

Parts catalogue

BUSH CUTTER

(EXPORT MODEL)

SE60

MODEL	CODE
SE60	0239-?????

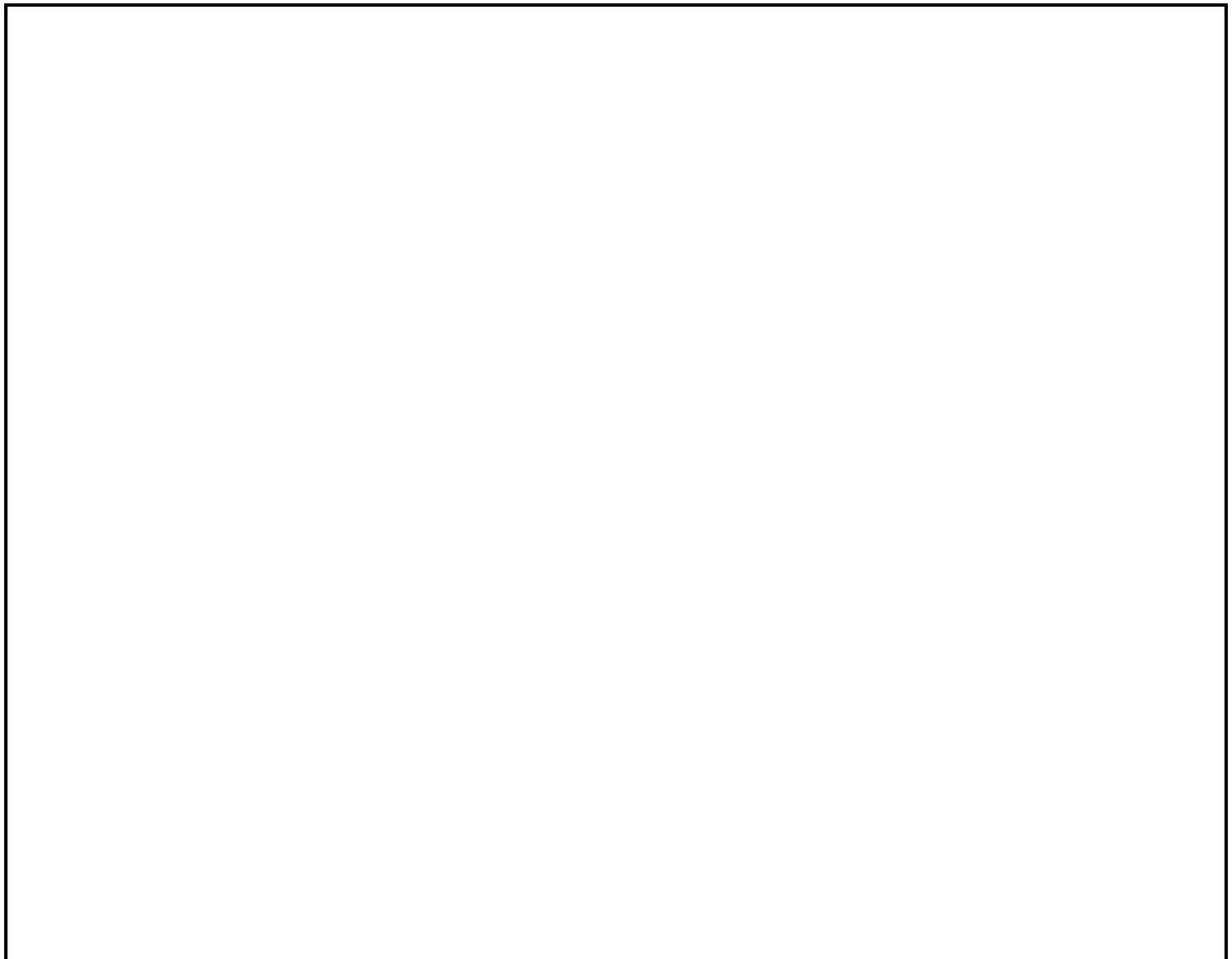
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OREC CO.,LTD.

Update : April 2004

Fig.1-1 TRANSMISSION



17	0239-01310	2nd Shaft 40T Gear	1	
16	0239-01210	2nd Shaft 35T Gear	1	
15	0239-01110	2nd Shaft	1	
14	0239-00420	Driving Change Shaft	1	
13	0239-00310	Main Shaft	1	
12	0239-00210	Transmission Case (Left)	1	
11	89-5121-102507	Oil Seal UE 15.25.7	1	
10	89-3111-062024	Bearing 6202	2	
9	89-3111-062014	Bearing 6201	1	
8	83-1020-363-00	Thrust Washer 16*24*1.0	1	
7	83-1020-361-00	Thrust Washer 15*24*1.0	2	
6	83-1020-355-00	Thrust Washer 12*24*1.0	1	
5	80-1020-161-00	Driving Shift Spring	1	
4	80-1020-123-10	Gear (Low)	1	
3	80-1020-122-00	Collar	1	
2	80-1020-121-10	Gear (High)	1	
1	80-1020-108-00	Driving Shift Guide	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.1-2 TRANSMISSION

15	0910-76500	Blind Cover 15	1	
14	0239-04200	Shift Fork Axle	1	
13	0239-04110	Shift Fork CMP	1	
12	0239-02210	3rd Shaft 28T Gear CMP	1	
11	0239-02110	3rd Shaft CMP	1	
10	0239-01510	2nd Shaft 13T Gear	1	
9	0239-01420	2nd Shaft 28T Gear	1	
8	89-5130-081505	Oil Seal KE 8.15.5	1	
7	89-3111-062014	Bearing 6201	3	
6	89-2511-000160	Snap Ring (\$16)	1	
5	89-2111-030012	Spring Pin 3*12	1	
4	83-1020-363-00	Thrust Washer 16*24*1.0	2	
3	83-1020-355-00	Thrust Washer 12*24*1.0	2	
2	83-1675-375-00	Thrust Washer 14*23*1.0	1	
1	80-1515-119-00	Driving Clutch Gear 15T	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.1-3 TRANSMISSION



13	0239-72100	Hexagonal Hole Bolt	4	
12	0239-03300	Axle 40T Gear	1	
11	0239-03210	Axle (L)	1	
10	0239-03110	Axle (R)	1	
9	0234-71100	Oil Seal MUD 20.47.12.5	1	
8	89-3111-062044	Bearing 6204	3	
7	89-2512-000470	Snap Ring (R47)	1	
6	89-2511-000200	Snap Ring (S20)	1	
5	89-1750-080002	Spring Washer 8	4	
4	80-1260-155-10	Differential Pinion Shaft	1	
3	80-1260-153-00	Pinion 10T	2	
2	80-1260-152-00	Differential Gear 14T	2	
1	80-1260-151-00	Differential Case	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.1-4 TRANSMISSION

20	0239-06210	Transmission Bracket	1	
19	0239-05410	Main Shaft Cover	1	
18	0239-05200	Shift Arm CMP	1	
17	0239-05120	Receiver for Change Wire	1	
16	0239-00110	Transmission Case (Right)	1	
15	0234-71100	Oil Seal MUD 20.47.12.5	1	
14	0218-01100	Driving Change Arm	2	
13	89-5121-152507	Oil Seal UE 15.25.7	1	
12	89-3111-062044	Bearing 6204	1	
11	89-2512-000470	Snap Ring (R47)	1	
10	89-1254-100122	Flange Bolt M10*1.25*12	2	
9	89-1144-060253	Hexagonal Bolt with Cross Hole(PW.SW)M6*25	2	
8	83-1482-143-00	Hexagonal Tap Tight M8*25	9	
7	83-1415-671-00	Blind Cover 22	2	
6	83-1020-349-00	Copper Packing 10.5*18*1.6	2	
5	83-1020-198-00	Square Nut M6	2	
4	83-1020-148-00	Tapping Bolt M6*14	1	
3	80-1020-719-00	Tapping Bolt M8*18	4	
2	83-1032-689-00	Oil Gauge KMS28A	1	
1	80-1515-186-00	Wire Holder	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.2-1 HANDLE

18	0239-71310	Knife Clutch Wire	1	
17	0239-71110	Driving Clutch Wire	1	
16	0239-11100	Blade Tension Lever CMP	1	
15	0239-10110	Handle CMP	1	
14	89-2521-000100	E Type Ring 10	1	
13	89-2521-000050	E Type Ring 5	1	
12	89-1551-060002	Hexagonal U Nut M6	2	
11	89-1113-060552	Hexagonal Bolt (8T) M6*55	1	
10	89-1113-060402	Hexagonal Bolt (8T) M6*40	1	
9	83-1410-412-00	Handle Grip 25	2	
8	80-1417-255-00	Lever Grip(Red) 10	1	
7	80-1515-966-00	Clutch Spring	1	
6	80-1417-972-10	Spring for Stopper Return	1	
5	80-1417-973-00	Blade Clutch Lever return spring	1	
4	80-1417-966-00	Clutch Spring	1	
3	80-1417-253-00	Stopper	1	
2	80-1417-251-20	Blade Clutch Lever CMP	1	
1	80-1417-241-10	Driving Clutch Lever	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.2-2 HANDLE



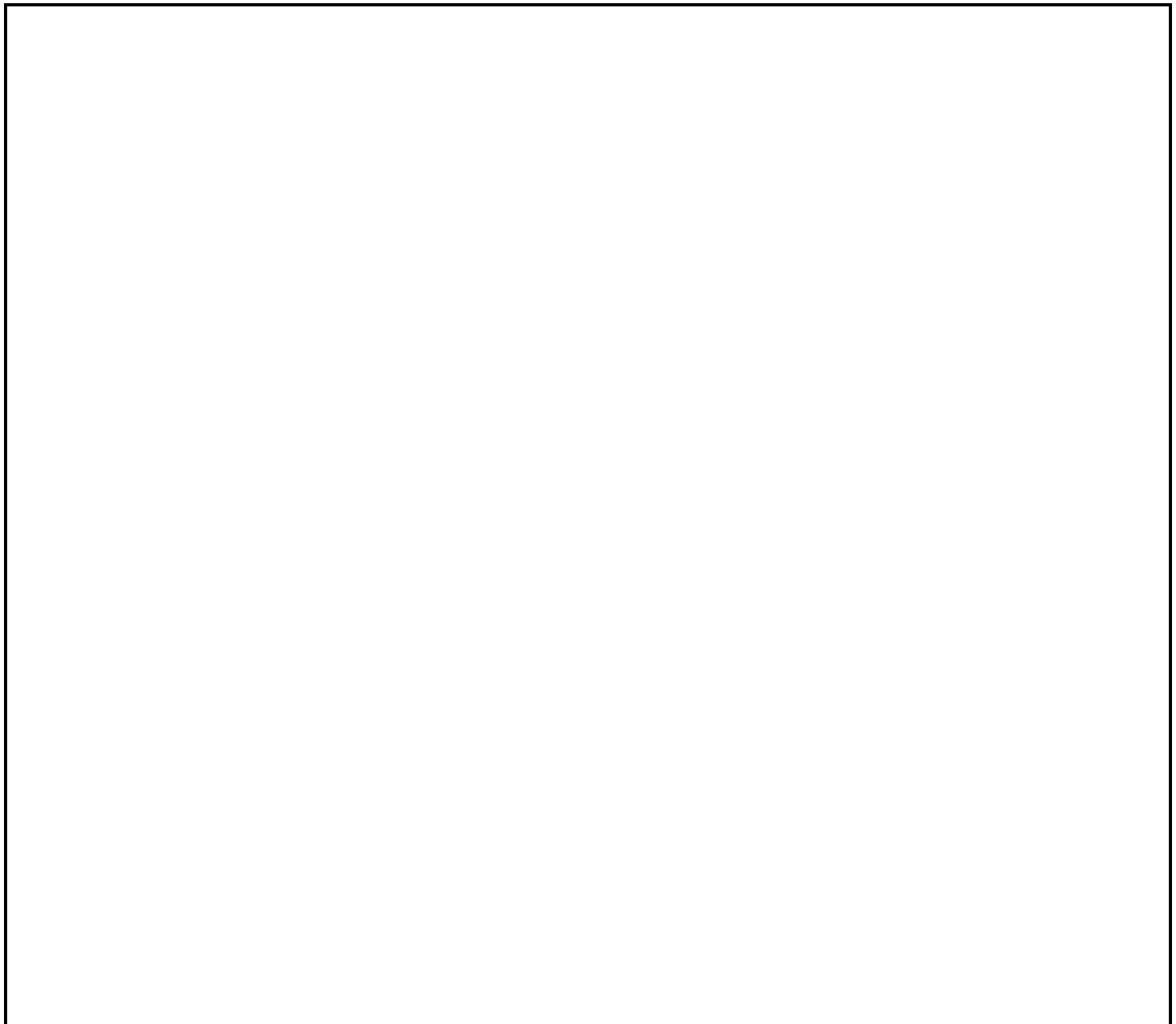
13	0239-71500	Throttle Wire (B)	1	
12	0239-71210	Driving Change Wire	1	
11	89-1711-120003	Washer 13*21	2	
10	89-1239-080302	Mini Hexagonal Bolt (PWSW) M8*30	1	
9	89-1161-050122	Tapping Screw with Cross Hole	2	
8	80-1484-262-00	Arm Grip (Red)	1	
7	80-1437-261-00	Throttle Lever	1	
6	80-1022-260-00	Change Lever	1	
5	80-1020-967-00	Change Spring	1	
4	80-1020-270-00	Inner Collar	1	
3	80-1020-263-00	Control Lever Shaft Spring	1	
2	80-1020-262-00	Control Lever Shaft	1	
1	80-1020-231-00	Control Cover	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.3 GEAR BOX



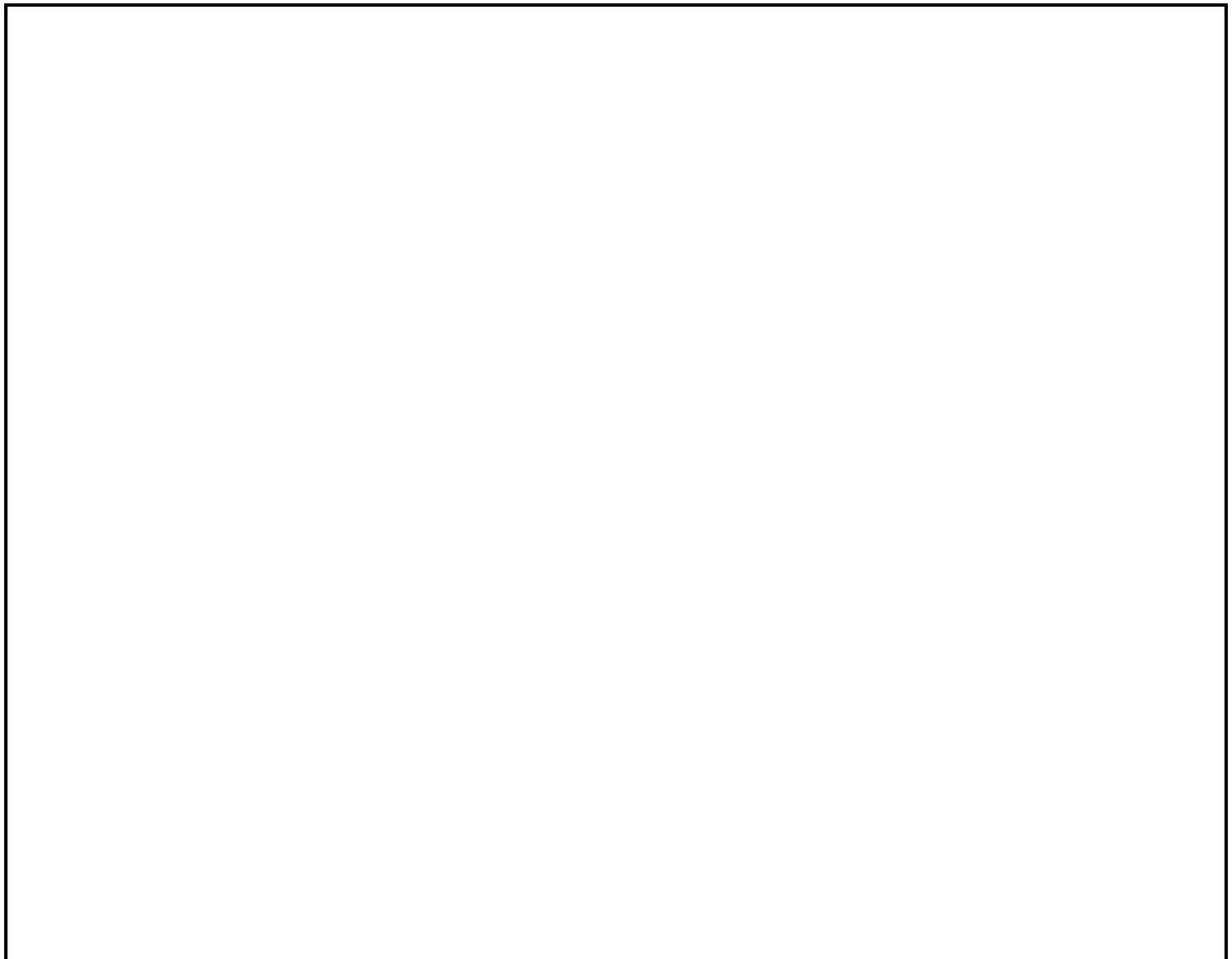
15	0239-62400	Vertical Shaft Spacer	1	
14	0239-62210	Horizontal Shaft	1	
13	0239-62100	Vertical Shaft	1	
12	0203-50100	Gear Box	1	
11	89-5121-254706	Oil Seal UE 25.47.6	1	
10	89-3115-062024	Bearing 6202 2RS	1	
9	89-3115-060054	Bearing 6005 2RS	1	
8	89-3115-060044	Bearing 6004 2RS	2	
7	89-2512-000470	Snap Ring R47)	1	
6	89-2511-000170	Snap Ring S17)	1	
5	89-2150-050180	Key 5*18(Round)	2	
4	83-1415-975-00	Grease Nipple M6	1	
3	83-1020-148-00	Tapping Bolt M6*14	4	
2	80-1517-618-00	Straight Bevel 20T	2	
1	0218-50300	Gear Box Cap B	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.4 FRONT WHEEL



14	0203-70300	Cutting Height Adjustment Bolt	1	
13	0203-30500	Receiver for Adjusting Bolt (R)	1	
12	0203-30400	Receiver for Adjusting Bolt (L)	1	
11	0203-30300	Front Wheel Fork CMP	1	
10	0203-30200	Front Wheel Arm CMP	1	
9	89-2511-000160	Snap Ring (\$16)	1	
8	89-1561-100002	Mini Hexagonal U Nut M10	1	
7	89-1561-080002	Mini Hexagonal U Nut M8	1	
6	89-1253-080802	Mini Flange Bolt (8T) M8*80	1	
5	89-1211-100452	Mini Hexagonal Bolt M10*45	1	
4	83-1020-363-00	Thrust Washer 16*24*1.0	2	
3	80-1517-728-00	Front Wheel Collar	1	
2	80-1517-727-00	Front Wheel	1	
1	80-1035-261-00	Collar 10A-L8	2	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.5-1 FRAME & BELT COVER

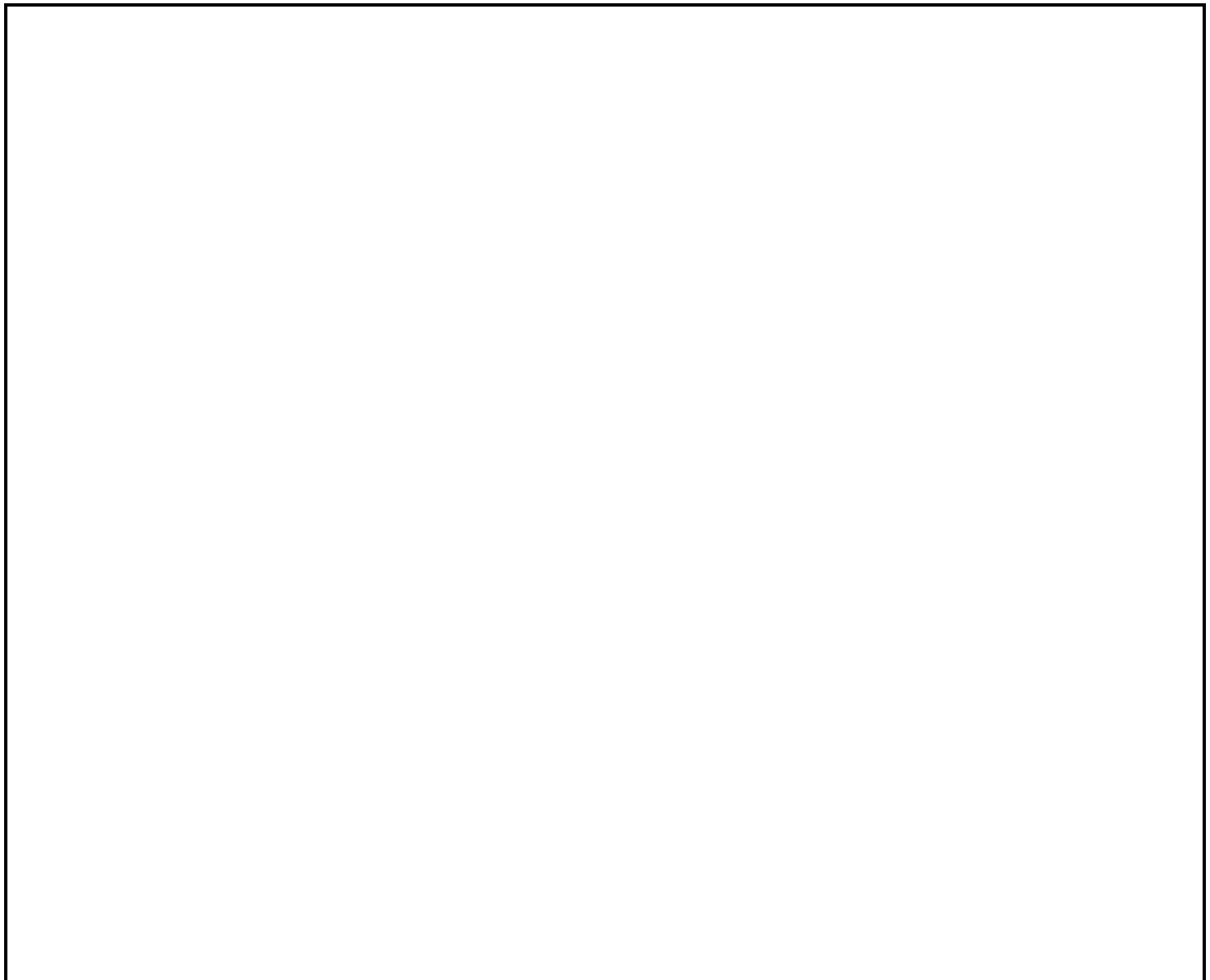


17	0239-00010	Transmission Case ASSY	1	
16		Engine (INTEK 5.5)	1	
15	0239-62000	Gear Box ASSY	1	
14	0239-72400	Round Head Bolt M8*25	2	
13	0239-62500	Horizontal Shaft Case CMP	1	
12	0239-23200	Antivibration Rubber 50	2	
11	0239-23100	Antivibration Rubber 40	2	
10	0239-22100	Engine Base CMP	1	
9	0239-20130	Frame CMP	1	
8	89-3115-060024	Bearing 6002 2RS	1	
7	89-2512-000320	Snap Ring (R32)	1	
6	89-1750-080002	Spring Washer 8	5	
5	89-1711-080002	Flat Washer 8	1	
4	89-1543-080002	Mini Hexagonal Nut (SW) M8	13	
3	89-1253-080402	Flange Hexagonal Bolt (8T) M8*40	3	
2	89-1253-080252	Flange Hexagonal Bolt (8T) M8*25	5	
1	89-1253-080202	Flange Hexagonal Bolt (8T) M8*20	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.5-2 FRAME & BELT COVER

19	0239-72300	Hexagonal Bolt UNF5/16-24*18	2	
18	0239-71310	Knife Clutch Wire	1	
17	0239-42330	Belt Cover Inside CMP	1	
16	0239-42210	Brake Rod	1	
15	0239-42110	Knife Brake CMP	1	
14	0239-41400	Tension Arm(S) CMP	1	
13	0239-41120	Knife Tension Arm ASSY	1	
12	0239-40400	Belt Holder Fitting	1	
11	0229-71800	Center Spring	2	
10	0208-41200	Tension Pulley	1	
9	89-3115-060014	Bearing 6001 2RS	1	
8	89-2521-000100	E Type Ring 10	3	
7	89-2512-000280	Snap Ring (R28)	1	
6	89-2511-000120	Snap Ring (S12)	1	
5	89-2181-060162	Flat Head Pin 6*16	1	
4	89-2132-060002	Snap Pin 6	1	
3	89-1750-080002	Spring Washer 8	2	
2	89-1233-080202	Mini Hexagonal Bolt (PWSW) M8*20	3	
1	80-1515-547-00	Knife Tension Return Spring	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.5-3 FRAME & BELT COVER

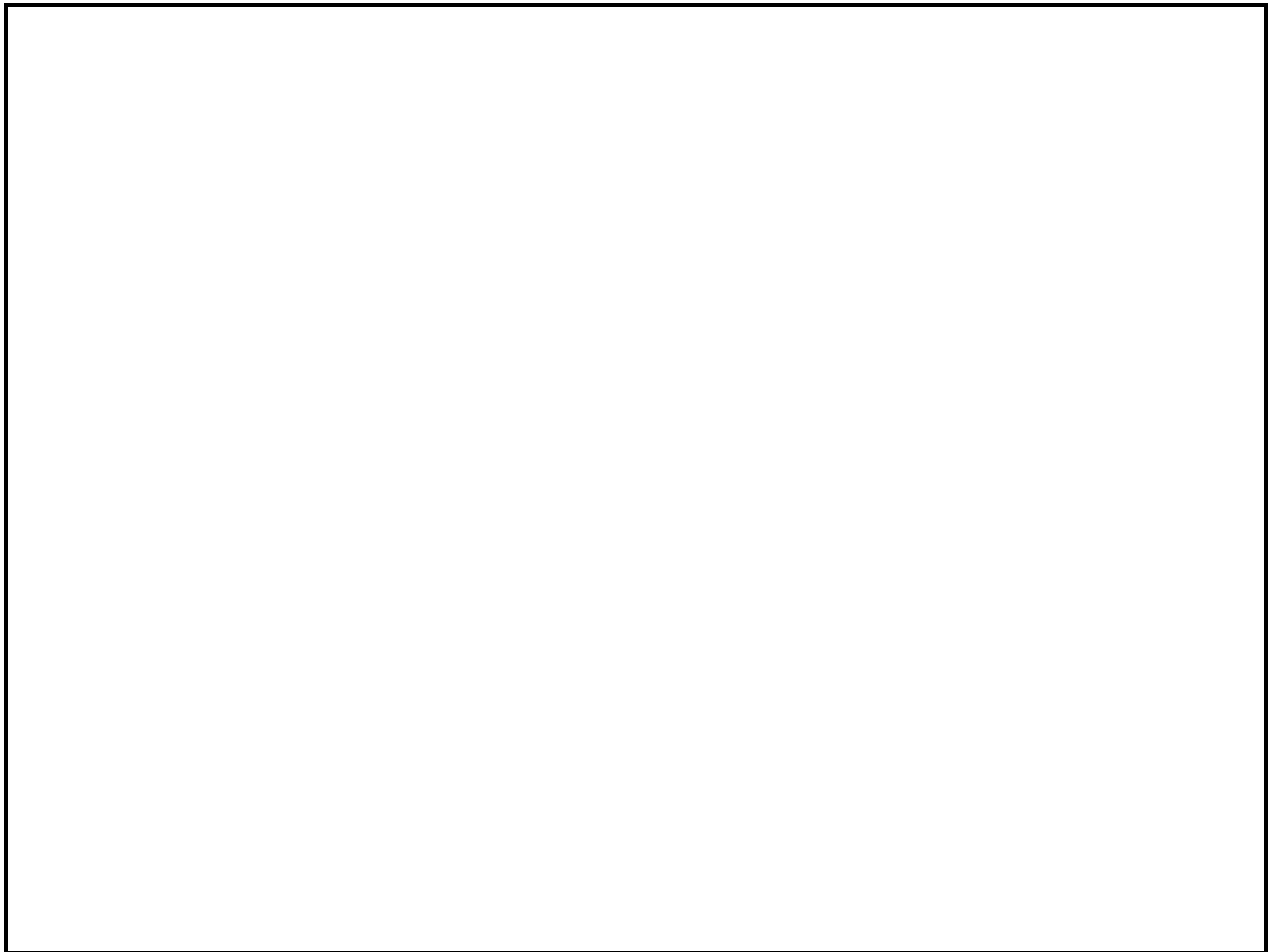


16	89-6122-002400	V Belt LA-24	1	
15	89-6123-003300	V Belt LB-33	1	
14	Engine Parts	Key 3/16*3/16*38	1	
13	0239-44200	Knife Pulley	1	
12	0239-44100	Transmission Pulley	1	
11	0239-42430	Belt Cover	1	
10	0239-40320	Engine Pulley (B)	1	
9	0239-40210	Belt Holder	1	
8	89-2150-050180	Key 5*18(Round)	2	
7	89-1750-080002	Spring Washer 8	3	
6	89-1711-080002	Flat Washer 8	4	
5	89-1671-080042	Mini Hexagonal Cap Nut M8	2	
4	89-1561-080002	Mini Hexagonal U Nut M8	2	
3	89-1543-080002	Mini Hexagonal Nut (SW) M8	3	
2	83-1415-312-00	Washer 8*30*3.2	1	
1	83-1482-116-00	Hexagonal Bolt UNF5/16-24*25	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.6-1 ROTARY COVER

12		Knife Cover ASSY	1	
11	89-1750-160002	Spring Washer 16	1	
10	89-1750-100002	Spring Washer 10	2	
9	89-1213-100252	Mini Hexagonal Bolt(8T) M10*25	2	
8	89-1137-060172	Hexagonal Bolt (PW) M6*17	2	
7	89-1137-060122	Hexagonal Bolt (PW) M6*12	7	
6	83-1732-175-00	Bag Nut M16 (Rock)	1	
5	83-1575-189-00	Flange Cap Nut M6	9	
4	84-1763-833-00	Knife Bracket	1	
3	80-1417-735-00	Spring	1	
2	80-1415-836-00	Knife Neck Guard	1	
1	80-1415-821-00	Bar Knife AM60	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.6-2 ROTARY COVER



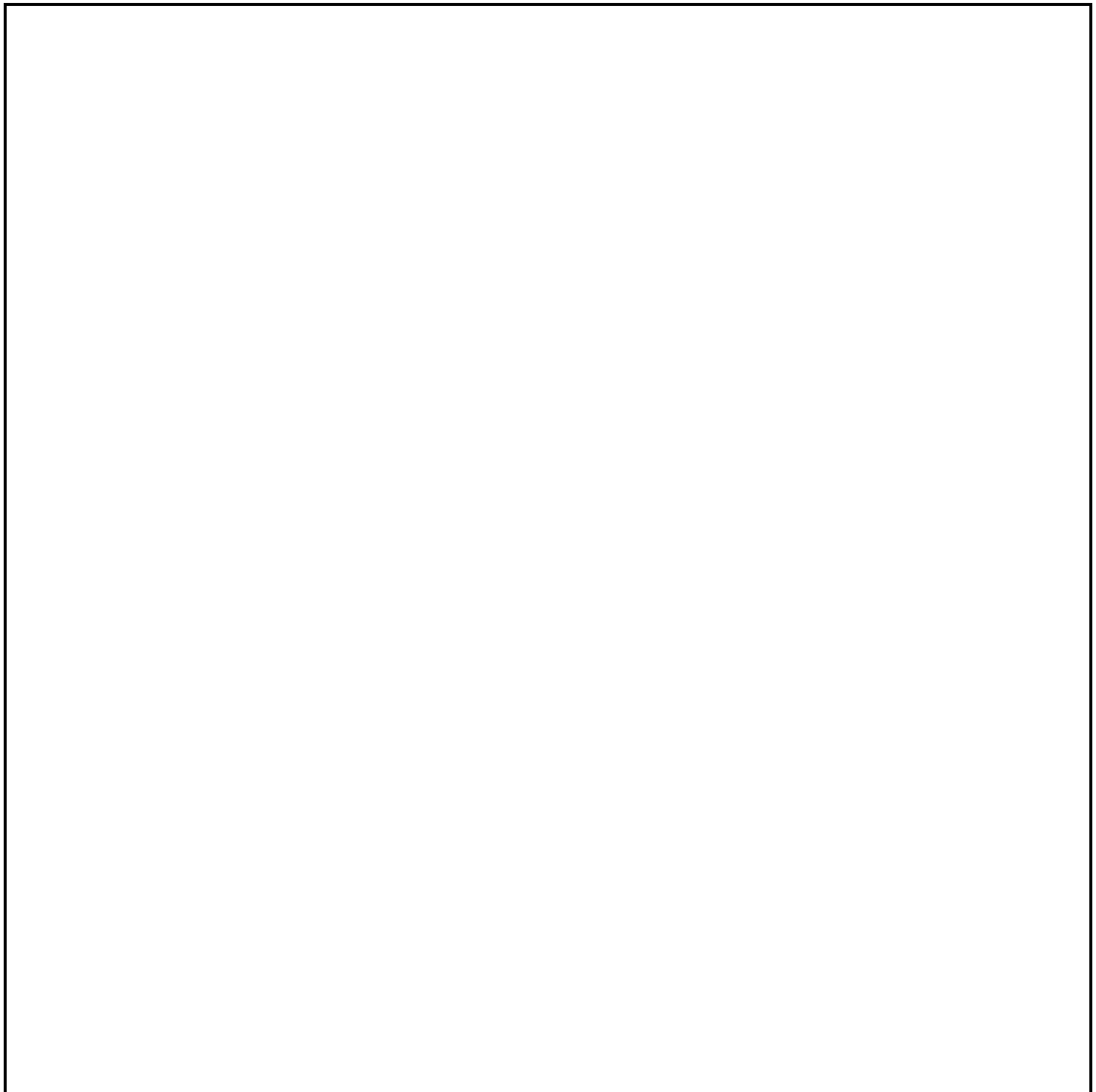
18	0239-75100	Rear Guard	1	
17	0239-73120	Knife Cover CMP	1	
16	89-2521-000120	E Type Ring 12	2	
15	89-1750-100002	Spring Washer 10	2	
14	89-1750-080002	Spring Washer 8	3	
13	89-1711-080002	Flat Washer 8	3	
12	89-1671-100042	Mini Hexagonal Cap Nut M10	2	
11	89-1671-080042	Mini Hexagonal Cap Nut M8	3	
10	89-1253-080162	Flange Hexagonal Bolt (8T) M8*16	3	
9	89-1137-060172	Hexagonal Bolt (PW) M6*17	4	
8	83-1575-189-00	Flange Cap Nut M6	4	
7	80-1675-357-00	Washer 16*23*2.3	2	
6	80-1417-785-00	Supporter for Flapper	1	
5	80-1417-781-00	Rear Flapper	1	
4	80-1417-736-00	Bolt for Fixing Front Guard	2	
3	80-1417-733-00	Front Guard CMP	1	
2	80-1321-103B-00	Rubber Tape	2	
1	80-1020-705-30	Lock Arm Bracket A	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.7 TIRE



15		Front Wheel ASSY	1	
14		Handle ASSY	1	
13	0239-30100	Wheel Boss CMP	2	
12	0239-10200	Handle Fitting Bolt	1	
11	0239-05310	Axle Cover Pipe	2	
10	89-2511-000180	Snap Ring (\$18)	2	
9	89-2151-050350	Key 5*35 (Half Round)	2	
8	89-1750-120002	Spring Washer 12	1	
7	89-1750-100002	Spring Washer 10	8	
6	89-1611-100042	Mini Hexagonal Nut M10	8	
5	89-1561-100002	Mini Hexagonal U Nut M10	2	
4	89-1211-100552	Mini Hexagonal Bolt M10*55	2	
3	89-1211-100202	Mini Hexagonal Bolt M10*20	8	
2	80-1260-412-00	Front Wheel Tire(R) Assy(3.50-7)	1	
1	80-1260-411-00	Front Wheel Tire(L) Assy(3.50-7)	1	
Ref.	Parts No.	Parts Name	Qty	Remarks

Fig.8 ENGINE



10		Engine (INTEK 5.5)	1	
9	0239-72200	Horse Band 20	2	
8	0239-61300	Double Spring Bolt	4	
7	0239-61100	Recoil Cover (R)	1	
6	0239-43410	Drain Horse CMP	1	
5	0239-43220	Drain Joint (B) CMP	1	
4	89-1750-050003	Spring Washer 5	4	
3	89-1251-080122	Mini Flange Hexagonal Bolt M8*12	1	
2	83-1575-189-00	Flange Cap Nut M6	4	
1	83-1415-348-00	Packing 8.5*16*1.3	1	
Ref.	Parts No.	Parts Name	Qty	Remarks