



ISSUED NO. HR662/672/812/H-EUO-0

Parts catalogue

FLAIL MOWER

(EXPORT MODEL)

HR662/672/812-EUO

MODEL	CODE
HR662	0285-○○○○○
HR672	0285-○○○○○
HR812	0291-○○○○○

CONTENTS

Fig. 1	HANDLE	1
Fig. 2	FRAME	3
Fig. 3	TRANSMISSION	9
Fig. 4	ROTARY COVER	17
Fig. 5	ENGINE	22
Fig. 6	LABEL	24



Update : Sep, 2020

Handle 1/2

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1417-253-00	Stopper	1	1	1	
2	0334-75200	Lever Grip (Red) 10	1	1	1	
3	0211-20400	Blade Tension Lever	1	1	1	
4	0211-20501	Upper Cover (White)	1	1	1	
5	0211-70410	Stopper Return Spring	1	1	1	
6	0285-78200	Handle Bonnet	1	1	1	
7	0301-71200	Throttle Wire (GX270.340)	1	1	1	
8	0301-77100	Throttle Lever	1	1	1	
9	0334-70700	Tension Wire	1	1	1	
10	83-1110-965-20	Tension Wire	2	2	2	
11	83-1415-453-10	Lever 27-05-0822S	2	2	2	
12	89-1137-060122	Hexagonal Bolt (PW) M6*12	1	1	1	
13	89-1159-060108	Truss Mini Screw M6*10	4	4	4	
14	89-2521-000050	E Type Ring 5	2	2	2	
15	89-2521-000100	E Type Ring 10	1	1	1	

Handle 2/2

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1417-971-10	Blade Clutch Lever Return Spring	1	1	1	
2	80-1614-280-00	Switch Assy	1	1	1	
3	0211-20200	Driving Clutch Lever	1	1	1	
4	0211-20300	Blade Clutch Lever	1	1	1	
5	0211-20600	Brake Spring	1	1	1	
6	0285-11101	Handle CMP (White)	1	1	1	
7	0304-70610	Brake Wire	1	1	1	
8	0334-70700	Tension Wire	1	1	1	
9	0334-70800	Side Clutch Wire	2	2	2	
10	0334-75300	Handle Grip 27	2	2	2	
11	83-1761-457-00	Side Clutch Lever	2	2	2	
12	89-1113-060602	Hexagonal Bolt (8T) M6*60	2	2	2	
13	89-1551-060002	Hexagonal U Nut M6	2	2	2	
14	89-2120-200152	Split Pin 2*15	1	1	1	
15	89-2131-060002	Snap Pin 6	2	2	2	
16	89-2521-000050	E Type Ring 5	1	1	1	

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1210-222-00	Handle Setting Collar	1	1	1	
2	80-1310-228-00	Handle Fix Nut	2	2	2	
3	80-1565-413-11	Wheel Boss (White)	2	2	2	
4	80-1751-411-00	Tire (L) Assy (16*7.00-8)	1	1	1	
5	80-1751-412-00	Tire (R) Assy (16*7.00-8)	1	1	1	
6	0334-6010G	Side Cover CMP (Green)	1	1	1	
7	83-1210-133-00	Setting Bolt M12*160	1	1	1	
8	89-1111-100202	Hexagonal Bolt M10*20	8	8	8	
9	89-1137-060152	Hexagonal Bolt (PW) M6*15	3	3	3	
10	89-1511-100042	Hexagonal Nut M10	8	8	8	
11	89-1750-100002	Spring Washer 10	8	8	8	
12	89-1750-120002	Spring Washer 12	2	2	2	
13	89-2150-070500	Key 7*50 (round)	2	2	2	
14	89-2511-000220	Snap Ring (S22)	2	2	2	
15	-	Handle Part	1	1	1	Page 1~

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1210-216-00	Stopper Pin	2	2	2	
2	80-1210-217-00	Stopper Spring	2	2	2	
3	80-1310-203-0G	Turntable for Handle (Green)	1	1	1	
4	80-1310-215-00	Stopper Cap	2	2	2	
5	0302-1010G	Handle Up/Down Stopper Arm CMP (Green)	1	1	1	
6	0304-62101	Belt Cover Outside CMP (White)	1	1		
	0302-60101	Belt Cover Outside CMP (GX340) (Green)			1	
7	89-1211-100202	Mini Hexagonal Bolt M10*20	2	2	2	
8	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16	3	3	3	
9	89-1750-100002	Spring Washer 10	2	2	2	
10	89-2511-000850	Snap Ring (S85)	1	1	1	

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	0334-2110G	Under Bonnet CMP (Green)	1	1	1	
2	89-1211-100162	Mini Hexagonal Bolt M10*16	2	2	2	
3	89-1253-080162	Flange Mini Hexagonal Bolt (8T) M8*16	2	2	2	
4	89-1750-080002	Spring Washer 8	2	2	2	
5	89-1750-100002	Spring Washer 10	2	2	2	
6	-	Engine Part	1	1	1	Page 22 ~

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1560-551-00	Return Spring	2	2	2	
2	80-1614-374-30	Brake Rod	1	1	1	
3	80-1614-552-00	Tension Spring	2	2	2	
4	0211-54201	Driving Tension Arm CMP (White)	1	1	1	
5	0225-40601	Belt Holder CMP (White)	1	1	1	
6	0256-40401	Blade Tension Arm CMP (White)	1	1	1	
7	83-1032-765-00	Tension Pulley	2	2	2	
8	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16	1	1	1	
9	89-2511-000170	Snap Ring (S17)	2	2	2	
10	89-2512-000400	Snap Ring (R40)	2	2	2	
11	89-2521-000150	E Type Ring 15	2	2	2	
12	89-3115-062034	Bearing 6203 2RS	2	2	2	

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1614-521-01	Transmission Pulley (White)	1	1	1	
2	0251-11301	Change Plate (White)	1	1	1	
3	0251-11601	Change Lever Arm CMP (White)	1	1	1	
4	0304-62201	Belt Cover Inside CMP (White)	1	1	1	
5	83-1565-329-00	Washer 13*22*2.3	1	1	1	
6	89-1213-100202	Mini Hexagonal Bolt (8T) M10*20	4	4	4	
7	89-1213-101302	Mini Hexagonal Bolt (8T) M10*130	1	1	1	
8	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16	3	3	3	
9	89-1543-100002	Mini Hexagonal Nut (SW) M10	2	2	2	
10	89-1713-100002	Flat Washer 10 (Large)	1	1	1	
11	89-1750-100002	Spring Washer 10	4	4	4	
12	89-2131-120002	Snap Pin 12	1	1	1	
13	89-2150-050200	Key 5*20 (round)	1	1	1	
14	-	Rotary Cover Part	1	1	1	Page 17 ~

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1614-315-00	Return Spring	1	1	1	
2	0253-16100	Change Lever CMP	1	1	1	
3	0253-22411	Change Guide CMP (White)	1	1		
	0302-22100	Change Guide CMP (GX340)			1	
4	0253-2250G	Change Rod Setting (Green)	1	1	1	
5	0253-79100	Lever Grip 12.7	1	1	1	
6	0256-2051G	Rear Bracket (Green)	1	1	1	
7	80-1614-301-2G	Main Frame (L) CMP (Green)	1			
	0301-2010G	Main Frame (L) CMP (Green)		1		
	0304-2010G	Main Frame (L) CMP (Green)			1	
8	80-1614-302-2G	Main Frame (R) CMP (Green)	1			
	0301-2020G	Main Frame (R) CMP (Green)		1		
	0304-2020G	Main Frame (R) CMP (Green)			1	
9	89-1232-080162	Mini Hexagonal Bolt (SW) M8*16	6	6	6	
10	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16	2	2	2	
11	89-1253-081453	Flange Mini Hexagonal Bolt (8T) M8*145	3	3		
	89-1253-081503	Flange Mini Hexagonal Bolt (8T) M8*150			3	
12	89-1543-080002	Mini Hexagonal Nut (SW) M8	3	3	3	
13	89-1711-060002	Flat Washer 6	2	2	2	
14	89-2132-060002	Snap Pin 6 (with stopper)	2	2	2	
15	-	Transmission Part	1	1	1	Page 9 ~

9/25

Transmission 1/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1614-312-00	Brake Cover CMP	1	1	1	
2	80-1614-314-00	Brake Cover	1	1	1	
3	80-1920-313-00	Brake Cover Spacer		1	1	
4	0211-31800	Brake Packing (Large)	1	1	1	
5	85-1711-315-00	Brake Drum	1	1	1	
6	85-1711-317-00	Shoe Return Spring	2	2	2	
7	85-1711-318-00	Brake Shoe Set	1	1	1	
8	85-1445-317-00	Brake Packing (Small)	1	1	1	
9	89-1111-060252	Hexagonal Bolt M6*25		3	3	
10	89-1132-060122	Hexagonal Bolt (SW) M6*12	6	3	3	
11	89-1750-060002	Spring Washer 6	3	3	3	
12	89-2511-000140	Snap Ring (S14)	1	1	1	
13	0285-09000	Transmission Assy HR662	1			
	0285-08000	Transmission Assy HR672		1		
	0291-08000	Transmission Assy HR812			1	

10/25

Transmission 2/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1565-159-0H	Shaft BB Reinforce Pipe (Metallic Grey)	2	2	2	
2	80-1565-153-0H	Side Clutch Arm (Metallic Grey)	2			
	80-1920-153-0H	Side Clutch Arm (Metallic Grey)		2	2	
3	80-1565-197-01	Side Clutch Wire Stopper (L) (White)	1			
	80-1920-197-01	Side Clutch Wire Receiver (L) (White)		1	1	
4	80-1614-198-11	Side Clutch Wire Stopper (R) (White)	1			
	80-1920-198-01	Side Clutch Wire Receiver (R) (White)		1	1	
5	0251-04301	Change Arm CMP (White)	1	1	1	
6	-	Label, Transmission	1	1	1	
7	83-1484-255-00	Lock Nut ZUF M8	9	9	9	
8	83-1493-255-00	Flange Lock Nut M10 (slender)	1	1	1	
9	83-1565-111-00	Hexagonal Bolt (with Big Washer) M6*16	1	1	1	
10	89-1253-081153	Flange Mini Hexagonal Bolt (8T) M8*115	2	2	2	
11	89-1253-081203	Flange Mini Hexagonal Bolt (8T) M8*120	2	2	2	
12	89-1253-081353	Flange Mini Hexagonal Bolt (8T) M8*135	2	4	4	
13	89-1253-081403	Flange Mini Hexagonal Bolt (8T) M8*140	3	1	1	
14	89-1254-101153	Flange Mini Hexagonal Bolt M10*115 P=1.25	1	1	1	
15	89-1543-080002	Mini Hexagonal Nut (SW) M8	2	2	2	

11/25

Transmission 3/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1415-114-00	Side Clutch Fork	1			
2	80-1425-112-00	Driving Clutch Folk Shaft	1			
3	80-1565-156-0H	Shaft BB Case (R) (Metallic Grey)	1			
4	0285-00200	Transmission Case (R)	1			
5	0297-08000	Oil Seal AP 30.55.16	1			
6	83-1020-349-00	Copper Packing 10.5*18*1.6	1			
7	83-1415-127-00	Seal Bolt (SW) M8*20	4			
8	83-1415-671-00	Blind Cover 22	1			
9	83-1415-672-00	Blind Cover 30	1			
10	83-1517-685-00	Oil Cap 20	1			
11	89-1252-100123	Flange Mini Hexagonal Bolt M10*12 (slender)	1			
12	89-2111-030020	Spring Pin 3*20	1			
13	89-2111-050020	Spring Pin 5*20	1			
14	89-2512-000550	Snap Ring (R55)	1			
15	89-3111-060064	Bearing 6006	1			
16	89-5121-122207	Oil Seal UE 12.22.7	1			
17	89-5121-153007	Oil Seal UE 15.30.7	1			

12/25

Transmission 4/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1415-114-00	Side Clutch Fork		1	1	
2	80-1425-112-00	Driving Clutch Folk Shaft		1	1	
3	80-1575-152-1H	Side Clutch Shaft BB Case (Metallic Grey)		1	1	
4	0285-0040H	Shaft BB Case C (R) (Metallic Grey)		1	1	
5	0297-08000	Oil Seal AP 30.55.16		1	1	
6	0301-00210	Transmission Case (R)		1	1	
7	83-1020-349-00	Copper Packing 10.5*18*1.6		1	1	
8	83-1415-127-00	Seal Bolt (SW) M8*20		4	4	
9	83-1415-671-00	Blind Cover 22		1	1	
10	83-1415-672-00	Blind Cover 30		2	2	
11	83-1517-685-00	Oil Cap 20		1	1	
12	89-1232-080162	Mini Hexagonal Bolt (SW) M8*16		4	4	
13	89-1251-100122	Flange Mini Hexagonal Bolt M10*12		1	1	
14	89-2111-030020	Spring Pin 3*20		1	1	
15	89-2111-050020	Spring Pin 5*20		1	1	
16	89-2512-000550	Snap Ring (R55)		1	1	
17	89-3111-060064	Bearing 6006		2	2	
18	89-5121-122207	Oil Seal UE 12.22.7		1	1	
19	89-5121-153007	Oil Seal UE 15.30.7		1	1	

Transmission 5/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1575-129-10	2nd Shaft Gear 24T	1	1	1	
2	80-1032-140-00	Side Clutch Shaft	1			
	80-1575-140-00	Side Clutch Shaft		1	1	
3	80-1032-141-00	Side Clutch Gear 14T	2			
	80-1575-141-00	Side Clutch Gear 14T		2	2	
4	80-1575-142-00	Side Clutch Gear 38T	1	1	1	
5	80-1575-162-00	Side Clutch Spring	2	2	2	
6	80-1920-130-00	Collar A	1	1	1	
7	80-1310-150-10	Shaft Pin	1			
	80-1920-147-00	Axle Collar		1	1	
8	0223-02500	Collar 6L	1	1	1	
9	0251-01610	3rd Shaft Gear 22T	1	1	1	
10	0282-00500	2nd Shaft Gear 18T	1	1	1	
11	0282-00600	3rd Shaft Gear 28T	1	1	1	
12	80-1614-146-10	Axle CMP	1			
	0285-00100	Axle C CMP		1		
	0291-00100	Axle CMP			1	
13	83-1633-362-10	Thrust Washer 15*30*1.2	2	2	2	
14	83-1830-368-00	Thrust Washer 18*26*1.0	4	4	4	
15	89-2511-000150	Snap Ring (S15)	2	2	2	
16	89-2511-000200	Snap Ring (S20)	2	2	2	
17	89-3111-062024	Bearing 6202	4	4	4	

14/25

Transmission 6/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1575-109-00	Swing Arm	1	1	1	
2	0223-00400	Shift Fork Shaft	1	1	1	
3	0223-00600	1st Shaft Gear 20T	1	1	1	
4	0223-00700	1st Shaft Shift Gear 14T	1	1	1	
5	0223-01200	Back Gear CMP	1	1	1	
6	0223-01400	3rd Shaft	1	1	1	
7	0223-02400	Collar 11L	1	1	1	
8	0251-00300	Shift Folk	1	1	1	
9	0251-01100	Trasmission 1st Shaft	1	1	1	
10	0251-01300	2nd Shaft Gear 32T	1	1	1	
11	0251-02100	3rd Shaft Gear 14T CMP	1	1	1	
12	0282-00400	Spring	1	1	1	
13	0223-00800	2nd Shaft	1			
	0301-00500	2nd Shaft		1	1	
14	83-1310-371-00	Thrust Washer 20*30*1.0	2	2	2	
15	83-1830-368-00	Thrust Washer 18*26*1.0	2	2	2	
16	89-2120-200202	Split Pin 2*20	1	1	1	
17	89-2511-000160	Snap Ring (S16)	1	1	1	
18	89-3111-062024	Bearing 6202	4	4	4	
19	89-3410-075000	Steel Ball 7.5	1	1	1	
20	89-3510-012200	DU Bush 12.20	1	1	1	
21	89-5221-009000	O Ring P9	1	1	1	

15/25

Transmission 7/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1415-114-00	Side Clutch Fork	1			
2	80-1425-112-00	Driving Clutch Folk Shaft	1			
3	80-1565-155-0H	Shaft BB Case (L) (Metallic Grey)	1			
4	80-1614-146-10	Axle CMP	1			
5	0251-00110	Transmission Case (L)	1			
6	0297-08000	Oil Seal AP 30.55.16	1			
7	83-1415-127-00	Seal Bolt (SW) M8*20	4			
8	83-1415-671-00	Blind Cover 22	1			
9	83-1415-672-00	Blind Cover 30	1			
10	83-1517-685-00	Oil Cap 20	1			
11	89-1251-060102	Flange Hexagonal Bolt M6*10	1			
12	89-2111-030020	Spring Pin 3*20	1			
13	89-2111-050020	Spring Pin 5*20	1			
14	89-2512-000550	Snap Ring (R55)	1			
15	89-3111-060064	Bearing 6006	1			
16	89-5121-122207	Oil Seal UE 12.22.7	1			
17	89-5121-153007	Oil Seal UE 15.30.7	1			
18	89-5230-060000	Seal Washer 6	1			

16/25

Transmission 8/8

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1415-114-00	Side Clutch Fork		1	1	
2	80-1425-112-00	Driving Clutch Folk Shaft		1	1	
3	80-1575-152-10	Side Clutch Shaft BB Case		1	1	
4	0285-00100	Axle C CMP		1		
	0291-00100	Axle CMP			1	
5	0285-00300	Shaft BB Case C (L) (Metallic Grey)		1	1	
6	0297-08000	Oil Seal AP 30.55.16		1	1	
7	0301-00110	Transmission Case (L)		1	1	
8	83-1415-127-00	Seal Bolt (SW) M8*20		4	4	
9	83-1415-671-00	Blind Cover 22		1	1	
10	83-1415-672-00	Blind Cover 30		2	2	
11	83-1517-685-00	Oil Cap 20		1	1	
12	89-1232-080162	Mini Hexagonal Bolt (SW) M8*16		4	4	
13	89-1251-060102	Flange Hexagonal Bolt M6*10		1	1	
14	89-2111-030020	Spring Pin 3*20		1	1	
15	89-2111-050020	Spring Pin 5*20		1	1	
16	89-2512-000550	Snap Ring (R55)		1	1	
17	89-3111-060064	Bearing 6006		2	2	
18	89-5121-122207	Oil Seal UE 12.22.7		1	1	
19	89-5121-153007	Oil Seal UE 15.30.7		1	1	
20	89-5230-060000	Seal Washer 6		1	1	

17/25

Rotary Cover 1/5

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1610-787-01	Flapper Holder (White)	1	1		
	0204-60600	Flapper Holder			1	
2	80-1613-733-1G	Safety Cover (Green)	1	1		
	0204-6070G	Safety Cover (Green)			1	
3	80-1614-782-10	Rear Flapper	1	1		
	0204-60500	Rear Flapper			1	
4	0285-6120G	Height Adjusting Bolt Receiver CMP (Green)	1	1	1	
5	0285-62400	Height Adjusting Bolt CMP	1	1	1	
6	0285-77000	Round Head Pin 10*80	1	1	1	
7	0334-75100	Lever Grip (Black) 10	1	1	1	
8	84-1723-739-00	Cutting Height Adjusting Handle	1	1	1	
9	89-1137-060152	Hexagonal Bolt (PW) M6*15	5	5	6	
10	89-1211-080252	Mini Hexagonal Bolt M8*25	2	2	2	
11	89-1581-060042	Flange Cap Nut M6	5	5	6	
12	89-1611-080042	Mini Hexagonal Nut M8	2	2	2	
13	89-1711-100002	Flat Washer 10*18*1.6	2	2	2	
14	89-1714-120002	Flat Washer 12	1	1	1	
15	89-2111-050022	Spring Pin 5*22	1	1	1	
16	89-2131-100002	Snap Pin 10	1	1	1	
17	89-2181-100502	Flat Head Pin 10*50	1	1	1	

Rotary Cover 2/5

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1610-714-00	Front Arm Setting Shaft	2	2	2	
2	80-1614-725-2G	Front Wheel Fork (Green)	2	2	2	
3	80-1614-726-00	Front Wheel Collar	2	2	2	
4	0211-6040G	Front Arm CMP (Green)	1	1		
	0204-6110G	Front Arm CMP (Green)			1	
5	0211-6050G	Front Bumper (Green)	1	1		
	0204-6120G	Front Bumper (Green)			1	
6	0256-60700	Dust Cover	2	2	2	
7	0285-73100	Front Wheel	2	2	2	
8	83-1415-975-00	Grease Nipple M6	2	2	2	
9	83-1610-192-00	Hexagonal Nut (slender) M12 P=1.25	2	2	2	
10	83-1783-376-00	Thrust Washer 25*34*1.0	2	2	2	
11	84-1783-791-00	Grease Nipple Bolt M14	2	2	2	
12	89-1211-100952	Mini Hexagonal Bolt M10*95	2	2	2	
13	89-1253-080202	Flange Mini Hexagonal Bolt (8T) M8*20	4	4	4	
14	89-1543-080002	Mini Hexagonal Nut (SW) M8	4	4	4	
15	89-1543-100002	Mini Hexagonal Nut (SW) M10	2	2	2	
16	89-1714-120002	Flat Washer 12	2	2	2	
17	89-1750-120002	Spring Washer 12	2	2	2	
18	89-1750-140002	Spring Washer 14	2	2	2	
19	89-3370-051105	Thrust Bearing 51105	2	2	2	

19/25

Rotary Cover 3/5

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1182-827-00	Tension Pulling Bolt	1	1	1	
2	80-1610-787-01	Flapper Holder (White)	1	1		
	0204-60701	Safety Cover (White)			1	
3	80-1614-315-00	Return Spring	1	1	1	
4	80-1614-694-11	Blade Belt Cover (White)	1	1	1	
5	80-1614-764-01	Front Cover CMP (White)	1	1		
	0204-60301	Front Cover CMP (White)			1	
6	80-1614-781-10	Front Flapper	1	1		
	0204-60400	Front Flapper			1	
7	0211-63201	Front Tension Arm CMP	1	1	1	
8	0285-66100	Rubber L30	2	2	2	
9	83-1032-765-00	Tension Pulley	1	1	1	
10	83-1630-342-00	Washer 16*26*2.3	2	2	2	
11	89-1137-060152	Hexagonal Bolt (PW) M6*15	5	5	6	
12	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16	2	2	2	
13	89-1581-060042	Flange Cap Nut M6	5	5	6	
14	89-1611-080042	Mini Hexagonal Nut M8	2	2	2	
15	89-2511-000170	Snap Ring (S17)	1	1	1	
16	89-2512-000400	Snap Ring (R40)	1	1	1	
17	89-2521-000120	E Type Ring 12	2	2	2	
18	89-2521-000150	E Type Ring 15	1	1	1	
19	89-3115-062034	Bearing 6203 2RS	1	1	1	
20	89-6123-003900	V Belt LB-39	1	1		
	89-6123-003902	V Belt SB-39 (W800)			1	

Rotary Cover 4/5

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1614-373-20	Knife Brake Spring	1	1	1	
2	80-1614-621-30	Supporter Shaft	1	1		
	0204-40110	Supporter Shaft			1	
3	80-1614-634-21	Blade Pulley	1	1	1	
4	80-1614-636-00	Supporter Pulley	2	2	2	
5	80-1614-691-3G	Supporter Pipe CMP (Green)	1	1		
	0204-4020G	Supporter Pipe CMP (Green)			1	
6	0212-72100	Hexagonal Bolt(8T) M10*25(Meck)	2	2	2	
7	0231-37101	Knife Brake (White)	1	1	1	
8	83-1610-125-00	Hexagonal Bolt (8T) M10*35	1	1	1	
9	83-1610-321-00	Washer 10*36*4.5	2	2	2	
10	83-1610-322-00	Washer 10*36*6	1	1	1	
11	89-1213-080182	Mini Hexagonal Bolt (8T) M8*18	4	4	4	
12	89-1750-080002	Spring Washer 8	4	4	4	
13	89-1750-100002	Spring Washer 10	3	3	3	
14	89-2151-050350	Key 5*35 (half round)	2	2	2	
15	89-2151-070300	Key 7*30 (half round)	1	1	1	
16	89-2521-000150	E Type Ring 15	1	1	1	
17	89-3115-060044	Bearing 6004 2RS	2	2	2	

Rotary Cover 5/5

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1610-804-01	BB Case (White)	2	2	2	
2	80-1610-821-00	Hammer Knife Blade	38	38	46	
3	80-1612-813-01	Dust Cover (White)	2	2	2	
4	80-1614-703-3G	Rotary Cover CMP (Green)	1	1		
	0204-6011G	Rotary Cover CMP (Green)			1	
5	80-1614-705-00	Flat Head Bolt M8*18	6	6	6	
6	80-1614-800-00	Knife Drum ASSY	1	1		Include 2,11
	0204-50000	Knife Drum ASSY			1	Include 2,11
7	80-1614-810-00	BB Case Cover	1	1	1	
8	0285-6040G	Receiver, Knfie Shaft & BB Case (Green)	1	1	1	
9	83-1610-124-00	Hexagonal Bolt (8T) M10*25 (left screw)	1	1	1	
10	83-1610-321-00	Washer 10*36*4.5	1	1	1	
11	83-1610-835-00	Knife Setting Bolt Set	19	19	23	
12	89-1253-080162	Flange Mini Hexagonal Bolt (8T) M8*16	8	8	8	
13	89-1671-080042	Mini Cap Nut M8	6	6	6	
14	89-1750-080002	Spring Washer 8	14	14	14	
15	89-1812-100002	Toothed washer (inside) 10	1	1	1	
16	89-2512-000620	Snap Ring (R62)	2	2	2	
17	89-3115-062064	Bearing 6206 2RS	2	2	2	
18	0285-6010G	Knife Shaft BB Case Set (Green)	1	1	1	Include 1,3,8,12,14

Engine 1/2

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1614-514-2S	Engine Pulley	1	1		
2	80-1614-561-21	Belt Holder CMP (White)	1	1		
3	0211-31100	Whirl Stop Plate A10 (H14)	4	4		
4	0304-61400	Recoil Cover CMP (GX270)	1	1		
5	0304-61800	Recoil Cover Setting Bolt (GX270.340)	3	3		
6	0304-62301	Safety Belt Cover	1	1		
7	0304-62500	Muffler Guard CMP (GX270)	1	1		
8	0304-72100	Lead Wire 300L	1	1		
9	0334-2020G	Engine Fitting Plate with Bolt (Green)	2	2		
10	83-1565-315-00	Washer 8*36*4.5	1	1		
11	89-1113-060402	Hexagonal Bolt (8T) M6*40	1	1		
12	89-1211-100402	Mini Hexagonal Bolt M10*40	4	4		
13	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16	3	3		
14	89-1251-050163	Flange Hexagonal Bolt M5*16	2	2		
15	89-1251-060102	Flange Hexagonal Bolt M6*10	3	3		
16	89-1253-080202	Flange Mini Hexagonal Bolt (8T) M8*20	1	1		
17	89-1543-100002	Mini Hexagonal Nut (SW) M10	8	8		
18	89-1713-100002	Flat Washer 10 (Large)	6	6		
19	89-1750-080002	Spring Washer 8	1	1		
20	89-2151-070400	Key 7*40 (half round)	1	1		
21	89-6122-004701	V Belt SAR-47	1	1		
22	9009-0271	GX270UT2 SAX4	1	1		
23	89-6123-006300	V Belt LB-63	1	1		

Engine 2/2

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1614-514-2S	Engine Pulley			1	
2	0291-40101	Belt Holder (GX340) (White)			1	
3	0299-71200	Hexagonal Bolt(8T) M8*45(Meck)			1	
4	0302-2110G	Engine Base CMP (GX340) (Green)			1	
5	0302-60200	Recoil Cover CMP (GX340)			1	
6	0304-61800	Recoil Cover Setting Bolt (GX270.340)			3	
7	0304-62400	Muffler Guard CMP (GX340)			1	
8	0304-72100	Lead Wire 300L			1	
9	0310-40200	Engine Collar ϕ 34			1	
10	83-1565-315-00	Washer 8*36*4.5			1	
11	89-1113-060402	Hexagonal Bolt (8T) M6*40			1	
12	89-1211-100502	Mini Hexagonal Bolt M10*50			4	
13	89-1233-080162	Mini Hexagonal Bolt (PWSW) M8*16			2	
14	89-1251-050163	Flange Hexagonal Bolt M5*16			2	
15	89-1251-060102	Flange Hexagonal Bolt M6*10			3	
16	89-1543-10000	Mini Hexagonal Nut(SW) M10			8	
17	89-1713-100002	Flat Washer 10 (Large)			10	
18	89-1750-080002	Spring Washer 8			1	
19	89-2151-070400	Key 7*40 (half round)			1	
20	89-6123-006302	V Belt SB-63 (W800)			1	
21	9010-0071	GX340UT2 SE			1	
22	89-6122-004702	V Belt SA-47 (W800)			1	

Label 2/2

Ref.	Parts No.	Parts Name	Qty			Remark
			HR662	HR672	HR812	
1	80-1020-932-00	Label, Noise 100db	1	1		
	0202-74400	Label, Noise 104db			1	
2	80-1488-928-10	Label, Caution for Belt Involving	2	2	2	
3	0223-76100	Label, Caution (Large)	1	1	1	
4	0256-72500	Label, Change	1	1	1	
5	0270-71300	Label, Protection Equipment	1	1	1	
6	0270-71400	Attention Label for Slope 15°	1	1	1	
7	0285-70210	Label, Transmission (HR662)	1			
	0285-70800	Label, Transmission HR672		1		
	0291-70800	Label, Transmission HR812			1	
8	0285-78400	Label, Bonnet (HR662)	1			
	0285-78500	Label, Bonnet (HR672)		1		
	0291-77200	Label, Bonnet (HR812)			1	
9	0304-71500	Label for Left Screw	1	1	1	
10	0334-72400	Label, OREC Logo (Large)	1	1	1	
11	0334-72500	Label, OREC Logo (Small)	1	1	1	
12	0334-72600	Label, Bull Mower	1	1	1	
13	0334-72700	Label, Guard Cover	1	1	1	
14	0334-76110	Label, Cutting	1	1	1	
15	0334-76210	Label, Driving	1	1	1	
16	0334-76510	Label, Switch (ON-OFF)	1	1	1	
17	0335-75400	Label, Handle Up/Down	1	1	1	
18	0335-75500	Label, Handle Right/Left	1	1	1	
19	0335-75600	Label, Gear Oil	1	1	1	
20	83-1613-907-10	Label, Caution for Hand and Leg	4	4	4	