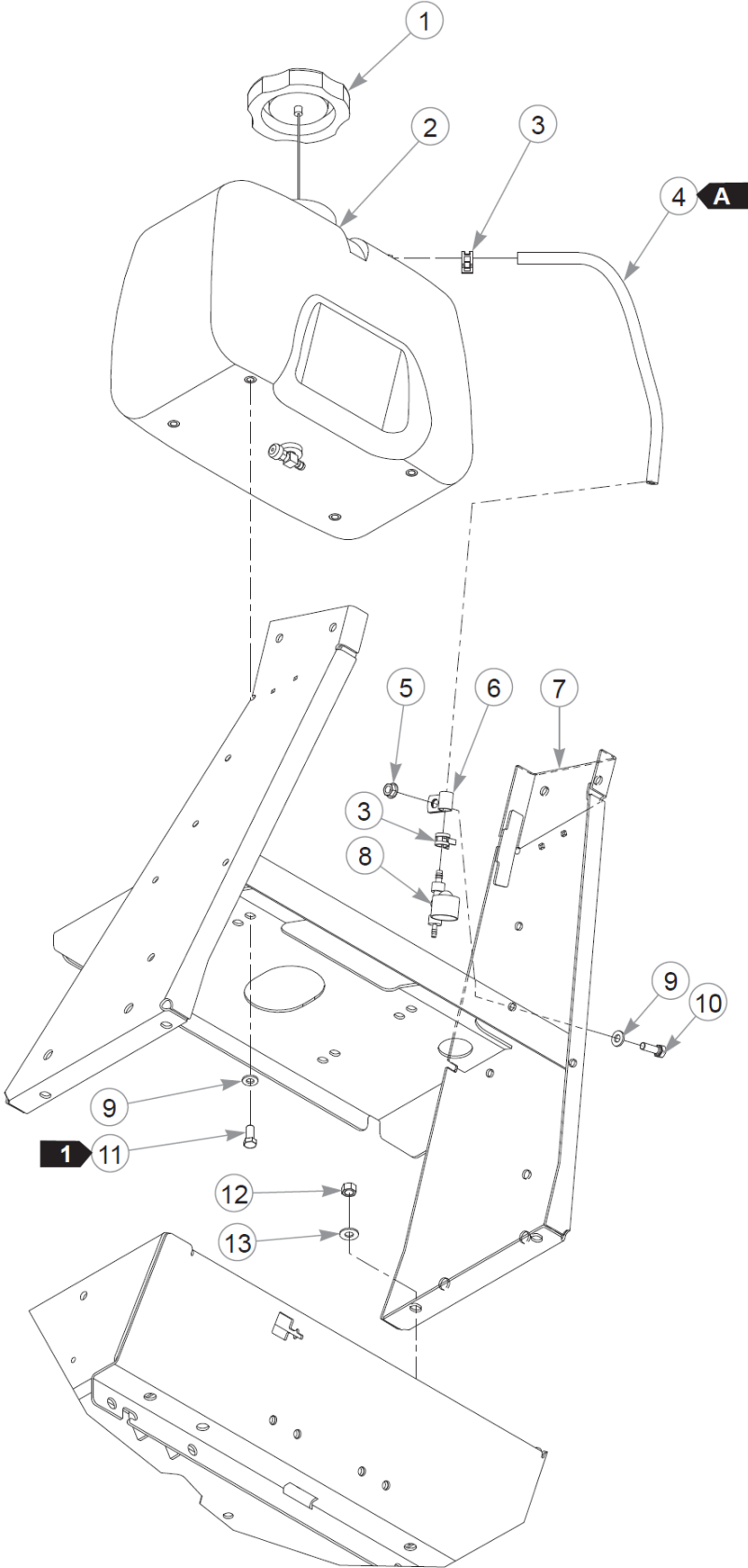
1. Torque to 9 N•m.



Item	Part No.	Qty	Name
1	779306	1	FUEL CAP,3.5"
2	792044	1	FUEL TANK, WALKBEHIND
3	110602	1	CONSOLE SUPPORT W/A, 48
4	768523	4	FW 0.343SAE
5	034280	4	CS .312-18X0.750HXG5
6	054502	4	NT .375-16HXG5
7	767954	4	FW 0.379X.82X.06 HD ZN

Comments for Page: 48" Fuel System - S/N 13020011 & HIGHER

1. Torque to 9 N•m.



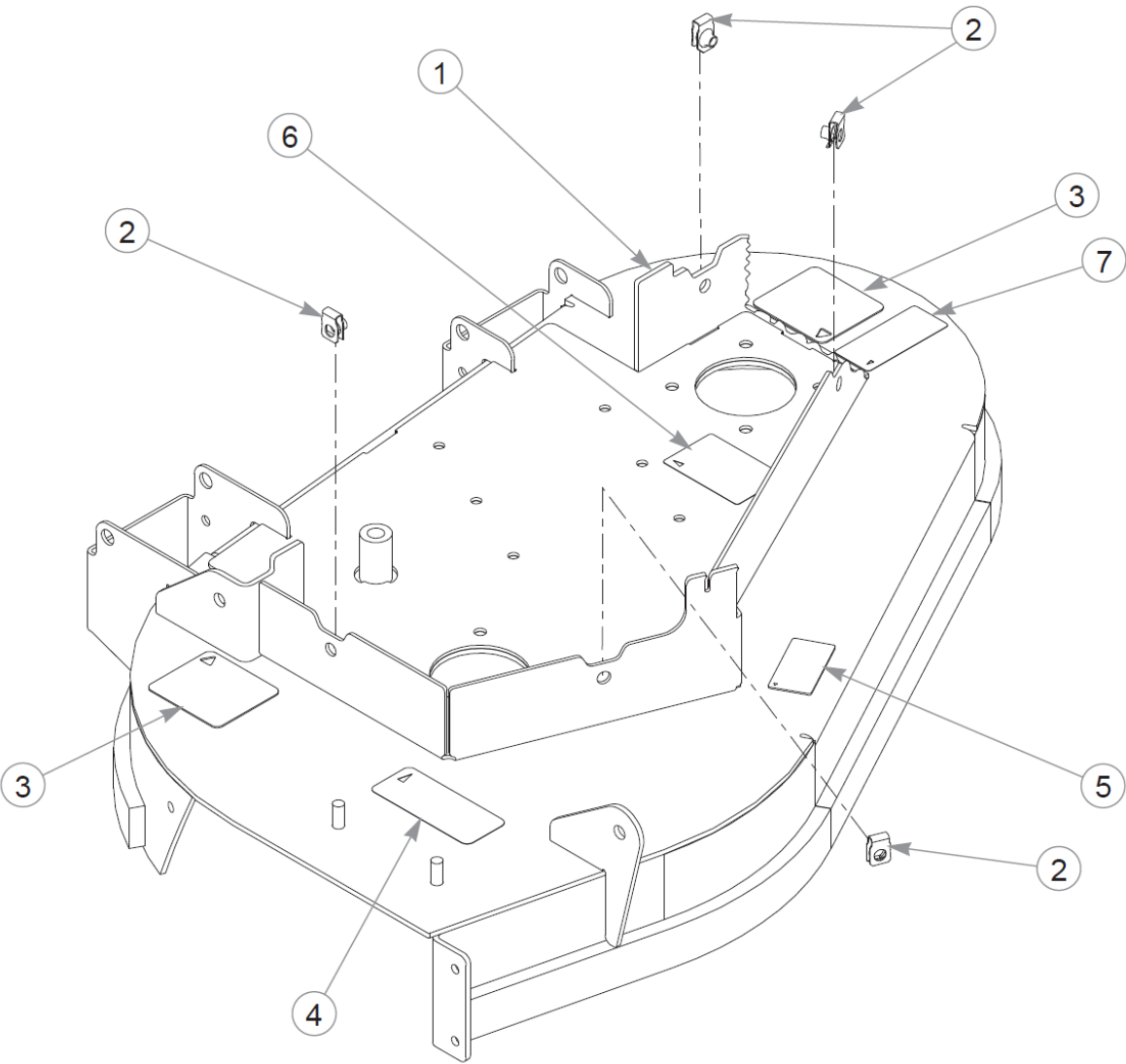
Item	Part No.	Qty	Name
1	602916	1	CAP, 3.5" RATCHETING GAS
2	605097	1	TANK, UNIVERSAL
3	000323	2	CLIP, HOSE CLAMP
4	015818P	35.56cm	FUEL LINE, 1/4" - 6 FT
5	016832	1	NT .312-18FLKG5
6	000398	1	CLAMP
7	110602	1	CONSOLE SUPPORT W/A, 48
8	603114	1	VACUUM BREAKER
	603161	1	VACUUM BREAKER FILTER
9	768523	5	FW 0.343SAE
10	036236	1	CS .312-18X1.000HXG5
11	034280	4	CS .312-18X0.750HXG5
12	054502	4	NT .375-16HXG5
13	767954	4	FW 0.379X.82X.06 HD ZN

Comments for Page: 48" Fuel System - S/N Prior to 13020011

VAPOR LINE LENGTH

A: 35.56 cm vapor line from the fuel tank to the vacuum breaker

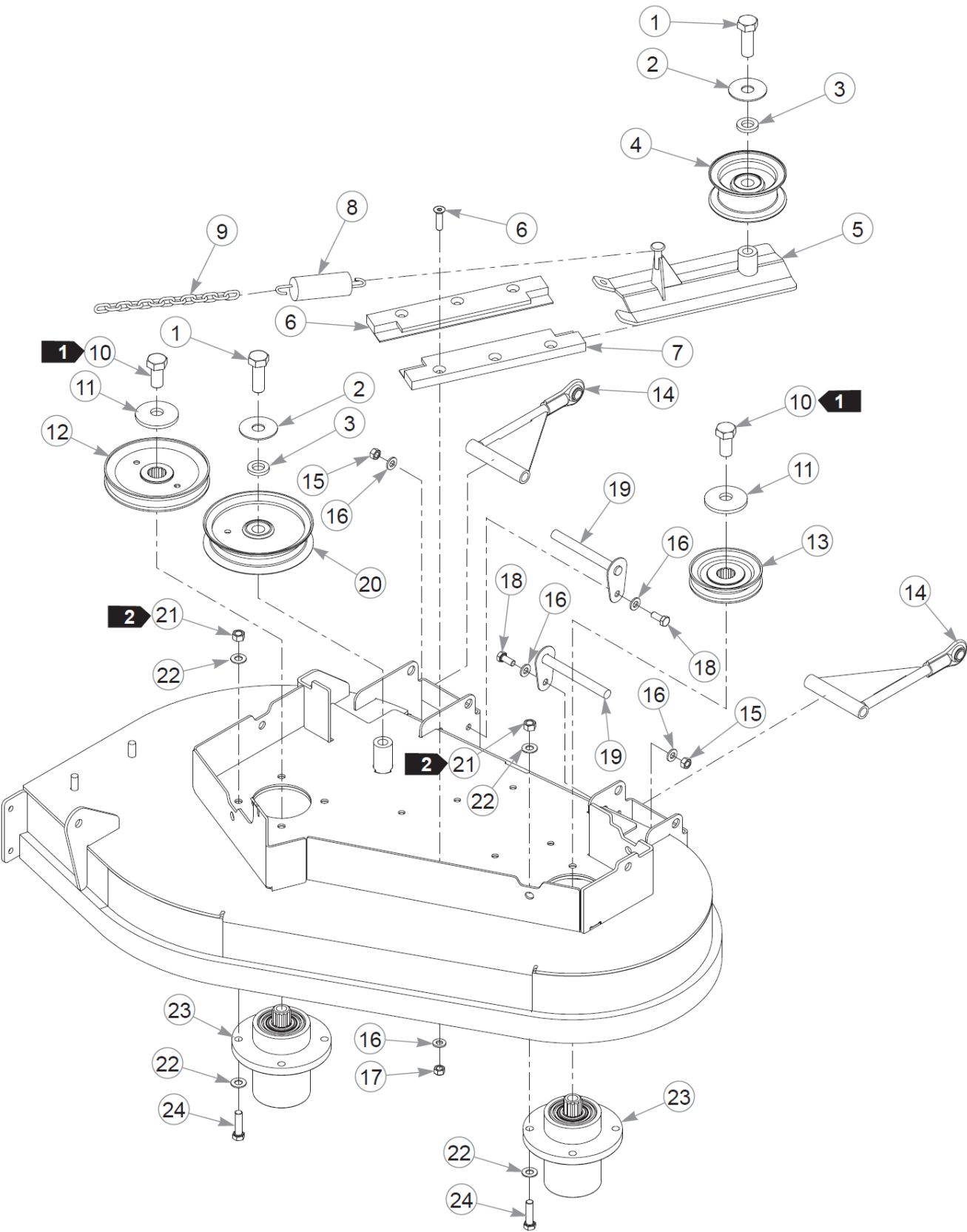
1. Torque to 9 N•m.



Item	Part No.	Qty	Name
1	550229	1	36" SERVICE DECK
2	601069	4	CN .312-18x.200 MAX THK
3	601787	2	DECAL, TRIMSTAR
4	601796	1	DECAL, TRIMSTAR
5	793513	1	DECAL, 36" DECK ID
6	602243	1	DECAL, BELT ROUTING
7	601931	1	DECAL, THROWN OBJECTS

Comments for Page: 36" Side Discharge Service Deck

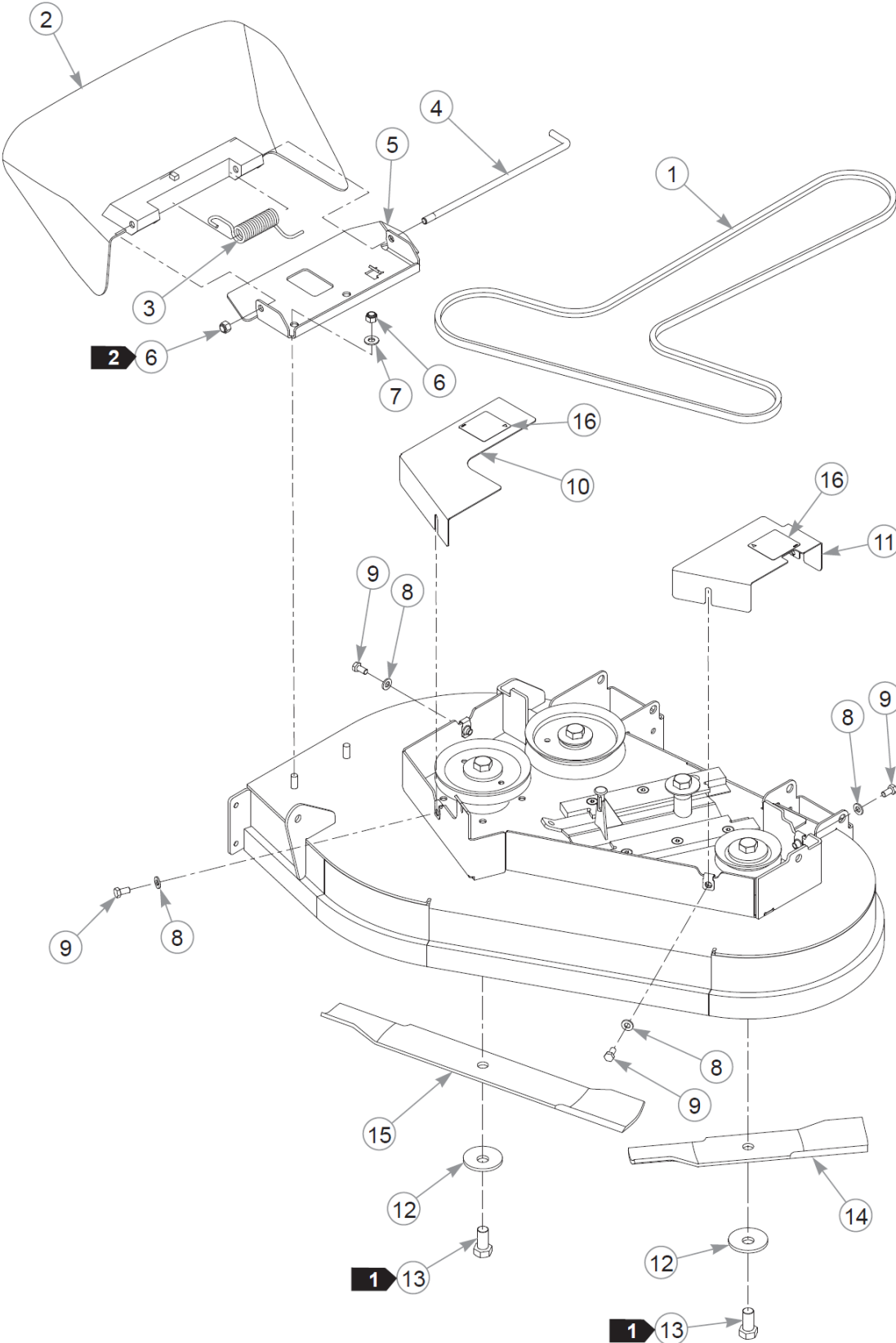
- 1. The deck includes hardware & decals.



Item	Part No.	Qty	Name
1	025007	2	CS .62511X1.750HXG5
2	046821	2	FW .656X2.00X.08 ZN
3	797449	2	FW .630X1.13X.18 ZN
4	601162	1	PULLEY, IDLER 3.06" STL
5	105031	1	IDLER, DECK MNZ W/A
6	784199	6	CS .312-18X1.250 FLT SH
7	601434	2	IDLER SLIDE, UHMW
8	036384	1	SPRING 1/4 COIL PL 1.23
9	259812	1	CHAIN, 13 LINK
10	781872	2	CS .625-11X1.250HXG5
11	782474	2	CW .678 X 2.250 X .187
12	796656	1	PULLEY, 5.62 EOD, A-SEC
13	796664	1	PULLEY, 3.75 EOD, A-SEC
14	330225	2	PULLBAR W/A
15	034272	2	NT .312-18HXG5
16	768523	10	FW 0.343SAE
17	058776	6	NT .312-18NLG5
18	034280	2	CS .312-18X0.750HXG5
19	322974	2	PULLBAR PIN W/A
20	781856	1	PULLEY, IDLER NHI 5.00"
21	054502	8	NT .375-16HXG5
22	767954	16	FW 0.379X.82X.06 HD ZN
23	783506	2	BLADE SPINDLE ASSEMBLY
24	005116	8	CS .375-16X1.38 HX G5 ZN

Comments for Page: 36" Side Discharge Deck Pulleys & Spindles

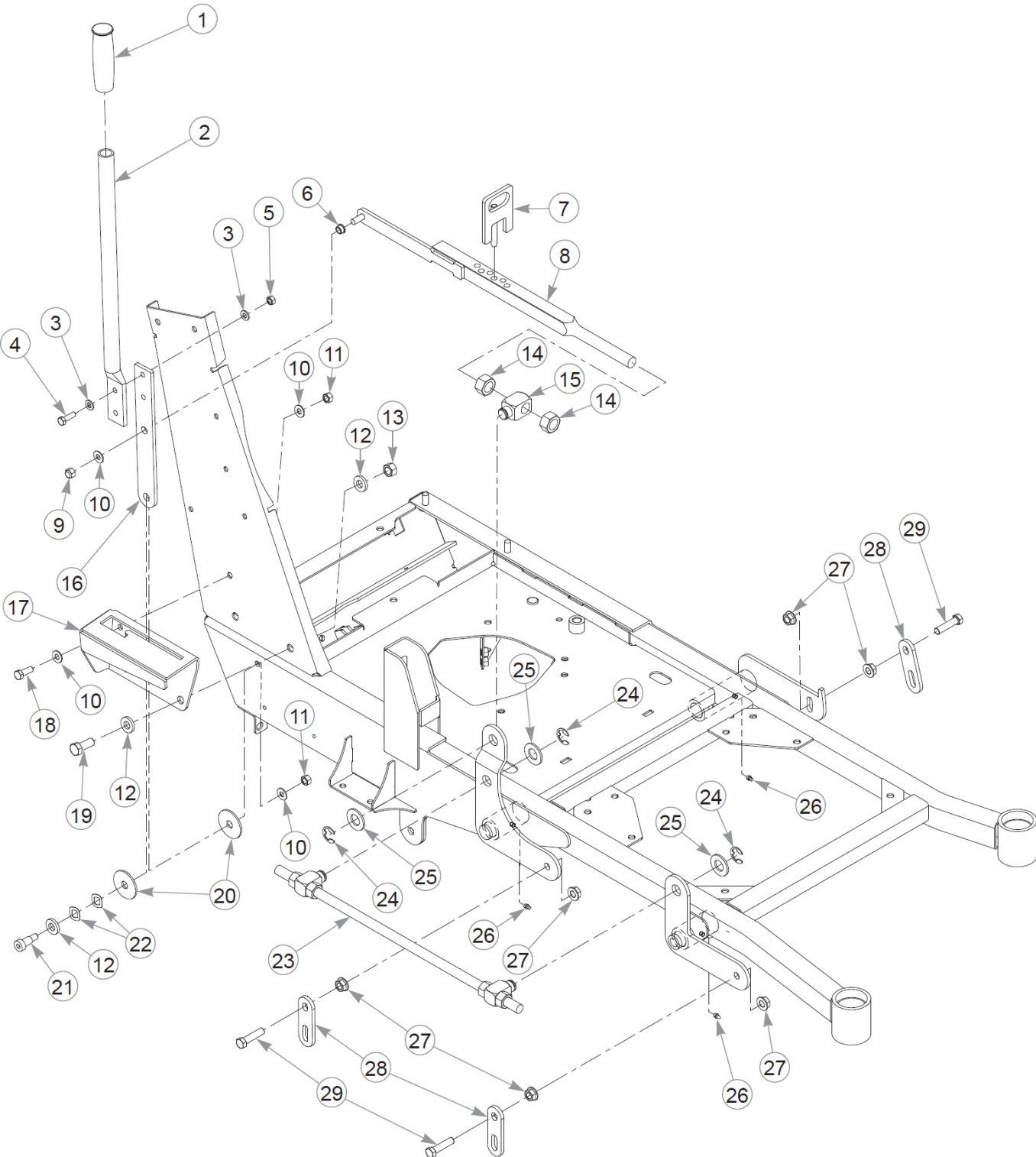
1. Torque to 160 N•m.
2. Torque to 40 N•m.



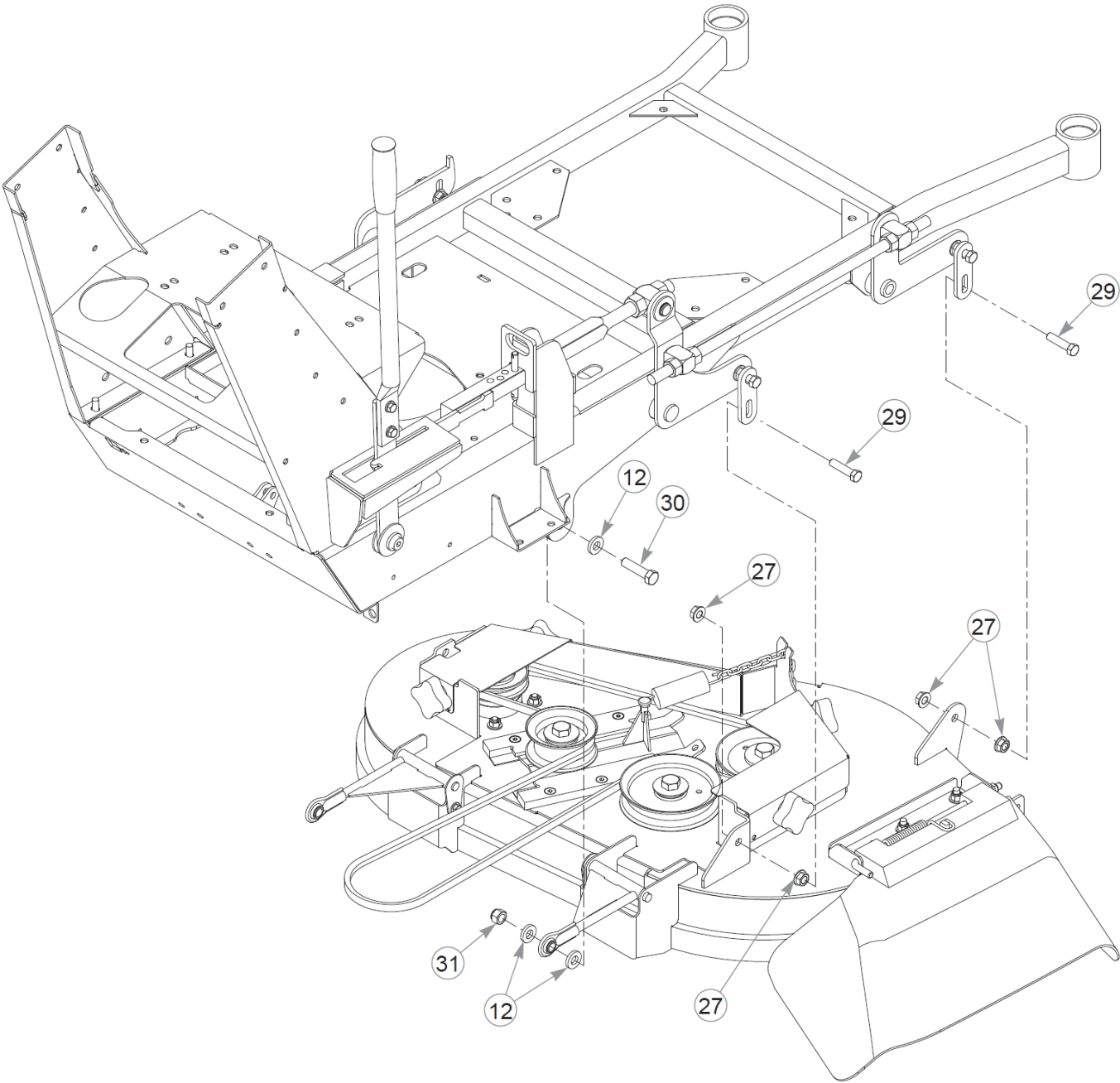
Item	Part No.	Qty	Name
1	601786	1	DECK BELT
2	601806	1	DISCHARGE CHUTE
3	601824	1	SPRING, TORSION
4	601843	1	PIN, CHUTE
5	114793	1	CHUTE BRACKET, 36
6	086660	3	NT .375-16NLG8
7	767954	2	FW 0.379X.82X.06 HD ZN
8	768523	10	FW 0.343SAE
9	034280	4	CS .312-18X0.750HXG5
10	550475	1	PULLEY COVER RS, CE SVC
11	550476	1	PULLEY COVER LS, CE SVC
12	782474	2	CW .678 X 2.250 X .187
13	781872	2	CS .625-11X1.250HXG5
14	600900	1	BLADE, F13.75"-L-F-CW
15	600901	1	BLADE, F20.50"-L-F-CW
16	602562	2	DECAL, NO SERVICE

Comments for Page: 36" Side Discharge Deck

1. Torque to 160 N•m.
2. Do not torque; the discharge chute must pivot freely.
3. The pulley covers include the decals.



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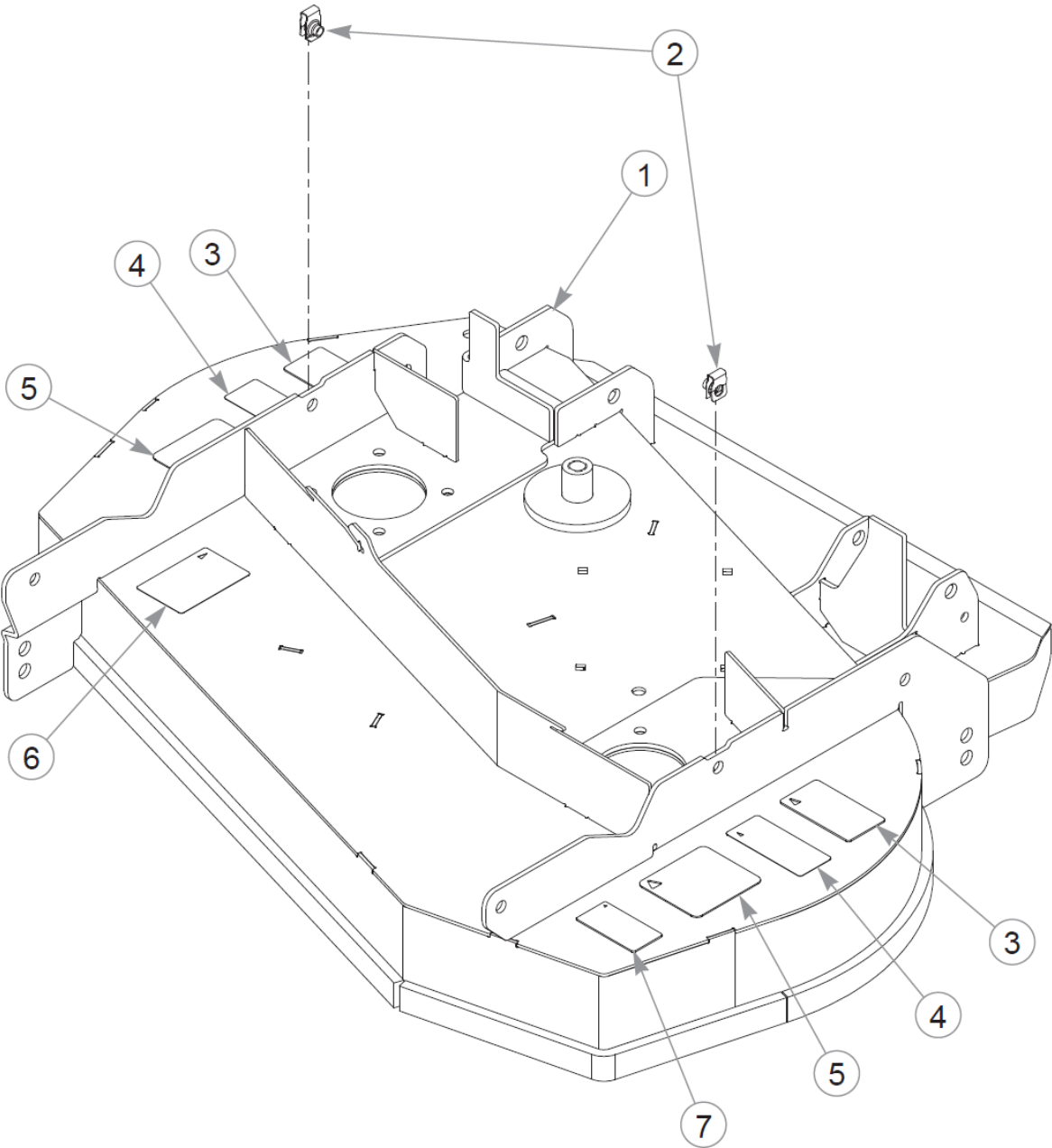


Hardware (Multi-Page)

Item	Part No.	Qty	Name
1	792317	1	GRIP, 1.000 X 4.562 BLK
2	110570	1	DECK LIFT HANDLE
3	768523	4	FW 0.343SAE
4	036236	2	CS .312-18X1.000HXG5
5	034272	2	NT .312-18HXG5
6	765339	1	BUSHING, IGUS#0608 (FS)
7	348284	1	STOP, HEIGHT ADJ W/A
8	110529	1	DECK INDICATOR W/A
9	086660	1	NT .375-16NLG8
10	767954	4	FW 0.379X.82X.06 HD ZN
11	054502	2	NT .375-16HXG5
12	767962	11	FW .531 x 1.063 x .175
13	008193	2	NT .500-13HXG5
14	008417	2	NT .750-10HXG5
15	781930	1	BLOCK, DECK LIFT MT 3/4"
16	110530	1	LOWER HANDLE
17	550073	1	DECK LIFT TS SERV ASSY
18	036244	1	CS .375-16X1.00 HX G5 ZN
19	705954	2	CS .500-13X1.25 HX G5 ZN
20	263517	2	BEARING DISC .531 ID
21	728550	1	SB .50X.75SH .375-16TD
22	601953	2	WASHER, WAVY .558x1.005
23	601942	1	DECK LIFT ROD N/SPRING
24	781294	3	CLIP E, 1.00 X.625X .05
25	601681	3	FW .781X1.50X.12 ZN
26	015495	3	GREASE FITTING STRAIGHT
27	704643	12	NT .437-14FLKG5
28	110880	3	DECK LIFT LINK,
29	055749	6	CS .437-14X1.750HXG5
30	078949	2	CS .500-13X2.000 FUL HX
31	781567	2	NT .500-13NLG5

Comments for Page: 36" Side Discharge Deck Lift & Mounting Hardware (Multi-Page)

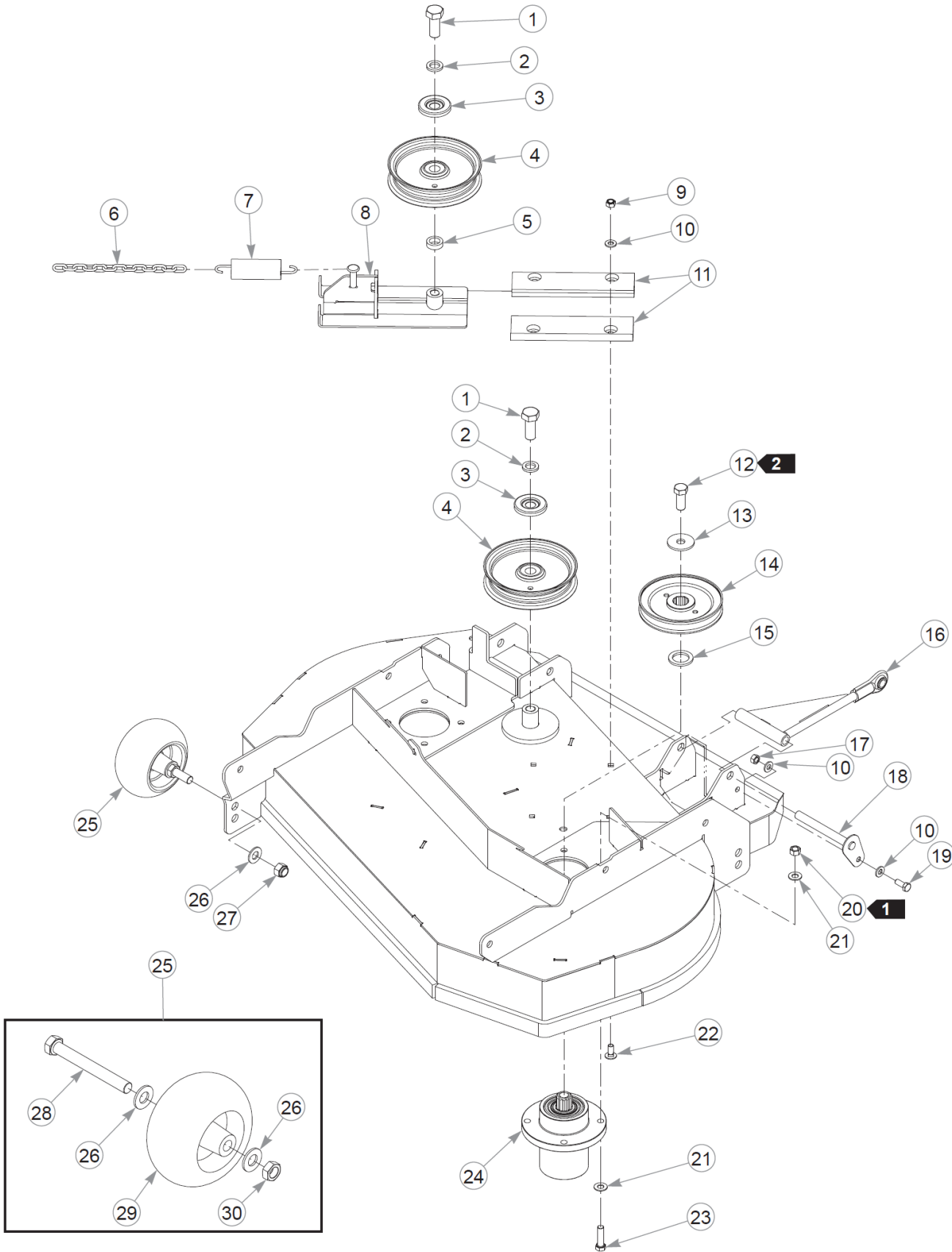
1. The deck lift cover (550073) includes the deck height decal (602061CE - see 36" Cover).



Item	Part No.	Qty	Name
1	551462	1	SVC DECK DECAL 36" RD
2	601069	2	CN .312-18x.200 MAX THK
3	603391	2	DECAL, RUBBER FLAP
4	601931	2	DECAL, THROWN OBJECTS
5	601787	2	DECAL, TRIMSTAR
6	602243	1	DECAL, BELT ROUTING
7	793513	1	DECAL, 36" DECK ID

Comments for Page: 36" Rear Discharge Service Deck

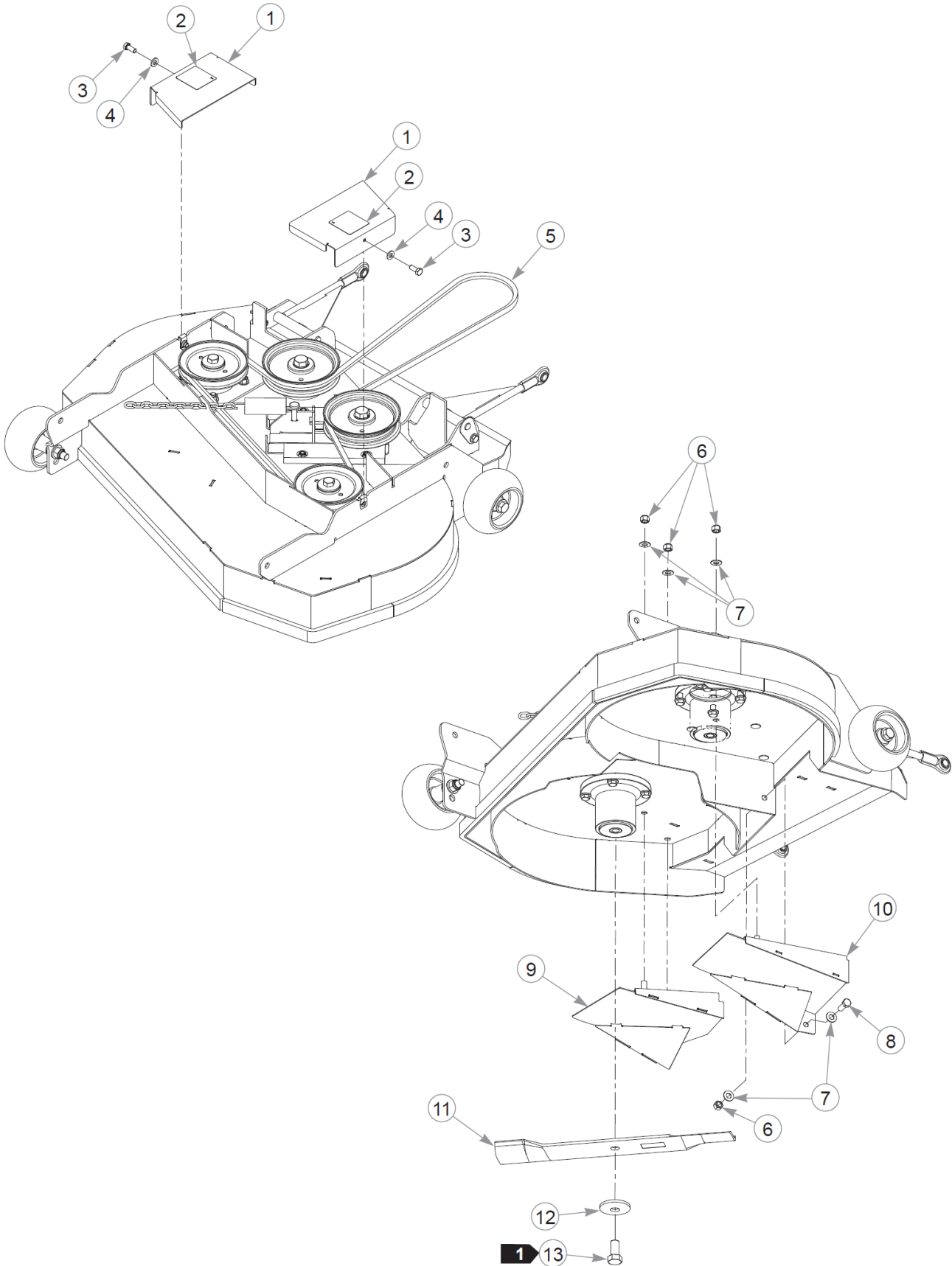
- 1. The deck includes hardware & decals.



Item	Part No.	Qty	Name
1	025007	2	CS .62511X1.750HXG5
2	028118	2	FW 0.625X1.00X.13 ZN
3	603057	2	DUST SHIELD W/OFFSET
4	781856	2	PULLEY, IDLER NHI 5.00"
5	600296	1	SPACER, DECK IDLER
6	259812	1	CHAIN, 13 LINK
7	036384	1	SPRING 1/4 COIL PL 1.23
8	114433	1	IDLER SLIDE W/A
9	058776	4	NT .312-18NLG5
10	768523	8	FW 0.343SAE
11	603750	2	IDLER SLIDE, SHORT
12	781872	2	CS .625-11X1.250HXG5
13	782474	2	CW .678 X 2.250 X .187
14	603730	2	PULLEY, DRIVE 4.78 EOD
15	045765	2	FW 1.030X1.50X.13 HD ZN
16	797365	2	DECK PULLBAR W/A
17	034272	2	NT .312-18HXG5
18	322974	2	PULLBAR PIN W/A
19	034280	2	CS .312-18X0.750HXG5
20	054502	8	NT .375-16HXG5
21	767954	16	FW 0.379X.82X.06 HD ZN
22	016253	4	CB .312-18X .750 FUL ZN
23	005116	8	CS .375-16X1.38 HX G5 ZN
24	783506	2	BLADE SPINDLE ASSEMBLY
25	788166	2	WHEEL ASSY, ANTI SCALP
26	767962	62	FW .531 x 1.063 x .175
27	781567	2	NT .500-13NLG5
28	781708	2	CS .500-13X4.25 HX G5 ZN
29	031997	2	ANTI-SCALP WHEEL
30	053199	2	NT .500-13JAMG5

Comments for Page: 36" Rear Discharge Deck Pulleys & Spindles

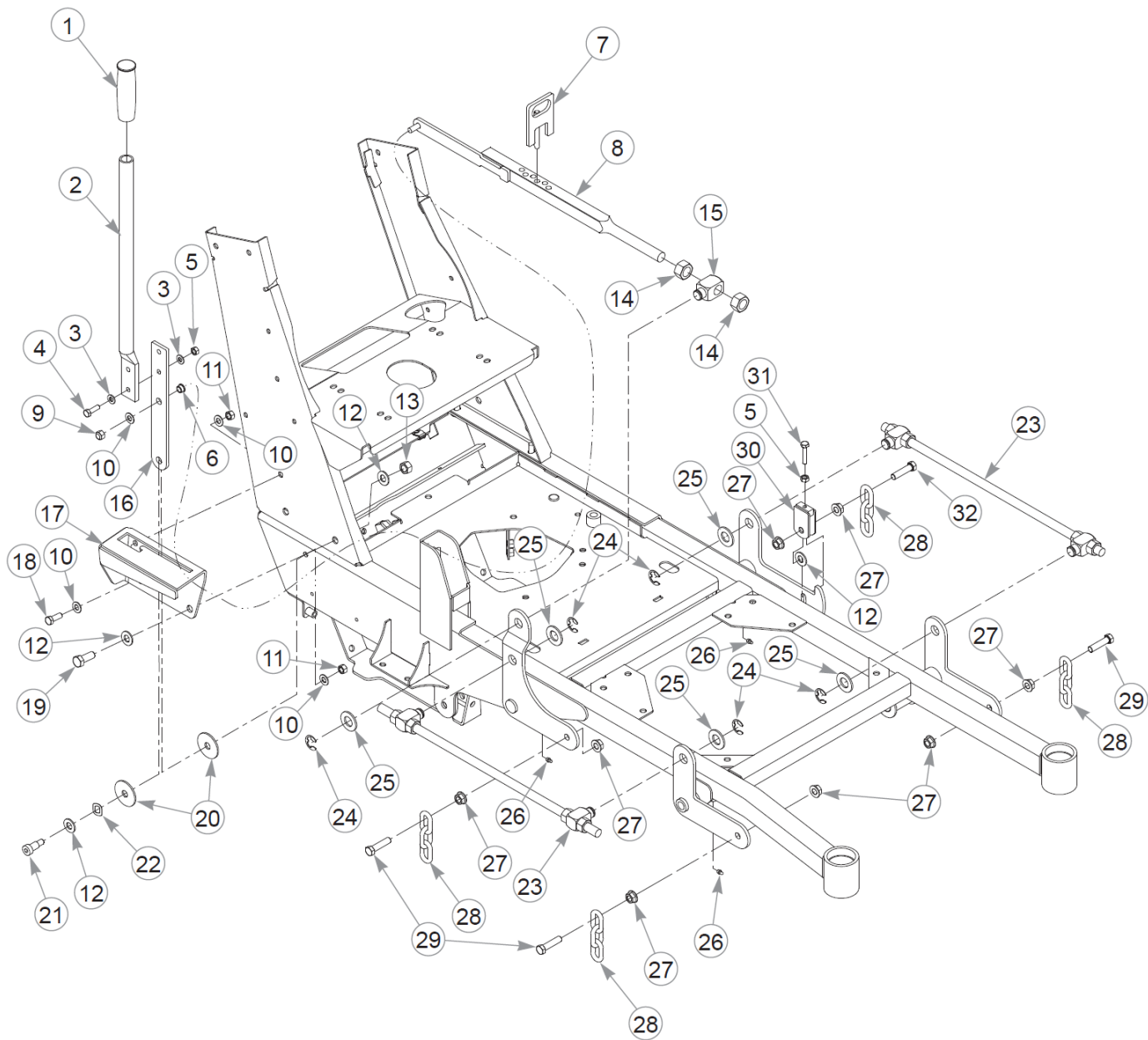
1. Torque to 40 N•m.
2. Torque to 160 N•m.
3. The plastic wheel assembly (788166) includes hardware.



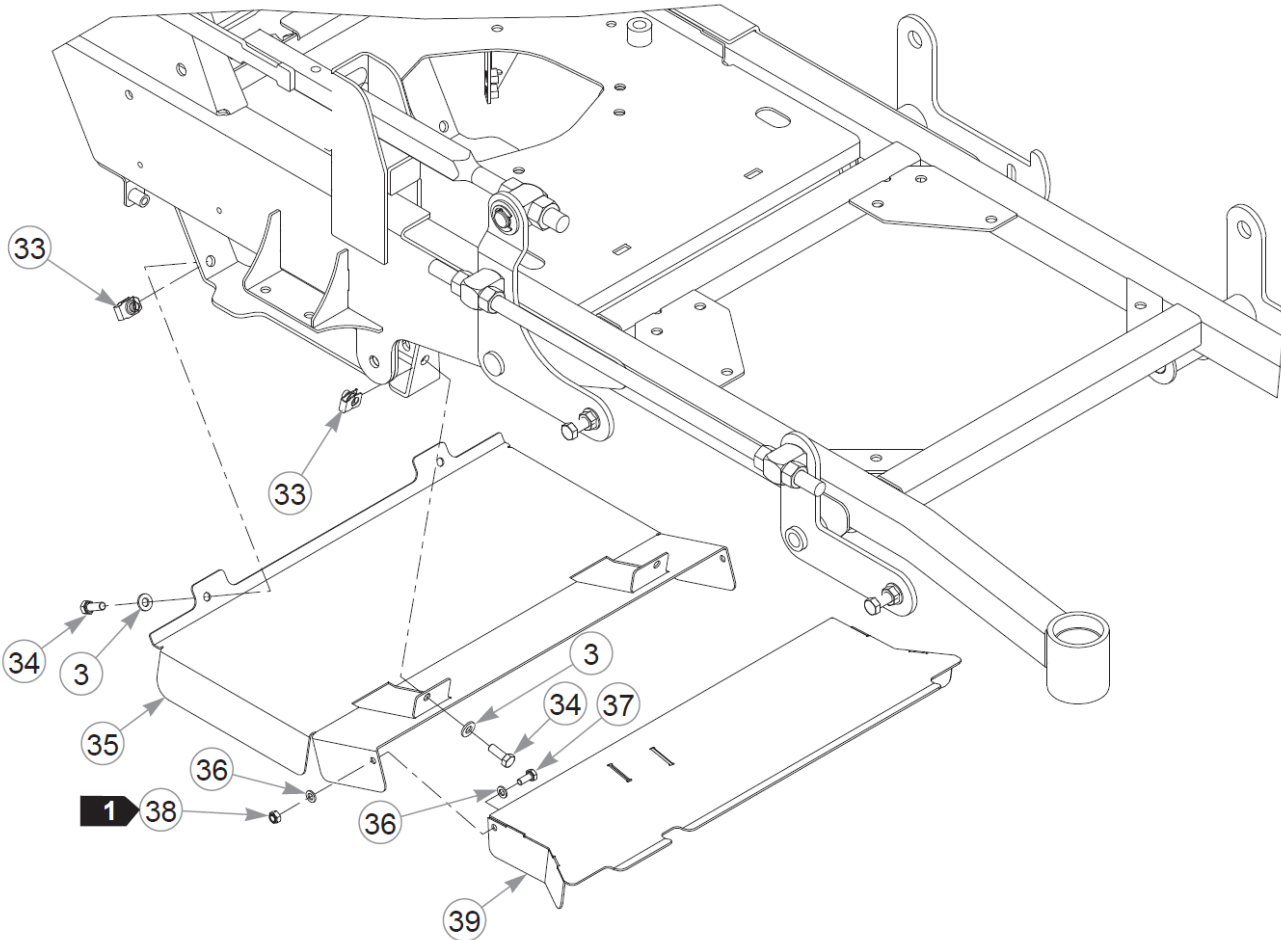
Item	Part No.	Qty	Name
1	551463	2	SVC PULLEY COVER, 36" RD
2	602562	2	DECAL, NO SERVICE
3	034280	2	CS .312-18X0.750HXG5
4	768523	2	FW 0.343SAE
5	603745	1	BELT, A-SECTION
6	086660	4	NT .375-16NLG8
7	767954	5	FW 0.379X.82X.06 HD ZN
8	036244	1	CS .375-16X1.00 HX G5 ZN
9	116211	1	RAMP, RIGHT SIDE W/A
10	116217	1	RAMP, LEFT SIDE W/A
11	783753	2	BLADE, 17.86"-L-F-CW
	785436	2	BLADE, 17.86"-GAT-F-CW
	794198	2	BLADE, 17.86"-MUL-F-CW
	795526	2	BLADE, F17.86"-H-F-CW
12	782474	2	CW .678 X 2.250 X .187
13	781872	2	CS .625-11X1.250HXG5

Comments for Page: 36" Rear Discharge Deck

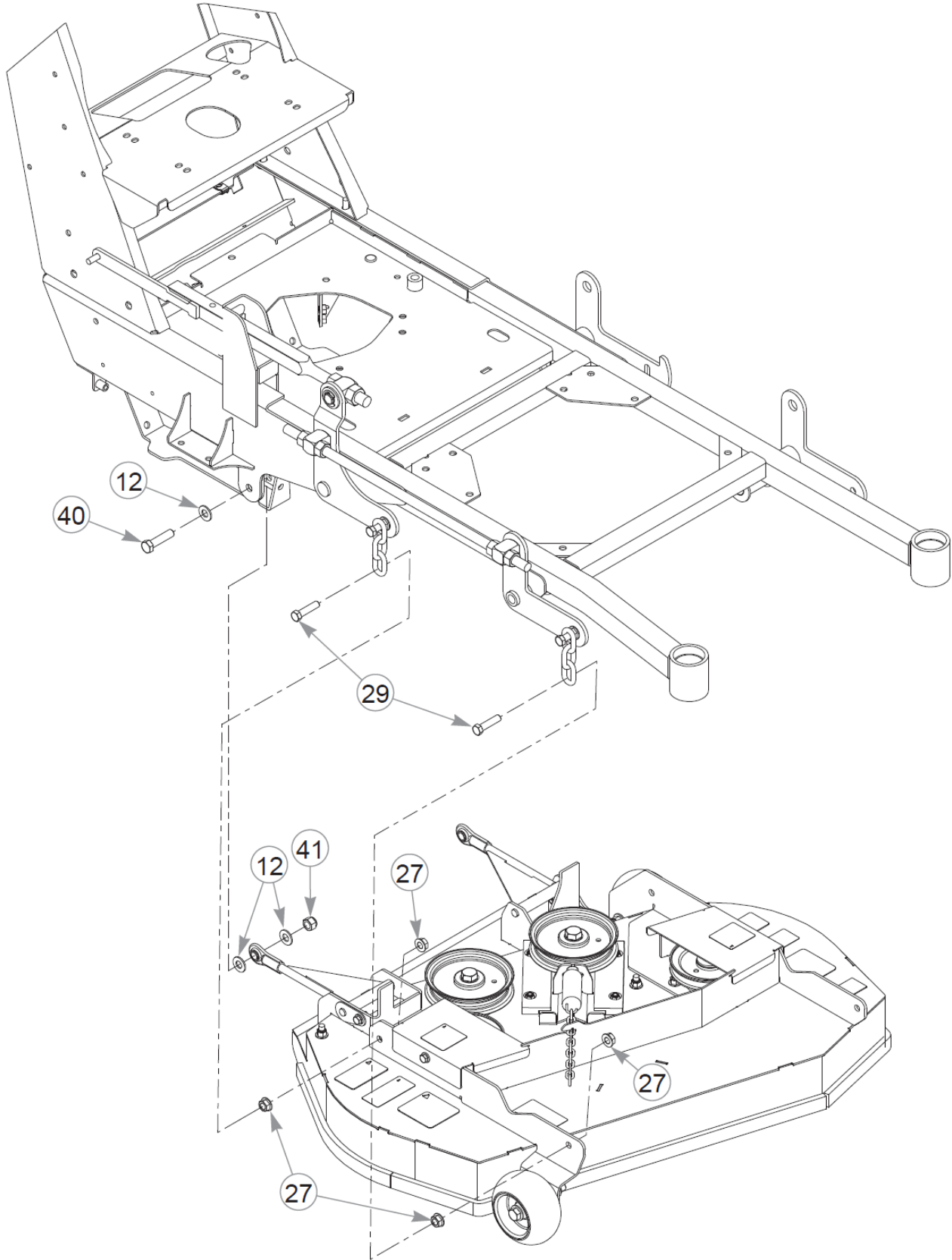
1. Torque to 160 N•m.
2. The pulley covers (551463) include the decals (602562).



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36" Rear Discharge Deck Lift & Mounting

Hustler Trimstar CE Parts Manual

Hardware (Multi-Page)

Item	Part No.	Qty	Name
1	792317	1	GRIP,1.000 X 4.562 BLK
2	110570	1	DECK LIFT HANDLE
3	768523	8	FW 0.343SAE
4	036236	2	CS .312-18X1.000HXG5
5	034272	3	NT .312-18HXG5
6	765339	1	BUSHING,IGUS#0608 (FS)
7	348284	1	STOP, HEIGHT ADJ W/A
8	110529	1	DECK INDICATOR W/A
9	086660	1	NT .375-16NLG8
10	767954	4	FW 0.379X.82X.06 HD ZN
11	054502	2	NT .375-16HXG5
12	767962	13	FW .531 x 1.063 x .175
13	008193	2	NT .500-13HXG5
14	008417	2	NT .750-10HXG5
15	781930	1	BLOCK, DECK LIFT MT 3/4"
16	110530	1	LOWER HANDLE
17	550073	1	DECK LIFT TS SERV ASSY
18	036244	1	CS .375-16X1.00 HX G5 ZN
19	705954	2	CS .500-13X1.25 HX G5 ZN
20	263517	2	BEARING DISC .531 ID
21	728550	1	SB .50X.75SH .375-16TD
22	601953	2	WASHER, WAVY .558x1.005
23	601942	2	DECK LIFT ROD N/SPRING
24	781294	5	CLIP E, 1.00 X.625X .05
25	601681	5	FW .781X1.50X.12 ZN
26	015495	3	GREASE FITTING STRAIGHT
27	704643	16	NT .437-14FLKG5
28	360131	4	CHAIN, DECK LIFT
29	055749	7	CS .437-14X1.750HXG5
30	348458	1	YOKE W/A, DECK LEVELER
31	756270	1	CS .312-18X1.500HXG5
32	781831	1	CS .437-14x1.75 FULTHG5
33	601069	4	CN .312-18x.200 MAX THK
34	064014	4	CS .312-18X0.875HXG5
35	116282	1	SHIELD, FIXED
36	768515	4	FW 0.281SAE

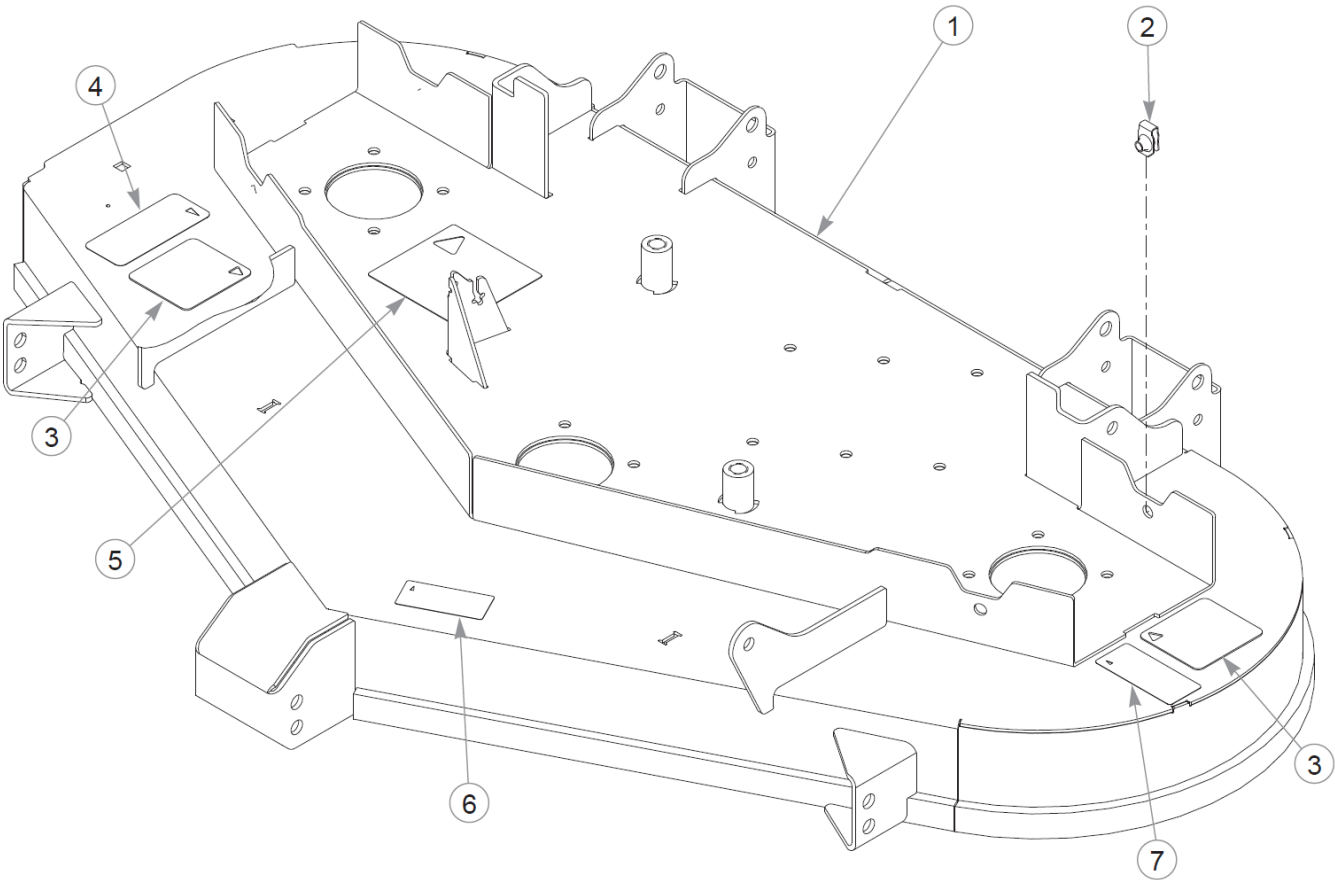
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36" Rear Discharge Deck Lift & Mounting
Hardware (Multi-Page)

Item	Part No.	Qty	Name
37	055939	2	CS .250-20X0.75 HX G5 ZN
38	068551	2	NT .250-20 HXZY NL
39	116286	1	SHIELD, PIVOTING W/A
40	078949	2	CS .500-13X2.000 FUL HX
41	781567	2	NT .500-13NLG5

Comments for Page: 36" Rear Discharge Deck Lift & Mounting Hardware (Multi-Page)

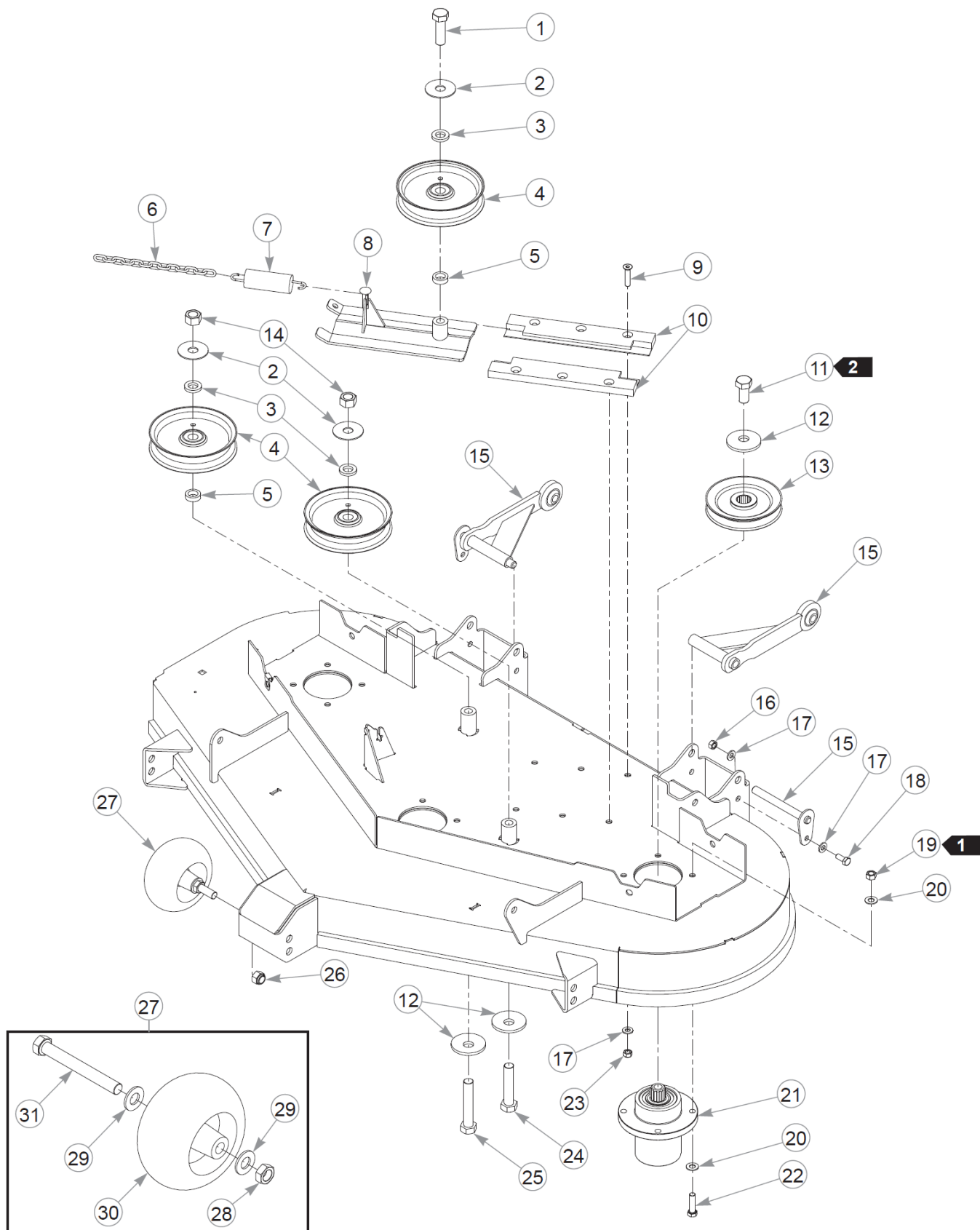
- 1. Do not torque; the shield must pivot freely.
- 2. The deck lift cover (550073) includes the deck height decal (602061CE - see 36" Cover).



Item	Part No.	Qty	Name
1	550230	1	48" SERVICE DECK
2	601069	4	CN .312-18x.200 MAX THK
3	601787	2	DECAL, TRIMSTAR
4	601796	1	DECAL, TRIMSTAR
5	781419	1	DECAL, BELT ROUTING
6	793976	1	DECAL,48"DECK ID
7	601931	1	DECAL, THROWN OBJECTS

Comments for Page: 48" Side Discharge Service Deck

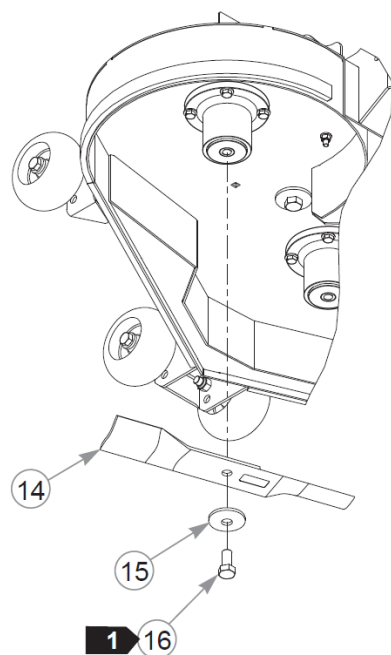
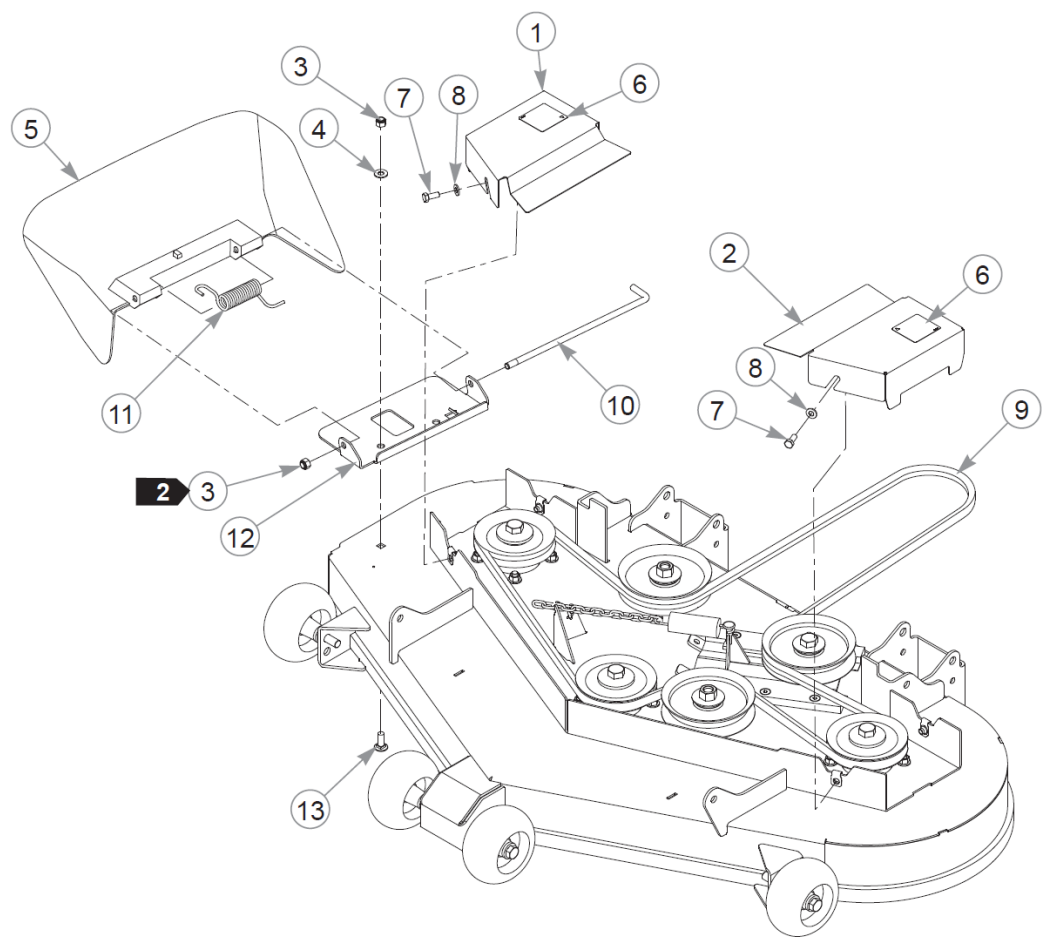
- 1. The deck includes hardware & decals.



Item	Part No.	Qty	Name
1	025007	1	CS .62511X1.750HXG5
2	046821	3	FW .656X2.00X.08 ZN
3	797449	3	FW .630X1.13X.18 ZN
4	781856	3	PULLEY, IDLER NHI 5.00"
5	600296	2	SPACER, DECK IDLER
6	259812	1	CHAIN, 13 LINK
7	036384	1	SPRING 1/4 COIL PL 1.23
8	105031	1	IDLER, DECK MNZ W/A
9	797910	6	CS .312-18x1.50FLT SH ZN
10	601434	2	IDLER SLIDE, UHMW
11	781872	3	CS .625-11X1.250HXG5
12	782474	5	CW .678 X 2.250 X .187
13	792689	3	PULLEY, DRIVE 5.19 OP
14	016972	2	NT .625-11 HX G5 ZN
15	116335	2	PUSHER ARM
16	034272	2	NT .312-18HXG5
17	768523	10	FW 0.343SAE
18	034280	2	CS .312-18X0.750HXG5
19	054502	12	NT .375-16HXG5
20	767954	24	FW 0.379X.82X.06 HD ZN
21	783506	3	BLADE SPINDLE ASSEMBLY
22	005116	12	CS .375-16X1.38 HX G5 ZN
23	058776	6	NT .312-18NLG5
24	783738	1	CS .625-11X3.000HXG5
25	794875	1	CS .625-11 X 3.500 FLTHD
26	781567	4	NT .500-13NLG5
27	788166	4	WHEEL ASSY, ANTI SCALP
28	053199	4	NT .500-13JAMG5
29	767962	8	FW .531 x 1.063 x .175
30	031997	4	ANTI-SCALP WHEEL
31	781708	4	CS .500-13X4.25 HX G5 ZN

Comments for Page: 48" Side Discharge Deck Pulleys & Spindles

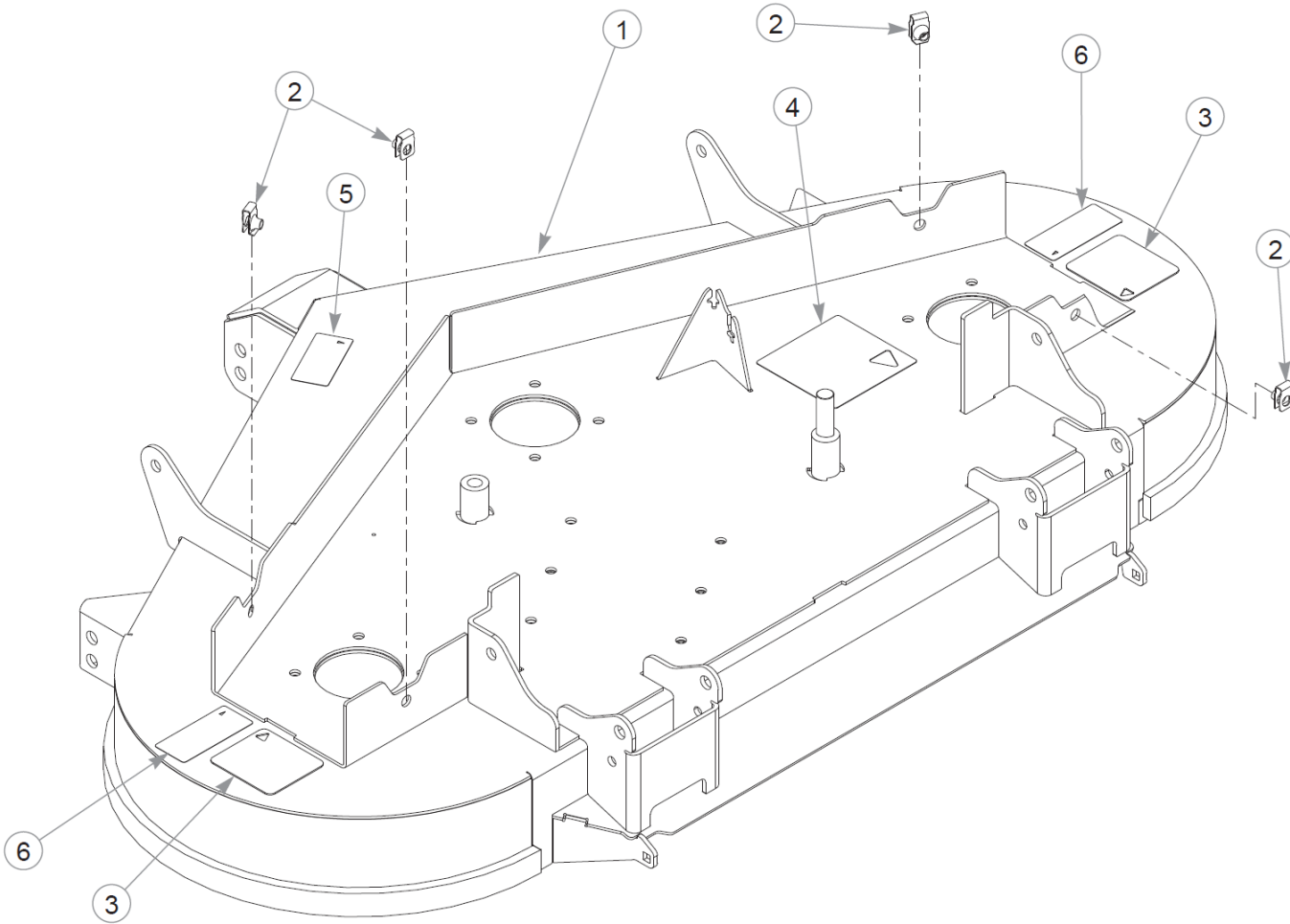
1. Torque to 40 N•m.
2. Torque to 160 N•m.
3. The plastic wheel assembly (788166) includes hardware.



Item	Part No.	Qty	Name
1	550477	1	SVC PULLEY COVER-RS
2	550478	1	SVC PULLEY COVER-LS
3	086660	7	NT .375-16NLG8
4	767954	6	FW 0.379X.82X.06 HD ZN
5	601806	1	DISCHARGE CHUTE
6	602562	2	DECAL, NO SERVICE
7	034280	4	CS .312-18X0.750HXG5
8	768523	4	FW 0.343SAE
9	601969	1	DECK BELT
10	601843	1	PIN, CHUTE
11	601824	1	SPRING, TORSION
12	114794	1	CHUTE BRACKET, 48/54
13	025395	2	CB .375-16X 1.00 G5 ZN
14	795757	3	BLADE, F16.50"-H-F-CW
	601123	3	BLADE, 16.50"-L-F-CW
	796631	3	BLADE, 16.50"-GAT-F-CW
15	782474	3	CW .678 X 2.250 X .187
16	781872	3	CS .625-11X1.250HXG5

Comments for Page: 48" Side Discharge Deck

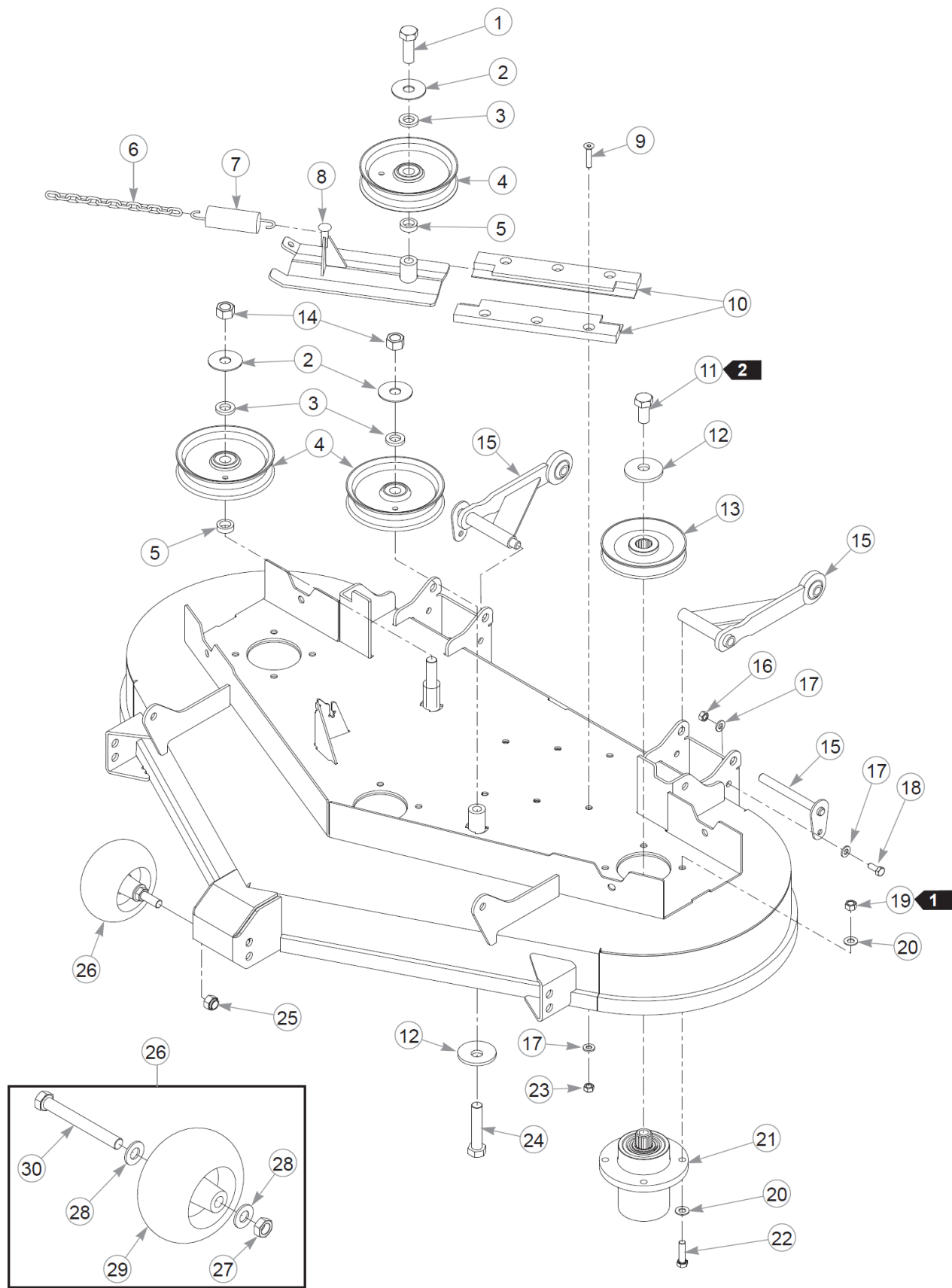
1. Torque to 160 N•m.
2. Do not torque; the discharge chute must pivot freely.
3. The pulley covers include the decals.



Item	Part No.	Qty	Name
1	550255	1	SERVICE DECK, 48" RD
2	601069	4	CN .312-18x.200 MAX THK
3	601787	2	DECAL, TRIMSTAR
4	781419	1	DECAL, BELT ROUTING
5	793976	1	DECAL,48"DECK ID
6	601931	2	DECAL, THROWN OBJECTS

Comments for Page: 48" Rear Discharge Service Deck

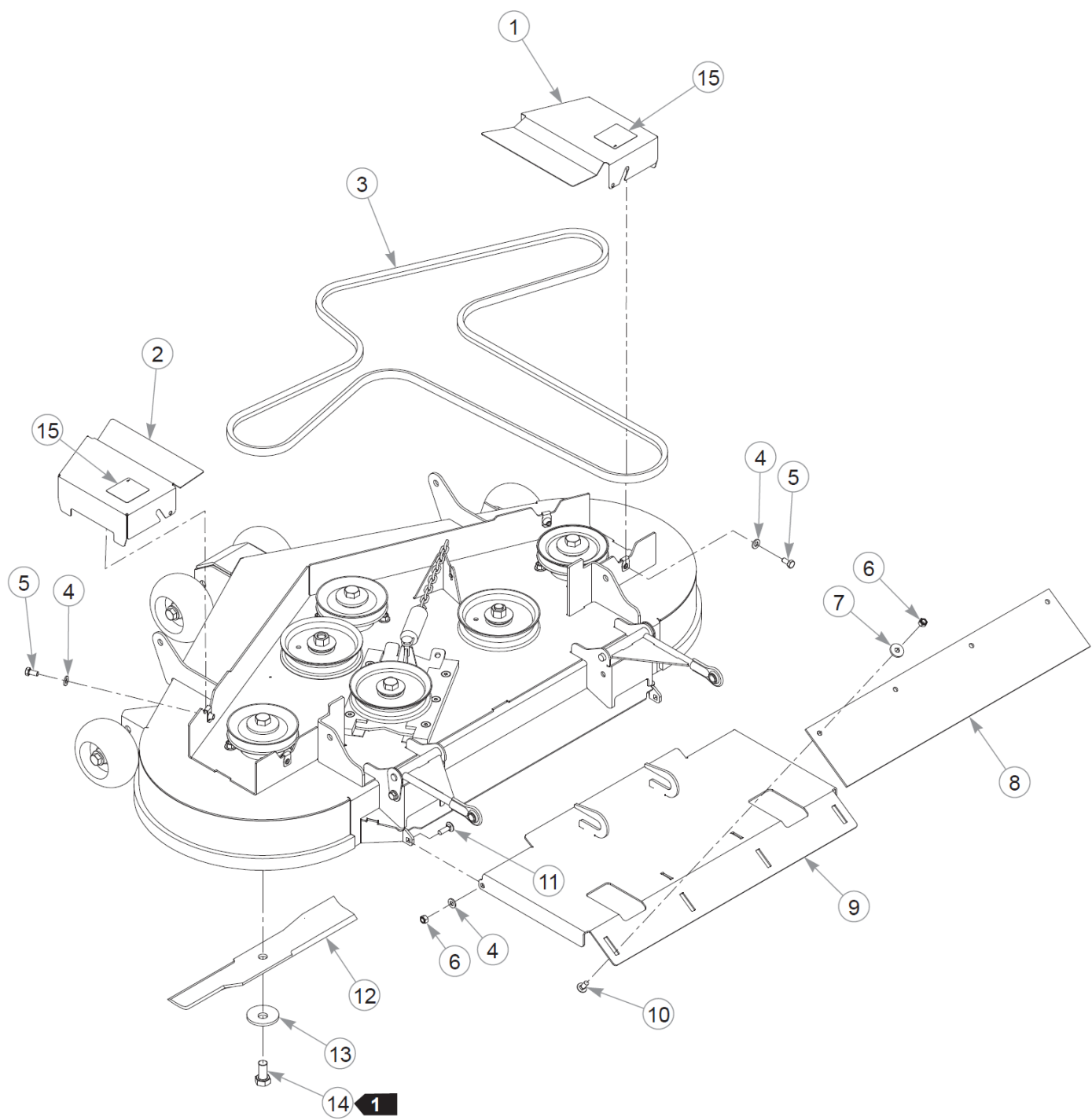
- 1. The deck includes hardware & decals.



Item	Part No.	Qty	Name
1	025007	1	CS .62511X1.750HXG5
2	046821	3	FW .656X2.00X.08 ZN
3	797449	3	FW .630X1.13X.18 ZN
4	781856	3	PULLEY, IDLER NHI 5.00"
5	600296	2	SPACER, DECK IDLER
6	259812	1	CHAIN, 13 LINK
7	036384	1	SPRING 1/4 COIL PL 1.23
8	105031	1	IDLER, DECK MNZ W/A
9	797910	6	CS .312-18x1.50FLT SH ZN
10	601434	2	IDLER SLIDE, UHMW
11	781872	3	CS .625-11X1.250HXG5
12	782474	4	CW .678 X 2.250 X .187
13	792689	3	PULLEY, DRIVE 5.19 OP
14	016972	2	NT .625-11 HX G5 ZN
15	116335	2	PUSHER ARM
16	034272	2	NT .312-18HXG5
17	768523	6	FW 0.343SAE
18	034280	2	CS .312-18X0.750HXG5
19	054502	12	NT .375-16HXG5
20	767954	24	FW 0.379X.82X.06 HD ZN
21	783506	3	BLADE SPINDLE ASSEMBLY
22	005116	12	CS .375-16X1.38 HX G5 ZN
23	058776	2	NT .312-18NLG5
24	783738	1	CS .625-11X3.000HXG5
25	781567	4	NT .500-13NLG5
26	788166	4	WHEEL ASSY, ANTI SCALP
27	053199	4	NT .500-13JAMG5
28	767962	8	FW .531 x 1.063 x .175
29	031997	4	ANTI-SCALP WHEEL
30	781708	4	CS .500-13X4.25 HX G5 ZN

Comments for Page: 48" Rear Discharge Deck Pulleys & Spindles

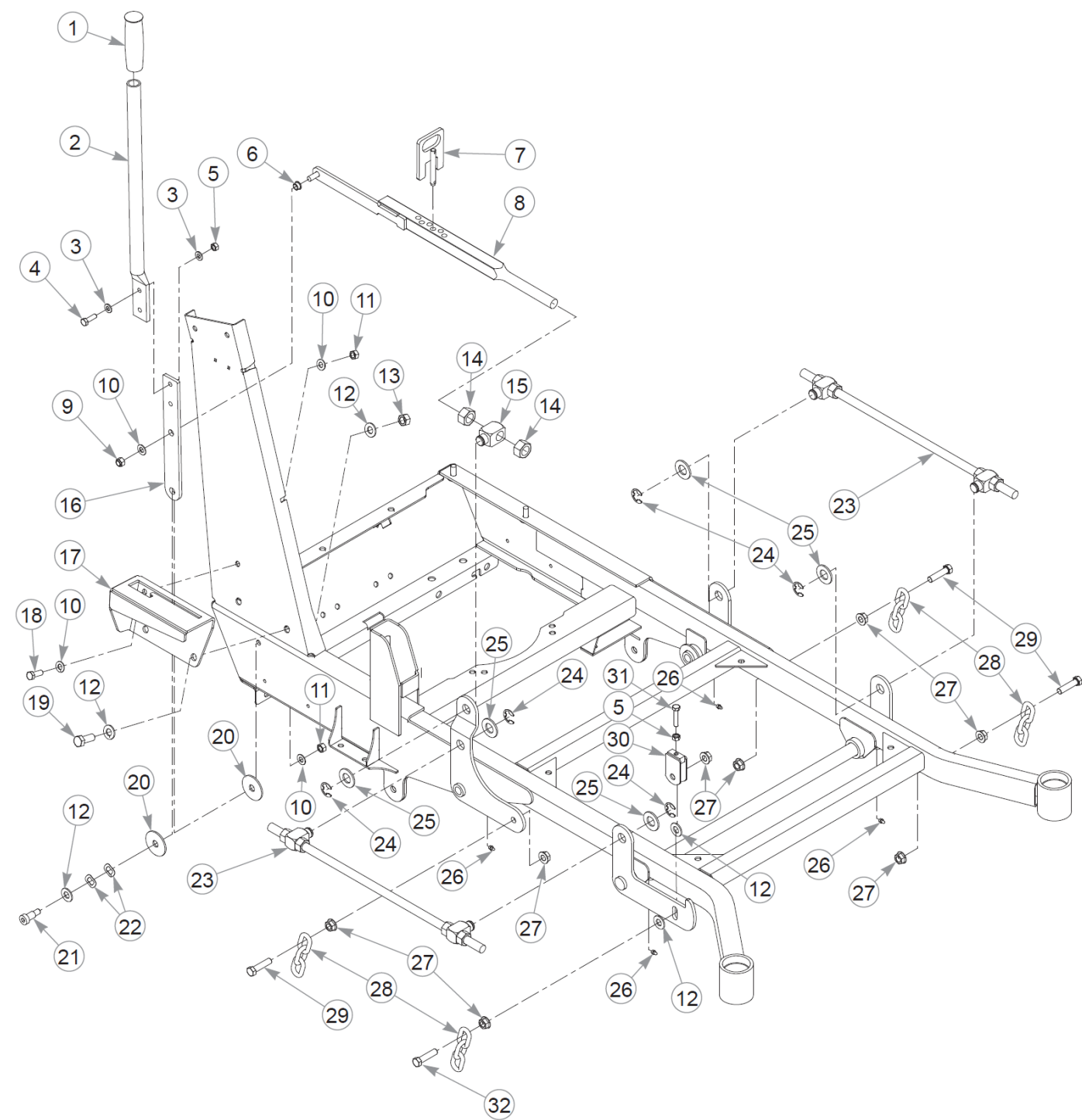
1. Torque to 40 N•m.
2. Torque to 160 N•m.
3. The plastic wheel assembly (788166) includes hardware.



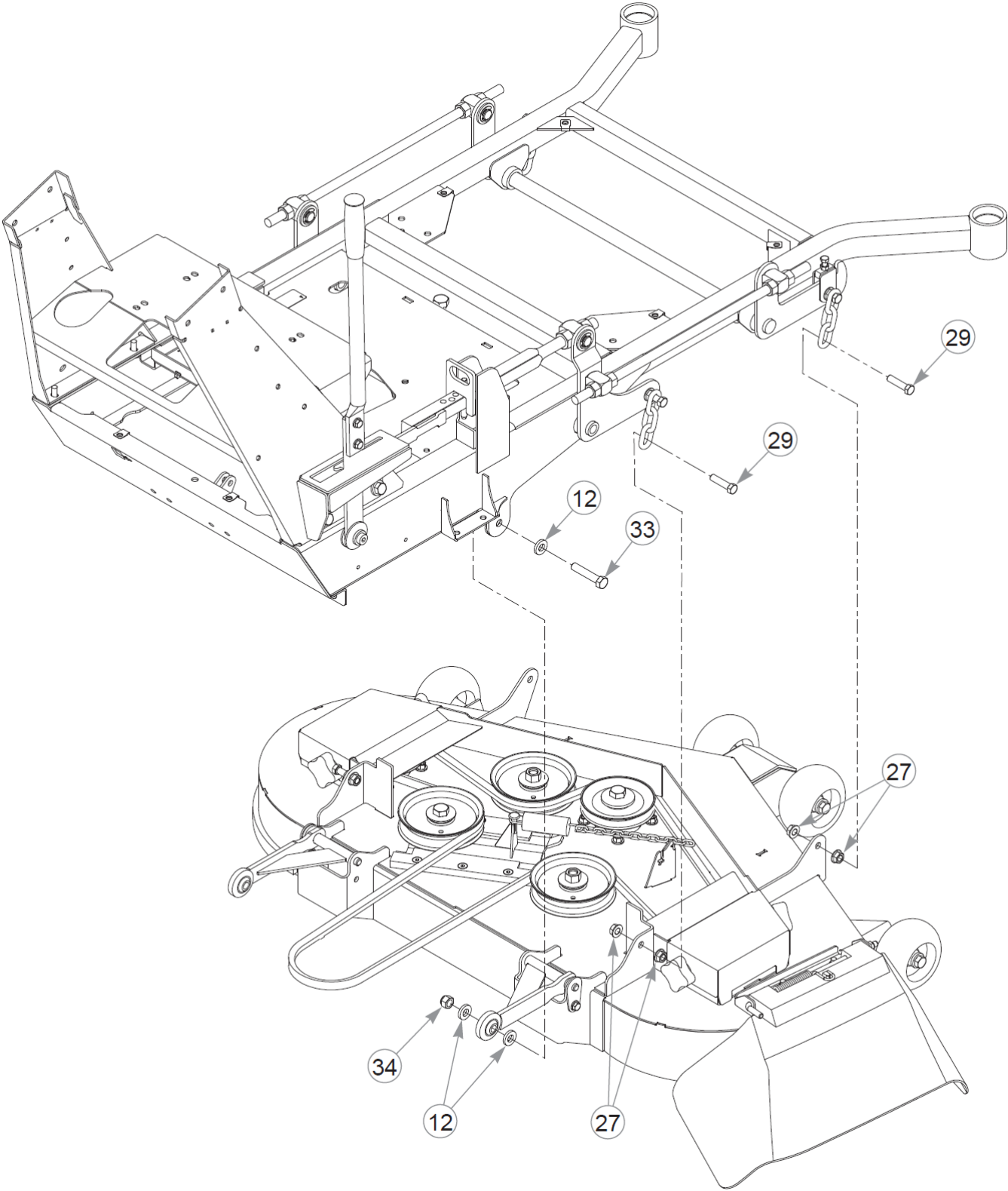
Item	Part No.	Qty	Name
1	550477	1	SVC PULLEY COVER-RS
2	550478	1	SVC PULLEY COVER-LS
3	601969	1	DECK BELT
4	768523	6	FW 0.343SAE
5	034280	4	CS .312-18X0.750HXG5
6	058776	6	NT .312-18NLG5
7	712927	4	FW 0.344X1.00X.12 HD ZN
8	601864	1	RUBBER, DISCHARGE FLAP
9	110843	1	CHUTE W/A
10	016253	4	CB .312-18X .750 FUL ZN
11	037887	2	CB .312-18X 1.000 FUL ZN
12	601123	3	BLADE, 16.50"-L-F-CW
	796631	3	BLADE, 16.50"-GAT-F-CW
	796623	3	BLADE, 16.50"-MUL-F-CW
	795757	3	BLADE, F16.50"-H-F-CW
	601014	3	BLADE, F16.50"-L-F-CW
13	782474	3	CW .678 X 2.250 X .187
14	781872	3	CS .625-11X1.250HXG5
15	602562	2	DECAL, NO SERVICE

Comments for Page: 48" Rear Discharge Deck

1. Torque to 160 N•m.
2. The pulley covers (550477 & 550478) include the decals (602562).



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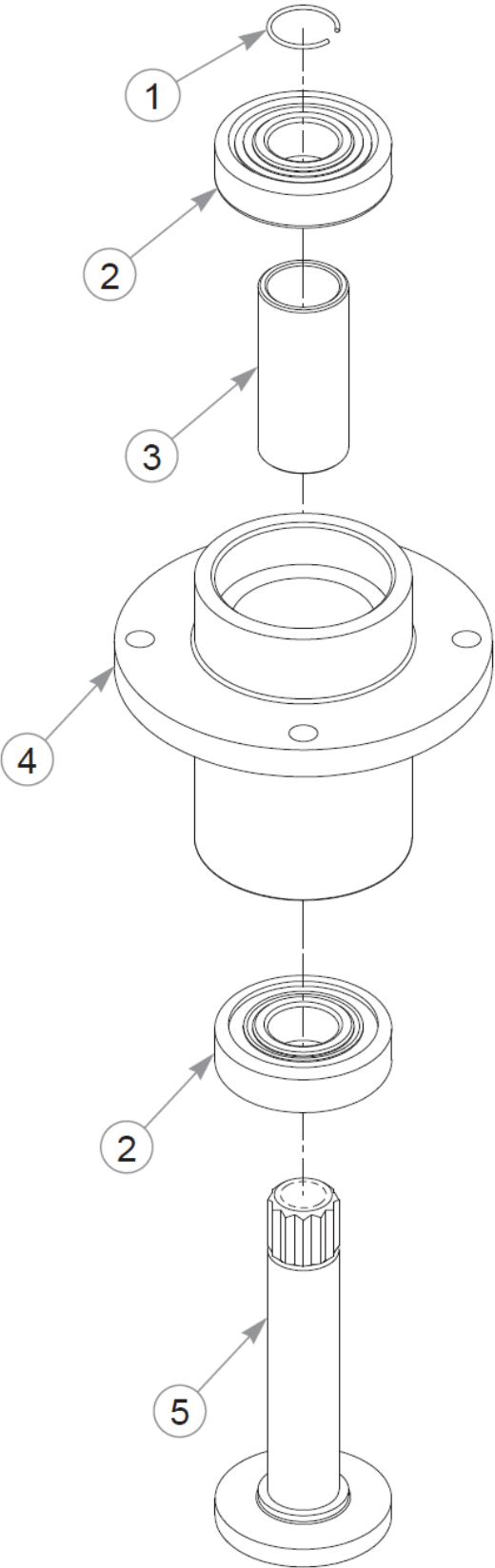


Item	Part No.	Qty	Name
1	792317	1	GRIP, 1.000 X 4.562 BLK
2	110570	1	DECK LIFT HANDLE
3	768523	4	FW 0.343SAE
4	036236	2	CS .312-18X1.000HXG5
5	034272	3	NT .312-18HXG5
6	765339	1	BUSHING, IGUS#0608 (FS)
7	348284	1	STOP, HEIGHT ADJ W/A
8	110529	1	DECK INDICATOR W/A
9	086660	1	NT .375-16NLG8
10	767954	4	FW 0.379X.82X.06 HD ZN
11	054502	2	NT .375-16HXG5
12	767962	13	FW .531 x 1.063 x .175
13	008193	2	NT .500-13HXG5
14	008417	2	NT .750-10HXG5
15	781930	1	BLOCK, DECK LIFT MT 3/4"
16	110530	1	LOWER HANDLE
17	550073	1	DECK LIFT TS SERV ASSY
18	036244	1	CS .375-16X1.00 HX G5 ZN
19	705954	2	CS .500-13X1.25 HX G5 ZN
20	263517	2	BEARING DISC .531 ID
21	728550	1	SB .50X.75SH .375-16TD
22	601953	2	WASHER, WAVY .558x1.005
23	601942	2	DECK LIFT ROD N/SPRING
24	781294	5	CLIP E, 1.00 X.625X .05
25	601681	5	FW .781X1.50X.12 ZN
26	015495	4	GREASE FITTING STRAIGHT
27	704643	16	NT .437-14FLKG5
28	360131	4	CHAIN, DECK LIFT
29	055749	7	CS .437-14X1.750HXG5
30	348458	1	YOKE W/A, DECK LEVELER
31	756270	1	CS .312-18X1.500HXG5
32	781831	1	CS .437-14x1.75 FULTHG5
33	008573	2	CS .500-13 X 2.50 HX G5
34	781567	2	NT .500-13NLG5

Comments for Page: 48" Deck Lift & Mounting Hardware (Multi-Page)

1. The deck lift cover (550073) includes the deck height decal (602061CE - see 48" Cover).

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Item	Part No.	Qty	Name
1	783548	1	RING, BLADE SPINDLE RET
2	607275	2	BLADE SPINDLE BEARING
3	783530	1	SPACER, BLADE SPINDLE
4	783514	1	HOUSING, BLADE SPINDLE
5	783522	1	SHAFT, BLADE SPINDLE